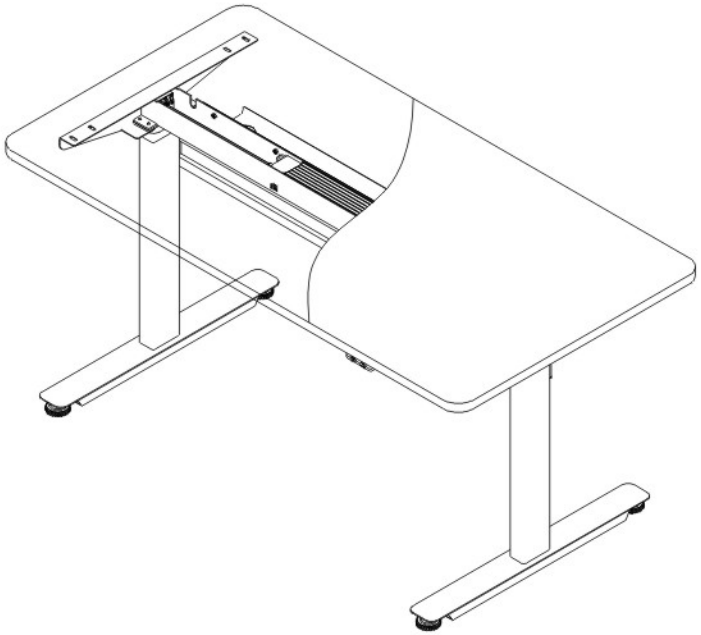


ASSEMBLY MANUAL

MODEL-SD1



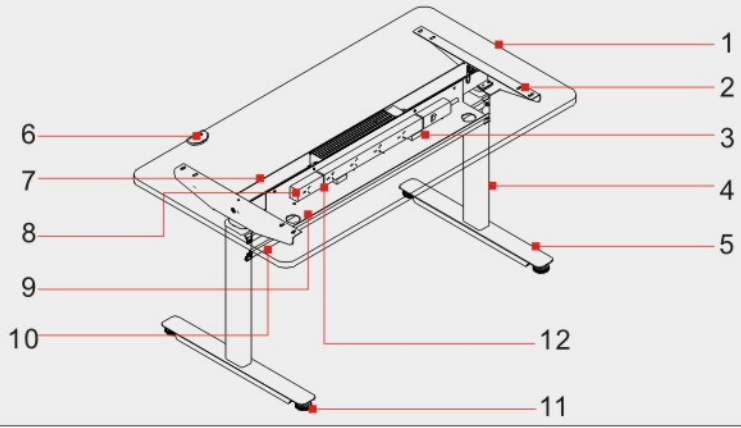
STAND DESK

CAUTION / INFORMATION

- Make sure no obstacles are in the desk's movement path and your cords are the appropriate length to accommodate the change in height.
- Keep children away from the desk's electrical components (i.e. control switch, power cord, etc.). There is a risk of injury and electric shock.
- Keep all electrical components away from liquids.
- Do NOT sit or stand on the desk frame or go under the desk frame when in motion.
- Do NOT place any objects taller than 25" underneath the desk.
- Do NOT open or take apart any of the components: leg, control, motor, etc. There is a risk of injury and electric shock.
- Do NOT reset the motor without proper instruction.
- This product is designed with a duty cycle of 4 min on, 15 min off.

USE/ LIABILITY

This automatic height adjustable desk has an electric motor and is designed for use in dry work areas only. The desk height is adjustable which allows you to set your ideal ergonomic height in the office or at home,



Part List (★ Option)

1) Table top Qty:1 pc ★	2) Support brace Qty:2 pcs	3) Power strip booster Qty:2 pcs ★	4) Leg (marked R or L) Qty:2 pcs
5) Foot Qty:2 pcs	6) Control Qty:1 pc	7) Middle slat Qty:1 pc	8) Power strip ★ Qty:1 pc
9) Cable mgmt tray Qty:1 pc ★	10) Cross bar ★ Qty:1 pc	11) Foot adjustor Qty:4 pcs	12) Zip ties ★ Qty:2 pcs

Hardware List (★ Option)

