



# EPICS IOC Development Guide

## ALS-U CONTROLS TECHNICAL DOCUMENT

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## 1 REVISION HISTORY

Rev.	CM number	Description of Change
A		Add the standard procedure for IOC

## 2 APPROVALS

The following individual(s) shall approve this document:

Approver	Project Role
William Wardon	Accelerator Electrical Systems Lead
Windchill Approved / Concurred By	

## 3 ABBREVIATIONS AND ACRONYMS

ALS	Advanced Light Source
ALS-U	Advanced Light Source Upgrade
LBNL	Lawrence Berkeley National Laboratory
N/A	Non Applicable
EPICS	The Experimental Physics and Industrial Control System
IOC	Input-output controller

## 4 INTRODUCTION

### 4.1 Scope

- The purpose of this document is to describe the engineering procedure and troubleshooting about how the EPICS IOC should be developed and be maintained in cooperation with the ALS-U EPICS Environment.
- This document attempts to be a simple guideline, not to be a mandatory procedure.

## 4.2 Target Audience

This document is targeted to ALS/ALS-U Controls System engineers and technical stakeholders. It is assumed that the target audience has a technical background in the EPICS development, a Unix/Linux environment, and a revision control system, specifically, `git`.

## 5 BUILD EPICS APPLICATION AND AN IOC

### 5.1 IOC Name Naming Convention

The first step is to define `IOCNAME`, its directory name, and repository name according to the IOC Name naming conventions [1]. The critical name is Device Name, which can be used in multiple names, such as the repository name, and its EPICS application name. Each engineer has a different preference. Thus, please consult other engineers if one does not sure how these names are defined and one wants to follow a common standard name. Table 5.1 shows the IOC Name Naming example. Here we have two TC-32 devices in difference locations (B46 and B6).

Description	Name	EPICS Variable
Location	TEST, ALSU	
Device Name	TCTEMP	
Common IOC Stats Name	<code>test-tctemp</code>	<code>\$IOCNAME</code>
Full IOC Name (Dir Name)	<code>ioctest-tctemp</code>	<code>\$IOC</code>
Git Repository Name	<code>tctemp</code>	
Application Name	<code>tctemp</code>	

**Table 1** TC-32 IOC Name Naming Example

### 5.2 Requirements

The EPICS environment must be defined. Thus, one must check the `EPICS_BASE` variable and all other EPICS-related environment variables. For example,

```
export EPICS_BASE=/somewhere/epics_base
export EPICS_HOST_ARCH=darwin-aarch64
export PATH=${EPICS_BASE}/bin/${EPICS_HOST_ARCH}:${PATH}
export LD_LIBRARY_PATH=${EPICS_BASE}/lib/${EPICS_HOST_ARCH}:${LD_LIBRARY_PATH}
```

Several packages (screen, git, bash, and make) are essential.

### 5.3 Structure an EPICS IOC

The script, such as `generate_ioc_structure.bash`, was developed in cooperation with the customized EPICS template to reduce tedious jobs. With the tools repository, one can do the following steps together. It is highly recommended to use this repository to initiate one's IOC structure.

- the consistent IOCNAME, its application names and its directory structure through EPICS IOC application structure
- the initial git configuration, such as `git init`, `.gitignore`, and `.gitattributes`
- the ALS Gitlab Continuous Integration (CI) [2]
- ALS site specific IOC Deployment scripts and its configuration by using the site-specific EPICS templates

The simple procedure is

- Clone <https://git.als.lbl.gov/alsu/tools>
- Run `generate_ioc_structure.bash` outside the cloned tools folder.

