



# Phase-tuned nanoporous vanadium pentoxide as binder-free cathode for lithium ion battery

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## ABSTRACT

Phase-controlled nanoporous vanadium pentoxide ( $V_2O_5$ ) was prepared by electrochemical oxidation of vanadium foil as a binder-free cathode with high capacity and good cycling stability for lithium ion batteries. Increasing the annealing temperature led to the formation of a  $V_2O_5$  film with preferential growth along the (001) plane on the as-prepared anodic film, resulting in enhanced Li ion diffusion and electronic conductivity. Thermal reduction of  $V_2O_5$ , depending on the annealing temperature, generated  $V_3O_7$  and  $VO_2$  (R), which affect both the cell capacity and stability. Appropriate development of the (001) plane and intermediate phases (such as  $V_3O_7$  and  $VO_2$ ) by thermal decomposition of the  $V_2O_5$  lattice, determined by the annealing temperature, are key parameters for achieving high performance of the vanadium oxide cathode for Li ion batteries. The anodic  $V_2O_5$  film annealed at 400 °C shows the highest discharge capacity of 170.1 mAh g<sup>-1</sup> at fast charge/discharge rate (1.5 C) and good cycling stability for 100 cycles with a capacity retention of 91.4 %.

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## 1. Introduction

Lithium ion batteries (LIBs) are superior power sources for energy storage systems and are widely used for electronic vehicles and portable electronics [1–3]. To meet the growing demands of advanced technologies, the development of electrode materials with high capacity, energy density, cycle stability, and safety is essential for next-generation LIB technology [4–6]. Graphite is the most widely used anode material [7,8], though alternatives including transition metals (Si, Sn, etc.) and metal oxides ( $SnO_2$ ,  $TiO_2$ , etc.) with high specific capacities have been extensively investigated [9,10].  $LiCoO_2$  with a relatively high theoretical capacity (274 mAh g<sup>-1</sup>) and good cyclability was first utilized as a cathode material by Goodenough and coworkers [11]. However,  $LiCoO_2$  has become expensive due to the price surge of the Co component. In addition, the actual specific capacity is limited to 148 mAh g<sup>-1</sup> because full-stoichiometric Li ions cannot be extracted due to irreversible transition of  $Li_xCoO_2$  when 'x' is lower than

0.5 [12]. Similarly, other cost-effective cathode materials such as  $LiMnO_2$  and  $LiNiO_2$  have a relatively low actual specific capacity (140–150 mAh g<sup>-1</sup>), even though the theoretical full-stoichiometric capacity is 285 and 275 mAh g<sup>-1</sup>, respectively [13,14]. Thus, developing new cathode materials with high actual capacity, safety, and low cost is an important undertaking for LIBs.

Vanadium pentoxide ( $V_2O_5$ ), which has the most stable state of vanadium ( $V^{5+}$ ) of the multiple valence states ( $V^{2+}$ ,  $V^{3+}$ ,  $V^{4+}$ , and  $V^{5+}$ ), is widely studied as a cathode material because of its low cost, simple synthesis, layered crystal structure for inter/deintercalation of Li ions, and high output voltage, all of which lead to high specific capacity [15]. In addition,  $V_2O_5$  can react with up to 3 mol of Li ions, yielding respective specific capacities of 147, 294, and 441 mAh g<sup>-1</sup> for the reactions with 1, 2, and 3 mol Li through the following phase transitions: (1)  $\alpha$ -phase ( $V_2O_5 - Li_{0.1}V_2O_5$  at 3.4 V); (2)  $\epsilon$ -phase ( $Li_{0.35}V_2O_5 - Li_{0.7}V_2O_5$  at 3.2 V); (3)  $\delta$ -phase ( $Li_{0.7}V_2O_5 - LiV_2O_5$  at 2.3 V); (4)  $\gamma$ -phase ( $LiV_2O_5 - Li_2V_2O_5$  at 1.7–1.9 V); (5)  $\omega$ -phase ( $Li_2V_2O_5 - Li_3V_2O_5$ ) [16].

For practical use as a cathode material in LIBs, certain challenges must be overcome to improve the performance of  $V_2O_5$ ; these include the relatively low diffusion coefficient of Li ions ( $10^{-12}$  to  $10^{-14}$  cm<sup>2</sup> s<sup>-1</sup>) in  $V_2O_5$  [17,18], intermediate electrical conductivity ( $10^{-2}$  to  $10^{-3}$  S cm<sup>-1</sup>) [19,20], and irreversible phase transitions. Nanostructured  $V_2O_5$  species, such as nanoparticles [21], nanowires

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