











SWRS123D – JULY 2013 – REVISED OCTOBER 2014

CC1200

CC1200 Low-Power, High-Performance RF Transceiver

1 Device Overview

INSTRUMENTS

1.1 Features

Texas

- · RF Performance and Analog Features:
 - High-Performance, Single-Chip Transceiver
 - Excellent Receiver Sensitivity:
 - 123 dBm at 1.2 kbps
 - 109 dBm at 50 kbps
 - Blocking Performance: 86 dB at 10 MHz
 - Adjacent Channel Selectivity: Up to 60 dB at 12.5-kHz Offset
 - Very Low Phase Noise: -114 dBc/Hz at 10-kHz Offset (169 MHz)
 - Programmable Output Power Up to +16 dBm With 0.4-dB Step Size
 - Automatic Output Power Ramping
 - Supported Modulation Formats:2-FSK, 2-GFSK, 4-FSK, 4-GFSK, MSK, OOK
 - Supports Data Rate Up to 1.25 Mbps in Transmit and Receive
- Low Current Consumption:
 - Enhanced Wake-On-Radio (eWOR)
 Functionality for Automatic Low-Power Receive
 Polling
 - Power Down: 0.12 μA (0.5 μA With eWOR Timer Active)
 - RX: 0.5 mA in RX Sniff Mode
 - RX: 19 mA Peak Current in Low-Power Mode
 - RX: 23 mA Peak Current in High-Performance Mode
 - TX: 46 mA at +14 dBm
- Other:
 - Data FIFOs: Separate 128-Byte RX and TX
 - Support for Seamless Integration With the CC1190 Device for Increased Range Providing up to 3-dB Improvement in RX Sensitivity and up to +27 dBm TX Output Power

1.2 Applications

- Low-Power, High-Performance, Wireless Systems
 With Data Rate Up to 1250 kbps
- ISM/SRD Bands: 169, 433, 868, 915, and 920 MHz
- Possible Support for Additional Frequency Bands: 137 to 158.3 MHz, 205 to 237.5 MHz, and 274 to 316.6 MHz
- Smart Metering (AMR/AMI)

- Digital Features:
 - WaveMatch: Advanced Digital Signal Processing for Improved Sync Detect Performance
 - Security: Hardware AES128 Accelerator
 - Data FIFOs: Separate 128-Byte RX and TX
 - Includes Functions for Antenna Diversity Support
 - Support for Retransmission
 - Support for Auto-Acknowledge of Received Packets
 - Automatic Clear Channel Assessment (CCA) for Listen-Before-Talk (LBT) Systems
 - Built-in Coding Gain Support for Increased Range and Robustness
 - Digital RSSI Measurement
 - Improved OOK Shaping for Less Occupied Bandwidth, Enabling Higher Output Power While Meeting Regulatory Requirements
- Dedicated Packet Handling for 802.15.4g:
 - CRC 16/32
 - FEC, Dual Sync Detection (FEC and non-FEC Packets)
 - Whitening
- · General:
 - RoHS-Compliant 5-mm x 5-mm No-Lead QFN 32-Pin Package (RHB)
 - Pin-Compatible With the CC1120 Device
- Regulations Suitable for Systems Targeting Compliance With
 - Europe: ETSI EN 300 220, EN 54-25
 - US: FCC CFR47 Part 15, FCC CFR47 Part 90
 - Japan: ARIB STD-T30, T67, T108
- Home and Building Automation
- Wireless Alarm and Security Systems
- Industrial Monitoring and Control
- Wireless Healthcare Applications
- · Wireless Sensor Networks and Active RFID
- IEEE 802.15.4g Applications
- Wireless M-Bus, All Modes



1.3 Description

The CC1200 device is a fully integrated single-chip radio transceiver designed for high performance at very low-power and low-voltage operation in cost-effective wireless systems. All filters are integrated, thus removing the need for costly external SAW and IF filters. The device is mainly intended for the ISM (Industrial, Scientific, and Medical) and SRD (Short Range Device) frequency bands at 164–190 MHz, 410–475 MHz, and 820–950 MHz.

The CC1200 device provides extensive hardware support for packet handling, data buffering, burst transmissions, clear channel assessment, link quality indication, and Wake-On-Radio. The main operating parameters of the CC1200 device can be controlled through an SPI interface. In a typical system, the CC1200 device will be used with a microcontroller and only a few external passive components.

The CC1200 and the CC1120 devices are both part of the high-performance transceiver family. The CC1120 device is more optimized toward narrowband applications, while the CC1200 device is optimized toward wideband applications but can also effectively cover narrowband down to 12.5-kHz channels.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE
CC1200RHB	VQFN (32)	5.00 mm x 5.00 mm

(1) For more information, see Section 8, Mechanical Packaging and Orderable Information

1.4 Functional Block Diagram

Figure 1-1 shows the system block diagram of the CC120x family of devices.

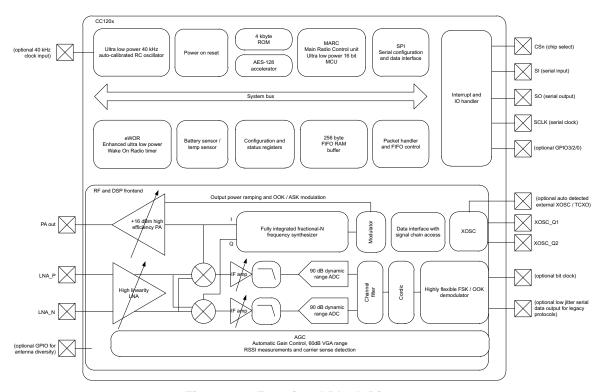


Figure 1-1. Functional Block Diagram



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2 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

This data manual revision history highlights the changes made to the SWRS123C device-specific data manual to make it an SWRS123D revision.

Chan	ges from Revision C (June 2014) to Revision D	Page
•	Added Ambient to the temperature range condition and removed Tj from Temperature range	_



3 Terminal Configuration and Functions

3.1 Pin Diagram

Figure 3-1 shows pin names and locations for the CC1200 device.

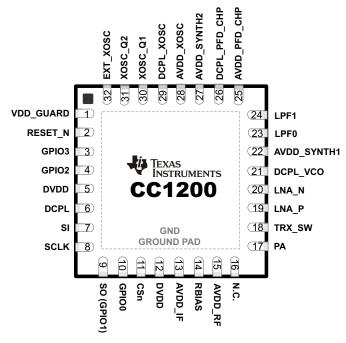


Figure 3-1. Package 5-mm × 5-mm QFN



3.2 Pin Configuration

The following table lists the pin-out configuration for the CC1200 device.