Here is the real example,

```
$ git clone https://git.als.lbl.gov/alsu/tools.git
$ mkdir -p testing
$ cd testing
$ testing $ ../tools/generate_ioc_structure.bash -p tctemp -l alsu -c
../generate_ioc_structure.bash -p tctemp -l alsu -c
Using target architecture darwin-aarch64 (only one available)
hint: Using 'master' as the name for the initial branch. This default branch name
hint: is subject to change. To configure the initial branch name to use in all
hint: of your new repositories, which will suppress this warning, call:
hint:
hint:     git config --global init.defaultBranch <name>
hint:
hint: Names commonly chosen instead of 'master' are 'main', 'trunk' and
hint: 'development'. The just-created branch can be renamed via this command:
hint:
hint:     git branch -m <name>
Initialized empty Git repository in /Users/JeongLee/gitsrc/tools/testing/tctemp/.git/
$ testing $ tree --charset=ascii
.
'-- [JeongLee 352] tctemp
|-- [JeongLee 900] Makefile
|-- [JeongLee 33]  README.md
|-- [JeongLee 352] configure
|  |-- [JeongLee 878] CONFIG
|  |-- [JeongLee 61]  CONFIG_IOCASH
|  |-- [JeongLee 1.6K] CONFIG_SITE
|  |-- [JeongLee 157] Makefile
```

```

| |-- [JeongLee 2.1K] RELEASE
| |-- [JeongLee 120] RULES
| |-- [JeongLee 39] RULES.ioc
| |-- [JeongLee 41] RULES_DIRS
| '-- [JeongLee 40] RULES_TOP
|-- [JeongLee 128] iocBoot
| |-- [JeongLee 121] Makefile
| '-- [JeongLee 288] iocalsu-tctemp
|   |-- [JeongLee 124] Makefile
|   |-- [JeongLee 84] attach
|   |-- [JeongLee 65] run
|   |-- [JeongLee 68] rund
|   |-- [JeongLee 192] screenrc
|   |-- [JeongLee 1.8K] st.cmd
|   '-- [JeongLee 73] st.screen
'-- [JeongLee 192] tctempApp
    |-- [JeongLee 96] Db
    | '-- [JeongLee 1.1K] Makefile
    |-- [JeongLee 363] Makefile
    |-- [JeongLee 128] iocsh
    | |-- [JeongLee 155] Makefile
    | '-- [JeongLee 172] tctemp.iocsh
    '-- [JeongLee 128] src
        |-- [JeongLee 2.6K] Makefile
        '-- [JeongLee 402] tctempMain.cpp
8 directories, 25 files.
$ testing $ ls -a tctemp/
.      .git      .gitignore  Makefile  configure  tctempApp
..     .gitattributes .gitlab-ci.yml README.md  iocBoot
$ testing $ make -C tctemp
$ testing $ cd tctemp/iocBoot/iocalsu-tctemp/
$ iocalsu-tctemp (master)$ tree --charset=ascii
.
|-- [JeongLee 124] Makefile
|-- [JeongLee 84] attach
|-- [JeongLee 261] envPaths
|-- [JeongLee 65] run
|-- [JeongLee 68] rund
|-- [JeongLee 1.7K] screenlog.0
|-- [JeongLee 192] screenrc
|-- [JeongLee 1.8K] st.cmd
'-- [JeongLee 73] st.screen
0 directories, 9 files
$
$ iocalsu-tctemp (master)$ ./run
$ iocalsu-tctemp (master)$ ./attach

