HIRDARAMANI BANGLADESH APPARELS(PVT.) LIMITED																
			Pre -	Prod	luctio	n IE to	eam - (Cost	ing SI	MV F	orm	at				
Buyer			Calvin Klein						Product Category				5 Pocket			
Style #			ck		Design Number						Season		Summer			
Style Description			PANT						Fabrics Details Twill							
Machine	ery & Te	chnical C	onstrain													
Value					Added (VA) Smv							Non Value Added (NVA) Smv				
Sample stage	Sewing	Pleating	Permanent Crease	Supper Crease	Heat	Quilting	DownFill	Seam Seal	Bonding	Others Works	Total VA SMV	Cutting	Finishing	Total NVA Smv	Grand Total	
Sketch	12.00	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	12.00	2.30	3.30	5.60	17.60	
					(Constru	iction R	emar	ks							
Sample date		Sample Stage			Remarks											
2018-09-03		Sketch														
Made By		Ismat Zarin Khan			Revie	ew By	Approved By									