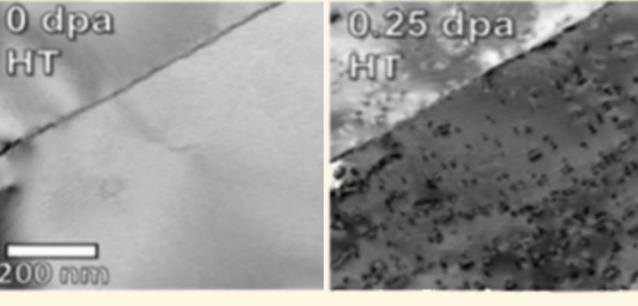


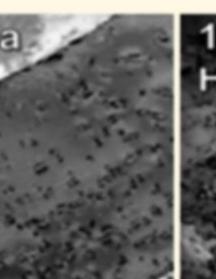
Radiation tolerance of gradient grain-structured copper processed by surface mechanical attrition treatment

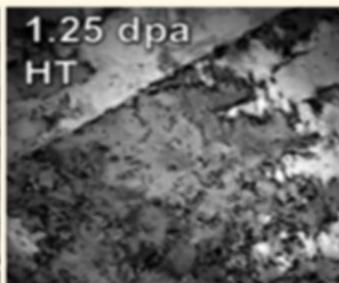
H. Salvador¹, Y. Sun², T. Clark³, K. Hattar³, S. Shahrezaei⁴, S.N. Mathaudhu¹ ¹UC Riverside, 2Southeast University Nanjing, ³Sandia National Laboratories, ⁴Pacific Northwest National Laboratory

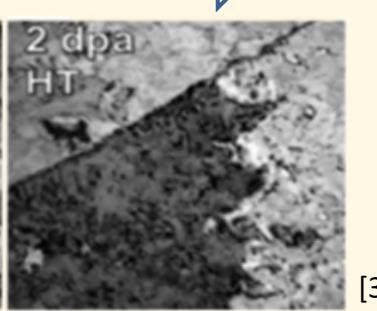
RADIATION DAMAGE

This can cause embrittlement, hardening, swelling, and grain growth **Cascade Process** Ion and neutron particle bombardment can cause damage cascades in metals as well as transmutation reactions. Increasing point defect generation, migration, and interaction