```

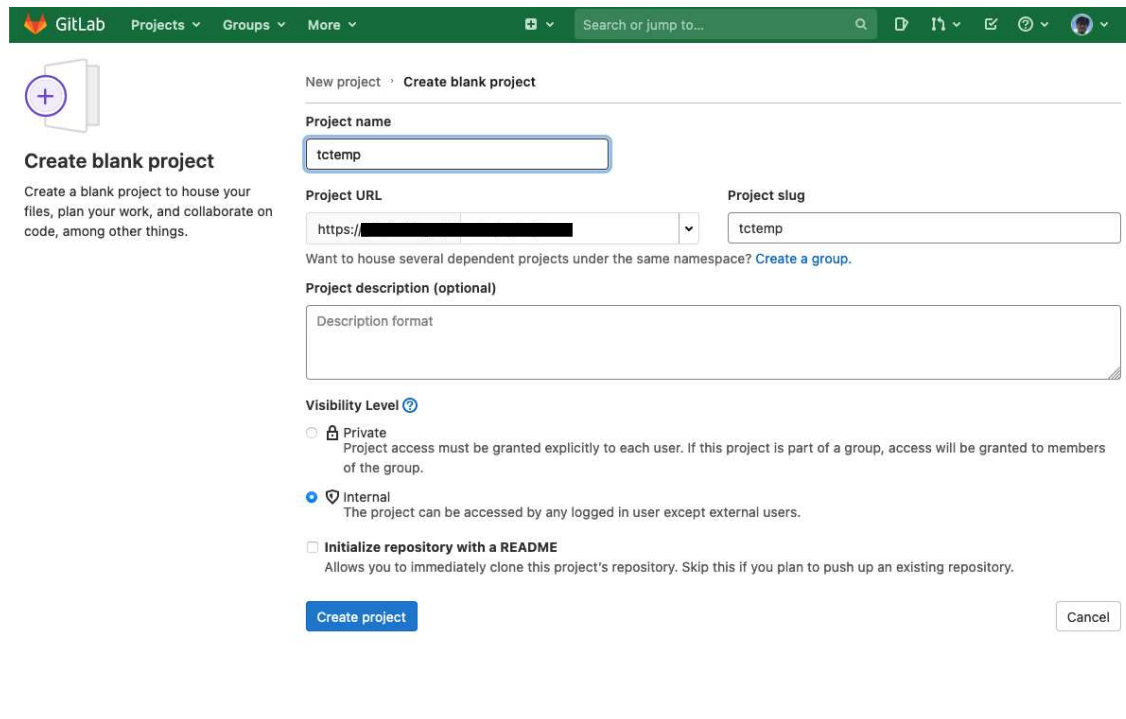
One can see many unusual files in iocalsu-tctemp, such as attach, run, rund, etc. These files are used to deploy the IOC within the ALS EPICS Environment. Reference [3] shows its deployment guide.

## 6 A REMOTE REPOSITORY

There are many ways in which we can create a repository, but here we limit our scenario to create a repository through the web interface.

