Optimization of Jindo VTS Shift System

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The Sewol Ferry has sunk



The Sewol Ferry

- -Built by the Japanese company in 1994
- -Later bought by Chonghaejin Marine Company
- -Renamed Sewoland refurbished.
- -Round-trips every week from Incheon to Jeju.

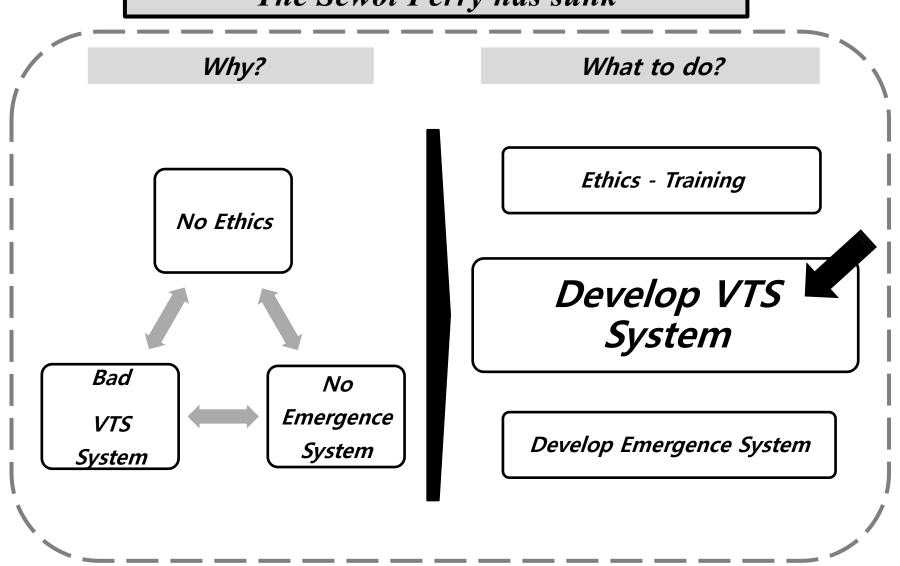


-9 p.m. of 15 April : Departure -8 : 48 a.m. of 16 April : sunk on Jindo

2014.06.19 total

- -174 rescued
- -292 dead
- -12 missed

The Sewol Ferry has sunk



Jindo VTS System

What is VTS?

Vessel Traffic Services=VTS

- Marine traffic monitoring system
- ■Use radar, CCTV, VHF radiotelephony, and automatic identification system
- Increase Safety & Efficiency of vessel traffic

Jindo costal VTS

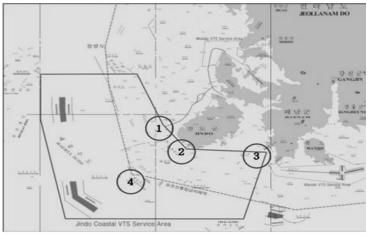
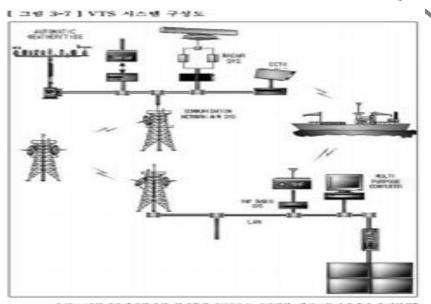


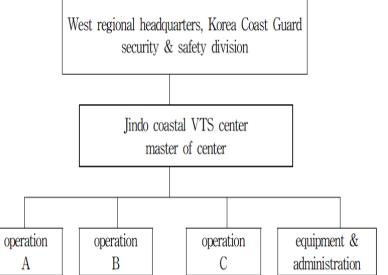
Fig. 2. Service area of Jindo coastal VTS.





Jindo VTS Shift System





4 person

2 person

Fig. 1. Organization chart of Jindo coastal VTS.

4 person

Shift System

- ■12 Controllers
- ■Each 4 people
- ■3 rotation 24 hours

Stress → Efficiency decrease

요일	월	화	수	목	금	토	일
1주-주	A	В	С	A	В	С	Α
야	A	В	С	A	В	С	Α
2주-주	В	С	Α	В	С	A	В
야	В	С	Α	В	С	Α	В
3주-주	С	Α	В	С	Α	В	С
야	С	Α	В	С	Α	В	С

5 person

Jindo VTS Shift System - Problems

Working Environment



Sleepiness



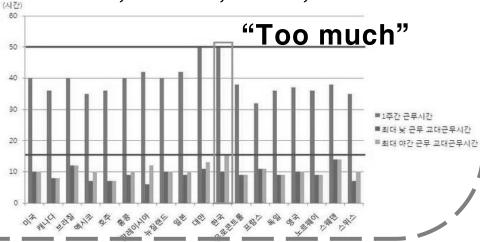
Working Regulation

-Korea, England, Australia, Canada

한국과 해외 항공교 ^{다료: 연세대 인간행동연구}				서
	한국	영국	호주	캐나다
근무 후 최소 휴식	8시간 이상	11~12시간	10시간 이상	8시간 이상
주당 근무시간	40시간	36시간	36시간	37.5시간
야간근무	규정 없음 (실제 15시간)	9.5시간 이내 이틀 연속 금지	최대 8시간	최대 8.5시긴