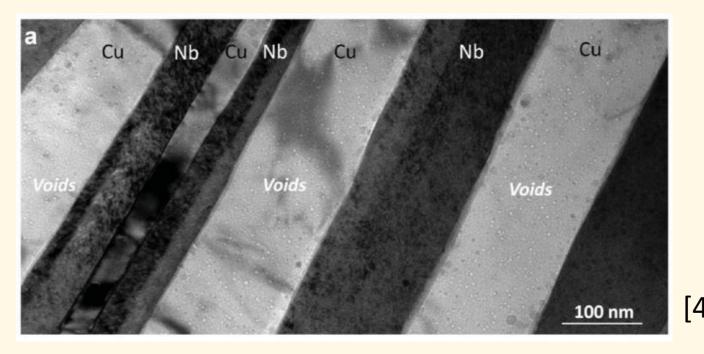




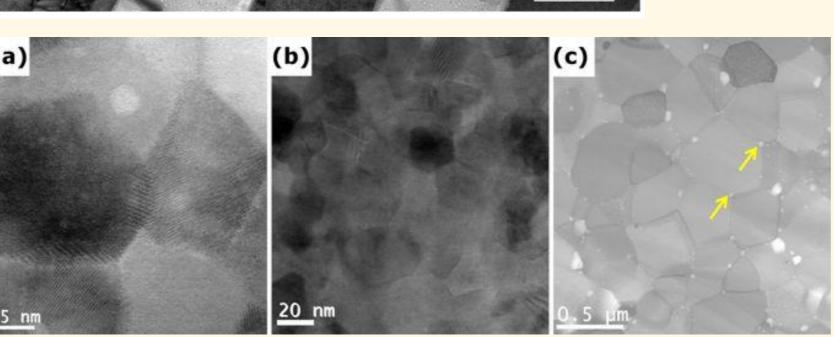




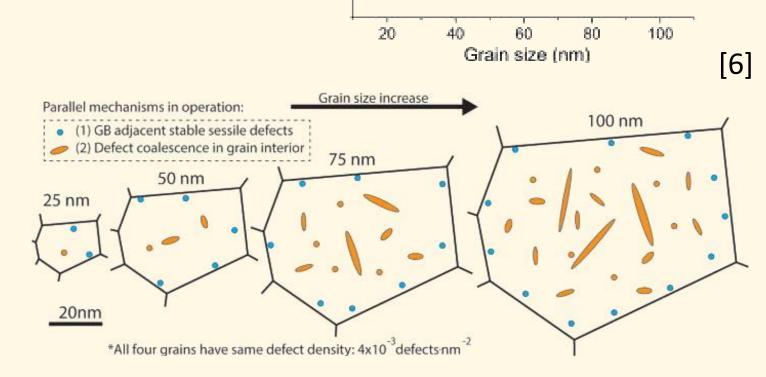
SMALLER = BETTER (?)



Interfaces have been shown to be effective sinks for collecting and annihilating radiation defects



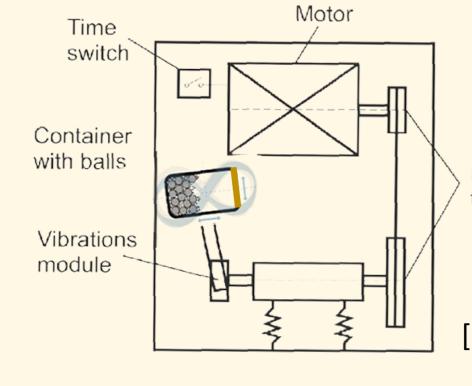
Smaller grains and twin boundaries should be more effective radiation defect sinks due to the increase in interfacial boundary area

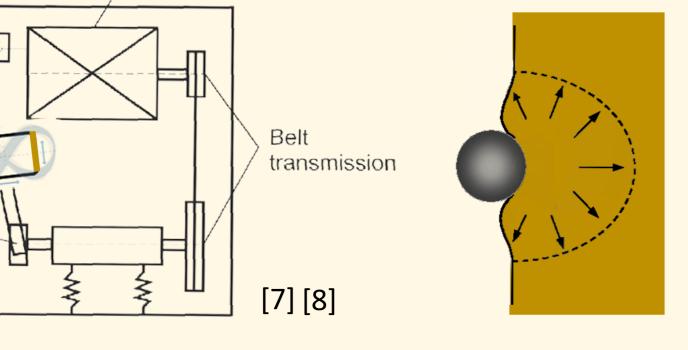


BUT, some research suggests that smaller may not be better, and defect density does not change dramatically with grain size

ONE SAMPLE WITH ALL THE GRAINS

Cu plates severely plastically deformed by 8mm-440C steel ball impacts in a process called surface mechanical attrition treatment (SMAT).





achieve the desired grain sizes for study.

Is smaller better? Many studies use separate samples with varying initial conditions and processing parameters to Characterization Direction Increasing grain size Cu4+ Ion Irradiation Direction

This process can produce a gradient of grain sizes in one sample with the same initial conditions and processing parameters.

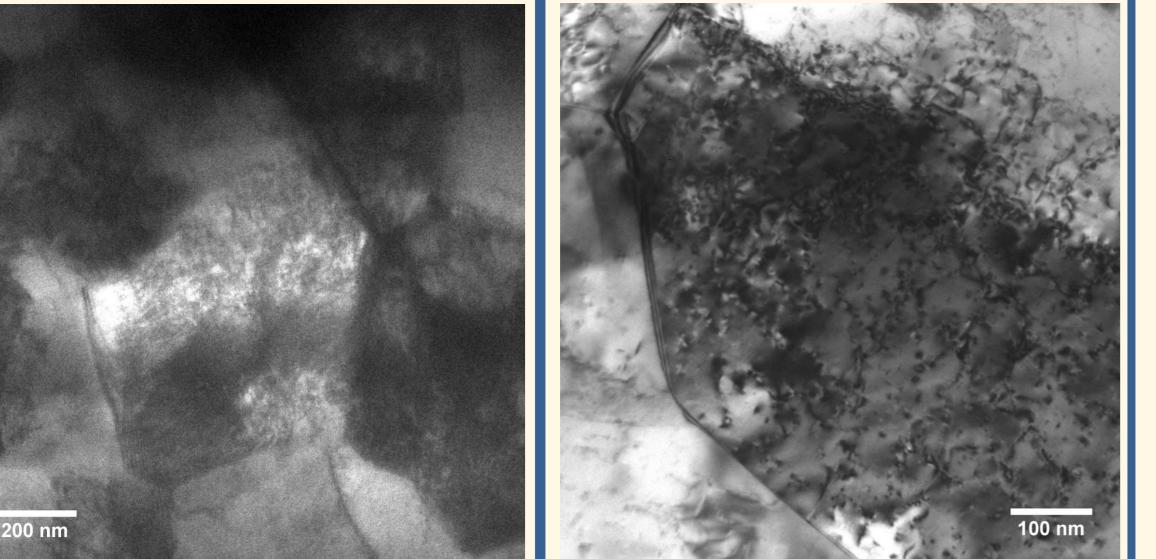
> Cu4⁺ ion irradiation accelerated at 20MeV performed at Sandia National Laboratories along the range of grain size

