Pipeline Stage / FU 5 , 6 , 7 , 8 , 9 , 10 , 11 , 12 , 13 , 14 , 15 , 16 , 17 , Signed Adder Adder Comperator Time 9 10 14 15 16 18 19 i>max  $X'=X^2-Y^2$  |Z|=X<sup>2</sup>+Y<sup>2</sup> |i>max