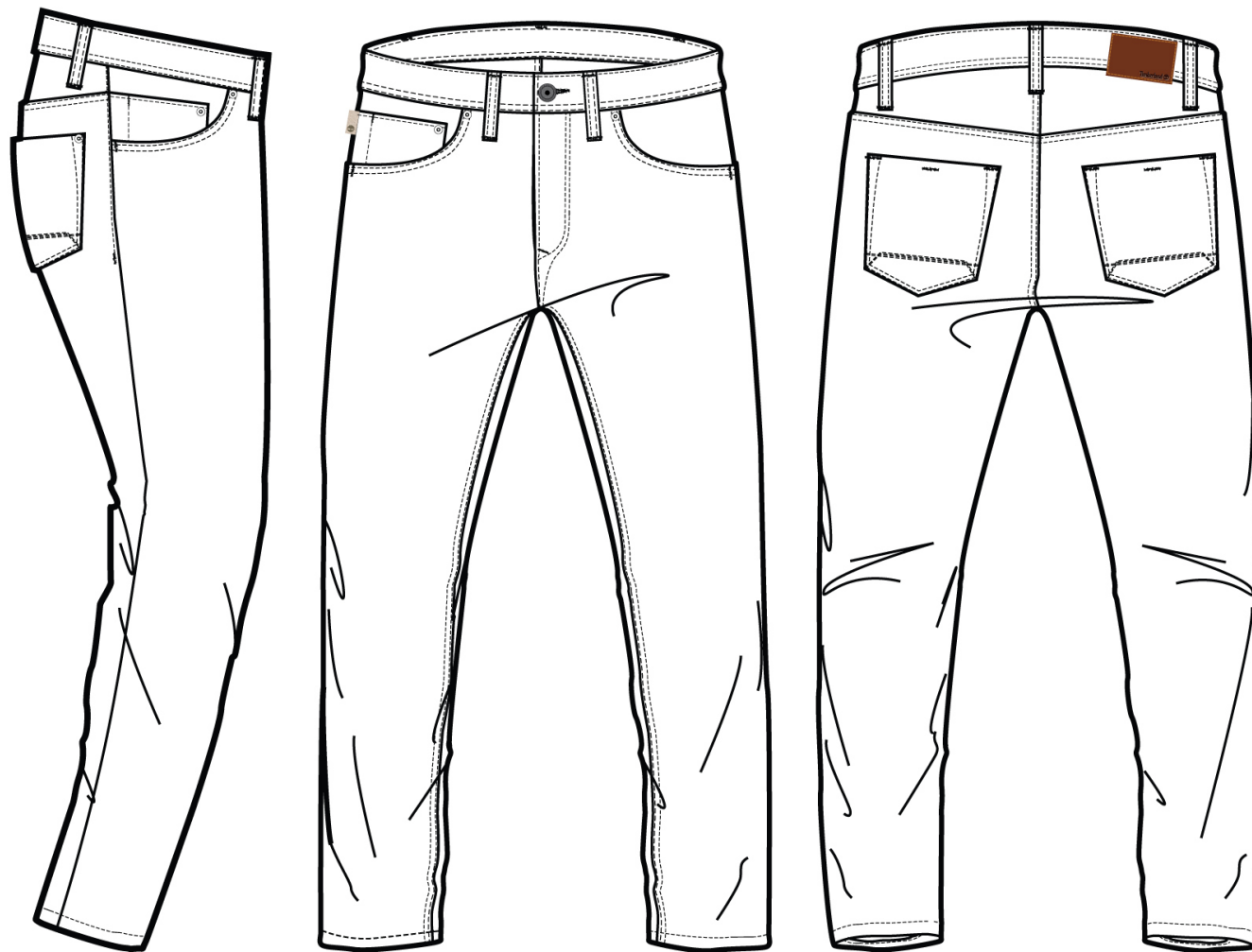
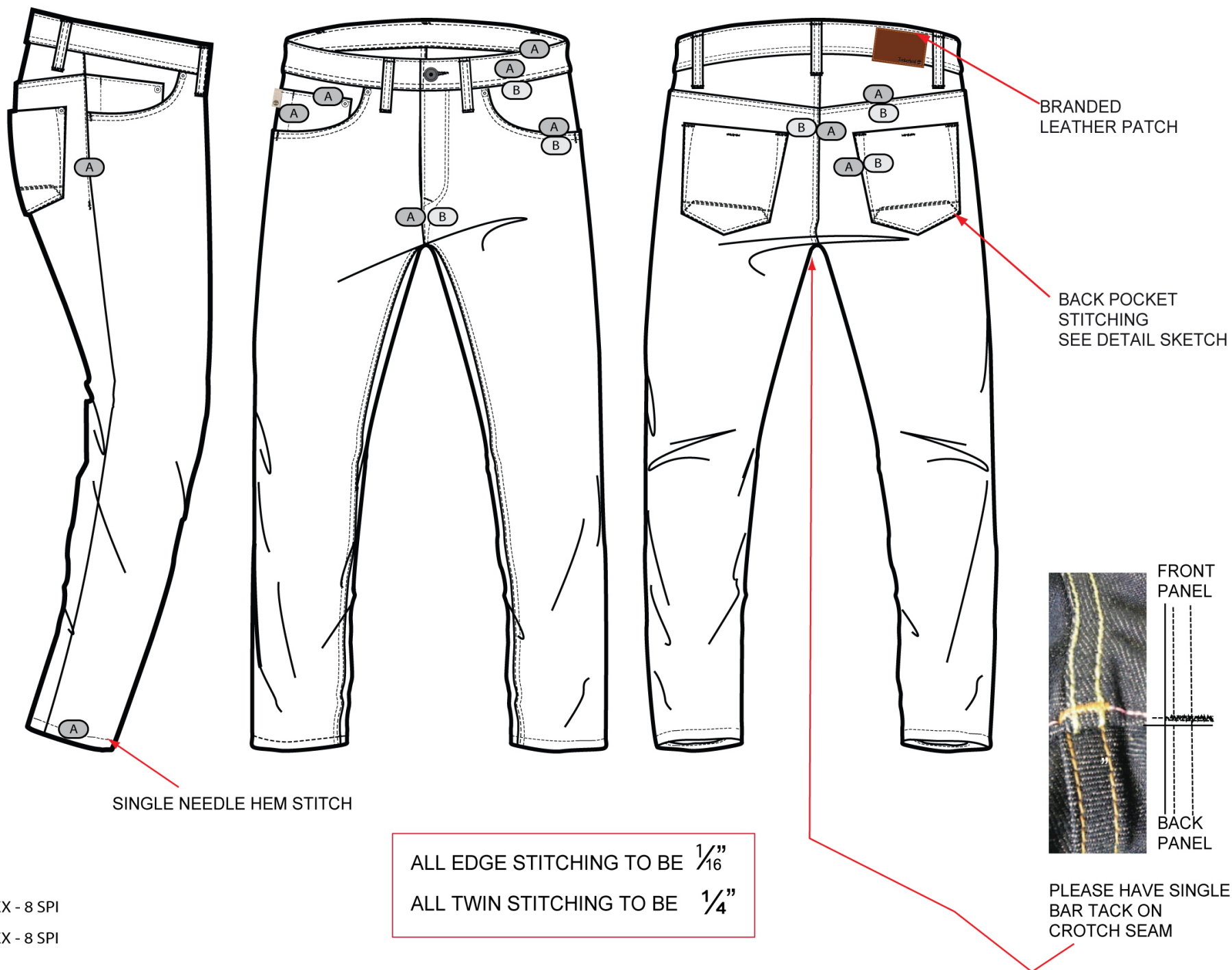


