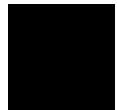
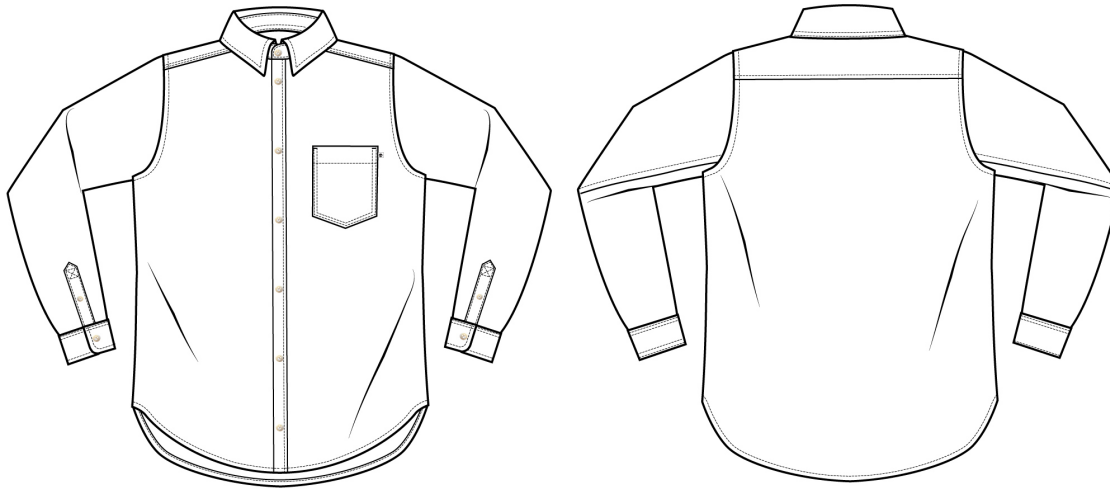
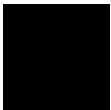


## Report Cover



S80  
Fade Wash



921  
Mid Wash

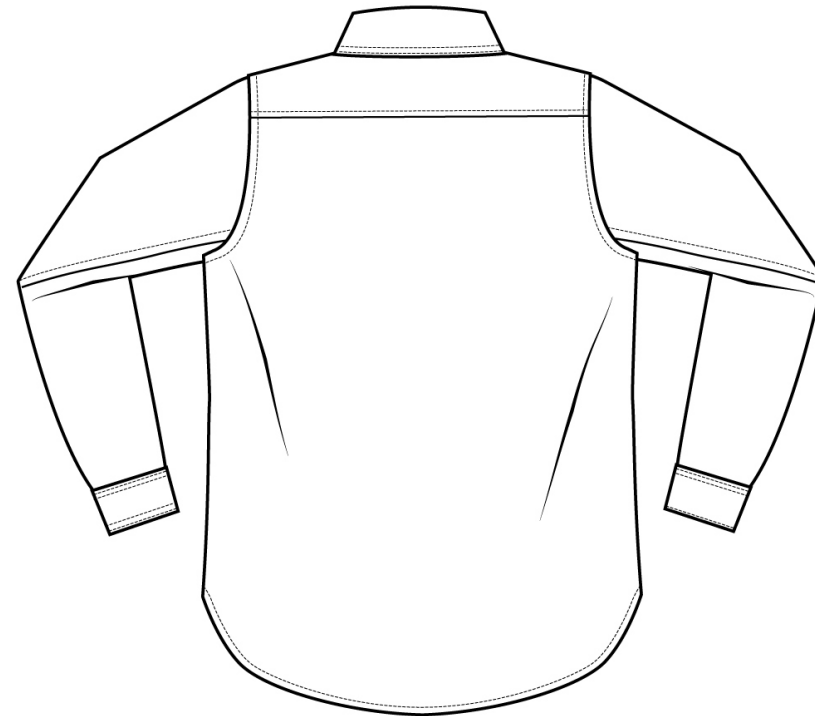
# Timberland®

Style #	A1N67
Style Name	TFO LS Merrimack River Denim Shirt (Slim)
Package	Base
Prod Mgr	Imran Akram
Designer	
Developer	Filiz Canga
Technical Designer	
Sourcing	
Comments	
Style Name	LS Denim Shirt
Short (25)	
Brief Region	
Sourcing Office	VFA
Product Line	Imran Akram
Specialist	
Product Sub	APP_TP_Woven
Category	
Product Sub Collection	

