

Printrbot Simple Metal

Printrbot Recommended Temperatures

PLA with a Heated Bed

	First Layer	Other Layers
Extruder	195	185
Bed	70	60

ABS with a Heated Bed

	First Layer	Other Layers
Extruder	235	235
Bed	80	80

Note: The Printrbot Simple Metal uses a lower heated bed temperature for ABS. [Watch this video for more information.](#)

PLA without a Heated Bed (Blue Masking Tape)

	First Layer	Other Layers
Extruder	205	185
Bed	0	0

Source: <https://printrbot.zendesk.com/hc/en-us/articles/203277604-Extruder-and-Heated-Bed-Temperatures> December 20, 2015