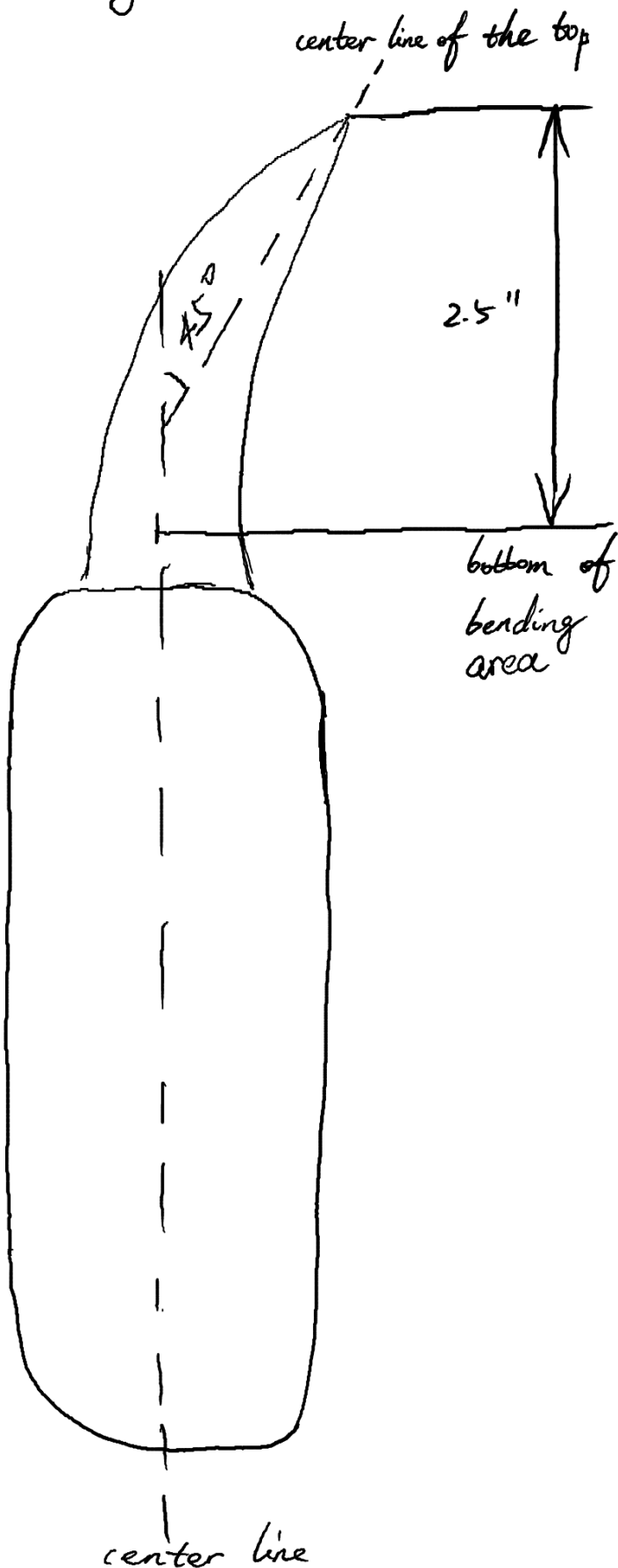


Accumulate angle $\leq 45^\circ$
bending area length $\leq 2.5''$



Accumulate angle $\leq 90^\circ$,
bending area length $\leq 1''$