Sketches



Sketches



FRONT POCKET & FLY DETAIL

COIN POCKET IS ALIGNED
WITH BACK YOKE SEAM

SAFETY
STITCH

PLEASE MAKE
ITS SURE THIS
STITCH IS 0.0625"
FROM
SEAM EDGE -

ZIPPER FLY

1/2" BAR TACK

0.1875"
FLY EDGE
STITCH

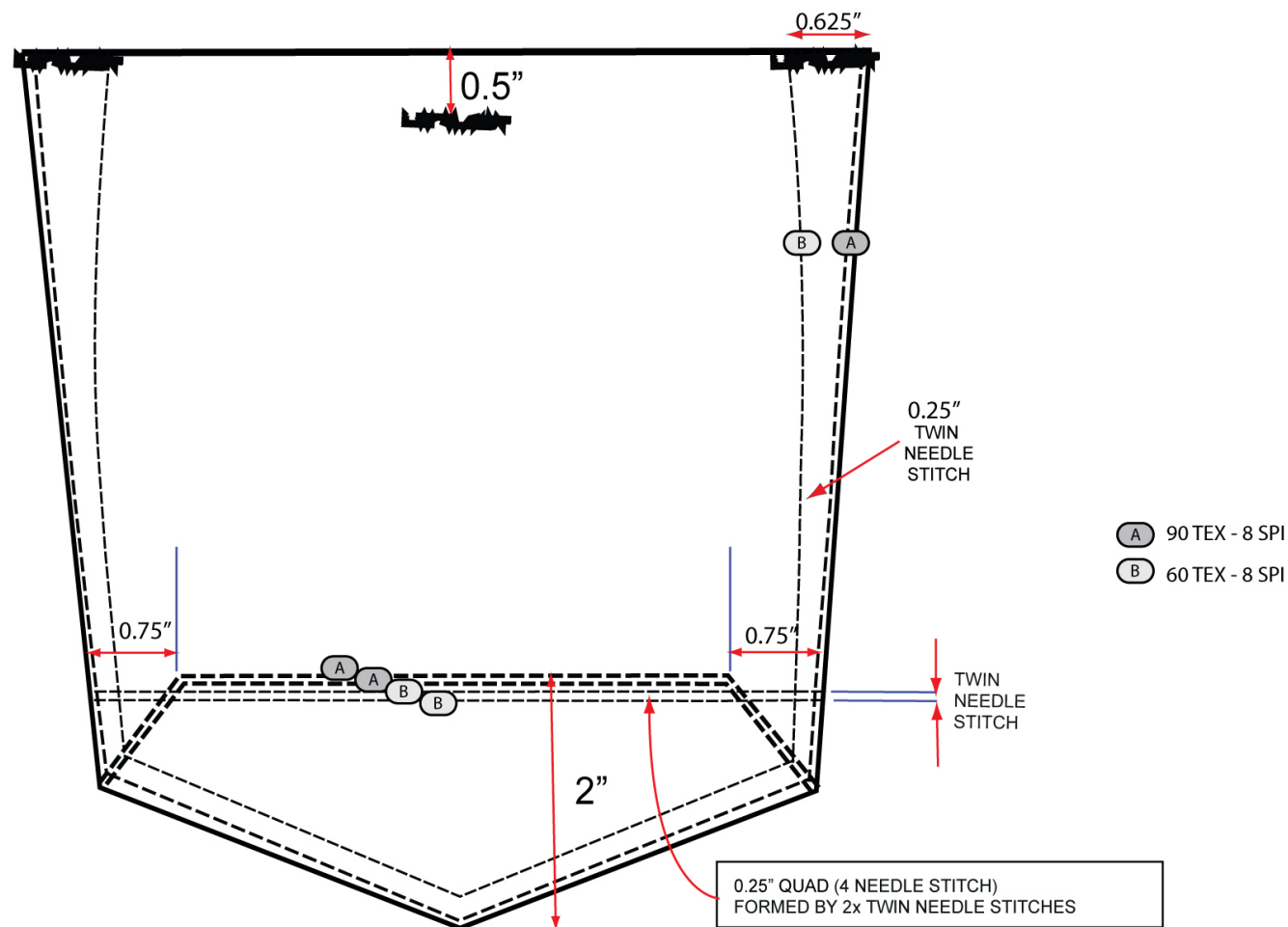
TAILORED BELT LOOP SIZE

BAR TACK SIZE 0.625"
PLEASE MAKE SURE
IT FULLY GOES OVER
BELT LOOP

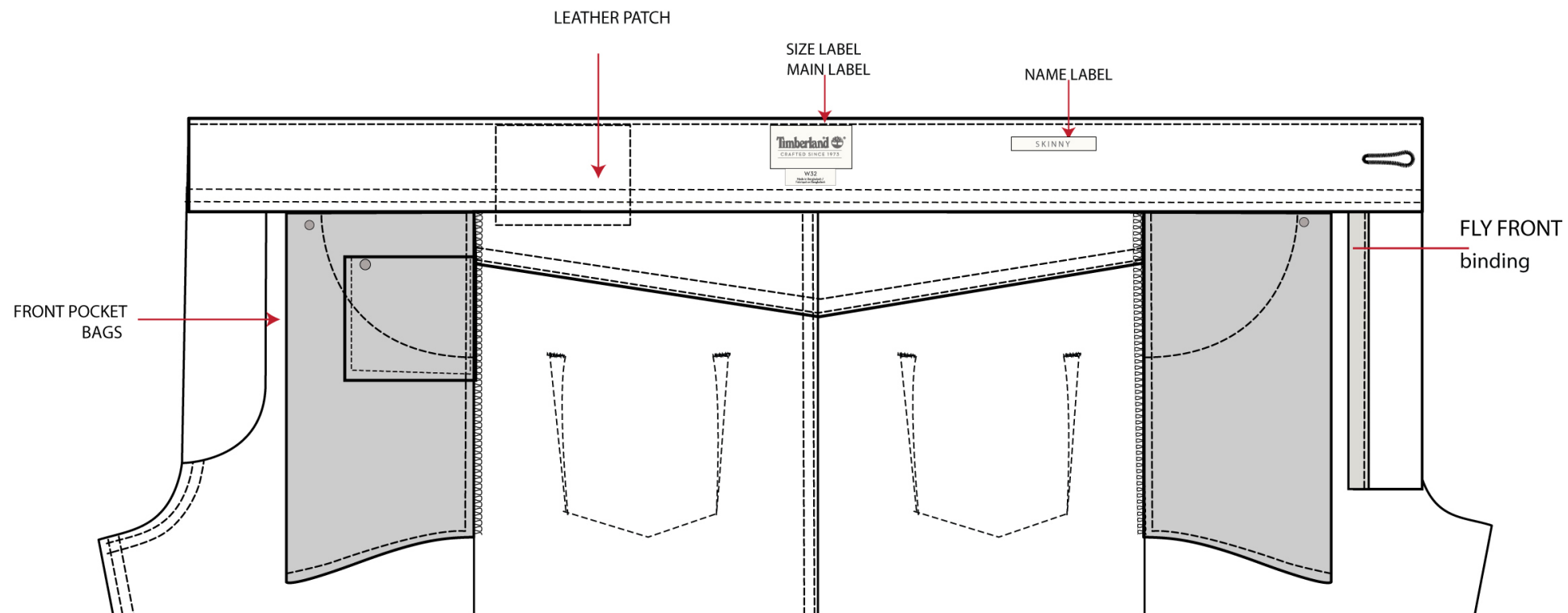


0.25"
TWIN
NEEDLE

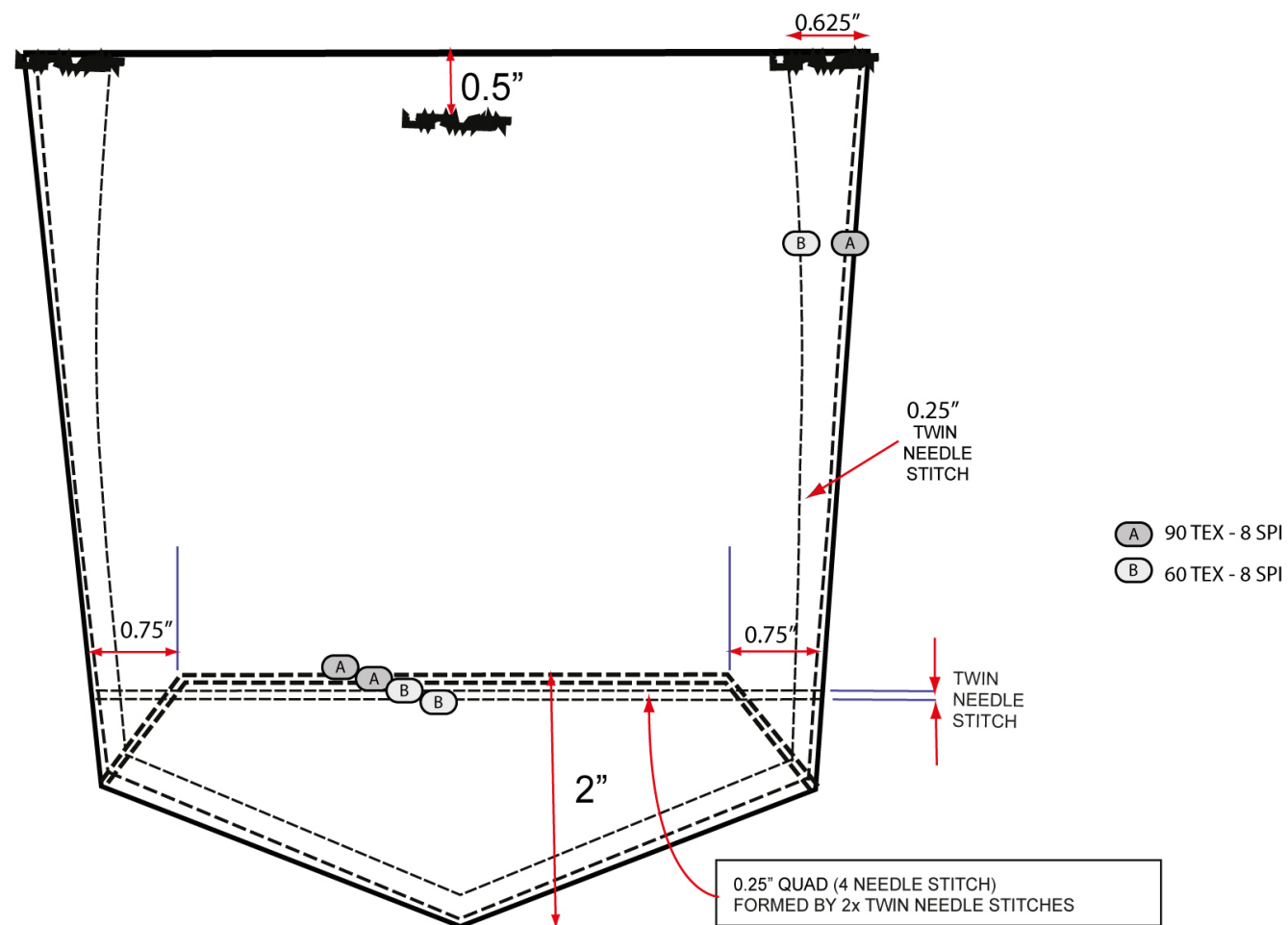
BACK POCKET DETAIL



Sketches



BACK POCKET DETAIL









BILL OF MATERIALS



(SET A: 1-3 of 3)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Rinse Wash 532	Slate Blue 971	Vintage Tint Wash I28
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FABRIC

	Denim / TBD LEWB TFO Core slub 3/1 RHT, slub stretch denim	98% BCI Cotton, 2% Elastane / Denim / TBD / 54.0 in cuttable / 373.0 g/m2 / 9x16sp / 0.0 TBD / 0.0 TBD / TBD / TBD / / (face side for ID)	Kenpark KP-013FF 6216- SN	\$2.950 yd LIST	0.0 yd \$0.000	SHELL 1 MAIN	 Rinse Wash	 Slate Blue	 Vintage Tint Wash
	Woven / Plain LC4R POCKETING FOR TFO FROM KENPARK OLD TMB W2136	70% Polyester, 30% Cotton / Woven / Plain / 56.0 in cuttable / 91.8 g / 36sx150D / 0.0 TBD / 0.0 TBD / TBD / / (face side for ID)	Kenpark KP-2028- NUPSRATS	\$0.800 yd LIST	0.0 yd \$0.000	POCKETING - FLY BINDING	 Moonbeam	 Moonbeam	 Moonbeam

TRIMS








	Patch LC4P Denim leather patch (for TFO)	/ / TBD	Granero L3587	\$0.242 ea LIST	1.0 ea \$0.242	BACK WAISTBAND RHS AW 3/16" DOWN FROM TOP WAIST EDGE IN LIGHT WHISKEY COLOR	Light Whiskey	Light Whiskey	Light Whiskey
	Rivet / Rivet R1741 Timberland 1973 quad stitch round metal nipple rivet	TBD / Rivet / Rivet /	PRYM FASHION LTD 14L	\$52.050 1000 LIST	3.0 ea \$0.156	COIN POCKET CORNER- FRONT POCKET CORNERS	070 Dark Gunmetal	070 Dark Gunmetal	070 Dark Gunmetal
	Button / Shank Closed Top B2292 Denim button quad stitch and Timberland 1973 logo	TBD / Button / Shank Closed Top / TBD /	PRYM FASHION LTD 30L	\$61.030 1000 LIST	1.0 ea \$0.061	C.F	070 Dark Gunmetal	070 Dark Gunmetal	070 Dark Gunmetal