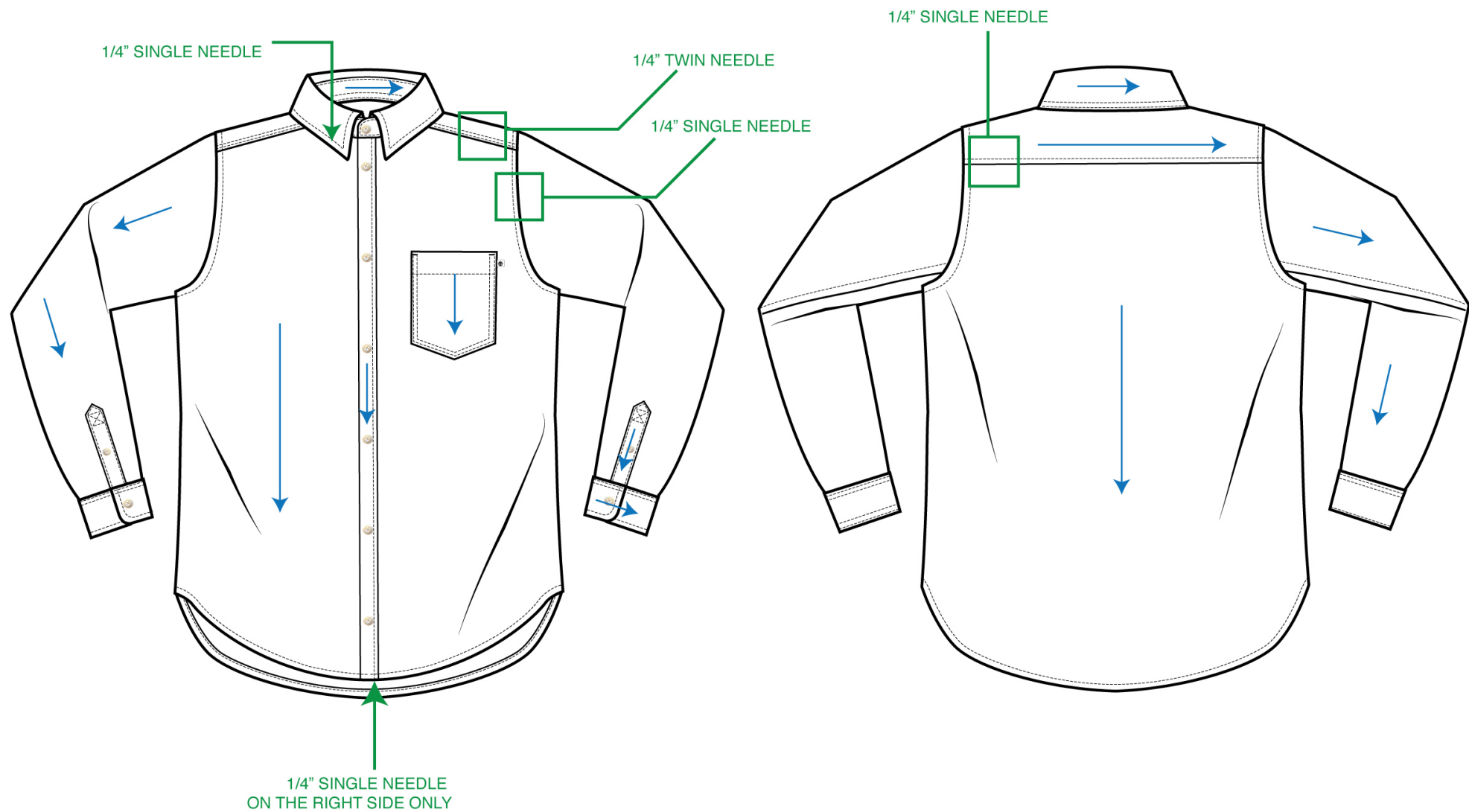
Table Of Contents

Section Name	Section Description	Status
Report Cover		
Sketches		
Bill of Materials		Unlocked
Material Images		Unlocked
Measurement Chart	A1N67 LS SLIM FIT DENIM SHIRT COPY; Tree M Alpha Tops - Circumference	Unlocked
Sample Measurements Trends		
Sample Measurements		
Sample Comments		
Sample Images		

