

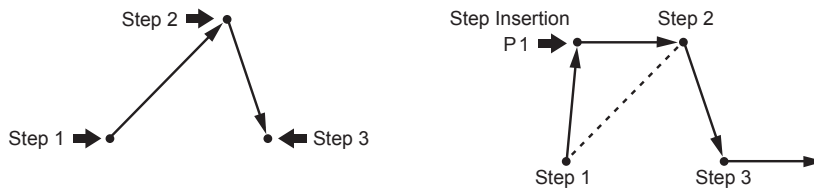
3.2.3 Teaching Steps

3.2.3.1 Registering Move Instructions

Whenever one step is taught, one move instruction is registered. There are two ways to teach a step. Steps can be taught in sequence as shown in the following left figure *fig. 3-2 "Registering Move Instructions"* or they can be done by inserting steps between already registered steps, as shown in the right figure *fig. 3-3 "Inserting Move Instructions"*

This paragraph explains the teaching of *fig. 3-2 "Registering Move Instructions"*, the operations involved in registering new steps.

Fig. 3-2: Registering Move Instructions *Fig. 3-3: Inserting Move Instructions*



Teaching of *fig. 3-3 "Inserting Move Instructions"* is called "Inserting move instruction", to distinguish it from the method shown in *fig. 3-2 "Registering Move Instructions"*. For more details on this operation, see *chapter 3.4.2 "Inserting Move Instructions"*. The basic operations for registration and insertion are the same. The only difference is pressing [INSERT] in the case of insertion. For registration (*fig. 3-2 "Registering Move Instructions"*), the instruction is always registered before the END instruction. Therefore, it is not necessary to press [INSERT]. For insertion (*fig. 3-3 "Inserting Move Instructions"*), [INSERT] must be pressed.