









Packaging Arrangement Guidance						Category: B-A									
Part Number: KD03928-Y128		Rev	08	Area	MOLDING	PARTS ARRANGEMENT REQUIREMENT									
Process		ILLUSTRATION													
INJ						P-CASE QUANTITY		PLASTIC QUANTITY							
		QUANTITY PARTS PER ROW:		N/A		SMALL (3x6):		N/A							
		TOTAL NO. OF ROW:		N/A		MEDIUM (6x8):		N/A							
		QUANTITY PER LAYER:		N/A		LARGE (10x14):		200							
		TOTAL NO. OF LAYER:		N/A		MAXIMUM PLASTIC PER P-CASE:		10							
		QUANTITY PER P-CASE		2,000		PAPER LINER: <input checked="" type="checkbox"/> CUSHION FOAM: <input type="checkbox"/> CARTON: <input type="checkbox"/> BUBBLE SHEET: <input type="checkbox"/>									
		QUANTITY PER BUCKET:		N/A											
P-CASE :		<input checked="" type="checkbox"/> BLUE  <input type="checkbox"/> LIGHT  <input type="checkbox"/> SMALL  <input type="checkbox"/> DARK  <input type="checkbox"/> GRAY  <input type="checkbox"/> WHITE 				BUCKET BOX :		<input type="checkbox"/> SMALL  <input type="checkbox"/> BLUE  <input type="checkbox"/> SMALL  <input type="checkbox"/> YELLOW  <input type="checkbox"/> WHITE 							
						Prepared by:		Reviewed by:		Approved by:		DATE			
												03/22/2018			
												PAGE			
01		04/17/2019		B.M. Rodriguez		Additional parts category.				B.M. Rodriguez		F. Mediente		S. Lorete	
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