BILL OF MATERIALS
















(SET A: 1-3 of 3)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Rinse Wash 532	Slate Blue 971	Vintage Tint Wash I28
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

TRIMS

	Zipper LBJK (Start from SS18) Y-type zipper puller	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z2035 #4 Metal closed end zipper, with semi auto lock slider GSN8TB048	\$0.000 ea LIST	1.0 ea \$0.000	ZIPPER - Z2035 - DARK ANTI BRASS C.F FLY	 Slider: Metal plated-Antique Brass I	 Slider: Metal plated-Antique Brass I	 Slider: Metal plated-Antique Brass I
	Tape LBGF (Start from SS18) Standard YKK zipper tape with solid colour	/ / TBD	YKK-Zipper standard	\$0.000 LIST	1.0 \$0.000	C.F FLY	 YKK 560	 YKK 560	 YKK 560

Threads

	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	Topstitch on Woven brand labels = 30 TEX, 13 SPI	 C2712 Pale Grey	 C2712 Pale Grey	 C2712 Pale Grey
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	Construction / Topstitch OVERLOCKING INSIDE - TO MATCH THE REVERSE SIDE OF THE DENIM	 DTM Shell1	 DTM Shell1	 DTM Shell1
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	LEATHER LABEL THREAD	 C8770 Light Whiskey	 C8770 Light Whiskey	 C8770 Light Whiskey
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	a	 Coats C2352	 Coats C2326	 Coats C2352
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	b	 Coats C8660	 Coats C2326	 Coats C8660

TFO Packaging - SLIM FIT

	Label Trim / Other L3635 Regular woven label with tree	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 47 X 25MM	\$0.029 ea LIST	1.0 ea \$0.029	Main Brand Label = CB Internal Waistband	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
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BILL OF MATERIALS

(SET A: 1-3 of 3)





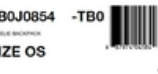

