


AF83.40-P-6009A	Malfunction in center air outlet and fault code B1202	29.8.02
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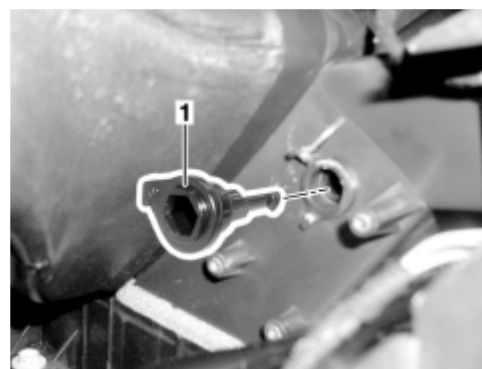
MODEL 163.154 /174 #A as of 289565,
163.157 /175

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text	Time	Acc. no.	Code
P	541011	PERFORM SHORT TEST	004 WU/0.3 h	---	---
P	023768	REPLACE SLEEVE FOR CENTER AIR NOZZLE ACTUATOR MOTOR	009 WU / 0.8 h	68 239 06	---

Damage code	Cause	Remedy	
68 239 06	Stop broken on sleeve for center air nozzle.	1 Remove actuator motor for center air nozzle.	AR83.10-P-2019GH
		2 Remove sleeve (1) for center air nozzle from air conditioning box.	
		 Dispose of defective sleeve.	
		3 Install new sleeve (1) in air conditioning housing.	
		4 Reinstall actuator motor for center air nozzle.	AR83.10-P-2019GH

1 Sleeve



P83.30-3661-01

Parts ordering notes

Part no.	Designation	Quantity
163 683 09 54	Sleeve	1