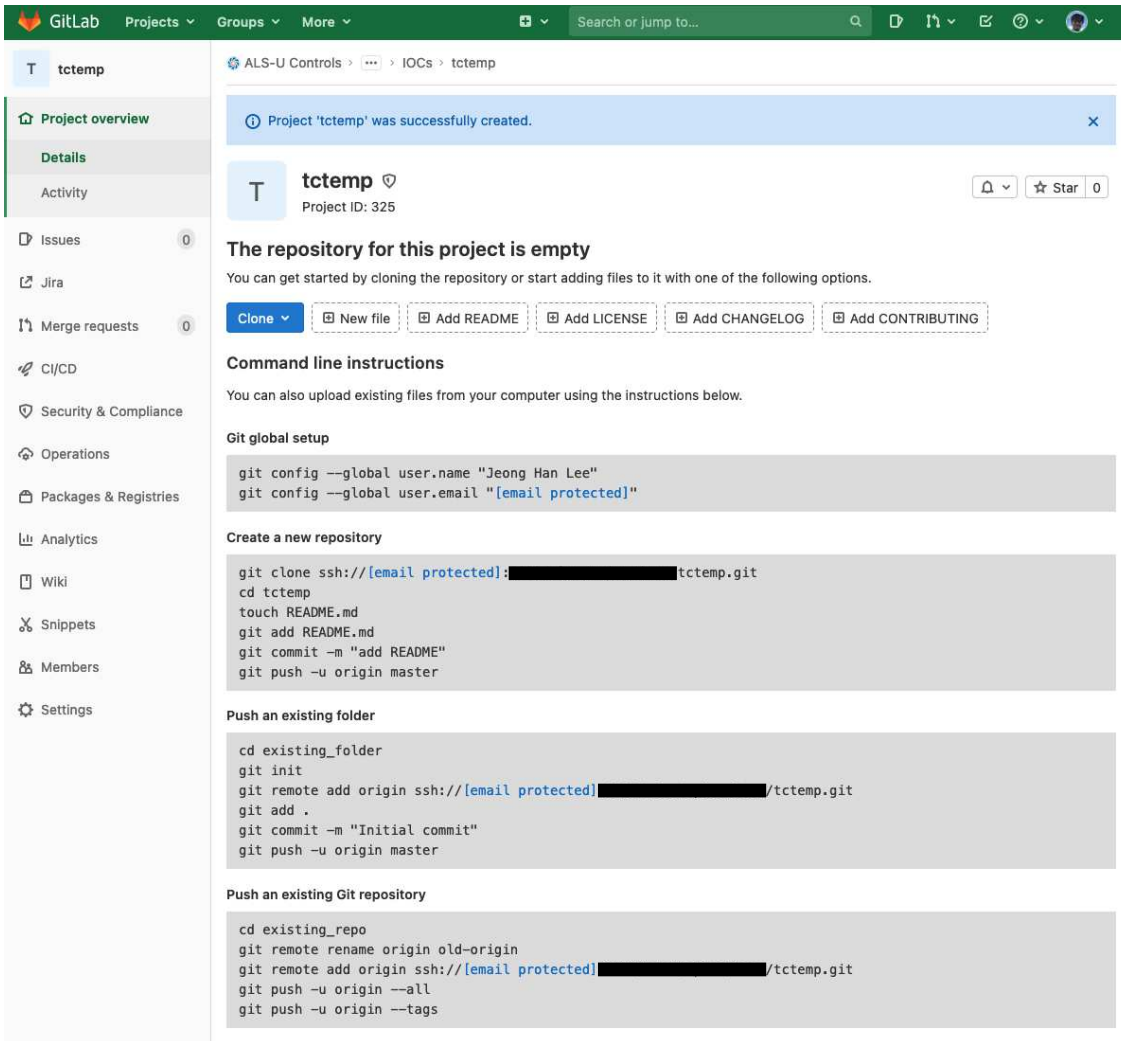
- Login the gitlab server
- Move the proper IOCs directory
- Create blank project
- Initialize the git repository according to its configuration
- Customize codes to match IOC requirements

### 6.1 Create a remote repository



The screenshot shows the GitLab web interface for creating a new project. The header bar is green with the GitLab logo and navigation links: Projects, Groups, and More. A search bar is on the right. The main content area is titled 'New project > Create blank project'. On the left, there's a sidebar with a '+ Create blank project' button and a description: 'Create a blank project to house your files, plan your work, and collaborate on code, among other things.' The main form has several fields: 'Project name' with the value 'tctemp', 'Project URL' with a dropdown menu showing 'https://', and 'Project slug' with the value 'tctemp'. Below these is a checkbox for 'Want to house several dependent projects under the same namespace? Create a group.' followed by a link 'Create a group.'. The 'Project description (optional)' field is empty. The 'Visibility Level' section has three radio buttons: 'Private' (selected), 'Internal', and 'Public'. Below this is a checkbox for 'Initialize repository with a README' which is unchecked. At the bottom, there are two buttons: 'Create project' (blue) and 'Cancel' (grey).

**Figure 1** Create a Project in the ALS GitLab repository.



GitLab Projects Groups More Search or jump to...

ALS-U Controls > ... > IOCs > tctemp

Project 'tctemp' was successfully created.

**tctemp** Project ID: 325

The repository for this project is empty

You can get started by cloning the repository or start adding files to it with one of the following options.

Clone New file Add README Add LICENSE Add CHANGELOG Add CONTRIBUTING

**Command line instructions**

You can also upload existing files from your computer using the instructions below.

