Fabricante	Modelo	Arquitectura	Velocidad	$\mathbf{ET}$ $[mm]$	ET/VM
			[m/min]		[%]
CharlyRobot	Charly4U	Paralela	6	310x220x160	_
Chiron	V-Concept	Hibrida	120	450x300x300	2.77
DMG mori	CMX600 V	Cartesiana	30	600x560x510	1.07
	CMX800 V	Cartesiana	30	800x560x510	0.82
	CMX1100 V	Cartesiana	30	1100x560x510	0.95
Fatronik	Ulyses	Paralela	50	500x500x500	_
Hass	VF-1	Serial	16.5	508x406x508	0.63
Automation	Minimill2	Serial	15.2	508x406x356	0.55
	OM-1A	Serial	19.2	203x203x305	0.52
Heckert	SKM400	Paralela	100	630x630x630	_
Hitachi Seiki	PA35II	Paralela	100	350x350x200	_
Honda	HVS500	Hibrida	60	650x500x400	_
HullerHille	Specht-	Hibrida	120	630x630x750	_
	Xperimental				
Index	V100	Paralela	50	280x280x145	0.09
ISWstuttgart	Linapod	Paralela	45	400x400x400	0.46
IRCCyN	Orthoglide	Paralela	100	200x200x200	0.46
JSWAY	JDV850	Paralela	10	800x500x500	1.04
Krauseco	QuickStep	Paralela	80	630x630x500	_
Mauser	HS500				
Leadwell	V-20i	Cartesiana		510x350x400	_
CNC					
Machines	V-30	Cartesiana		600x400x300	_
Light	Spectra	serial	0.76	216x114x140	1.73
Machines	light200				
Corp					
Mazak	VC-300A	Paralela	24	350x300x305	0.50
	VC-500C	Paralela	30	$500 \times 1000 \times 510$	0.07
	VC-	Paralela	30	505x505x510	4.70
	500A/2PC				
Mikron	Triaglide	Paralela		170x120x250	0.16
OKuma	MB-46V	Paralela	32	500x460x460	0.75
	MB-500H	Paralela	60	500x500x460	0.28
Sharp	LMV-50	Paralela		812,279x127	4.25
	$\mathrm{TMV}$	Paralela		711x381x127	2.14
	LMV	Paralela		635x279x127	3.83
Techno Inc	RG5950	Paralela	20.32	1500x1300x254	6.58
Mikron	Triaglide	Paralela		170x120x250	0.16
University	LOLA	Paralela	10	120x100x35	0.35
of Belgrade					
WZL	DynaM	Hibrida	90	630x630x500	2.21
Aachen					
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Table 1: Máquinas Fresadoras de 3 ejes actuales Fuente: Elaboración propia