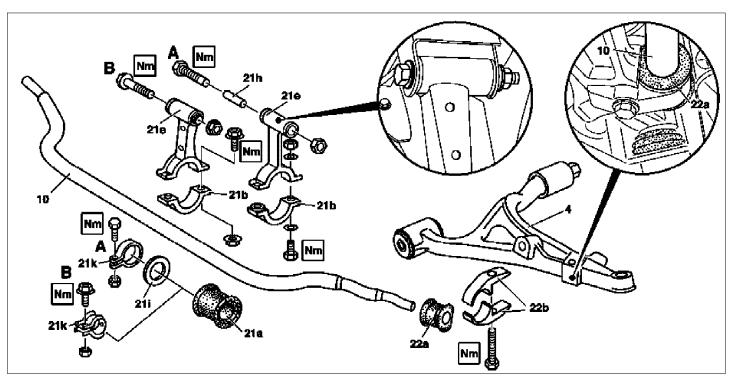
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175



P32.20-2029-09

4	Lower	transverse	control	arm

10 Torsion bar

21a Rubber mount Retaining bracket 21b

Retaining bracket 21e 21h Sleeve

21i Washers

21k Anti-shift device 22a Rubber mount 22b Bracket

Version up to 31.07.98 Α В

Version as of 01.08.98

Modification notes

10.7.00	Figure modified from 23 Nm to 15 Nm	Value in BA32.20-P-1004-02G changed for	*BA32.20-P-1004-02G
		model 163	

XX	Remove/Install		
()	Notes on self-locking nuts and bolts	All models	AH00.00-N-0001-01A
i	If a part of the version up to 31.07.98 (A) is defective, the repair kit, which still only contains parts for the version as of 01.08.98 (B), must be installed in pairs		
1.1	Remove bottom engine compartment paneling	i Model 163.157/ 172/ 174/ 175.	AR61.20-P-1105GH
1.2	Remove noise encapsulation	i Model 163.113 /128.	AR94.30-P-5400GH
2	Remove bracket (22b) at bottom track control arm (4)	Nm	*BA32.20-P-1002-02G
3	Remove retaining bracket (21b)	Nm	*BA32.20-P-1003-02G
4	Remove torsion bar (10)	i Installation: The torsion bar curvature must point downwards in the area of the shock absorber mounting on the transverse control arm. Center torsion bar.	
5	Pull rubber mounts (22a, 21a) off torsion bar	i Installation: Observe installation position of rubber mounts.	
6.1	Remove washers (21i)	i Models up to 31.07.98.	
₽ BT	Retaining bracket and anti-shift device of torsion bar modified		BT32.20-P-0003-01GH
7	Undo and remove slide lock (21k)	Installation: Center the torsion bar first then tighten the bolts of the anti-shift device (21k).	*BA32.20-P-1004-02G

8	Remove retaining bracket (21e)	i Installation: Observe assignment of	
		retaining bracket (left and right version).	*BA32.20-P-1001-02G
9.1	Press sleeve (21h) out of retaining bracket (21e)	i Models up to 31.07.98.	
⊯ BT	Retaining bracket and anti-shift device of torsion bar modified		BT32.20-P-0003-01GH
10	Install in the reverse order		

Nm Front axle torsion strut

Number	Designation	Model Series 163
BA32.20-P-1001-02G	Bolt, retaining bracket to frame NM	100
BA32.20-P-1002-02G	Bolt, torsion bar to wishbone NM	68
BA32.20-P-1003-02G	Bolt, retaining bracket to torsion bar NM	50
BA32.20-P-1004-02G	Bolt, torsion bar clamp NM	15