**git global setup**

```
git config --global user.name "Jeong Han Lee"
git config --global user.email "[email protected]"
```

**Create a new repository**

```
git clone ssh://[email protected]:[redacted]/tctemp.git
cd tctemp
touch README.md
git add README.md
git commit -m "add README"
git push -u origin master
```

**Push an existing folder**

```
cd existing_folder
git init
git remote add origin ssh://[email protected]:[redacted]/tctemp.git
git add .
git commit -m "Initial commit"
git push -u origin master
```

**Push an existing Git repository**

```
cd existing_repo
git remote rename origin old-origin
git remote add origin ssh://[email protected]:[redacted]/tctemp.git
git push -u origin --all
git push -u origin --tags
```

Figure 2 Project git configuration.

## 6.2 Push local source files to the remote repository

```
testing $ cd tctemp/
tctemp (master)$ git add .
tctemp (master)$ git status
On branch master

No commits yet

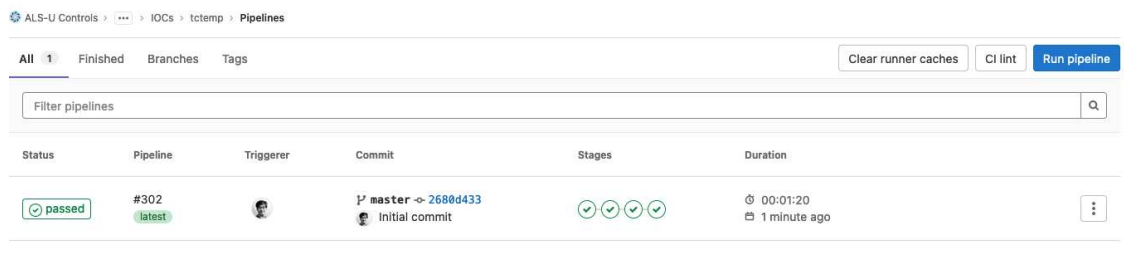
Changes to be committed:
  (use "git rm --cached <file>..." to unstage)
```



```
new file:   .gitattributes
new file:   .gitignore
new file:   .gitlab-ci.yml
new file:   Makefile
new file:   README.md
new file:   configure/CONFIG
new file:   configure/CONFIG_IOCASH
new file:   configure/CONFIG_SITE
new file:   configure/Makefile
new file:   configure/RELEASE
new file:   configure/RULES
new file:   configure/RULES.ioc
new file:   configure/RULES_DIRS
new file:   configure/RULES_TOP
new file:   iocBoot/Makefile
new file:   iocBoot/iocalsu-tctemp/Makefile
new file:   iocBoot/iocalsu-tctemp/attach
new file:   iocBoot/iocalsu-tctemp/run
new file:   iocBoot/iocalsu-tctemp/rund
new file:   iocBoot/iocalsu-tctemp/screenrc
new file:   iocBoot/iocalsu-tctemp/st.cmd
new file:   iocBoot/iocalsu-tctemp/st.screen
new file:   tctempApp/Db/Makefile
new file:   tctempApp/Makefile
new file:   tctempApp/iocsh/Makefile
new file:   tctempApp/iocsh/tctemp.iocsh
new file:   tctempApp/src/Makefile
new file:   tctempApp/src/tctempMain.cpp
tctemp (master)$ git remote
tctemp (master)$ git remote add origin ssh://git@xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx/tctemp.git
tctemp (master)$ git remote
origin
tctemp (master)$ git commit -m "Initial Commit"
tctemp (master)$ git push -u origin master
```