PIN NO.	PIN NAME	TYPE / DIRECTION	DESCRIPTION
1	VDD_GUARD	Power	2.0-3.6 V VDD
2	RESET_N	Digital input	Asynchronous, active-low digital reset
3	GPIO3	Digital I/O	General-purpose I/O
4	GPIO2	Digital I/O	General-purpose I/O
5	DVDD	Power	2.0–3.6 VDD to internal digital regulator
6	DCPL	Power	Digital regulator output to external decoupling capacitor
7	SI	Digital input	Serial data in
8	SCLK	Digital input	Serial data clock
9	SO(GPIO1)	Digital I/O	Serial data out (general-purpose I/O)
10	GPIO0	Digital I/O	General-purpose I/O
11	CSn	Digital input	Active-low chip select
12	DVDD	Power	2.0–3.6 V VDD
13	AVDD_IF	Power	2.0–3.6 V VDD
14	RBIAS	Analog	External high-precision resistor
15	AVDD_RF	Power	2.0–3.6 V VDD
16	N.C.		Not connected
17	PA	Analog	Single-ended TX output (requires DC path to VDD)
18	TRX_SW	Analog	TX and RX switch. Connected internally to GND in TX and floating (high-impedance) in RX.
19	LNA_P	Analog	Differential RX input (requires DC path to ground)
20	LNA_N	Analog	Differential RX input (requires DC path to ground)
21	DCPL_VCO	Power	Pin for external decoupling of VCO supply regulator
22	AVDD_SYNTH1	Power	2.0–3.6 V VDD
23	LPF0	Analog	External loop filter components
24	LPF1	Analog	External loop filter components
25	AVDD_PFD_CHP	Power	2.0-3.6 V VDD
26	DCPL_PFD_CHP	Power	Pin for external decoupling of PFD and CHP regulator
27	AVDD_SYNTH2	Power	2.0-3.6 V VDD
28	AVDD_XOSC	Power	2.0-3.6 V VDD
29	DCPL_XOSC	Power	Pin for external decoupling of XOSC supply regulator
30	XOSC_Q1	Analog	Crystal oscillator pin 1 (must be grounded if a TCXO or other external clock connected to EXT_XOSC is used)
31	XOSC_Q2	Analog	Crystal oscillator pin 2 (must be left floating if a TCXO or other external clock connected to EXT_XOSC is used)
32	EXT_XOSC	Digital input	Pin for external clock input (must be grounded if a regular crystal connected to XOSC_Q1 and XOSC_Q2 is used)
_	GND	Ground pad	The ground pad must be connected to a solid ground plane.



4 Specifications

All measurements performed on CC1200EM_868_930 rev.1.0.0, CC1200EM_420_470 rev.1.0.1, or CC1200EM_169 rev.1.2.

4.1 Absolute Maximum Ratings (1)(2)

over operating free-air temperature range (unless otherwise noted)

PARAMETER	MIN	MAX	UNIT	CONDITION
Supply voltage (VDD, AVDD_x)	-0.3	3.9	V	All supply pins must have the same voltage
Input RF level		+10	dBm	
Voltage on any digital pin	-0.3	VDD+0.3	V	max 3.9 V
Voltage on analog pins (including DCPL pins)	-0.3	2.0	V	

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under general characteristics is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

4.2 Handling Ratings

			MIN	MAX	UNIT
T _{stg}	Storage temperature	range	-40	125	°C
		Human body model (HBM), per ANSI/ESDA/JEDEC JS001 ⁽¹⁾	-2	2	kV
V _{ESD}	discharge (ESD) performance:	Charged device model (CDM), per JESD22-C101 (2) All pins	-500	500	V

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

4.3 Recommended Operating Conditions (General Characteristics)

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Voltage supply range	2.0		3.6	V	All supply pins must have the same voltage
Voltage on digital inputs	0		VDD	V	
Temperature range	-40		85	°C	Ambient

4.4 Thermal Resistance Characteristics for RHB Package

		°C/W ⁽¹⁾	AIR FLOW (m/s) ⁽²⁾
$R\theta_{JC}$	Junction-to-case (top)	21.1	0.00
$R\theta_{JB}$	Junction-to-board	5.3	0.00
$R\theta_{JA}$	Junction-to-free air	31.3	0.00
Psi _{JT}	Junction-to-package top	0.2	0.00
Psi _{JB}	Junction-to-board	5.3	0.00
$R\theta_{JC}$	Junction-to-case (bottom)	0.8	0.00

⁽¹⁾ These values are based on a JEDEC-defined 2S2P system (with the exception of the Theta JC [RΘ_{JC}] value, which is based on a JEDEC-defined 1S0P system) and will change based on environment as well as application. For more information, see these EIA/JEDEC standards:

- JESD51-2, Integrated Circuits Thermal Test Method Environmental Conditions Natural Convection (Still Air)
- JESD51-3, Low Effective Thermal Conductivity Test Board for Leaded Surface Mount Packages
- JESD51-7, High Effective Thermal Conductivity Test Board for Leaded Surface Mount Packages
- JESD51-9, Test Boards for Area Array Surface Mount Package Thermal Measurements

Power dissipation of 40 mW and an ambient temperature of 25°C is assumed.

(2) m/s = meters per second

⁽²⁾ All voltage values are with respect to V_{SS}, unless otherwise noted.

⁽²⁾ JEDEC document JEP157 states that 250-V HBM allows safe manufacturing with a standard ESD control process.



4.5 RF Characteristics

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
	820		950	MHz	
	410		475	MHz	
Eraguana, handa	164		190	MHz	
Frequency bands	(274)		(316.6)	MHz	
	(205)		(237.5)	MHz	Contact TI for more information about the use of these frequency bands.
	(137)		(158.3)	MHz	anoso nequency bands.
		30		Hz	In 820-950 MHz band
Frequency resolution		15		Hz	In 410–475 MHz band
		6		Hz	In 164–190 MHz band
Data rate	0		1250	kbps	Packet mode
	0		625	kbps	Transparent mode