Working Hours

-America, Canada, Korea,···



Jindo VTS Shift System - Solutions

1. Make new work-cycle

-Jindo VTS shift system of 2014

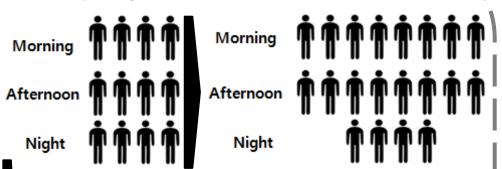
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1주-주	A	В	С	A	В	С	Α
야	Α	В	С	A	В	С	Α
2주-주	В	С	Α	В	С	A	В
야	В	С	Α	В	С	Α	В
3주-주	С	A	В	С	Α	В	С
야	С	Α	В	С	Α	В	С

-HongKong VTSO shift system (Good Example)

< 표 5-6 > 홍콩 VTSO 당직 체계 - 평균 33.6시간 / 주

	5 Day Cycle							
1	2	3	4	5	6			
오후 조	휴무	오전 조 + 야간 조	휴무	휴무	오후 조			

2. Employ MORE controllers



-NEW Jindo VTS shift system

Day of the week	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Morning (7:45~13:00)	Χ	Χ	Х	Χ	Χ	0	0
Afternoon (12:45~22:00)	0	Χ	Х	0	Χ	Χ	Х
Night(21:45~08:00)	Χ	Χ	Χ	Χ	0	Χ	Х

Modeling

Sets and parameters

I: Set of day of the week, $I = \{1,2,3,4,5,6,7\}, i, j \in I$

- T: Set of shift time (morning, afternoon, night), $T = \{1,2,3\}, l \in T$
- $h_{\min} = 33.6$, $h_{\max} = 40$: Weekly minimum/maximum working hours,
- t_i = {5.25,9.25,10.25 }: working hours

Decision Variables

- x_{il} = Whether he works on i_day of | time i ∈ {1,2,3,4,5,6,7}, l ∈ {1,2,3}
 - $y_i = Whether he works on i_day i \in \{1,2,3,4,5,6,7\}$
 - e_i = number of employees starting shift cycle on i_day $i \in \{1,2,3,4,5,6,7\}$
 - u = converging variable of each employee

Output

- k_{il} = the number of employees working on i_day of j_time $i \in \{1,2,3,4,5,6,7\}, l \in \{1,2,3\}$
- z_{ijl} = Whether employee starting shift cycle on i_day work on i_day of l_time i, $j \in \{1,2,3,4,5,6,7\}$, $l \in \{1,2,3\}$

Objective

• Minimize $\sum_{i=1}^{3} \sum_{i=1}^{7} (k_{ii} - u)^2$: Employee of each time on each day converges.

Constraints

- Constraints on decision variables
 - $x_{il} \in \{0,1\}, y_i \in \{0,1\}, e_i \in \{Integer\}, u \in \{Integer\}$
- Other constraints
 - $\sum_{i=1}^{3} x_{ii} \le 2$ for $i \in \{1,2,3,4,5,6,7\}$: Work maximum two times on a day
 - $x_{i3} + x_{(i+1)3} \le 1$ for $i \in \{1,2,3,4,5,6,7\}$: No continuous working night
 - $\sum_{i=1}^{n} y_i = 5$: Work five days on a week
 - $h_{\min} \le \sum_{i=1}^{3} (t_i * \sum_{i=1}^{7} x_{ii}) \le h_{\max}$: minimum <= Weekly working hours <= maximum
 - $Z_{ijl} = X_{(i-j+1),l}$ ($X_{0l} = X_{7l}$): seven days cycle
 - $\sum_{j=1}^{7} (z_{ijl} * e_j) \ge 4$ for $i \in \{1,2,3,4,5,6,7\}, l \in \{1,2,3\}$: More than four employees each time on each day