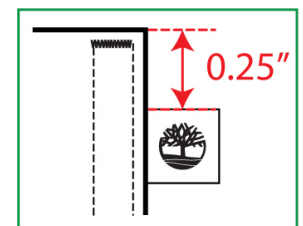
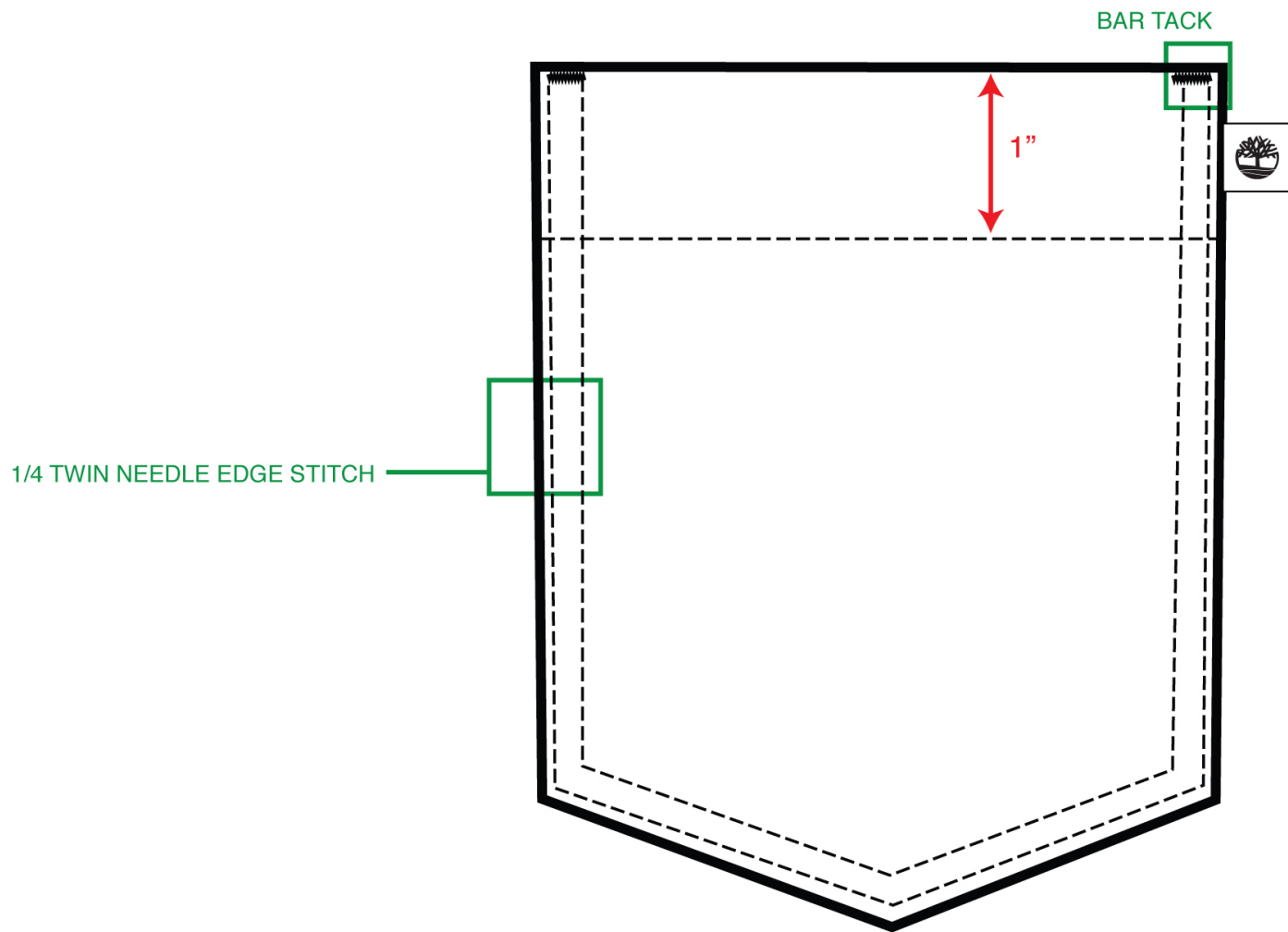
## Sketches



