

MES - Machine Connectivity - Cartoner

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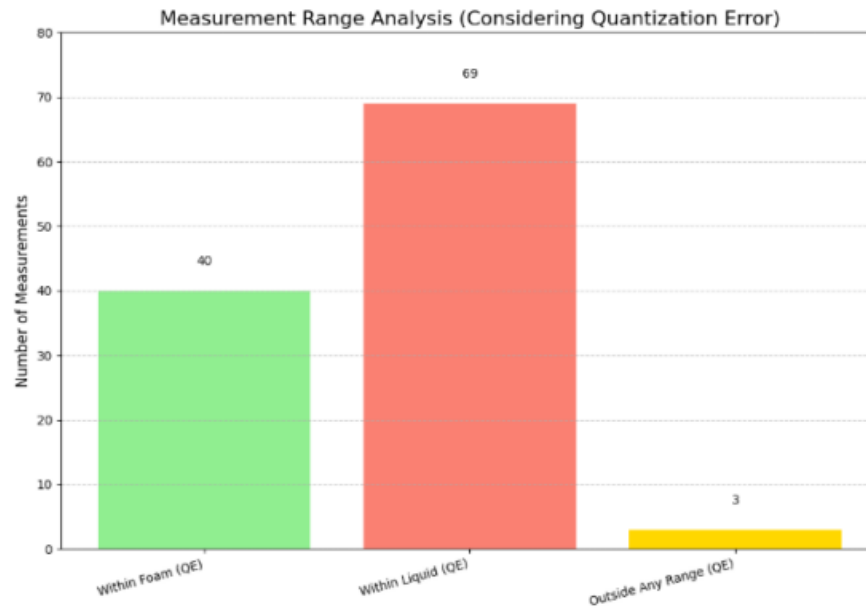
Approved by:

Date: 7/31/3035

Approval Date:

Version: 1

72 Tests Complete



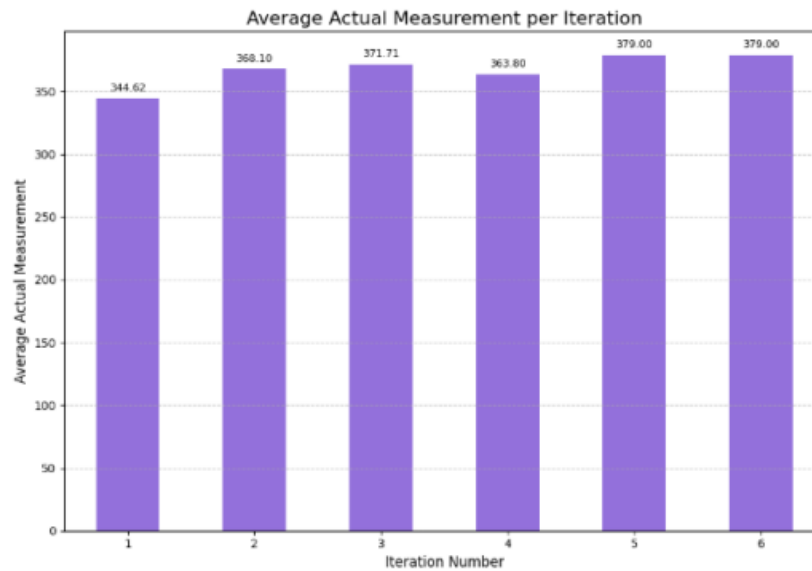
*Note about values outside range

The 3 tests that fell outside any range were the first iteration of tests for their respective part. Each part passed all other subsequent tests.

I believe the reason the system may have failed is that the tube connected to the pump being tested was not fully secure/pushed onto the pump output.

Its also possible the tube coming out of the sensor, and back into the water container, was blocked by the wall/bottom of the container.

The 3 tests that failed were all relatively early on in testing, and I resolved these operator-error issues in later tests, not encountering them again.



*1st iterations has lower readings

The first iteration of testing on many of the parts seemed to have a lower reading than subsequent readings frequently.

I believe this may be due to the tube not being fully connected to the pump. I frequently secured the tube further after the first iteration.

* Text box 1

* 160-8X3



* 160-8X3

