	HIRDARAMANI BANGLADESH APPARELS(PVT.) LIMITED															
				Pre - F	Product	ion IE	team -	Cost	ing SM	V For	nat					
Buyer			Timberland						Product Category				5 Pocket			
Style #			Dami2					Design Number Dar			Dami2	2				
Style Description								Fabrics Details			Denim					
Machiner	y & Tech	nical Cons	strain													
				e Added (VA) Smv						Non Value Added (NVA) Smv						
Sample stage	Sewing	Pleating	Permanent Crease	Supper Crease	Heat	Quilting	DownFill	Seam Seal	Bonding	Others Works	Total VA SMV	Cutting	Finishing	Total NVA Smv	Grand Total	
Sketch	10.00	0.00	0.00	0.00	1.00 (Heat Seal)	2.00 (Auto)	0.50 (Machine)	0.00	0.00	0.00 ()	13.50	1.00	2.00	3.00	16.50	
						Const	truction 1	Remar	ks							
Sample date		Sample Stage			Remarks											
		Sketch														
Made By		Ismat Zarin Khan			Review By					Approved By						