4.6 Regulatory Standards

PERFORMANCE MODE	FREQUENCY BAND	SUITABLE FOR COMPLIANCE WITH	COMMENTS
	820–950 MHz	ARIB STD-T108 ETSI EN 300 220 receiver, categories 2 and 3 FCC Part 15.247 FCC Part 15.249 FCC Part 90 Mask G FCC Part 90 Mask J	Performance also suitable for systems targeting maximum allowed output power in the respective bands, using a range extender such as the CC1190 device
High-performance mode	410–475 MHz	ARIB STD-T67 ARIB RCR STD-T30 ETSI EN 300 220 receiver, categories 2 and 3 FCC Part 90 Mask D FCC Part 90 Mask G	Performance also suitable for systems targeting maximum allowed output power in the respective bands, using a range extender
	164–190 MHz	ETSI EN 300 220 receiver, category 1 FCC Part 90 Mask D	Performance also suitable for systems targeting maximum allowed output power in the respective bands, using a range extender
Low-power mode	820–950 MHz	ETSI EN 300 220 receiver, categories 2 and 3 FCC Part 15.247 FCC Part 15.249	
Zon ponor mode	410–475 MHz	ETSI EN 300 220 receiver, categories 2 and 3	
	164–190 MHz	ETSI EN 300 220	



4.7 Current Consumption, Static Modes

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Dower down with retention		0.12	1	μΑ	
Power down with retention		0.5		μΑ	Low-power RC oscillator running
XOFF mode		180		μΑ	Crystal oscillator / TCXO disabled
IDLE mode		1.5		mA	Clock running, system waiting with no radio activity

4.8 Current Consumption, Transmit Modes

4.8.1 868-, 915-, and 920-MHz Bands (High-Performance Mode)

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
TX current consumption +14 dBm		46		mA	
TX current consumption +10 dBm		36		mA	

4.8.2 433-MHz Band (High-Performance Mode)

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
TX current consumption +15 dBm		49		mA	
TX current consumption +14 dBm		46		mA	
TX current consumption +10 dBm		35		mA	

4.8.3 169-MHz Band (High-Performance Mode)

 $T_{\Lambda} = 25^{\circ}C$. VDD = 3.0 V if nothing else stated

TA = 20 C; VBB = 0.0 V II Hottilling olde etated									
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION				
TX current consumption +15 dBm		54		mA					
TX current consumption +14 dBm		50		mA					
TX current consumption +10 dBm		39		mA					

4.8.4 Low-Power Mode

 $T_A = 25$ °C, VDD = 3.0 V, $f_c = 869.5$ MHz if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
TX current consumption +10 dBm		33.6		mA	

4.9 Current Consumption, Receive Modes

4.9.1 High-Performance Mode

 $T_A = 25$ °C, VDD = 3.0 V, $f_c = 869.5$ MHz if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
RX Wait for sync					Using RX sniff mode, where the receiver wakes
1.2 kbps, 4-byte preamble (50 kHz Channel Filter Bandwidth)		0.5		mA	up at regular intervals looking for an incoming packet. Sniff mode configured to terminate on Carrier
1.2 kbps, 3-byte preamble (11 kHz Channel Filter Bandwidth)		3.1		mA	Sense, and is measured using RSSI_VALID _COUNT = 1 (0 for 1.2 kbps with 50 kHz Channel
38.4 kbps, 12-byte preamble		3.4		mA	Filter Bandwidth), AGC_WIN_SIZE = 0, and SETTLE_WAIT = 1. (1)
50 kbps, 24-byte preamble		2.1		mA	OLITEL_WAIT = 1.
RX Peak Current					Dock current concumption during necket recention
1.2kbps		23.5		mA	Peak current consumption during packet reception
Average current consumption Check for data packet every 1 second using Wake on Radio		8		μΑ	50 kbps, 5-byte preamble, 40-kHz RC oscillator used as sleep timer

⁽¹⁾ See the sniff mode design note for more information (SWRA428).

4.9.2 Low-Power Mode

 $T_A = 25$ °C, VDD = 3.0 V, $f_c = 869.5$ MHz if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
RX Peak Current Low-power RX mode					Peak current consumption during packet reception
1.2 kbps		19		mA	at the sensitivity limit

4.10 Receive Parameters

All RX measurements made at the antenna connector, to a bit error rate (BER) limit of 1%. Selectivity and blocking is measured with the desired signal 3 dB greater than the sensitivity level.

4.10.1 General Receive Parameters (High-Performance Mode)

 $T_A = 25$ °C, VDD = 3.0 V, $f_c = 869.5$ MHz if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Saturation		+10		dBm	
Digital channel filter programmable bandwidth	9.5		1600	kHz	
IIP3		-14		dBm	At maximum gain
Data rate offset televines		±14		%	With carrier sense detection enabled
Data rate offset tolerance		±1600		ppm	With carrier sense detection disabled
Spurious emissions					
1-13 GHz (VCO leakage at 3.5 GHz)		< -56		dBm	Radiated emissions measured according to ETSI EN 300 220, f _c = 869.5 MHz
30 MHz to 1 GHz		< -57		dBm	214 000 220, 1 ₀ = 000.0 1411 12
Optimum source impedance					
868-, 915-, and 920-MHz bands	60 + j60 / 30 + j30			Ω	(Differential or single anded DV configurations)
433-MHz band	100 + j60 / 50+ j30			Ω	(Differential or single-ended RX configurations)
169-MHz band	140 -	+ j40 / 70 +	j20	Ω	