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Rinse Wash 532	Slate Blue 971	Vintage Tint Wash I28
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TFO Packaging - SLIM FIT

	Label Trim / Other L3706 Woven size label for bottoms and waist(With coo - NA,MX, AP)	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 44mm x 30mm	\$0.019 ea LIST	1.0 ea \$0.019	Size Label (with COO) = Attached to Main label	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim LBCM Woven bottom size label without Coo - EU, CASA, BZ	/ Label / / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3764 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	Size Label (without COO) = Attached to Main label	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim / Other L3679 Woven square flag label with tree logo	/ Label / Other / TBD / TBD / Color Positions: 1: Base color 2: Text	Silver Printing 34mm x 11mm (6mm seam allowance)	\$0.024 ea LIST	1.0 ea \$0.024	External Brand Label COIN POKCET CORNER	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim / Other L3700 Woven call out label for bottoms says SLIM	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 50mmx8mm	\$0.014 ea LIST	1.0 ea \$0.014	Fit - Call-out Label = Internal back waistband, 2" from side seam	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Care Label LAV5 Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm (\$0.0189/pc)	\$0.057 set LIST	1.0 set \$0.057	Care Label (for NA & EU market) = Refer to Vendor Compliance Manual	White-Black	White-Black	White-Black
	Care Label LBI7 Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set LIST	1.0 set \$0.037	Care Label (for AP market) = Refer to Vendor Compliance Manual	White-Black	White-Black	White-Black
	Hang Tag LBI9 Card Stock UPC Ticket	Color Positions: 1: Base 2: Text	AVERY DENNISON RMB1	\$0.000 1000 LIST	1.0 ea \$0.000	UPC Ticket = Refer to Vendor Compliance Manual	White-Black	White-Black	White-Black

