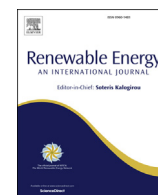




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A novel process for the coproduction of biojet fuel and high-value polyunsaturated fatty acid esters from heterotrophic microalgae *Schizochytrium* sp. ABC101

Tae-Hyoung Kim ^a, Kyungho Lee ^a, Baek-Rock Oh ^b, Mi-Eun Lee ^c, Minji Seo ^a, Sheng Li ^a, Jae-Kon Kim ^c, Minkee Choi ^a, Yong Keun Chang ^{a,d,*}

^a Department of Chemical & Biomolecular Engineering, Korea Advanced Institute of Science and Technology, 291 Daehak-ro, Yuseong-gu, Daejeon, 34141, Republic of Korea

^b Microbial Biotechnology Research Center, Korea Research Institute of Bioscience and Biotechnology, 181 Ipsin-gil, Jeongeup-si, Jeollabuk-do, 56212, Republic of Korea

^c Alternative Fuel R&D Team, Korea Petroleum Quality & Distribution Authority, 33 Yangcheong 3-gil, Ochang-eup, Cheongju-si, Chungcheongbuk-do, 28115, Republic of Korea

^d Advanced Biomass R&D Center, 291 Daehak-ro, Yuseong-gu, Daejeon, 34141, Republic of Korea

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ABSTRACT

Herein we demonstrated an economically beneficial process coproducing biojet fuel and high-value polyunsaturated fatty acids (PUFAs) from *Schizochytrium* sp. ABC101 microalgae. *Schizochytrium* is a promising biofuel source for its rapid growth, high cell density, and fast lipid accumulation via heterotrophic cultivation. The most important feature of *Schizochytrium* is that half of its lipids are composed of omega-3 PUFAs (i.e., docosahexaenoic acid and docosapentaenoic acid), which are currently commercialized as dietary supplements at a high price. We observed direct injection of PUFA-rich lipid into a high-temperature catalytic reactor can cause rapid catalyst deactivation via coke deposition. Therefore, the PUFAs were separated by short-path distillation after transesterification. The remaining esters of saturated fatty acids (SFAs) were catalytically deoxygenated into C₁₃–C₁₈ *n*-paraffins, and then subsequently hydrocracked to produce *iso*-rich paraffins that are suitable as biojet fuel. As the result, 54.6 wt% PUFA-enriched esters (purity: 87.7%) and 20.4 wt% of qualified biojet fuel with respect to the initial lipids were obtained.

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1. Introduction

Depletion of fossil resources and increasing environmental concerns about anthropogenic CO₂ emission have attracted enormous scientific attention to biorefinery [1–4]. In biorefinery, not only biofuels but also high-value chemicals can be coproduced [2–7]. Such coproduction of high-value chemicals is an important factor strongly influencing the overall economics and life-cycle assessments of biorefinery [8,9]. Microalgae are now considered one of the most promising resource among the various biomass because of their rapid growth, high cell density per area, and large

lipid content [10,11]. The use of microalgae also does not interfere with food production or cause deforestation, and it is free of ethical and environmental issues [10]. In addition, various high-value chemicals (e.g., pigments, bio-plastics, and dietary supplements) can be coproduced [5–7], which is highly advantageous for improving the overall process economics [9].

From the lipids (triglycerides) extracted from microalgae or plants, fatty acid alkyl esters generally known as “biodiesel” have been widely produced through transesterification with short-chain alcohols [12–14]. Unfortunately, oxygen-containing biodiesels exhibit limited compatibility with conventional internal combustion engines, low oxidative stability, poor cold flow properties, and low energy content as compared with conventional diesel [15–17]. In this regard, oxygen-free biofuels with completely paraffinic structures, which often outperform conventional petroleum-derived fuels, have been recently gaining more scientific

* Corresponding author. Department of Chemical & Biomolecular Engineering, Korea Advanced Institute of Science and Technology, 291 Daehak-ro, Yuseong-gu, Daejeon, 34141, Republic of Korea.

E-mail address: changyk@kaist.ac.kr (Y.K. Chang).