## Sketches

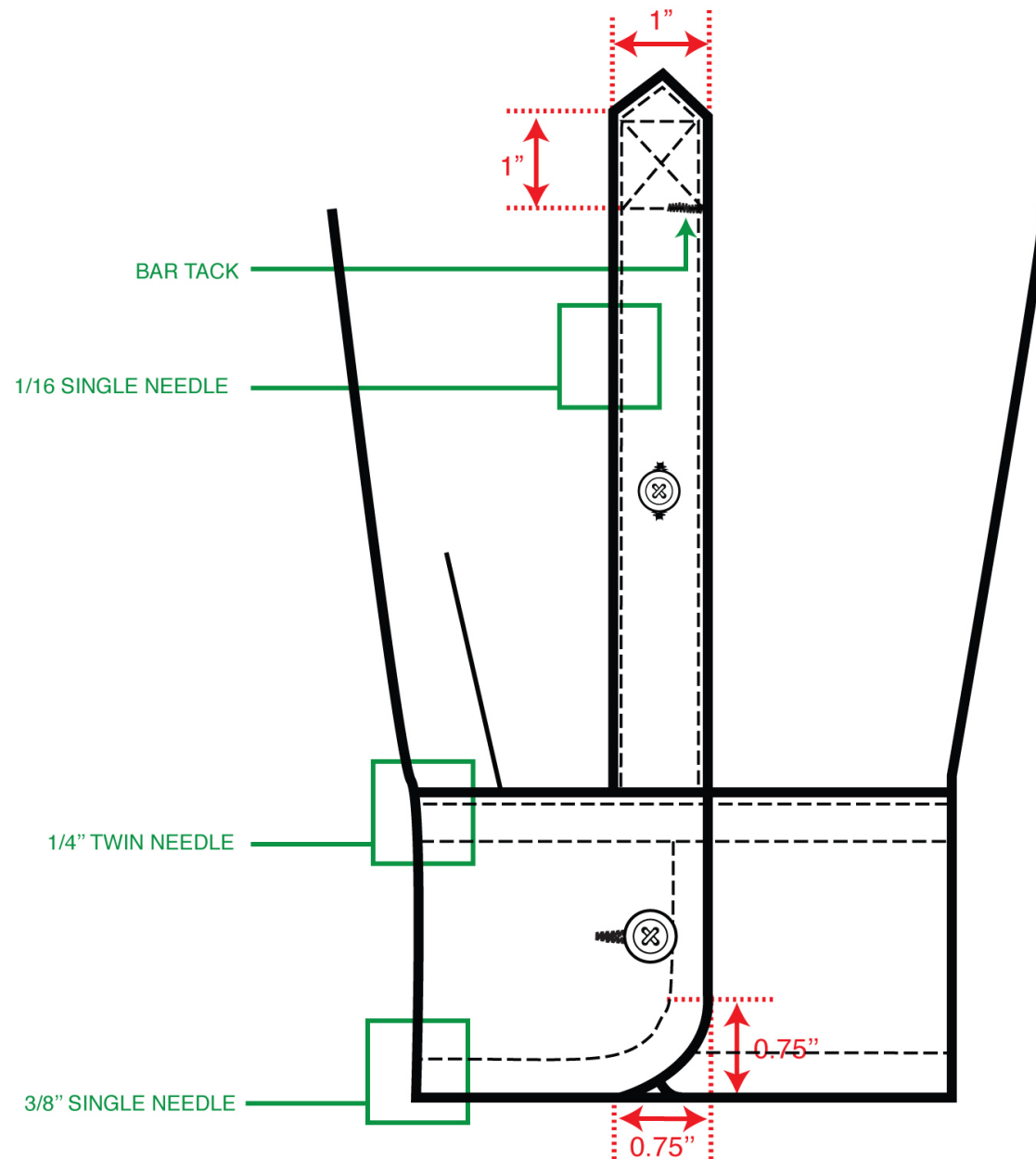


## Sketches

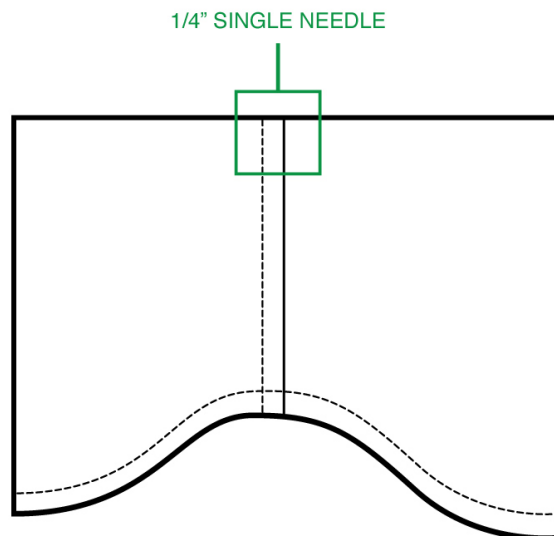
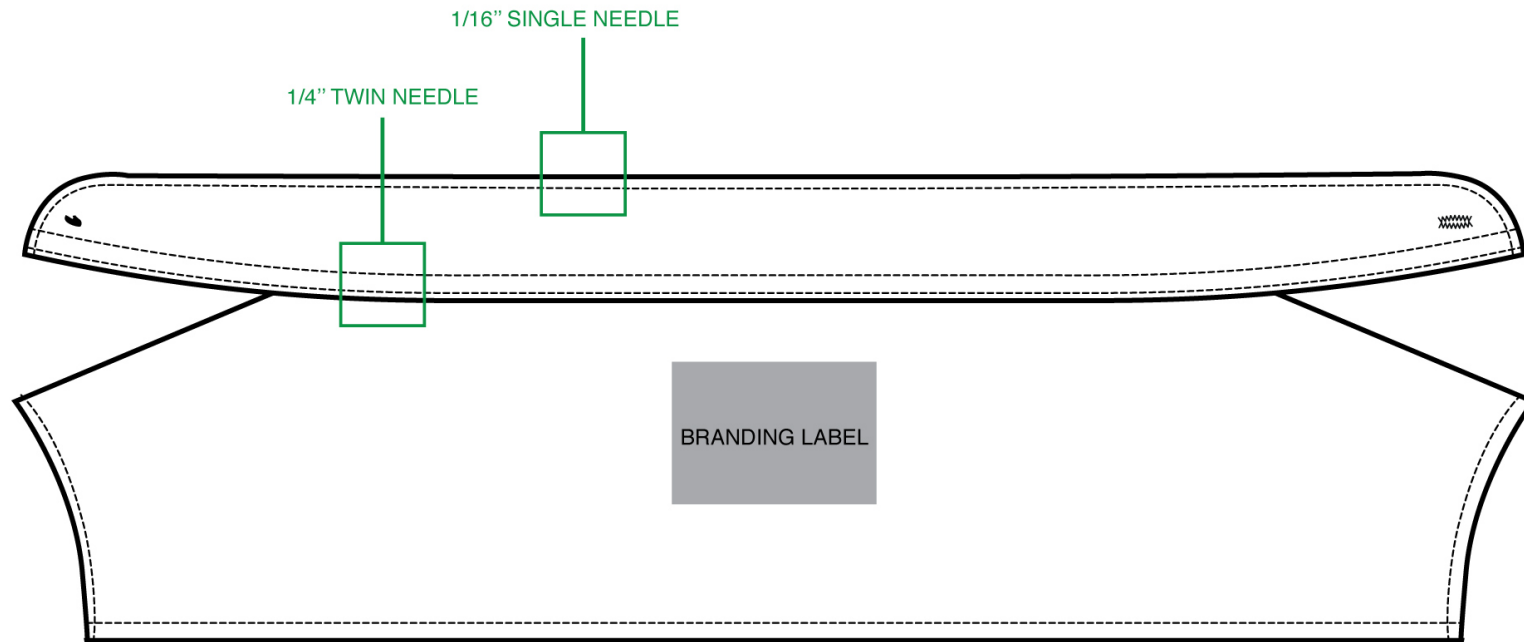