BILL OF MATERIALS

(SET A: 1-3 of 3)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Rinse Wash 532	Slate Blue 971	Vintage Tint Wash I28
TFO Packaging - SLIM FIT									
	Hang Tag LBC5 new SLIM FIT joker ticket	Color Positions: 1: Ground 2: Text	Silver Printing TMB-JT61 55mmX111mm	\$0.012 ea LIST	1.0 ea \$0.012	Straight Fit - Joker Ticket = Inserted on LHSAW Back Waistband, 2" away from CB seam	 Warm Grey-433U	 Warm Grey-433U	 Warm Grey-433U
	Sticker LAVE TBL UPC Sticker	Color Positions: 1: Base 2: Text	AVERY DENNISON TIM-LB-N(RMC1) TBL UPC Sticker	\$0.000 1000 LIST	1.0 ea \$0.000	UPC Sticker = Refer to Vendor Compliance Manual	White-Black	White-Black	White-Black
	Sticker LBIV (Start from SS18) Removable Adhesive Size Sticker for Pants (for TFO NA market only)	Color Positions: 1: Base 2: Text	CHECKPOINT APPAREL LABELING SOLUTIONS ASIA LTD. G5007 31.8mm x 178mm	\$31.600 1000 LIST	1.0 ea \$0.032	Size Sticker = 1" From Side Edge	Clear	Clear	Clear

MATERIAL IMAGES

Button B2292



Office
VF Asia
Mill/Supplier
PRYM FASHION LTD
Article #

Zipper LBJK



Office

Mill/Supplier
YKK-Zipper
Article #
Z2035

Patch LC4P



Office

Mill/Supplier
Granero
Article #
L3587

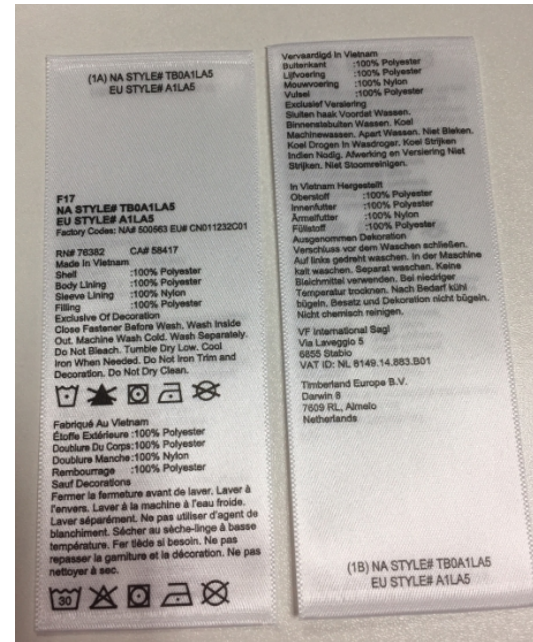
MATERIAL IMAGES

Label Trim L3679



Office
VF Asia
Mill/Supplier
Silver Printing
Article #

Care Label LAV5



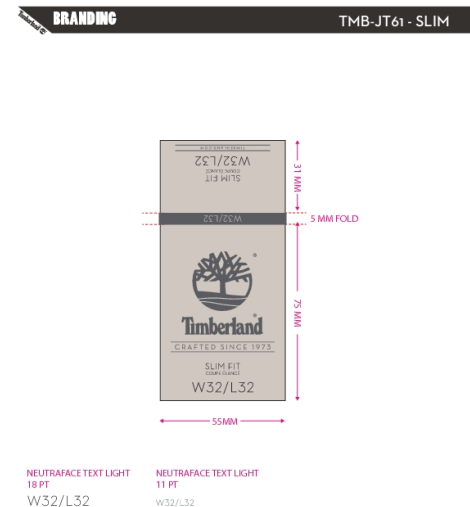
Office
Mill/Supplier
AVERY DENNISON
Article #
L3445 Care Label (EU/
NA Markets)