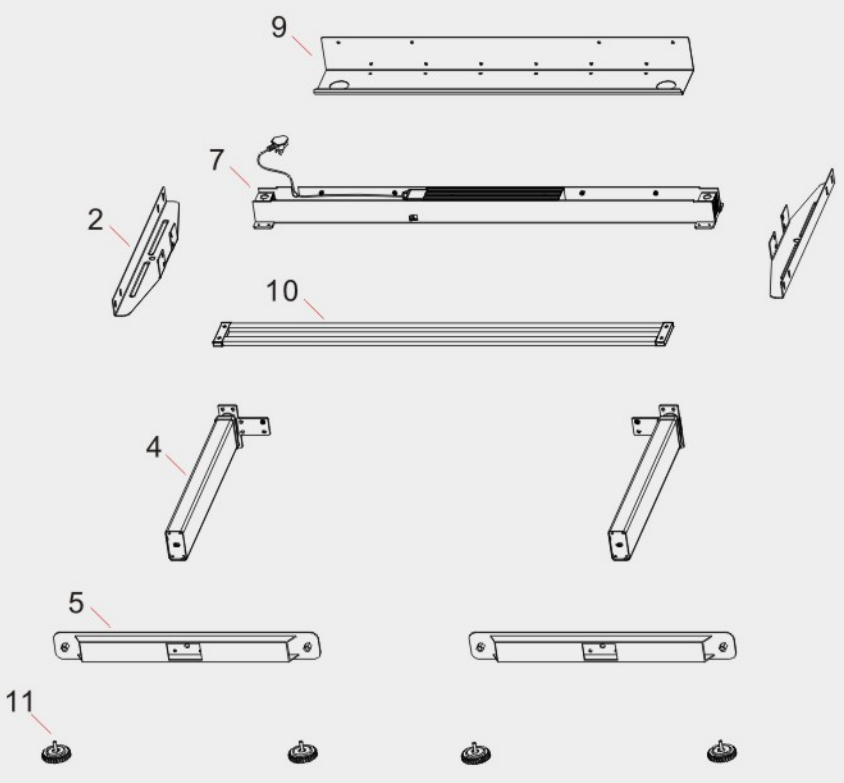
A Dowel Bolt M6x16mm Qty: 32 pcs	B Dowel Bolt M6x14mm ★ Qty: 4 pcs	C Washers Φ6×10mm Qty: 32 pcs	D Spring Washers Φ6mm Qty: 36 pcs	E Allen Key M6 Qty: 1 pc	F Dowel Bolt M3x30mm or M3x12mm Qty: 2 pcs	G Washers Φ6×18mm ★ Qty: 4 pcs	H Nut M6 ★ Qty: 4 pcs
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IMPORTANT NOTE

- Do NOT fully tighten screws until the product is fully assembled (Exception: leg & foot)
- Do NOT connect electric power until the product is fully assembled.
- ★ Option, if purchased

Step 1

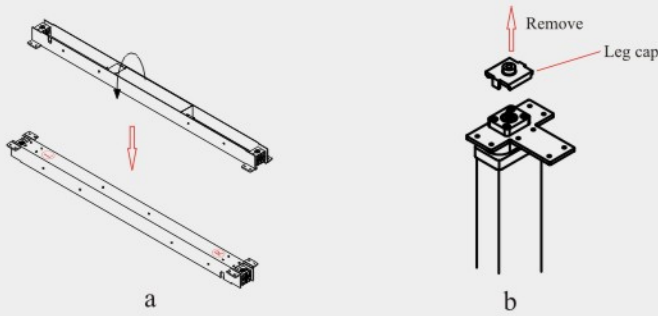
Verify that you have all the hardware and tools needed for the assembly