NEW WOVEN FLAG LABEL

## Sketches




















Sketches



## BILL OF MATERIALS










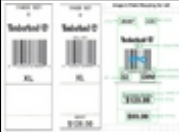



(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Fade Wash S80	Mid Wash 921
<b>FABRIC</b>								
	Denim / TBD <b>LGE7</b> TFO DENIM SHIRTING FABRIC	100% BCI Cotton / Denim / TBD / 59.0 in cuttable / 195.0 g/m2 / 24comb x 24 ring / 0.0 TBD / 0.0 TBD / TBD / TBD // (face side for ID)	Kenpark KP-0164143	\$2.200 yd LIST	0.0 yd \$0.000	SHELL 1 MAIN	 Fade Wash	 Mid Wash
<b>TFO IMOP Button + flag</b>								
	Button / Sew- Thru <b>B2359</b> Recycled four holes shirting button with logo	TBD / Button / Sew-Thru / TBD /	ESQUEL 18L	\$1.650 gross LIST	10.0 ea \$0.115	IMOP button 1@SPARE, 7@CF, 2@CUFF	 Natural	 Smoke
	Button / Sew- Thru <b>B2359</b> Recycled four holes shirting button with logo	TBD / Button / Sew-Thru / TBD /	ESQUEL 14L	\$1.650 gross LIST	3.0 ea \$0.034	IMOP button 1@SPARE, 2@CUFF PLACKET	 Natural	 Smoke
	Label Trim / Other <b>L3679</b> Woven square flag label with tree logo	/ Label / Other / TBD / TBD / Color Positions: 1: Base color 2: Text	Silver Printing 34mm x 11mm ( 6mm seam allowance)	\$0.024 ea LIST	1.0 ea \$0.024	Flag Label LHSAW pocket	 Pale Grey- Nine Iron	 Pale Grey- Nine Iron
	Thread <b>LASA</b> Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	MAIN LABEL THREAD - TEX 30	 C2712 Pale Grey	 C2712 Pale Grey
	Thread <b>LASA</b> Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	ALL OVER THREAD	 DTM Shell1	 DTM Shell1
<b>MAINLINE Packaging - Slim fit</b>								
	Label Trim / Other <b>L3635</b> Regular woven label with tree	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 47 X 25MM	\$0.029 ea LIST	1.0 ea \$0.029	Main label = CB 1/2" below neck seam	 Pale Grey- Nine Iron	 Pale Grey- Nine Iron



## BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Fade Wash S80	Mid Wash 921
MAINLINE Packaging - Slim fit								
	Label Trim / Other <b>L3672</b> Woven sizing label with coo - NA,MX, AP (XXS to 3XL)	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 44mmx30mm	\$0.019 ea LIST	1.0 ea \$0.019	Size label (with c.o.o) = 1 1/2" to LHS AW from CB in neck seam	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim <b>LBCL</b> Woven size label without Coo - EU, CASA, BZ (XXS to 3XL)	/ Label / / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3763 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	Size label (without c.o.o) = 1 1/2" to LHS AW from CB in neck seam	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Care Label <b>LAV5</b> Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm ( \$0.0189/pc)	\$0.057 set SP19	1.0 set \$0.057	Care label (NA & EU markets) = Refer to Vendor Compliance Manual	White-Black	White-Black
	Care Label <b>LBI7</b> Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set SP19	1.0 set \$0.037	Care label (AP markets) = Refer to Vendor Compliance Manual	White-Black	White-Black
	Sticker <b>LAVE</b> TBL UPC Sticker	Color Positions: 1: Base 2: Text	AVERY DENNISON TIM-LB-N(RMC1) TBL UPC Sticker	\$0.000 1000 LIST	1.0 ea \$0.000	UPC sticker = Refer to Vendor Compliance Manual	White-Black	White-Black
	Hang Tag <b>LBI9</b> Card Stock UPC Ticket	Color Positions: 1: Base 2: Text	AVERY DENNISON RMB1	\$0.000 1000 LIST	1.0 ea \$0.000	UPC ticket = Refer to Vendor Compliance Manual	White-Black	White-Black
	Label Trim / Other <b>L3670</b> Woven call out label says SLIM FIT	/ Label / Other / TBD / TBD / Color Positions: 1: Base color 2: Text	Silver Printing 47mmx7mm	\$0.013 ea LIST	1.0 ea \$0.013	Call-out label = 1/4" below main label	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Fade Wash S80	Mid Wash 921
MAINLINE Packaging - Slim fit								
	Sticker <b>LBIV</b> (Start from SS18) Removable Adhesive Size Sticker for Pants (for TFO NA market only)	Color Positions: 1: Base 2: Text	CHECKPOINT APPAREL LABELING SOLUTIONS ASIA LTD. G5007 19mm x 127mm	\$23.700 1000 LIST	0.0 ea \$0.000	size sticker	Clear	Clear

A

MATERIAL IMAGES

Button B2359



**Office**  
VF Asia  
**Mill/Supplier**  
ESQUEL  
**Article #**

Label Trim L3679



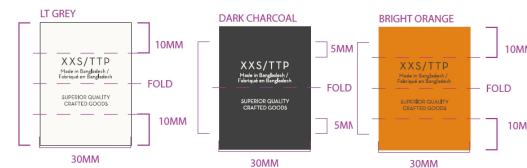
**Office**  
VF Asia  
**Mill/Supplier**  
Silver Printing  
**Article #**

Label Trim L3670



**Office**  
VF Asia  
**Mill/Supplier**  
Silver Printing  
**Article #**

Label Trim L3672



**Office**  
VF Asia  
**Mill/Supplier**  
Silver Printing  
**Article #**

## Sticker LAVE

## Office

## Office

**Mill/Supplier**

### Mill/Supplier

AVERY DENNISON

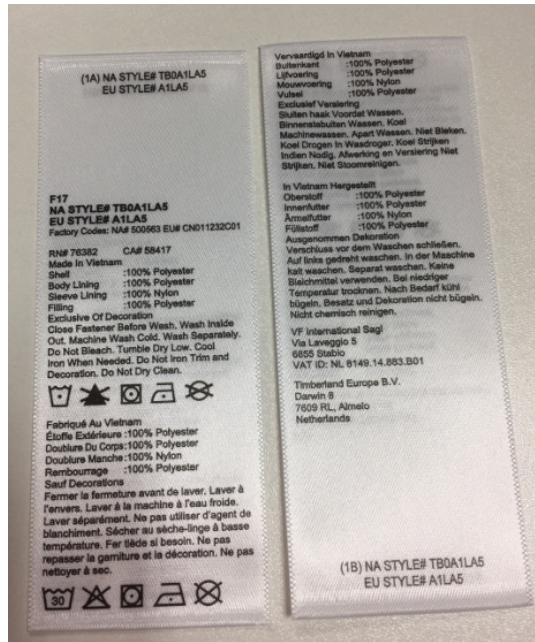
AVERY DENNISON

Article #

Article #

## L3445 Care Label (EU/NA Markets)

TIM-LB-N(RMC1) TBL  
UPC Sticker



## Label Trim LBCL

## Office

## Office

**Mill/Supplier**

### Mill/Supplier

## Silver Printing

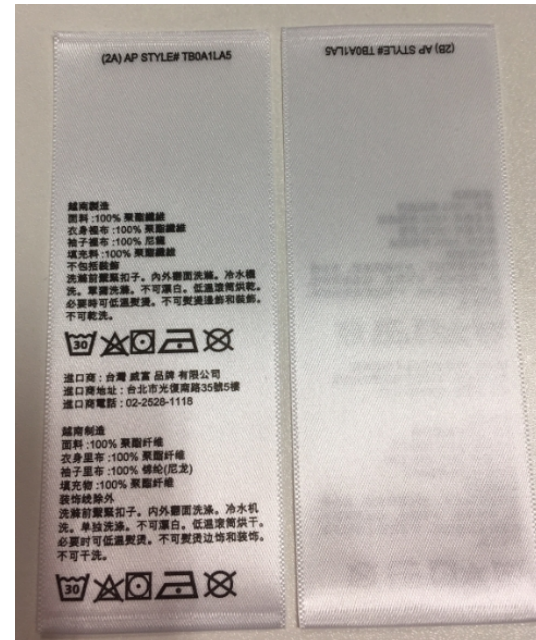
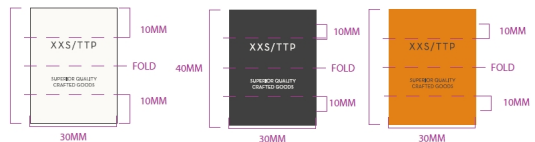
AVERY DENNISON