4.10.2 RX Performance in 868-, 915-, and 920-MHz Bands (High-Performance Mode)

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

$T_A = 25$ °C, VDD = 3.0 V if nothing e PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
		-122		dBm	1.2 kbps 2-FSK, DEV=4 kHz CHF=11 kHz ⁽¹⁾
		-113		dBm	4.8 kbps OOK
		-108		dBm	32.768 kbps 2-GFSK, DEV=50 kHz CHF=208 kHz ⁽¹⁾
0		-110		dBm	38.4 kbps 2-GFSK, DEV=20 kHz CHF=104 kHz ⁽¹⁾
Sensitivity		-109		dBm	50 kbps 2-GFSK, DEV=25 kHz, CHF=104 kHz ⁽¹⁾
		-107		dBm	100-kbps 2-GFSK, DEV=50 kHz, CHF=208 kHz ⁽¹⁾
		-97		dBm	500 kbps 2-GMSK, CHF=833 kHz ⁽¹⁾
		-97		dBm	1 Mbps 4-GFSK, DEV=400 kHz, CHF=1.66 MHz ⁽¹⁾
Placking and Calactivity		54		dB	± 12.5 kHz (adjacent channel)
Blocking and Selectivity 1.2-kbps 2-FSK, 12.5-kHz channel		55		dB	± 25 kHz (alternate channel)
separation, 4-kHz deviation, 11-kHz		77		dB	± 2 MHz
channel filter		82		dB	± 10 MHz
Blocking and Selectivity		38		dB	± 200 kHz
32.768-kbps 2-GFSK, 200-kHz channel		46		dB	± 400 kHz
separation, 50-kHz deviation, 208-kHz channel filter		66		dB	± 2 MHz
channel filter		70		dB	± 10 MHz
Placking and Calactivity		44		dB	+ 100 kHz (adjacent channel)
Blocking and Selectivity 38.4-kbps 2-GFSK, 100-kHz channel		44		dB	± 200 kHz (alternate channel)
separation, 20-kHz deviation, 104-kHz		64		dB	± 2 MHz
channel filter		72		dB	± 10 MHz
Blocking and Selectivity		41		dB	± 200 kHz (adjacent channel)
50-kbps 2-GFSK, 200-kHz channel separation, 25-kHz deviation, 104-kHz		46		dB	± 400 kHz (alternate channel)
channel filter		65		dB	± 2 MHz
(Same modulation format as 802.15.4g Mandatory Mode)		71		dB	± 10 MHz
		45		dB	± 400 kHz (adjacent channel)
Blocking and Selectivity 100-kbps 2-GFSK, 50-kHz deviation,		54		dB	± 800 kHz (alternate channel)
208-kHz channel filter		63		dB	± 2 MHz
		68		dB	± 10 MHz
		42		dB	+ 1 MHz (adjacent channel)
Blocking and Selectivity 500-kbps GMSK, 833-kHz channel filter		42		dB	± 2 MHz (alternate channel)
500-kbps GMSK, 855-kHZ Channel liller		57		dB	± 10 MHz
Blocking and Selectivity		46		dB	± 2 MHz (adjacent channel)
1-Mbps 4-GFSK, 400-kHz deviation,		52		dB	± 4 MHz (alternate channel)
1.6-MHz channel filter		59		dB	± 10 MHz
Image rejection (Image compensation enabled)		56		dB	1.2 kbps, DEV=4 kHz, CHF=10 kHz, image at –125 kHz

⁽¹⁾ DEV is short for deviation, CHF is short for Channel Filter Bandwidth



4.10.3 RX Performance in 433-MHz Band (High-Performance Mode)

 $T_{\Delta} = 25^{\circ}C$, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Sensitivity		-123		dBm	1.2 kbps 2-FSK, DEV=4 kHz CHF=11 kHz ⁽¹⁾
,		-111		dBm	38.4 kbps 2-GFSK, DEV=20 kHz CHF=104 kHz ⁽¹⁾
Blocking and Selectivity		60		dB	± 12.5 kHz (adjacent channel)
1.2-kbps 2-FSK, 12.5-kHz channel		61		dB	± 25 kHz (alternate channel)
separation, 4-kHz deviation, 11-kHz channel filter		82		dB	± 2 MHz
Charinei iliter		85		dB	± 10 MHz
Blocking and Selectivity		49		dB	+ 100 kHz (adjacent channel)
38.4-kbps 2-GFSK, 100-kHz channel		48		dB	± 200 kHz (alternate channel)
separation, 20-kHz deviation, 104-kHz		66		dB	± 2 MHz
channel filter		74		dB	± 10 MHz

⁽¹⁾ DEV is short for deviation, CHF is short for Channel Filter Bandwidth

4.10.4 RX Performance in 169-MHz Band (High-Performance Mode)

 $T_{\Delta} = 25^{\circ}C$. VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Sensitivity		-122		dBm	1.2 kbps 2-FSK, DEV=4 kHz CHF=11 kHz ⁽¹⁾
Planking and Calactivity		59		dB	± 12.5 kHz (adjacent channel)
Blocking and Selectivity 1.2 kbps 2-FSK, 12.5-kHz channel		64		dB	± 25 kHz (alternate channel)
separation, 4-kHz deviation, 11-kHz		84		dB	± 2 MHz
channel filter		86		dB	± 10 MHz
Spurious response rejection 1.2 kbps 2-FSK, 12.5-kHz channel separation, 4-kHz deviation, 11-kHz channel filter		68		dB	Spurious at ± 40 MHz from carrier
Image rejection (Image compensation enabled)		68		dB	1.2 kbps, DEV=4 kHz, CHF=10 kHz, image at -125 kHz

⁽¹⁾ DEV is short for deviation, CHF is short for Channel Filter Bandwidth

4.10.5 RX Performance in Low-Power Mode

 $T_A = 25$ °C, VDD = 3.0 V, $f_C = 869.5$ MHz if nothing else stated

1 _A = 23 °C, VDD = 3.0 °C, 1 _C = 3003.5 Wil 2 ii Hotilling cloc stated								
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION			
Sensitivity		-110		dBm	1.2 kbps 2-FSK, DEV=4 kHz CHF=11 kHz ⁽¹⁾			
		-96		dBm	50 kbps 2-GFSK, DEV=25 kHz, CHF=119 kHz ⁽¹⁾			
Blocking and Selectivity		41		dB	+ 200 kHz (adjacent channel)			
50 kbps 2-GFSK, 200-kHz channel separation, 25-kHz deviation, 104-kHz		45		dB	+ 400 kHz (alternate channel)			
channel filter		62		dB	± 2 MHz			
(Same modulation format as 802.15.4g Mandatory Mode)		60		dB	± 10 MHz			
Saturation		+10		dBm				