## 6.3 GitLab CI/CD

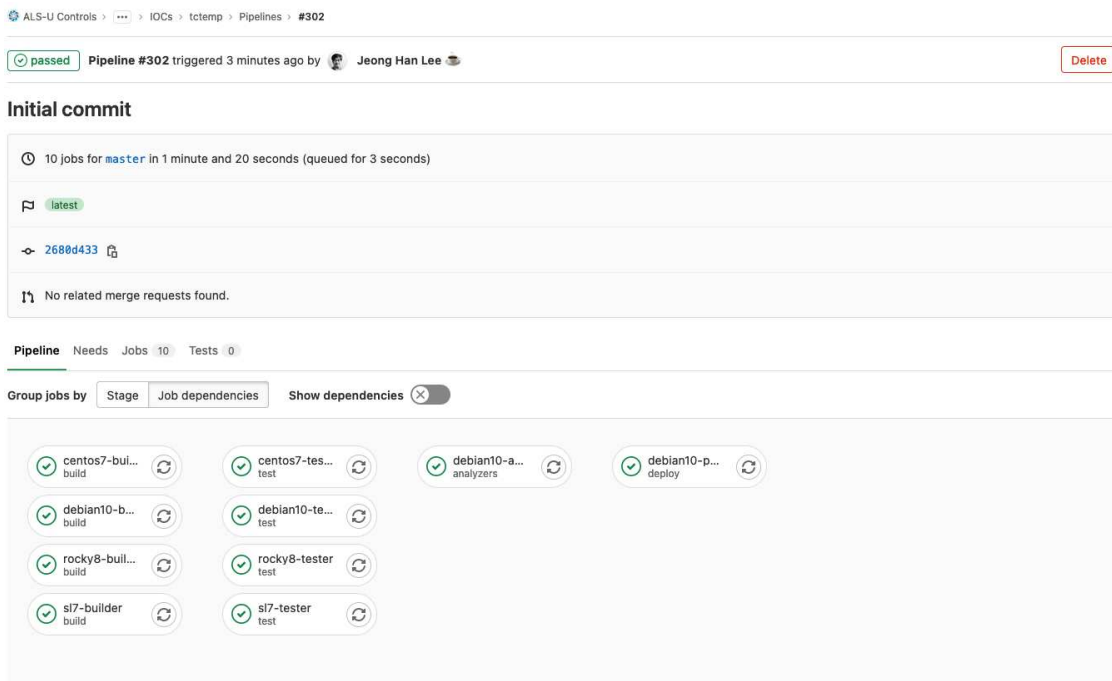
The `git push` activity automatically triggers the GitLab CI/CD Pipelines. One can check the default CI configuration through the generated `.gitlab-ci.yml` file. Figure 3 and 4 show the default CI/CD status when all files are located in a remote repository.



The screenshot shows the GitLab Pipelines interface. At the top, there are tabs for 'All', 'Finished', 'Branches', and 'Tags'. A search bar labeled 'Filter pipelines' is present. Below the tabs, a table lists the pipeline details. The table has columns for Status, Pipeline, Triggerer, Commit, Stages, and Duration. A single pipeline is listed with a status of 'passed', pipeline ID '#302', triggerer 'Jeong Han Lee', commit 'master -> 2680d433', and a duration of '00:01:20'. The stages column shows four green checkmarks, indicating all stages passed.

Status	Pipeline	Triggerer	Commit	Stages	Duration
passed	#302 latest	Jeong Han Lee	master -> 2680d433 Initial commit	✓✓✓✓	00:01:20 1 minute ago

**Figure 3** GitLab CI/CD Pipelines status after the first `git push`.



The screenshot shows the detailed view of pipeline #302. It indicates the pipeline was triggered 3 minutes ago by Jeong Han Lee. The status is 'passed'. Below this, it shows the 'Initial commit' details, including the commit hash '2680d433' and a message 'No related merge requests found.' The 'Pipeline' section shows a grid of jobs, each with a status icon (green checkmark) and a refresh button. The jobs are organized into stages: 'build' and 'test'. The jobs listed are: centos7-builder, centos7-tester, debian10-analyzers, debian10-deploy, debian10-builder, debian10-tester, rocky8-builder, rocky8-tester, si7-builder, and si7-tester.

**Initial commit**

10 jobs for master in 1 minute and 20 seconds (queued for 3 seconds)

latest

2680d433

No related merge requests found.