Article #

## Article #

L3763

TMB-L3446



## MATERIAL IMAGES

## Hang Tag LBI9

Office

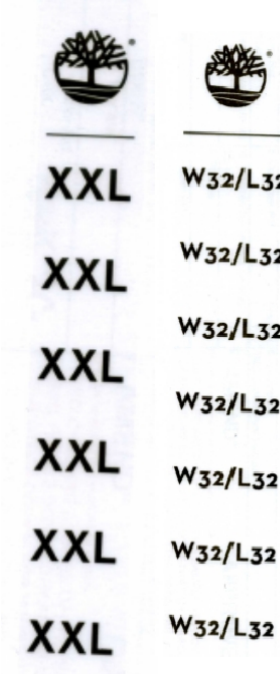
**Mill/Supplier**  
 AVERY DENNISON  
**Article #**  
 RMB1



## Sticker LBI9

Office

**Mill/Supplier**  
 CHECKPOINT APPAREL  
 LABELING SOLUTIONS  
 ASIA LTD.  
**Article #**  
 SA120828-009 (TMB-  
 G5007)



## Measurement Chart - A1N67 LS SLIM FIT DENIM SHIRT COPY ( Tree M Alpha Tops - Circumference )

Code	Description	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	2XL	3XL			
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	28 1/2	29	29 1/2	30 1/4	31	31 3/4	32 1/2			
FRT011	Shoulder - Across Shoulder		Yes	3/8	3/8	16 3/4	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/4			
FRT012	Across Front - Position from HPS		Yes	0	0	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8			
FRT013	Front - Across Front		Yes	1/4	1/4	14 3/8	15 1/8	15 7/8	16 5/8	17 3/8	18 1/8	18 7/8			
FRT018	Chest - Circumference 1in Below Armhole		Yes	3/4	3/4	37 1/2	40 1/2	43 1/2	46 1/2	49 1/2	52 1/2	55 1/2			
FRT026	Hem - Circumference Straight		Yes	3/4	3/4	36 1/2	39 1/2	42 1/2	45 1/2	48 1/2	51 1/2	54 1/2			
FRT028	Bottom - Hem Depth		Yes	1/8	1/8	3/16	3/16	3/16	3/16	3/16	3/16	3/16			
ART001	Armhole - Straight		Yes	1/4	1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8			
ART007	Bicep - Circumference 1in Below Armhole		Yes	1/2	1/2	14 5/8	15 3/8	16 1/8	16 7/8	17 5/8	18 3/8	19 1/8			
ART008	Elbow - Position from Cuff Edge		Yes	0	0	11 1/2	11 3/4	12	12 3/8	12 3/4	13 1/8	13 1/2			
ART009	Elbow - Circumference		Yes	1/4	1/4	12 1/2	13 1/8	13 3/4	14 3/8	15	15 5/8	16 1/4			
ART012	Sleeve - Cuff Circumference		Yes	1/4	1/4	7 3/4	8 1/4	8 3/4	9 1/4	9 3/4	10 1/4	10 3/4			
ART014	Sleeve - Cuff Depth		Yes	1/8	1/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8			
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	3/8	3/8	34 3/4	35 1/4	35 3/4	36 1/2	37 1/4	38	38 3/4			
BKT003	Across Back - Position from HPS		Yes	0	0	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8			
BKT004	Back - Across Back		Yes	1/4	1/4	16 1/8	16 7/8	17 5/8	18 3/8	19 1/8	19 7/8	20 5/8			
BKT005	Back - Yoke Height from CB		Yes	1/8	1/8	3	3	3	3	3	3	3			
NCT001	Neck - Trim / Collar Depth		Yes	1/8	1/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8			
NCT002	Collar - Stand Height at CB		Yes	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
NCT037	Collar - Length at Outer Edge		Yes	3/8	3/8	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/4	21			
NCT009	Collar - Circumference Button to End Buttonhole		Yes	3/8	3/8	15 1/4	16	16 3/4	17 1/2	18 1/4	19	19 3/4			
NCT011	Collar - Point Length		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2			
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	4			
NCT025	Placket Width		Yes	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
NCT029	First Button Position from CF Neck Seam to Centre of Button		Yes	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4			
NCT030	Last Button Position from Hem Edge to Centre of Button		Yes	1/8	1/8	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2			
PCTB001	Pocket - Position from HPS		Yes	1/4	1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10			
PCTB002	Pocket - Position from CF		Yes	1/8	1/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4			
PCTB004	Pocket - Height At Centre		Yes	1/4	1/4	4 1/2	5	5	5	5 1/2	5 1/2	6			
PCTB005	Pocket - Height At Side		Yes	1/4	1/4	3 5/8	4 1/8	4 1/8	4 1/8	4 5/8	4 5/8	5 1/8			
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	3 3/4	4 1/4	4 1/4	4 1/4	4 3/4	4 3/4	5 1/4			
PCTB007	Pocket - Width At Bottom Edge		Yes	1/4	1/4	3 1/2	4	4	4	4 1/2	4 1/2	5			

