		Н	IRDARA	MAN	I BAN	GLAD	ESH A	PPA	RELS	(PVT	.) LI	MITE	D			
			Pre -	Proc	luctio	n IE t	eam - (Cost	ing SI	NV F	orm	at				
Buyer			Timberland					Product Category				Shirt				
Style #			A1N67					Design Number A11			A1Ne	167				
Style Description			For SP' 19					Fabrics Details Deni			m					
Machin	ery & Te	echnical C	Constrain													
			Added (VA) Smv							Non Value Added (NVA) Smv						
Sample stage	Sewing	Pleating	Permanent Crease	Supper Crease	Heat	Quilting	DownFill	Seam Seal	Bonding	Others Works	Total VA SMV	Cutting	Finishing	Total NVA Smv	Grand Total	
Sketch 2nd Revised	29.00	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	29.00	2.50	6.00	8.50	37.50	
Sketch 1st Revised	27.80	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	27.80	0.00	0.00	0.00	27.80	
CS2 1st Revised	27.90	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	27.90	0.00	0.00	0.00	27.90	
SMS	27.80	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	27.80	1.50	6.00	7.50	35.30	
					(Constru	ction R	emar	ks							
Sample date		Sa	ımple Sta	ge	Remarks											
		Sk	Sketch 2nd Revised			Add new comment for Sp'19 Sleeve Cuff sketch: ¼" bartack on sleeve placket										
		Sketch 1st Revised			Consider as per Sketch											
			CS2 1st Revised SMS			Consider as per sample										
		51915			Approved											
Made By		Faridul Alam			Review By		Fai	Faridul Alam			By					

Ву