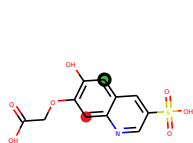
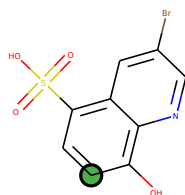


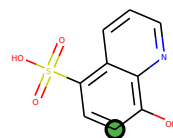
53 Quinolines



415 [152]
70% (Br_2)



416 [183]
56% (NBS)



417 [183]
95% (NBS)