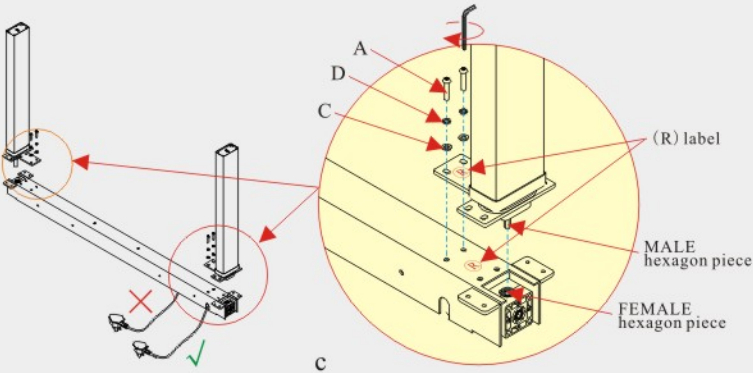


## Step 2

- Turn middle slat(7) upside down
- Remove leg cap



- Insert the "male hexagon piece" on the right (R) leg into (R) "female hexagon piece" in the gear box on the middle slat(7). Do the same for the left (L) leg and (L) gear box.



### NOTE

Do NOT pinch the electrical power cord during affixing the legs (4) and middle slat (7) together.



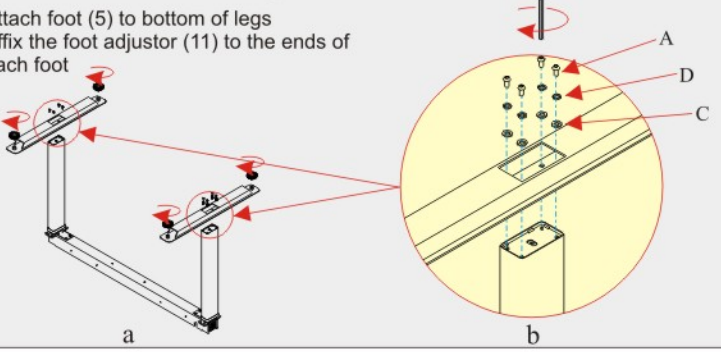
### IMPORTANT

When the connection between the leg and the gear box is secured, you will feel the leg fall (1/2 inch) into the gear box and may hear a slight click. If you're having trouble with the connection, then you may need to wiggle the leg (clockwise & counter clockwise) slightly over the gear box.

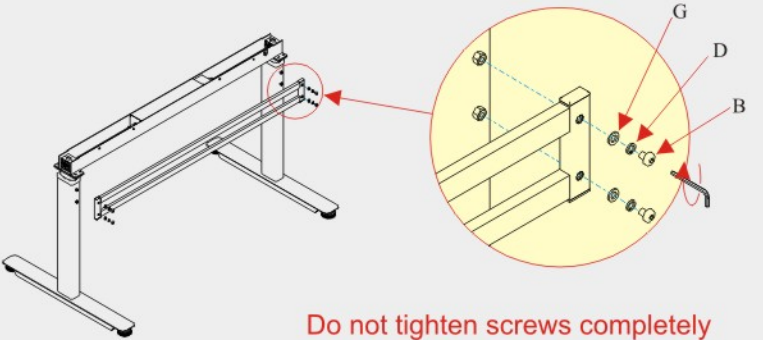
## Step 3. Attach feet to legs

FULLY TIGHTEN SCREWS

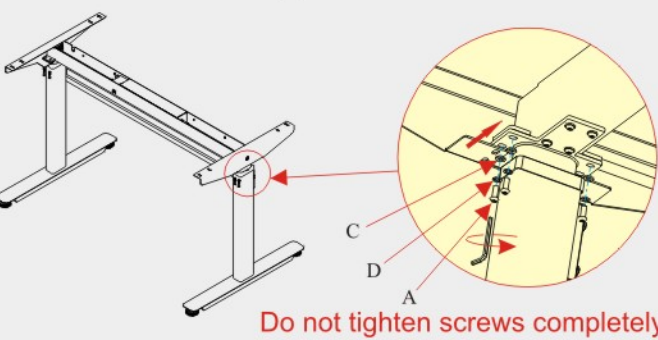
- Attach foot (5) to bottom of legs
- Affix the foot adjuster (11) to the ends of each foot