Sticker LAVE



Office
Mill/Supplier
AVERY DENNISON
Article #
TIM-LB-N(RMC1) TBL
UPC Sticker

Hang Tag LBC5



Office
Mill/Supplier
Silver Printing
Article #
TMB-JT61



MATERIAL IMAGES

Label Trim LBCM

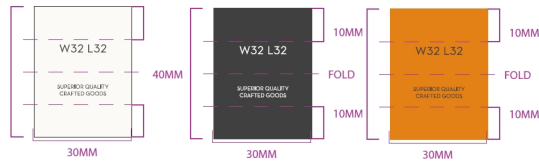
Office

Mill/Supplier

Silver Printing

Article #

L3764



Care Label LBI7

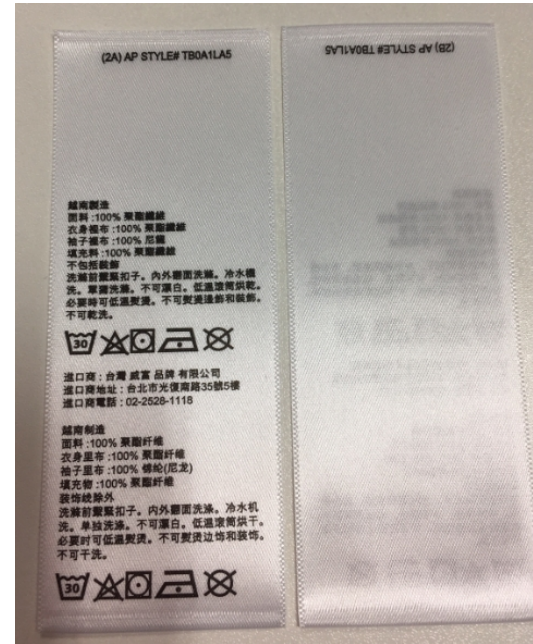
Office

Mill/Supplier

AVERY DENNISON

Article #

TMB-L3446



Hang Tag LBI9

Office

Mill/Supplier

AVERY DENNISON

Article #

RMB1



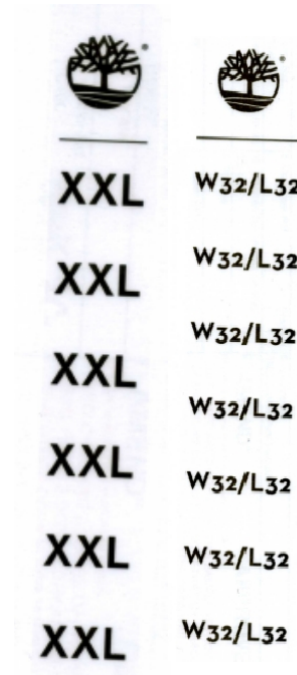
Sticker LBIV

Office

Mill/Supplier

CHECKPOINT APPAREL
LABELING SOLUTIONS
ASIA LTD.

Article #

SA120828-009 (TMB-
G5007)

Set A

Measurement Chart - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	28	29	30	31	32	33	34	35	36	38
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	30	31	32	33	34	35	36	37	38	40
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4	8 3/4	9	9 1/4
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRB007	Fly Stitch Length		Yes	1/4	1/4	5 3/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 3/4
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	5 3/8	5 5/8	5 5/8	5 7/8	5 7/8	6 1/8	6 1/8	6 1/8	6 3/8	6 5/8
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	37	38	39	40	41	42	43	44	45	47
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	21 3/8	22	22 5/8	23 1/4	23 7/8	24 1/2	25 1/8	25 3/4	26 3/8	27 5/8
FRB016	Knee - Position Below Crotch		Yes	0	0	13	13	13	13	13	13	13	13	13	13
FRB017	Knee - Circumference		Yes	3/8	3/8	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8	18	18 3/4
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	13 5/8	13 7/8	13 7/8	14 1/4	14 1/4	14 5/8	14 5/8	14 5/8	15	15 3/8
FRB021	Hem Depth		Yes	1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32	32	32	32	32	32	32	32	32	32
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	12 1/2	12 3/4	12 3/4	13	13	13 1/4	13 1/4	13 1/4	13 1/2	13 3/4
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 3/4
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	3/4	3/4	3/4	1	1	1	1	1	1	1 1/4
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	4 5/8	4 5/8	4 5/8	5	5	5	5	5	5	5 3/8
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	2 1/2	2 1/2	2 1/2	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	2 7/8	3 1/4
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	9 1/2	9 3/4	9 3/4	10	10	10 1/4	10 1/4	10 1/4	10 1/2	10 3/4
PKB007	Coin Pocket - Width		Yes	1/8	1/8	3 1/4	3 1/4	3 1/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	4 1/4
PKB008	Coin Pocket - Height		Yes	1/8	1/8	3 1/2	3 1/2	3 1/2	4	4	4	4	4	4	4 1/2
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	1 1/8	1 1/8	1 1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 7/8
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	1 7/8	1 7/8	1 7/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 5/8
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	6	6	6	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	7

Set B

Measurement Chart - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	40	42	44	46	48	50	52	54	56	
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	42	44	46	46	46	46	46	46	46	
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	9 1/2	9 3/4	10	10	10	10	10	10	10	
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 3/4	7	7	7	7	7	7	7	7	
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	6 7/8	7 1/8	7 3/8	7 3/8	7 3/8	7 3/8	7 3/8	7 3/8	7 3/8	
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	48 1/2	50	51 1/2	51 1/2	51 1/2	51 1/2	51 1/2	51 1/2	51 1/2	
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	28 1/2	29 3/8	30 1/4	30 1/4	30 1/4	30 1/4	30 1/4	30 1/4	30 1/4	
FRB016	Knee - Position Below Crotch		Yes	0	0	13	13	13	13	13	13	13	13	13	
FRB017	Knee - Circumference		Yes	3/8	3/8	19 1/4	19 3/4	20 1/4	20 1/4	20 1/4	20 1/4	20 1/4	20 1/4	20 1/4	
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	15 5/8	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8	
FRB021	Hem Depth		Yes	1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32	32	32	32	32	32	32	32	32	
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	14	14 1/4	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	14 1/2	
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	3	3	3	3	3	3	3	3	3	
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	3 5/8	
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	10 3/4	11	11	11	11	11	11	11	11	
PKB007	Coin Pocket - Width		Yes	1/8	1/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	
PKB008	Coin Pocket - Height		Yes	1/8	1/8	5	5	5	5	5	5	5	5	5	
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	3	3	3	3	3	3	3	3	3	
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	

Set A

Measurement Chart - QA All Sizes - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	28		29		30		31		32	
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	30		31		32		33		34	
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 1/2	
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2	
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8		8 1/4		8 1/4		8 1/2		8 1/2	
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
FRB007	Fly Stitch Length		Yes	1/4	1/4	5 3/4		6		6		6 1/4		6 1/4	
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	5 3/8		5 5/8		5 5/8		5 7/8		5 7/8	
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	37		38		39		40		41	
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	21 3/8		22		22 5/8		23 1/4		23 7/8	
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13		13		13	
FRB017	Knee - Circumference		Yes	3/8	3/8	15		15 3/8		15 3/4		16 1/8		16 1/2	
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	13 5/8		13 7/8		13 7/8		14 1/4		14 1/4	
FRB021	Hem Depth		Yes	1/8	1/8	3/8		3/8		3/8		3/8		3/8	
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32		32		32		32		32	
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	12 1/2		12 3/4		12 3/4		13		13	
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	2 1/4		2 1/4		2 1/4		2 1/2		2 1/2	
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	3/4		3/4		3/4		1		1	
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	4 5/8		4 5/8		4 5/8		5		5	
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	2 1/2		2 1/2		2 1/2		2 7/8		2 7/8	
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	9 1/2		9 3/4		9 3/4		10		10	
PKB007	Coin Pocket - Width		Yes	1/8	1/8	3 1/4		3 1/4		3 1/4		3 3/4		3 3/4	
PKB008	Coin Pocket - Height		Yes	1/8	1/8	3 1/2		3 1/2		3 1/2		4		4	
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	1 1/8		1 1/8		1 1/8		1 1/2		1 1/2	
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	1 7/8		1 7/8		1 7/8		2 1/4		2 1/4	
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	6 1/4		6 1/4		6 1/4		6 3/4		6 3/4	
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	6		6		6		6 1/2		6 1/2	