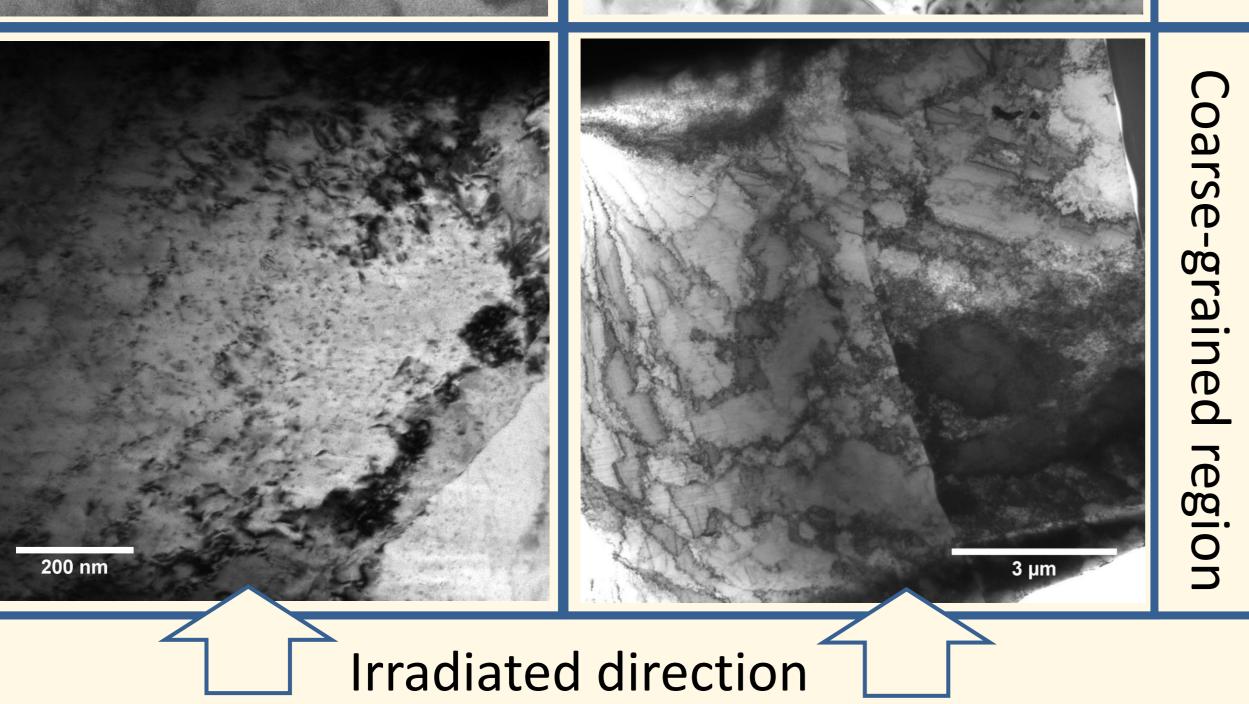
 $(5.1 \times 10^{-5} \text{ dpa}, 0.5 \text{ dpa}, \text{ and } 1.7 \text{ dpa}).$

Characterization conducted in plane containing both radiation damage and grain gradient

$5.1 \times 10^{-5} \, dpa$

1.7 dpa





Is Smaller Better?

THE PUNCHLINE?

Radiation Damage is inconclusive Radiation damage seen at all grain size regimes. More detailed defect density calculations will better answer this

Grain size suggests yes Grains grew across all regimes. No evidence of nanocrystalline grains growing more rapidly than coarse grains.