**Pipeline** Needs Jobs 10 Tests 0

Group jobs by Stage Job dependencies Show dependencies

centos7-builder ✓ centos7-tester ✓ debian10-analyzers ✓ debian10-deploy ✓

debian10-builder ✓ debian10-tester ✓

rocky8-builder ✓ rocky8-tester ✓

si7-builder ✓ si7-tester ✓

**Figure 4** GitLab Pipeline on the specific detailed ID status after the first `git push`.

## 6.4 Customization

One can develop an EPICS IOC and its application within pre-defined structure. Typically, one should do the following procedures.

- Edit `configure/CONFIG_SITE` if necessary
- Edit `configure/RELEASE` if necessary
- Add the proper database files into `xxxApp/Db`, and edit `Makefile` in `xxxApp/Db`
- Add the additional source files, sequencer files into `xxxApp/src` if necessary
- Edit `Makefile` into `xxxApp/src`

This template allows users to add necessary `db`, `dbd`, and its corresponding libraries easily. Moreover, one can add its own local `iocsh` file into the EPICS Application. Please see `Makefile` in `xxxApp/iocsh`.

## 7 ADD ANOTHER IOC TO THE EXISTING EPICS APPLICATION

In case, one wants to add another IOC into the existing EPICS application, with the different `LOCATION` name, one can create the separated `iocBoot` directory, and its associated files within that directory. After finishing local works, one can add them into `git` repository locally and remotely.

```
testing (master)$ ../generate_ioc_structure.bash -p tctemp -l test
$
testing (master)$ tree --charset=ascii
.
|-- [JeongLee 448] tctemp
|   |-- [JeongLee 900] Makefile
|   |-- [JeongLee 33] README.md
|   |-- [JeongLee 352] configure
|       |-- [JeongLee 878] CONFIG
|       |-- [JeongLee 61] CONFIG_IOC_SH
|       |-- [JeongLee 1.6K] CONFIG_SITE
|       |-- [JeongLee 157] Makefile
|       |-- [JeongLee 2.0K] RELEASE
|       |-- [JeongLee 120] RULES
|       |-- [JeongLee 39] RULES.ioc
|       |-- [JeongLee 41] RULES_DIRS
|       '-- [JeongLee 40] RULES_TOP
|-- [JeongLee 160] iocBoot
|   |-- [JeongLee 121] Makefile
|   |-- [JeongLee 288] iocalus-tctemp
|       |-- [JeongLee 124] Makefile
|       |-- [JeongLee 84] attach
|       |-- [JeongLee 65] run
```

```

| | |-- [JeongLee 68] rund
| | |-- [JeongLee 192] screenrc
| | |-- [JeongLee 1.0K] st.cmd
| | '-- [JeongLee 73] st.screen
| '-- [JeongLee 288] iocTest-tcTemp
| |-- [JeongLee 124] Makefile
| |-- [JeongLee 84] attach
| |-- [JeongLee 65] run
| |-- [JeongLee 68] rund
| |-- [JeongLee 192] screenrc
| |-- [JeongLee 1.0K] st.cmd
| '-- [JeongLee 73] st.screen
'-- [JeongLee 192] tcTempApp
    |-- [JeongLee 96] Db
    | '-- [JeongLee 901] Makefile
    |-- [JeongLee 363] Makefile
    |-- [JeongLee 128] iocsh
    | |-- [JeongLee 102] Makefile
    | '-- [JeongLee 172] tcTemp.iocsh
    '-- [JeongLee 128] src
        |-- [JeongLee 2.0K] Makefile
        '-- [JeongLee 402] tcTempMain.cpp

testing (master)$ diff tcTemp/iocBoot/iocalus-tcTemp/st.cmd tcTemp/iocBoot/iocTest-tcTemp/st.cmd
16,17c16,17
< epicsEnvSet("IOCNAME", "alus-tcTemp")
< epicsEnvSet("IOC", "iocalus-tcTemp")
---
> epicsEnvSet("IOCNAME", "test-tcTemp")
> epicsEnvSet("IOC", "iocTest-tcTemp")

tcTemp (master)$ git add iocBoot/iocTest-tcTemp/
tcTemp (master)$ git status
On branch master
Your branch is up to date with 'origin/master'.

Changes to be committed:
  (use "git restore --staged <file>..." to unstage)
    new file:   iocBoot/iocTest-tcTemp/Makefile
    new file:   iocBoot/iocTest-tcTemp/attach
    new file:   iocBoot/iocTest-tcTemp/run
    new file:   iocBoot/iocTest-tcTemp/rund
    new file:   iocBoot/iocTest-tcTemp/screenrc
    new file:   iocBoot/iocTest-tcTemp/st.cmd
    new file:   iocBoot/iocTest-tcTemp/st.screen

tcTemp (master)$ git commit -m "add iocTest"
[master 669ad72] add iocTest
 7 files changed, 70 insertions(+)
 create mode 100644 iocBoot/iocTest-tcTemp/Makefile
 create mode 100755 iocBoot/iocTest-tcTemp/attach
 create mode 100755 iocBoot/iocTest-tcTemp/run
 create mode 100755 iocBoot/iocTest-tcTemp/rund
 create mode 100644 iocBoot/iocTest-tcTemp/screenrc
 create mode 100755 iocBoot/iocTest-tcTemp/st.cmd
 create mode 100755 iocBoot/iocTest-tcTemp/st.screen

tcTemp (master)$ git push