Set B

Measurement Chart - QA All Sizes - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	33		34		35		36		38	
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	35		36		37		38		40	
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 1/2	
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2	
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8 3/4		8 3/4		8 3/4		9		9 1/4	
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 1/2		6 1/2		6 1/2		6 1/2		6 3/4	
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	6 1/8		6 1/8		6 1/8		6 3/8		6 5/8	
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	42		43		44		45		47	
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	24 1/2		25 1/8		25 3/4		26 3/8		27 5/8	
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13		13		13	
FRB017	Knee - Circumference		Yes	3/8	3/8	16 7/8		17 1/4		17 5/8		18		18 3/4	
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	14 5/8		14 5/8		14 5/8		15		15 3/8	
FRB021	Hem Depth		Yes	1/8	1/8	3/8		3/8		3/8		3/8		3/8	
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32		32		32		32		32	
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	13 1/4		13 1/4		13 1/4		13 1/2		13 3/4	
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 3/4	
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	1		1		1		1		1 1/4	
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	5		5		5		5		5 3/8	
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	2 7/8		2 7/8		2 7/8		2 7/8		3 1/4	
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	10 1/4		10 1/4		10 1/4		10 1/2		10 3/4	
PKB007	Coin Pocket - Width		Yes	1/8	1/8	3 3/4		3 3/4		3 3/4		3 3/4		4 1/4	
PKB008	Coin Pocket - Height		Yes	1/8	1/8	4		4		4		4		4 1/2	
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	1 1/2		1 1/2		1 1/2		1 1/2		1 7/8	
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	2 1/4		2 1/4		2 1/4		2 1/4		2 5/8	
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	6 3/4		6 3/4		6 3/4		6 3/4		7 1/4	
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	6 1/2		6 1/2		6 1/2		6 1/2		7	

Set C

Measurement Chart - QA All Sizes - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	40		42		44		46		48	
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	42		44		46		46		46	
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 1/2	
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2	
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	9 1/2		9 3/4		10		10		10	
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 3/4		7		7		7		7	
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	6 7/8		7 1/8		7 3/8		7 3/8		7 3/8	
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	48 1/2		50		51 1/2		51 1/2		51 1/2	
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	28 1/2		29 3/8		30 1/4		30 1/4		30 1/4	
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13		13		13	
FRB017	Knee - Circumference		Yes	3/8	3/8	19 1/4		19 3/4		20 1/4		20 1/4		20 1/4	
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	15 5/8		15 7/8		15 7/8		15 7/8		15 7/8	
FRB021	Hem Depth		Yes	1/8	1/8	3/8		3/8		3/8		3/8		3/8	
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32		32		32		32		32	
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	14		14 1/4		14 1/2		14 1/2		14 1/2	
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	3		3		3		3		3	
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2	
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	5 3/4		5 3/4		5 3/4		5 3/4		5 3/4	
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	3 5/8		3 5/8		3 5/8		3 5/8		3 5/8	
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	10 3/4		11		11		11		11	
PKB007	Coin Pocket - Width		Yes	1/8	1/8	4 3/4		4 3/4		4 3/4		4 3/4		4 3/4	
PKB008	Coin Pocket - Height		Yes	1/8	1/8	5		5		5		5		5	
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 1/4		2 1/4		2 1/4		2 1/4		2 1/4	
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	3		3		3		3		3	
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	7 3/4		7 3/4		7 3/4		7 3/4		7 3/4	
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	7 1/2		7 1/2		7 1/2		7 1/2		7 1/2	

Set D

Measurement Chart - QA All Sizes - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	50		52		54		56			
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	46		46		46		46			
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2			
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2			
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2		1/2			
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	10		10		10		10			
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2			
FRB007	Fly Stitch Length		Yes	1/4	1/4	7		7		7		7			
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	7 3/8		7 3/8		7 3/8		7 3/8			
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	51 1/2		51 1/2		51 1/2		51 1/2			
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	30 1/4		30 1/4		30 1/4		30 1/4			
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13		13			
FRB017	Knee - Circumference		Yes	3/8	3/8	20 1/4		20 1/4		20 1/4		20 1/4			
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	15 7/8		15 7/8		15 7/8		15 7/8			
FRB021	Hem Depth		Yes	1/8	1/8	3/8		3/8		3/8		3/8			
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32		32		32		32			
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	14 1/2		14 1/2		14 1/2		14 1/2			
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	3		3		3		3			
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2			
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	5 3/4		5 3/4		5 3/4		5 3/4			
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	3 5/8		3 5/8		3 5/8		3 5/8			
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	11		11		11		11			
PKB007	Coin Pocket - Width		Yes	1/8	1/8	4 3/4		4 3/4		4 3/4		4 3/4			
PKB008	Coin Pocket - Height		Yes	1/8	1/8	5		5		5		5			
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 1/4		2 1/4		2 1/4		2 1/4			
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	3		3		3		3			
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	7 3/4		7 3/4		7 3/4		7 3/4			
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	7 1/2		7 1/2		7 1/2		7 1/2			