Grain size decreased at the high dose in the mid-ranged grain size regimes → dosedependence of grain growth

Hardness results show Radiation hardening occurred across all

At higher doses, the material softens close to the unirradiated samples \rightarrow more

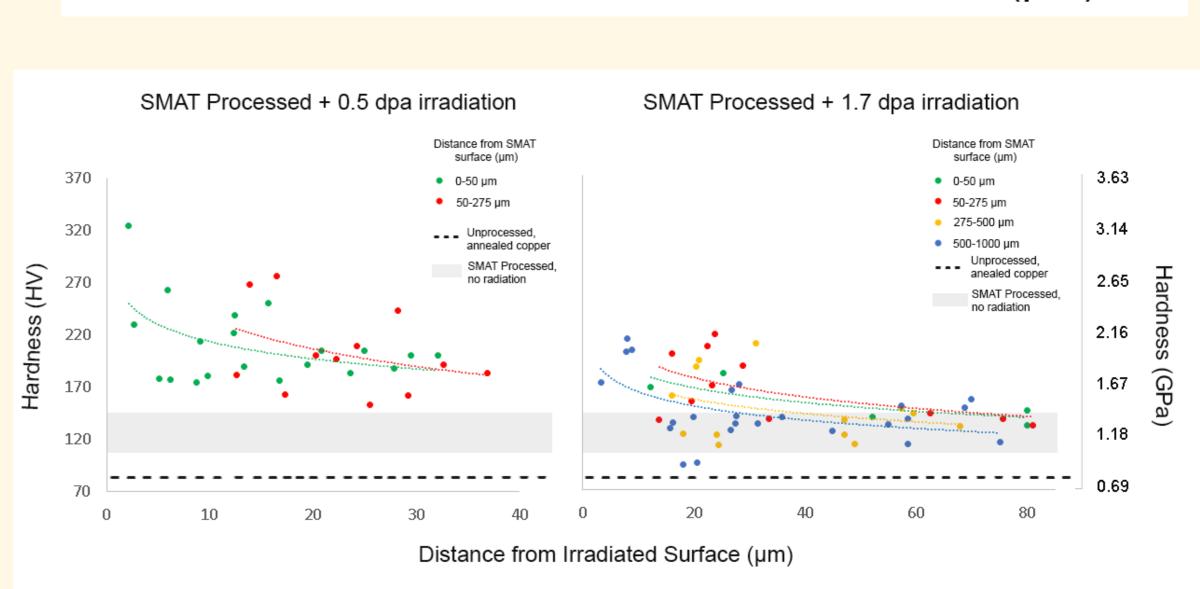
capacity for radiation defect annihilation

grain size regimes at low doses.

Interestingly, the 50-275µm region consistently showed higher hardness than the 0-50 μ m region \rightarrow something more than Hall-Petch is playing a role.

Grain Size vs Irradiation Dose No dose Low dose Medium High dose Size Grain 200-250 50-100 100-150

Distance from SMAT-Processed Surface (µm)



FUTURE WORK:

The results so far point towards smaller being better in terms of grain growth. While the mid-ranged grain sizes show interesting trends in grain growth and hardness that are not intuitive. Continuous stiffness measurements and EBSD analysis can be added to this study to understand the extent of radiation damage more precisely along these grain sizes, and to more definitively point towards one argument or another in terms of grain size benefits on radiation tolerance.

MATHAUDHU RESEARCH

REFERENCES

[1] D. Chen, Texas A&M Thesis (2011) [2] J. Li et al., Handbook of Materials Modeling (2019). [3] O. El-Atwani et al., Acta Materialia, (2019). [4] W. Han et al., Advanced Materials, (2013).

[5] S. Dey et al., Scientific Reports, (2015).

[6] C. Barr et al., Applied Physics Letters (2018).

[7] R. Nowosielski et al., Journal of Achievements in Materials and Manufacturing Engineering, (2007).

[8]] A. Zolriasatein et al., Micro & Nano Letters (2017). [9] K. Lu et al., Materials Science & Engineering A, (2004).

[10] S. Shahrezaei et al.,, Materials Science and Engineering A, (2019).

This work was performed, in part, at the Center for Integrated Nanotechnologies, an Office of Science User Facility operated for the U.S. Department of Energy (DOE) Office of Science. Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International, Inc., for the U.S. DOE's National Nuclear Security Administration under contract DE-NA-0003525. The views expressed in the article do not necessarily represent the views of the U.S. DOE or the United States Government.

Twitter: @mathaudhulab