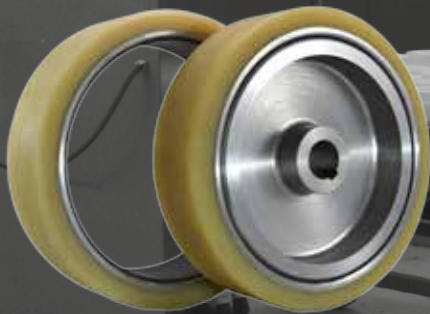


# Wheels

## Acorn Industrial Products Co



Industrial wheels for any application, environment, or load



From 20 to 1200 mm



Acorn offers a complete line of standard wheels and the capability to make any sized custom wheel



### Engineering Assistance



Our experienced support team is ready to help you quickly select the best wheel for your application.

**ACORN**<sup>®</sup>

[www.acorncasters.com](http://www.acorncasters.com)

for engineering assistance  
call 800-523-5474 or email  
[info@acorncasters.com](mailto:info@acorncasters.com)

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Wheels by tread material family. For material and wheel recommendations please contact Acorn.



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Acorn™ and Nylacron™ are registered trademark of Acorn Industrial Products Co

Vulkollan® is a registered trademark of Bayer MaterialScience AG

# Made in the USA



All of our Nylacron™ wheels are manufactured by Acorn Industrial Products Co in the United States of America.



# Rubber



## Elastic

Non-marking high grade elastic rubber. Good resistance to wearing and tearing. Floor protective and quiet.

### Properties:

- Durometer: 70 Shore A
- Temperature Range: -4° F to 158° F

### Wheel Core Types:

- Aluminum
- Nylon
- Cast Iron

## Thermoplastic

Non-marking high grade thermoplastic elastic rubber. Floor protective and quiet. Will not flat spot.

### Properties:

- Durometer: 65 Shore A
- Temperature Range: -45° F to 180° F

### Wheel Core Types:

- Polypropylene
- Polyolefin

## Mold-on

High grade rubber tread vulcanized to core. Quiet and economical.

### Properties:

- Durometer: 80 Shore A
- Temperature Range: -40° F to 80° F

### Wheel Core Types:

- Cast Iron
- Aluminum
- Nylon



Available bearing styles:  
- Precision Ball  
- Roller



Available bearing styles:  
- Precision Ball  
- Roller  
- Plain Bore



Available bearing styles:  
- Precision Ball  
- Roller  
- Plain Bore

# Specialty Rubber



Aside from our standard offering of rubber wheels, Acorn has the ability to make custom or supply specialty wheels for unique applications.



## High Temperature

Excellent for applications such as ovens or autoclaves. Our high temperature

Withstand environments with hot environments.



## Anti-Microbial

Reduce bacterial, mold, mildew, and fungi growth.



## Conductive

Eliminate static build up and discharge.

# Urethane



## Vulkollan®

Non-marking high grade elastic rubber. Good resistance to wearing and tearing. Floor protective and quiet.

### Properties:

- Durometer: 92 Shore A
- Temperature Range: -40°F to 185°F up to 250° F intermittent

### Wheel Core Types:

- Cast Iron
- Coated Cast Iron (for caustic environments)



Available bearing styles:  
- Precision Ball  
- Plain Bore

## Polyurethane

Non-marking high grade thermoplastic elastic rubber. Floor protective and quiet. Will not flat spot.

### Properties:

- Durometer: 95 Shore A
- Temperature Range: -40° F to 180° F

### Wheel Core Types:

- Nylon
- Aluminum
- Cast Iron



Available bearing styles:  
- Precision Ball  
- Roller  
- Plain Bore

## Solid Elastomer

High grade rubber tread vulcanized to core. Quiet, impact resistant and economical. Chemical Resistant.

### Properties:

- Durometer 68 Shore D
- Temperature Range: -50° F to 180° F

### Wheel Core Types:

- Solid
- Nylon



Available bearing styles:  
- Precision Ball  
- Roller  
- Plain Bore



# Specialty Urethane



Aside from our standard offering of urethane wheels, Acorn has the ability to make custom or supply specialty wheels for unique applications.

Eliminate static build up and discharge. Corresponds to all qualifications of the standards EN12527 to EN12533 and ISO 2878

## Conductive



Drive wheels are made with keyways machined into the cast iron center on an elastic, firmly bonded Vulkollan® tread.

## Drive Wheels



Available in standard sizes with steel cores, nylon seals, and steel seals.

## Pallet Rollers



Vulkollan® Press-on tires are excellent for high use applications and can be used on a steel or nylon core.

## Press-on Tires



Urethane and Vulkollan® rollers with precision bearings as small as 20 mm. Custom and standard sizes are available.

## Guiding Rollers



Custom Vulkollan® wheels from 20 to 1200 mm in diameter.

## Custom Sizes



# Nylon and Phenolic



## Cast Nylacron™

Heavy duty cast nylon 6 wheels have the strength of steel and only about a third of the weight.

### Properties:

- Durometer: 85 Shore D
- Temperature Range: -30° F to 220° F



## Natural Nylacron™

Natural cast nylon wheels are an unfilled cast type 6 nylon. Wheels comply with section 177.1500 of food additive regulations.

### Properties:

- Durometer: 85 Shore D
- Temperature Range: -30° F to 220° F



## High Temp Nylacron™

High grade rubber tread vulct and conomical. Chemical Resistant.