Measurement Chart - QA Base Size - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	32									
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	34									
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2									
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2									
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2									
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8 1/2									
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2									
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 1/4									
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	5 7/8									
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	41									
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	23 7/8									
FRB016	Knee - Position Below Crotch		Yes	0	0	13									
FRB017	Knee - Circumference		Yes	3/8	3/8	16 1/2									
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	14 1/4									
FRB021	Hem Depth		Yes	1/8	1/8	3/8									
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	32									
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	13									
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	2 1/2									
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	1									
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	5									
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	2 7/8									
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	10									
PKB007	Coin Pocket - Width		Yes	1/8	1/8	3 3/4									
PKB008	Coin Pocket - Height		Yes	1/8	1/8	4									
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	1 1/2									
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	2 1/4									
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	6 3/4									
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	6 1/2									

Set A

Measurement Chart - Jumps - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	28	29	30	31	32	33	34	35	36	38
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	1	1	1	1	34	1	1	1	1	2
FRB002	Waistband - Depth		Yes	1/8	1/8	0	0	0	0	1 1/2	0	0	0	0	0
DTB019	Beltloop - Length		Yes	1/8	1/8	0	0	0	0	2 1/2	0	0	0	0	0
DTB020	Beltloop - Width		Yes	1/8	1/8	0	0	0	0	1/2	0	0	0	0	0
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	1/4	0	1/4	0	8 1/2	1/4	0	0	1/4	1/4
FRB006	Fly Stitch Width		Yes	1/8	1/8	0	0	0	0	1 1/2	0	0	0	0	0
FRB007	Fly Stitch Length		Yes	1/4	1/4	1/4	0	1/4	0	6 1/4	1/4	0	0	0	1/4
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	1/4	0	1/4	0	5 7/8	1/4	0	0	1/4	1/4
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	1	1	1	1	41	1	1	1	1	2
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	5/8	5/8	5/8	5/8	23 7/8	5/8	5/8	5/8	5/8	1 1/4
FRB016	Knee - Position Below Crotch		Yes	0	0	0	0	0	0	13	0	0	0	0	0
FRB017	Knee - Circumference		Yes	3/8	3/8	3/8	3/8	3/8	3/8	16 1/2	3/8	3/8	3/8	3/8	3/4
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	1/4	0	3/8	0	14 1/4	3/8	0	0	3/8	3/8
FRB021	Hem Depth		Yes	1/8	1/8	0	0	0	0	3/8	0	0	0	0	0
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	0	0	0	0	32	0	0	0	0	0
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	1/4	0	1/4	0	13	1/4	0	0	1/4	1/4
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	0	0	1/4	0	2 1/2	0	0	0	0	1/4
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	0	0	1/4	0	1	0	0	0	0	1/4
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	0	0	3/8	0	5	0	0	0	0	3/8
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	0	0	3/8	0	2 7/8	0	0	0	0	3/8
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	1/4	0	1/4	0	10	1/4	0	0	1/4	1/4
PKB007	Coin Pocket - Width		Yes	1/8	1/8	0	0	1/2	0	3 3/4	0	0	0	0	1/2
PKB008	Coin Pocket - Height		Yes	1/8	1/8	0	0	1/2	0	4	0	0	0	0	1/2
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	0	0	3/8	0	1 1/2	0	0	0	0	3/8
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	0	0	3/8	0	2 1/4	0	0	0	0	3/8
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	0	0	1/2	0	6 3/4	0	0	0	0	1/2
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	0	0	1/2	0	6 1/2	0	0	0	0	1/2

Set B

Measurement Chart - Jumps - A1N7Z-TFO Sargent Lake Slim Stretch Denim COPY (Tree M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	40	42	44	46	48	50	52	54	56	
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	2	2	2	0	0	0	0	0	0	
FRB002	Waistband - Depth		Yes	1/8	1/8	0	0	0	0	0	0	0	0	0	
DTB019	Beltloop - Length		Yes	1/8	1/8	0	0	0	0	0	0	0	0	0	
DTB020	Beltloop - Width		Yes	1/8	1/8	0	0	0	0	0	0	0	0	0	
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	1/4	1/4	1/4	0	0	0	0	0	0	
FRB006	Fly Stitch Width		Yes	1/8	1/8	0	0	0	0	0	0	0	0	0	
FRB007	Fly Stitch Length		Yes	1/4	1/4	0	1/4	0	0	0	0	0	0	0	
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	1/4	1/4	1/4	0	0	0	0	0	0	
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	1 1/2	1 1/2	1 1/2	0	0	0	0	0	0	
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	7/8	7/8	7/8	0	0	0	0	0	0	
FRB016	Knee - Position Below Crotch		Yes	0	0	0	0	0	0	0	0	0	0	0	
FRB017	Knee - Circumference		Yes	3/8	3/8	1/2	1/2	1/2	0	0	0	0	0	0	
FRB032	Leg - Hem Circumference - Pants	Pants	Yes	1/4	1/4	1/4	1/4	0	0	0	0	0	0	0	
FRB021	Hem Depth		Yes	1/8	1/8	0	0	0	0	0	0	0	0	0	
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	0	0	0	0	0	0	0	0	0	
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	1/4	1/4	1/4	0	0	0	0	0	0	
BKB002	Back Yoke - Height at CB from Waist Seam		Yes	1/8	1/8	1/4	0	0	0	0	0	0	0	0	
BKB003	Back Yoke - Height at Side Seam from Waist Seam		Yes	1/8	1/8	1/4	0	0	0	0	0	0	0	0	
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	3/8	0	0	0	0	0	0	0	0	
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	3/8	0	0	0	0	0	0	0	0	
PCTB015	Pocket - Bag Length		Yes	1/4	1/4	0	1/4	0	0	0	0	0	0	0	
PKB007	Coin Pocket - Width		Yes	1/8	1/8	1/2	0	0	0	0	0	0	0	0	
PKB008	Coin Pocket - Height		Yes	1/8	1/8	1/2	0	0	0	0	0	0	0	0	
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	3/8	0	0	0	0	0	0	0	0	
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	3/8	0	0	0	0	0	0	0	0	
PCTB004	Pocket - Height At Centre		Yes	1/8	1/8	1/2	0	0	0	0	0	0	0	0	
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	1/2	0	0	0	0	0	0	0	0	