⁽¹⁾ DEV is short for deviation, CHF is short for Channel Filter Bandwidth



4.11 Transmit Parameters

 $T_A = 25$ °C, VDD = 3.0 V, $f_c = 869.5$ MHz if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
		+14		dBm	At 915- and 920-MHz
		+15		dBm	At 915- and 920-MHz with VDD = 3.6 V
		+15		dBm	At 868 MHz
May output power		+16		dBm	At 868 MHz with VDD = 3.6 V
Max output power		+15		dBm	At 433 MHz
		+16		dBm	At 433 MHz with VDD = 3.6 V
		+15		dBm	At 169 MHz
		+16		dBm	At 169 MHz with VDD = 3.6 V
Min output nower		-12		dBm	Within fine step size range
Min output power		-38		dBm	Within coarse step size range
Output power step size		0.4		dB	Within fine step size range
Adjacent channel power		-60		dBc	4-GFSK 9.6 kbps in 12.5-kHz channel, measured in 8.75-kHz bandwidth (ETSI 300 220 compliant)
Spurious emissions (Excluding harmonics)					Transmission at +14 dBm Suitable for systems targeting compliance with ETSI EN 300 220, ETSI EN 54-25, FCC Part 15,
30 MHz–1 GHz		< –57		dBm	FCC Part 90, ARIB STD-T108, ARIB STD-T67,
1–12.75 GHz		< -50		dBm	ARIB RCR STD-30 Measured in 1-MHz bandwidth
Harmonics					
Second Harm, 169 MHz (ETSI)		-43		dBm	
Third Harm, 169 MHz (ETSI)		– 57		dBm	
Fourth Harm, 169 MHz (ETSI)		-63		dBm	
Second Harm, 433 MHz (ETSI)		-59		dBm	
Third Harm, 433 MHz (ETSI)		- 51		dBm	Transmission at +14 dBm (or maximum allowed
Fourth Harm, 433 MHz (ETSI)		-63		dBm	in applicable band where this is less than +14 dBm) using TI reference design
Second Harm, 868 MHz (ETSI)		-50		dBm	, ,
Third Harm, 868 MHz (ETSI)		-44		dBm	Suitable for systems targeting compliance with ETSI EN 300-220, ETSI EN 54-25, FCC Part 15,
Fourth Harm, 868 MHz (ETSI)		-56		dBm	FCC Part 90, ARIB STD-T108, ARIB STD-T67, ARIB RCR STD-30
Second Harm, 915 MHz (FCC)		-58		dBm	AND NON STD-30
Third Harm, 915 MHz (FCC)		-46		dBm	
Fourth Harm, 915 MHz (FCC)		-62		dBm	
Second Harm, 920 MHz (ARIB)		-65		dBm	
Third Harm, 920 MHz (ARIB)		-60		dBm	
Optimum load impedance		+	+		
868-, 915-, and 920-MHz bands		35 + j35		Ω	
433-MHz band		55 + j25		Ω	
169-MHz band		80 + j0		Ω	



4.12 PLL Parameters

4.12.1 High-Performance Mode

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
		-94		dBc/Hz	± 10 kHz offset
Phase noise in 868-, 915-, and 920-MHz		-96		dBc/Hz	± 100 kHz offset
bands 200-kHz loop bandwidth setting		-123		dBc/Hz	± 1 MHz offset
		-137		dBc/Hz	± 10 MHz offset
		-100		dBc/Hz	± 10 kHz offset
Phase noise in 868-, 915-, and 920-MHz		-102		dBc/Hz	± 100 kHz offset
bands 300-kHz loop bandwidth setting		-121		dBc/Hz	± 1 MHz offset
		-136		dBc/Hz	± 10 MHz offset
		-103		dBc/Hz	± 10 kHz offset
Phase noise in 868-, 915-, and 920-MHz		-104		dBc/Hz	± 100 kHz offset
bands 400-kHz loop bandwidth setting		-119		dBc/Hz	± 1 MHz offset
		-133		dBc/Hz	± 10 MHz offset
		-104		dBc/Hz	± 10 kHz offset
Phase noise in 868-, 915-, and 920-MHz		-106		dBc/Hz	± 100 kHz offset
bands 500-kHz loop bandwidth setting		-116		dBc/Hz	± 1 MHz offset
		-130		dBc/Hz	± 10 MHz offset
		-106		dBc/Hz	± 10 kHz offset
Phase noise in 433-MHz band		-107		dBc/Hz	± 100 kHz offset
300-kHz loop bandwidth setting		-127		dBc/Hz	± 1 MHz offset
		-141		dBc/Hz	± 10 MHz offset
		-114		dBc/Hz	± 10 kHz offset
Phase noise in 169-MHz band		-114		dBc/Hz	± 100 kHz offset
300-kHz loop bandwidth setting		-132		dBc/Hz	± 1 MHz offset
		-142		dBc/Hz	± 10 MHz offset

4.12.2 Low-Power Mode

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

1A - 23 C, VDD - 3.0 V II Holling 6	A = 25 C, VDD = 5.0 V II Hottillig else stated										
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION						
Phase noise in 868-, 915-, and 920-MHz bands 200-kHz loop bandwidth setting		-99		dBc/Hz	± 10 kHz offset						
		-101		dBc/Hz	± 100 kHz offset						
		-121		dBc/Hz	± 1 MHz offset						
		-135		dBc/Hz	± 10 MHz offset						



4.13 Wake-up and Timing

 $T_A = 25$ °C, VDD = 3.0 V, $f_c = 869.5$ MHz if nothing else stated

The turnaround behavior to and from RX and/or TX is highly configurable, and the time it takes will depend on how the device is set up. See the CC120X user guide (SWRU346) for more information.

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION		
Powerdown to IDLE		0.24		ms	Depends on crystal		
IDLE to RX/TX		133		μs	Calibration disabled		
IDLE to RA/TA		369		μs	Calibration enabled		
RX/TX turnaround		43		μs			
RX-to-RX turnaround		369		μs	With PLL calibration		
RX-10-RX turnaround		0		μs	Without PLL calibration		
TX-to-TX turnaround		369		μs	With PLL calibration Without PLL calibration		
TX-to-TX turnaround		0		μs	Without PLL calibration		
DV/TV to IDI E time		237		μs	Calibrate when leaving RX/TX enabled		
RX/TX to IDLE time		0		μs	Calibrate when leaving RX/TX disabled		
Frequency synthesizer calibration		314		μs	When using SCAL strobe		
Minimum required number of preamble bytes		0.5		bytes	Required for RF front-end gain settling only. Digital demodulation does not require preamble for settling.		
Time from start RX until valid RSSI ⁽¹⁾		4.2		ms	12.5-kHz channels		
Including gain settling (function of channel bandwidth. Programmable for trade-off between speed and accuracy)		0.25		ms	120-kHz channels		

See the design note on RSSI and response time. It is written for the CC112X devices, but the same principles apply for the CC1200 device.

4.14 40-MHz Crystal Oscillator

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

A = 25 C, VDD = 5.0 V II Hottling else stated										
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION					
Crystal frequency	38.4		40	MHz	It is expected that there will be degraded sensitivity at multiples of XOSC/2 in RX, and an increase in spurious emissions when the RF channel is close to multiples of XOSC in TX. We recommend that the RF channel is kept RX_BW/2 away from XOSC/2 in RX, and that the level of spurious emissions be evaluated if the RF channel is closer than 1 MHz to multiples of XOSC in TX.					
Load capacitance (C _L)		10		pF						
ESR			60	Ω	Simulated over operating conditions					
Start-up time		0.24		ms	Depends on crystal					

4.15 40-MHz Clock Input (TCXO)

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

$T_A = 25^{\circ}$ C, VDD = 3.0 V II nothing els	se stated				
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Clock frequency	38.4		40	MHz	
TCXO with CMOS output					TCXO with CMOS output directly
High input voltage	1.4		VDD	V	coupled to pin EXT_OSC
Low input voltage	0		0.6	V	
Rise / Fall time			2	ns	
Clipped sine output					TCXO clipped sine output connected
Clock input amplitude (peak-to-peak)	0.8		1.5	V	to pin EXT_OSC through series capacitor