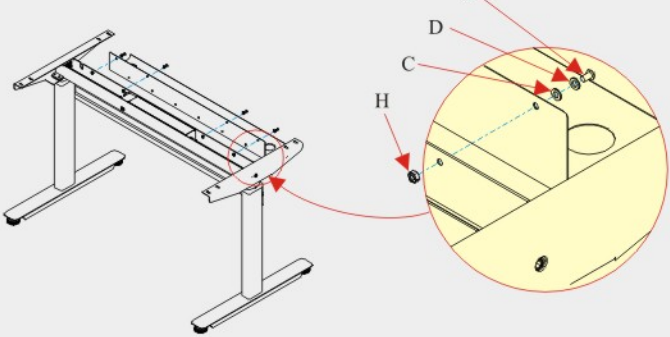
## Step 4. Attach the Cross bar (★Option)



## Step 5. Attach 2 sides support brace

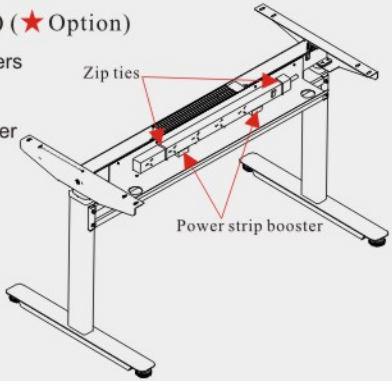


## Step 6. Attach cable mgmt tray (★Option)



## Step 7. Attach power strip (★Option)

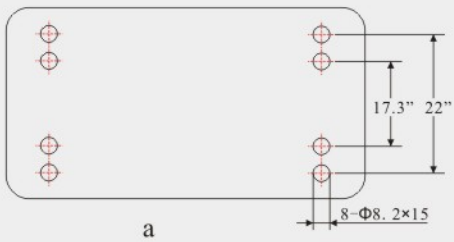
- Place both the power strip boosters (3) under the power strip (8)
- Fasten both zip ties through the cable mgmt tray (9) holes and over the power strip (8)



## Step 8. Attach the table top (★Option)

- Align both table top & frame screw holes together

TABLE TOP SIZE

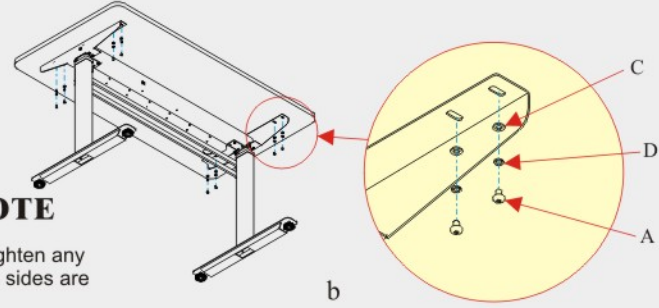


- Screw the frame & top together (DO NOT full tighten)



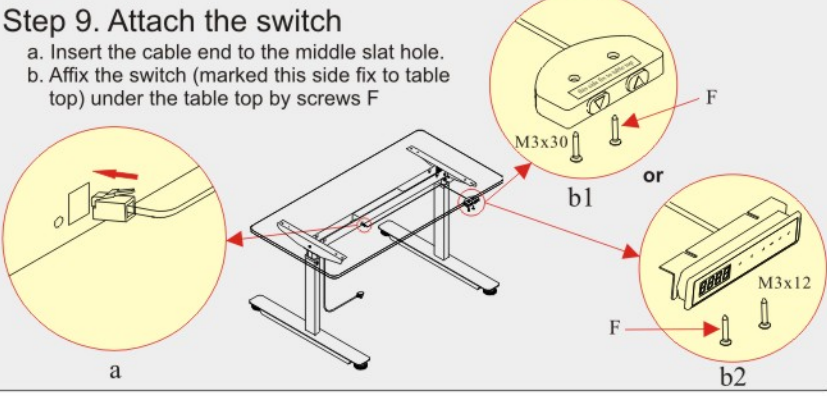
### NOTE

Do not fully tighten any side until all 4 sides are screwed



## Step 9. Attach the switch

- Insert the cable end to the middle slat hole.
- Affix the switch (marked this side fix to table top) under the table top by screws F



## Step 10. Testing

- Tighten all screws
- Adjust the 4pcs adjusters to ensure the desk is level
- Connect the power cord