```

## A MAKE BASE APPLICATION: MANUAL PROCEDURE

- Create a directory, e.g., `tctemp`, and change the current path to `tctemp`.
- Run `makeBaseApp.pl` to create the EPICS application.
- Run `makeBaseApp.pl` to add the IOC test into the created EPICS application.

```
$
$ echo ${EPICS_BASE}
/Users/JeongLee/epics/macOS/11.2.1/e881cb1/base

$
/Users/JeongLee/epics/macOS/11.2.1/e881cb1/base/bin/darwin-aarch64/makeBaseApp.pl

$ mkdir tctemp
$ cd tctemp

$ makeBaseApp.pl -t ioc tctemp
$ tree -L 1
.
+---[JeongLee 900] Makefile
+---[JeongLee 320] configure
+---[JeongLee 160] tctempApp

$ makeBaseApp.pl -i -t ioc -p tctemp test-tctemp
$ tree -L 2
.
+--- [JeongLee 900] Makefile
+--- [JeongLee 320] configure
|   +--- [JeongLee 838] CONFIG
|   +--- [JeongLee 1.6K] CONFIG_SITE
|   +--- [JeongLee 157] Makefile
|   +--- [JeongLee 1.6K] RELEASE
|   +--- [JeongLee 120] RULES
|   +--- [JeongLee 39] RULES.ioc
|   +--- [JeongLee 41] RULES_DIRS
|   +--- [JeongLee 40] RULES_TOP
+--- [JeongLee 128] iocBoot
|   +--- [JeongLee 121] Makefile
|   +--- [JeongLee 128] ioctest-tctemp
+--- [JeongLee 160] tctempApp
|   +--- [JeongLee 96] Db
|   +--- [JeongLee 304] Makefile
|   +--- [JeongLee 128] src
```

## BIBLIOGRAPHY

- [1] Jeong Han Lee and Tyna Ford. *AL-1451-7452 : IOC Name Naming Convention at ALS*, June, 2021. [ALS-U Document AL-1451-7452](#).
- [2] Jeong Han Lee. *ALS GitLab CI Templates*, 2021 (accessed June 29, 2021). <https://git.als.lbl.gov/accelerator-controls/environment/ci>.
- [3] Jeong Han Lee. *AL-1453-7006 : EPICS IOC Deployment Guide*, June, 2021. [ALS-U Document AL-1453-7006](#).