4.16 32-kHz Clock Input

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Clock frequency		32		kHz	
32-kHz clock input pin input high voltage	0.8 x VDD			V	
32-kHz clock input pin input low voltage			0.2 x VDD	V	

4.17 40-kHz RC Oscillator

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Frequency		40		kHz	After calibration (frequency calibrated against the 40-MHz crystal or TCXO)
Frequency accuracy after calibration		±0.1		%	Relative to frequency reference (that is, 40-MHz crystal or TCXO)
Initial calibration time		1.32		ms	

4.18 I/O and Reset

 $T_A = 25$ °C, VDD = 3.0 V if nothing else stated

A = 20 G; VBB = 0.0 V II Holling clos stated											
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION						
Logic input high voltage	0.8 x VDD			V							
Logic input low voltage			0.2 x VDD	V							
Logic output high voltage	0.8 x VDD			V	At 4 mA cutout load or loss						
Logic output low voltage			0.2 x VDD	V	At 4-mA output load or less						
Power-on reset threshold		1.3		V	Voltage on DVDD pin						

4.19 Temperature Sensor

 $T_{\Delta} = 25$ °C, VDD = 3.0 V if nothing else stated

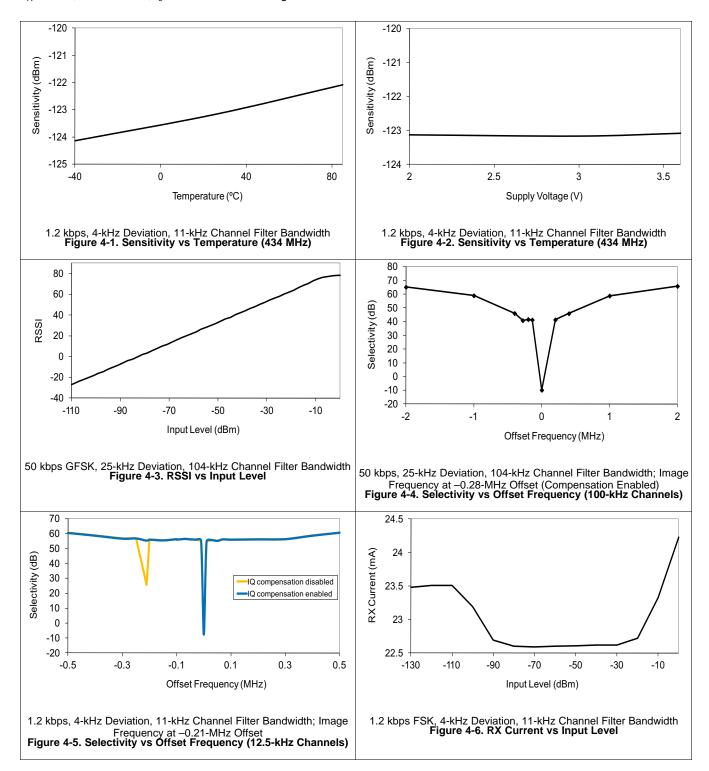
$I_A = 23 \text{ C}$, $VDD = 3.0 \text{ V}$ if Hothling el	se stated				
PARAMETER	MIN	TYP	MAX	UNIT	CONDITION
Temperature sensor range	-40		85	°C	
Temperature coefficient		2.66		mV / °C	Change in sensor output voltage versus change in temperature
Typical output voltage		794		mV	Typical sensor output voltage at TA = 25°C, VDD = 3.0 V
VDD coefficient		1.17		mV / V	Change in sensor output voltage versus change in VDD

The CC1200 device can be configured to provide a voltage proportional to temperature on GPIO1. The temperature can be estimated by measuring this voltage (see Section 4.19, *Temperature Sensor*). For more information, see the temperature sensor design note (SWRA415).

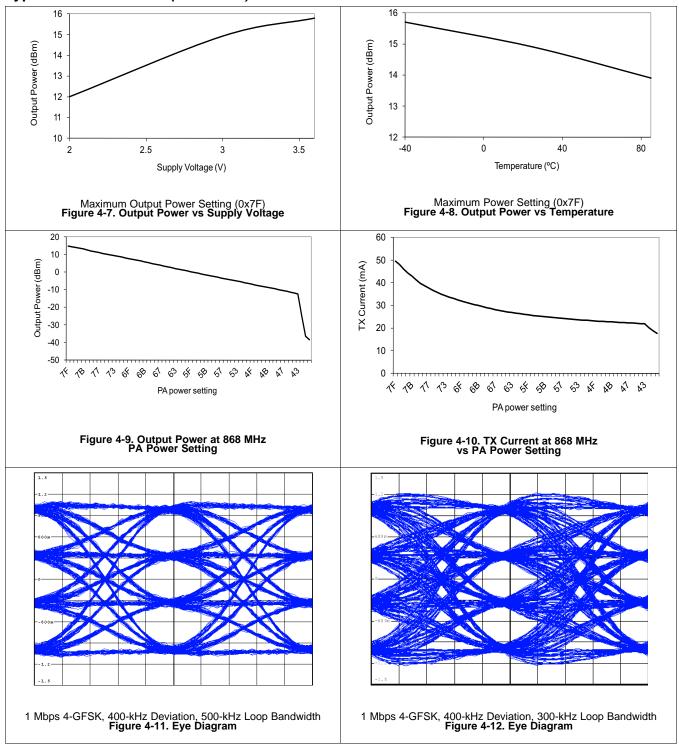


4.20 Typical Characteristics

 T_A = 25°C, VDD = 3.0 V, f_c = 869.5 MHz if nothing else stated

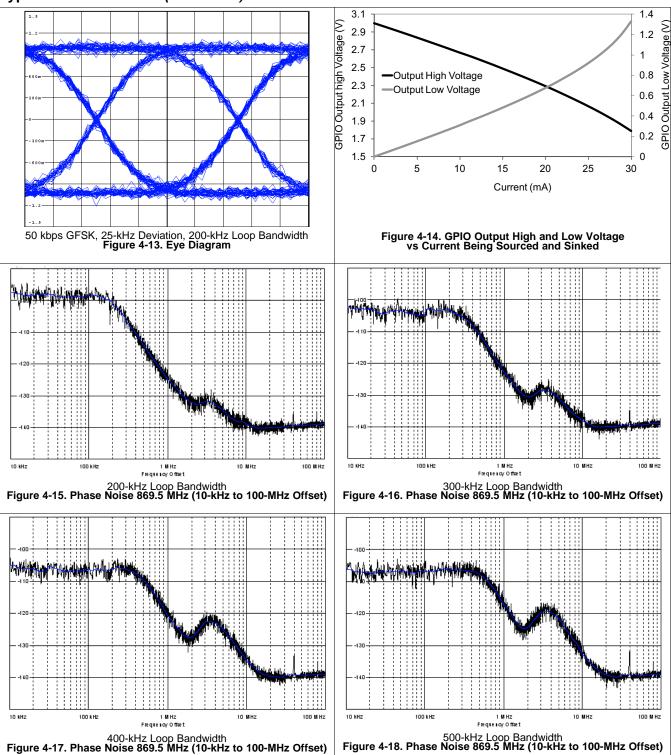


Typical Characteristics (continued)





Typical Characteristics (continued)





5 Detailed Description

5.1 Block Diagram

Figure 5-1 shows the system block diagram of the CC120x family of devices.