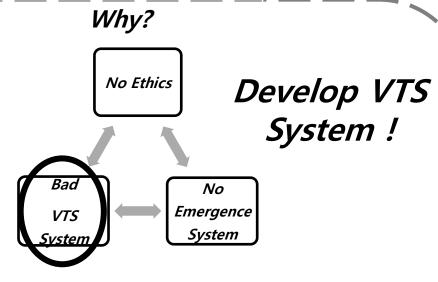
KEY #1: The Sewol Ferry has sunk



- -9 p.m. of 15 April : Departure
- -8: 48 a.m. of 16 April: sunk on Jindo

2014.06.19 total

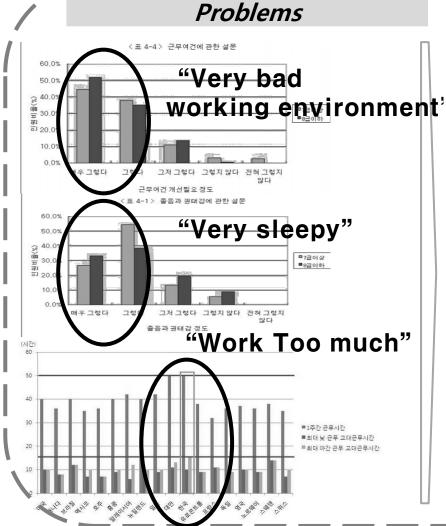
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Jindo costal VTS

JindoVTS Shift System

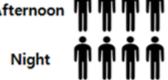
KEY#2: Jindo VTS Shift System



2014 VTS System

요일	월	화	수	목	급	토	일]
1주-주	A	В	С	Α	В	С	Α	
야	A	В	С	Α	В	С	Α	
2주-주	В	С	A	В	С	A	В	l
야	В	С	Α	В	С	Α	Ų	'n m̀ m̀
3주-주	С	Α	В	С	A I	Morning		1UU.
야	С	Α	В	С	Α	В	C	
					Δ	fternoo	n M I	

- -three rotations
- -four people



New VTS System

- 1. Work maximum TWO times on a day
- 2. No continuous working night
- 3. Work FIVE days on a week
- 4. 33.6<=Weekly working hours <=40
- 5. Each day: More than FOUR employees

KEY#3: Modeling Results

1. Make NEW work-cycle

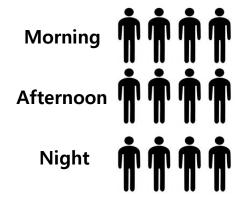
-Jindo VTS shift system of 2014

요일	월	화	수	목	금	토	일
1주-주	Α	В	С	Α	В	С	Α
야	Α	В	С	Α	В	С	Α
2주-주	В	С	Α	В	С	Α	В
야	В	С	Α	В	С	Α	В
3주-주	С	Α	В	С	Α	В	С
야	С	Α	В	С	Α	В	С

-New Jindo VTS shift system

Day of the week	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Morning (7:45~13:00)	Χ	X	X	X	X	0	0
Afternoon (12:45~22:00)	0	Χ	Χ	0	Χ	Χ	Χ
Night(21:45~08:00)	Χ	Χ	Χ	Χ	0	Χ	Χ

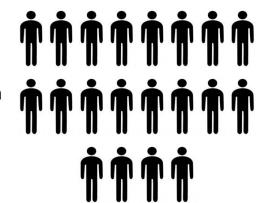
2. Employ MORE controllers



Morning

Afternoon

Night



Reference

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Appendix - Modeling Results

Whether work work on time I of day_i		1	2	3	4	5	6	7	Start work o	cycle on
1 2		0	0	0	0	0	1 0	1 2	2 1 2	4 4
3		0	0	0	0	1	0	0	1 3	4
Whether work on day_i (y_i)		1	0	0	1	1	1	1	4	4
		1	0	0	1	1	1	1	5	4
1. Max two times on a day:	<=	<=	<=	<=	<=	<=	<=		6	4
total<=2		2	2	2	2	2	2	2	7	4
2 No continuous night work : v		0	0	0	1	1	0	1		
2. No continuous night work : x _i,l+x_(i+1),l<=1	<=	<=	<=	<=	<=	<=	<=			
1,1+X(1+1),1<-1		1	1	1	1	1	1	1		33.6
3. Work 5 days : y1+y2++y7=5		5=		5					5. 33.6<=W eekly Worki	<=
		1	0	0	1	1	1	1	ng Hours <	39.25
4 total (- 2*) (- 2*/total)	<=	<=	<=	<=	<=	<=	<=		=40	<=
4. total <= 3*y <= 3*(total)		3	0	0	3	3	3	3		40
	<=	<=	<=	<=	<=	<=	<=			
		3	0	0	3	3	3	3		

											re than							
Time - Employee			1	2	3	4	5	6	7	1		1	2	3	4	5	6	7
		1	8	8	8	8	8	8	8>	=	1	4	4	4	4	4	4	4
		2	8	8	8	8	8	8	8	=	2	4	4	4	4	4	4	4
		3	4	4	4	4	4	4	4] =	3	4	4	4	4	4	4	4
	total		20.00	20.00	20.00	20.00	20.00	20.00	20.00									

Objective	Each number of employees converges
Minimize Variance	77
Total Employee	28