### Properties:

- Durometer: 85 Shore D
- Temperature Range: -30° F to 400° F



Available bearing styles:  
- Precision Ball  
- Plain Bore



Available bearing styles:  
- Precision Ball  
- Stainless Precision Ball  
- Plain Bore



Available bearing styles:  
- Precision Ball  
- Precision Ball with High Temperature Grease  
- Plain Bore





## Injection Molded Nylon

Injection molded nylon wheels are an unfilled molded type 6 nylon.

### Properties:

- Durometer: 75 Shore D
- Temperature Range: -22°F to 175°F



Available bearing styles:

- Precision Ball
- Roller
- Plain Bore



## Phenolic Resin

Phenolic resin mixed with chopped canvas to create a high capacity, high impact resistant wheel.

### Properties:

- Durometer: 90 Shore D
- Temperature Range: -50° F to 250° F



Available bearing styles:

- Precision Ball
- Roller
- Plain Bore



## High Temp Phenolic Resin

Phenolic resin mixed with chopped canvas made for high temperature applications.

### Properties:

- Durometer: 90 Shore D
- Temperature Range: -40° F to 475° F  
525° F Intermittent



Available bearing styles:

- Precision Ball
- Roller
- Plain Bore

# Specialty Nylon



Aside from our standard offering of nylon wheels, Acorn has the ability to make custom or supply specialty wheels for unique applications.

Eliminate static build up and discharge. Available in conductive and anti-static.

## Conductive



Drive wheels are made with keyways machined into a steel center on cast nylon tread.

## Keyways



Flanged, Double Flanged, V-groove, and U-groove wheels are available upon request.

## Custom Profile



In many applications nylon cores are more economical and can reduce shock loads when compared to steel.

## Press-on Cores



Cast and injection molded nylon rollers with precision bearings as small as 20 mm. Custom and standard sizes are available.

## Rollers



Custom cast nylon wheels in any size up to 20 inches. Available in standard, high temp, and natural nylon.

## Custom Sizes



# Metal



## Cast Iron

Strong, durable, and economical solution for heavy loads.

### Properties:

- Tensile Strength: 30,000 PSI
- Temperature Range: -45° F to 600° F
- Hardness: Brinell 145

## Ductile Steel

Ductile steel is a combination of special alloys that give it a higher load rating than cast iron, and is more economical than drop forged steel.

### Properties:

- Tensile Strength: 45,000 PSI
- Temperature Range: -45° F to 800° F

## Forged Steel

ASTM 1045 high carbon steel, hot drop forged to improve grain structure. Offers very high load capacity, extremely durable.

### Properties:

- Tensile Strength: 60,000 PSI
- Temperature range: -45° F to 1300° F.
- Hardness: Rockwell 80 B



Available bearing styles:  
- Roller  
- Plain Bore



Available bearing styles:  
- Precision Ball  
- Tapered Roller  
- Roller  
- Plain Bore



Available bearing styles:  
- Precision Ball  
- Tapered Roller  
- Roller  
- Plain Bore

# Metal



## Solid Cast Steel

ASTM 1045 high carbon steel, cast. Offers very high load capacity, extremely durable.

### Properties:

- Temperature range: -45° F to 1300° F.
- Hardness: Brinell 170 - 210



Available bearing styles:  
- Precision Ball  
- Plain Bore

## Solid Cast Stainless Steel

Type 304 cast stainless steel precision machined to size. Non-Magnetic, Non Sparking.

### Properties:

- Temperature range: -30° F to 500° F
- Hardness: Brinell 160-180



Available bearing styles:  
- Precision Ball  
- Stainless Precision Ball  
- Plain Bore

# Custom Metal



Aside from our standard offering of steel wheels, Acorn has the ability to make custom or supply specialty wheels for unique applications.



## Custom Profiles

V-Groove, U-Groove, Flanged, Double Flanged, and more.



## Custom Sizes

Low minimum quantities. Up to 20 inches in diameter.

# Other Products



To see or request more information on other products offered by Acorn please go to [www.acorncasters.com](http://www.acorncasters.com)



## Industrial Casters

for manufacturing environments, heavy loads,

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## Institutional Casters

Ideal for offices, hospitals, retail stores, etc.

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## Accessories

Axles and Nuts, Bearings, Brake Kits, Spanners, Washers and more.

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## Caster Jacks

Heavy duty jacks designed to raise and lower a load while maintaining mobility.

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## Medical Casters

Specialty casters designed for use on medical equipment or environments.

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## Glass Handling

Specialty casters and rollers designed for glass handling.

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# Engineering Assistance



1-800-523-5474  
[info@acorncasters.com](mailto:info@acorncasters.com)

## Customer Support

Our experienced team is available to help you quickly answer any questions that have about our products.

## Technical Drawings

CAD drawings are available on most of our wheels standard and custom. Please contact customer support for any drawing.

## Design Assistance

Our engineers are available to help you select the right caster or wheel for any application or project.

## Quality Control

Everything is inspected prior to shipment to search for defects. All products are guaranteed to work properly when used within suggested guidelines.


## In-Plant Consultations

If you have a problem that can't be solved over email or phone, Acorn™ will come to your facility and help you with any application in person.

## Material Certifications

Acorn™ can supply material certifications with any product to conform to compliance regulations such as RoHS.





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