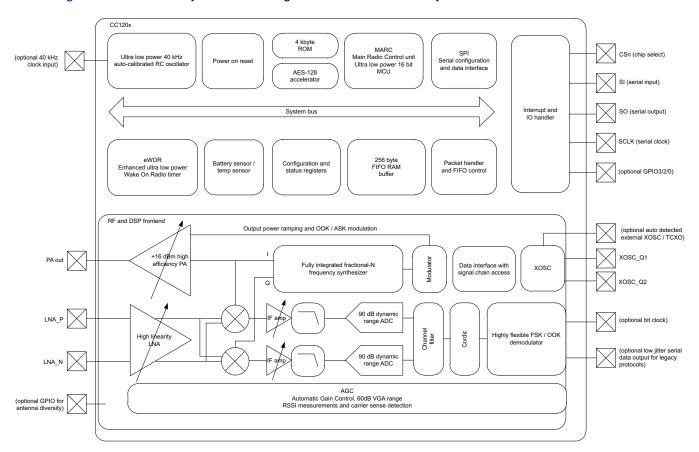


Figure 5-1. System Block Diagram

5.2 Frequency Synthesizer

At the center of the CC1200 device there is a fully integrated, fractional-N, ultra-high-performance frequency synthesizer. The frequency synthesizer is designed for excellent phase noise performance, providing very high selectivity and blocking performance. The system is designed to comply with the most stringent regulatory spectral masks at maximum transmit power.

Either a crystal can be connected to XOSC_Q1 and XOSC_Q2, or a TCXO can be connected to the EXT_XOSC input. The oscillator generates the reference frequency for the synthesizer, as well as clocks for the analog-to-digital converter (ADC) and the digital part. To reduce system cost, the CC1200 device has high-accuracy frequency estimation and compensation registers to measure and compensate for crystal inaccuracies. This compensation enables the use of lower cost crystals. If a TCXO is used, the CC1200 device automatically turns on and off the TCXO when needed to support low-power modes and Wake-On-Radio operation.



5.3 Receiver

The CC1200 device features a highly flexible receiver. The received RF signal is amplified by the low-noise amplifier (LNA) and is down-converted in quadrature (I/Q) to the intermediate frequency (IF). At IF, the I/Q signals are digitized by the high dynamic-range ADCs.

An advanced automatic gain control (AGC) unit adjusts the front-end gain, and enables the CC1200 device to receive strong and weak signals, even in the presence of strong interferers. High-attenuation channels and data filtering enable reception with strong neighbor channel interferers. The I/Q signal is converted to a phase and magnitude signal to support the FSK and OOK modulation schemes.

NOTE

A unique I/Q compensation algorithm removes any problem of I/Q mismatch, thus avoiding time-consuming and costly I/Q image calibration steps.

5.4 Transmitter

The CC1200 transmitter is based on direct synthesis of the RF frequency (in-loop modulation). To use the spectrum effectively, the CC1200 device has extensive data filtering and shaping in TX mode to support high throughput data communication in narrowband channels. The modulator also controls power ramping to remove issues such as spectral splattering when driving external high-power RF amplifiers.

5.5 Radio Control and User Interface

The CC1200 digital control system is built around the main radio control (MARC), which is implemented using an internal high-performance, 16-bit ultra-low-power processor. MARC handles power modes, radio sequencing, and protocol timing.

A 4-wire SPI serial interface is used for configuration and data buffer access. The digital baseband includes support for channel configuration, packet handling, and data buffering. The host MCU can stay in power-down mode until a valid RF packet is received. This greatly reduces power consumption. When the host MCU receives a valid RF packet, it burst-reads the data. This reduces the required computing power.

The CC1200 radio control and user interface are based on the widely used CC1101 transceiver. This relationship enables an easy transition between the two platforms. The command strobes and the main radio states are the same for the two platforms.

For legacy formats, the CC1200 device also supports two serial modes.

- Synchronous serial mode: The CC1200 device performs bit synchronization and provides the MCU with a bit clock with associated data.
- Transparent mode: The CC1200 device outputs the digital baseband signal using a digital interpolation filter to eliminate jitter introduced by digital filtering and demodulation.

5.6 Enhanced Wake-On-Radio (eWOR)

eWOR, using a flexible integrated sleep timer, enables automatic receiver polling with no intervention from the MCU. When the CC1200 device enters RX mode, it listens and then returns to sleep if a valid RF packet is not received. The sleep interval and duty cycle can be configured to make a trade-off between network latency and power consumption. Incoming messages are time-stamped to simplify timer resynchronization.

The eWOR timer runs off an ultra-low-power RC oscillator. To improve timing accuracy, the RC oscillator can be automatically calibrated to the RF crystal in configurable intervals.



5.7 RX Sniff Mode

The CC1200 device supports quick start up times, and requires few preamble bits. RX Sniff Mode uses these conditions to dramatically reduce the current consumption while the receiver is waiting for data.

Because the CC1200 device can wake up and settle much faster than the duration of most preambles, it is not required to be in RX mode continuously while waiting for a packet to arrive. Instead, the enhanced Wake-On-Radio feature can be used to put the device into sleep mode periodically. By setting an appropriate sleep time, the CC1200 device can wake up and receive the packet when it arrives with no performance loss. This sequence removes the need for accurate timing synchronization between transmitter and receiver, and lets the user trade off current consumption between the transmitter and receiver.

For more information, see the RX Sniff Mode design note (SWRA428).

5.8 Antenna Diversity

Antenna diversity can increase performance in a multipath environment. An external antenna switch is required. The CC1200 device uses one of the GPIO pins to automatically control the switch. This device also supports differential output control signals typically used in RF switches.

If antenna diversity is enabled, the GPIO alternates between high and low states until a valid RF input signal is detected. An optional acknowledge packet can be transmitted without changing the state of the GPIO.

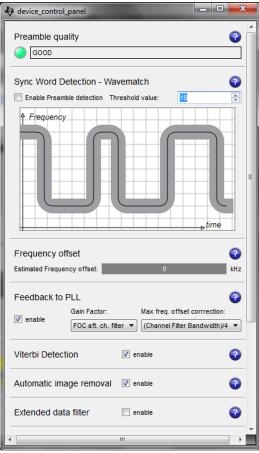
An incoming RF signal can be validated by received signal strength or by using the automatic preamble detector. Using the automatic preamble detector ensures a more robust system and avoids the need to set a defined signal strength threshold (such a threshold sets the sensitivity limit of the system).



5.9 WaveMatch

Advanced capture logic locks onto the synchronization word and does not require preamble settling bytes. Therefore, receiver settling time is reduced to the settling time of the AGC, typically 4 bits.

The WaveMatch feature also greatly reduces false sync triggering on noise, further reducing the power consumption and improving sensitivity and reliability. The same logic can also be used as a high-performance preamble detector to reliably detect a valid preamble in the channel.



See SWRC046 for more information.

Figure 5-2. Receiver Configurator in SmartRF™ Studio

6 Typical Application Circuit

NOTE

This section is intended only as an introduction.

Very few external components are required for the operation of the CC1200 device. Figure 6-1 shows a typical application circuit. The board layout will greatly influence the RF performance of the CC1200 device. Also, Figure 6-1 does not show decoupling capacitors for power pins.

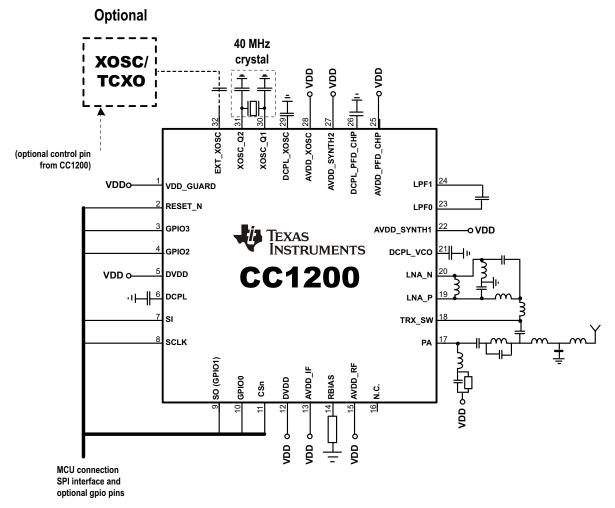


Figure 6-1. Typical Application Circuit

For more information, see the reference designs available for the CC1200 device in Section 7.2, Documentation Support.

www.ti.com

7 Device and Documentation Support

7.1 Device Support

7.1.1 Development Support

7.1.1.1 Configuration Software

The CC1200 device can be configured using the SmartRF Studio software (<u>SWRC046</u>). The SmartRF Studio software is highly recommended for obtaining optimum register settings, and for evaluating performance and functionality.

7.1.2 Device and Development-Support Tool Nomenclature

To designate the stages in the product development cycle, TI assigns prefixes to the part numbers of all microprocessors (MPUs) and support tools. Each device has one of three prefixes: X, P, or null (no prefix) (for example, CC1200). Texas Instruments recommends two of three possible prefix designators for its support tools: TMDX and TMDS. These prefixes represent evolutionary stages of product development from engineering prototypes (TMDX) through fully qualified production devices and tools (TMDS).

Device development evolutionary flow:

X Experimental device that is not necessarily representative of the final device's electrical specifications and may not use production assembly flow.

P Prototype device that is not necessarily the final silicon die and may not necessarily meet final electrical specifications.

null Production version of the silicon die that is fully qualified.

Support tool development evolutionary flow:

TMDX Development-support product that has not yet completed Texas Instruments internal qualification testing.

TMDS Fully qualified development-support product.

X and P devices and TMDX development-support tools are shipped against the following disclaimer:

"Developmental product is intended for internal evaluation purposes."

Production devices and TMDS development-support tools have been characterized fully, and the quality and reliability of the device have been demonstrated fully. Tl's standard warranty applies.

Predictions show that prototype devices (X or P) have a greater failure rate than the standard production devices. Texas Instruments recommends that these devices not be used in any production system because their expected end-use failure rate still is undefined. Only qualified production devices are to be used.

TI device nomenclature also includes a suffix with the device family name. This suffix indicates the package type (for example, RHB) and the temperature range (for example, blank is the default commercial temperature range) provides a legend for reading the complete device name for any CC1200 device.

For orderable part numbers of CC1200 devices in the QFN package types, see the Package Option Addendum of this document, the TI website (www.ti.com), or contact your TI sales representative.



7.2 Documentation Support

The following documents supplement the CC1200 processor. Copies of these documents are available on the Internet at www.ti.com. Tip: Enter the literature number in the search box provided at www.ti.com.

SWRR106 CC112x IPC 868- and 915-MHz 2-layer Reference Design

SWRR107 CC112x IPC 868- and 915-MHz 4-layer Reference Design

SWRR122 CC1200EM 420- to 470-MHz Reference Design

SWRR121 CC1200EM 868- to 930-MHz Reference Design

SWRC046 SmartRF Studio Software

SWRA428 CC112x/CC120x Sniff Mode Application Note

7.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

TI Embedded Processors Wiki Texas Instruments Embedded Processors Wiki. Established to help developers get started with Embedded Processors from Texas Instruments and to foster innovation and growth of general knowledge about the hardware and software surrounding these devices.

7.4 Trademarks

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7.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

7.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

www.ti.com

8 Mechanical Packaging and Orderable Information

The following pages include mechanical packaging and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGE OPTION ADDENDUM

30-Aug-2018

PACKAGING INFORMATION

Orderable Device	Status	Package Type	_	Pins	_	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
CC1200RHBR	ACTIVE	VQFN	RHB	32	3000	Green (RoHS & no Sb/Br)	CU NIPDAU CU NIPDAUAG	Level-3-260C-168 HR	-40 to 85	CC1200	Samples
CC1200RHBT	ACTIVE	VQFN	RHB	32	250	Green (RoHS & no Sb/Br)	CU NIPDAU CU NIPDAUAG	Level-3-260C-168 HR	-40 to 85	CC1200	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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30-Aug-2018

5 x 5, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4224745/A





PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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