## Sample Measurement Trend - Kenpark Bangladesh Apparel (Pvt) - Unit 5 (0000057808)

					R1 / Proto 1 Size M-Sample A								
POM Code	Description	Variation	Tol(+)	Tol(-)	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0							
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 1/4	0							
FRT012	Across Front - Position from HPS		0	0	7	0							
FRT013	Front - Across Front		1/4	1/4	15 7/8	0							
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43 1/2	0							
FRT026	Hem - Circumference Straight		3/4	3/4	42 1/2	0							
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0							
ART001	Armhole - Straight		1/4	1/4	9 3/8	0							
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/8	0							
ART008	Elbow - Position from Cuff Edge		0	0	12	0							
ART009	Elbow - Circumference		1/4	1/4	13 3/4	0							
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 3/4	0							
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0							
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 3/4	0							
BKT003	Across Back - Position from HPS		0	0	7	0							
BKT004	Back - Across Back		1/4	1/4	17 5/8	0							
BKT005	Back - Yoke Height from CB		1/8	1/8	3	0							
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0							
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0							
NCT037	Collar - Length at Outer Edge		3/8	3/8	18	0							
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	16 3/4	0							
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0							
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	0							
NCT025	Placket Width		1/8	1/8	1 1/4	0							
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	2 3/4	0							
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0							
PCTB001	Pocket - Position from HPS		1/4	1/4	9	0							
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0							
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0							
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0							
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0							
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0							

## Sample Measurement Trend - Kenpark Bangladesh (Pvt) Ltd [K-6] (0000060528)

					R1 / Salesman Size M-Sample A								
POM Code	Description	Variation	Tol(+)	Tol(-)	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	29 3/4							
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 1/4	18 1/4							
FRT012	Across Front - Position from HPS		0	0	7	7							
FRT013	Front - Across Front		1/4	1/4	15 7/8	16 1/8							
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43 1/2	43 1/2							
FRT026	Hem - Circumference Straight		3/4	3/4	42 1/2	42 1/2							
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	3/16							
ART001	Armhole - Straight		1/4	1/4	9 3/8	9 5/8							
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/8	16 1/4							
ART008	Elbow - Position from Cuff Edge		0	0	12	12							
ART009	Elbow - Circumference		1/4	1/4	13 3/4	14							
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 3/4	8 3/4							
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	2 3/8							
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 3/4	36							
BKT003	Across Back - Position from HPS		0	0	7	7							
BKT004	Back - Across Back		1/4	1/4	17 5/8	17 5/8							
BKT005	Back - Yoke Height from CB		1/8	1/8	3	6 1/4							
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	1 7/8							
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	1 1/4							
NCT037	Collar - Length at Outer Edge		3/8	3/8	18	17 3/4							
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	16 3/4	16 3/4							
NCT011	Collar - Point Length		1/8	1/8	2 1/2	2 1/2							
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	3 5/8							
NCT025	Placket Width		1/8	1/8	1 1/4	1 1/4							
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	2 3/4	2 3/4							
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	5 1/2							
PCTB001	Pocket - Position from HPS		1/4	1/4	9	9							
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	2 3/8							
PCTB004	Pocket - Height At Centre		1/4	1/4	5	5							
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	4 1/4							
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	4 1/4							
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	4							



## Sample Measurement Trend - (0000067033)

					R1 / Salesman Size M-Sample A								
POM Code	Description	Variation	Tol(+)	Tol(-)	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0							
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 1/4	0							
FRT012	Across Front - Position from HPS		0	0	7	0							
FRT013	Front - Across Front		1/4	1/4	15 7/8	0							
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43 1/2	0							
FRT026	Hem - Circumference Straight		3/4	3/4	42 1/2	0							
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0							
ART001	Armhole - Straight		1/4	1/4	9 3/8	0							
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/8	0							
ART008	Elbow - Position from Cuff Edge		0	0	12	0							
ART009	Elbow - Circumference		1/4	1/4	13 3/4	0							
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 3/4	0							
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0							
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 3/4	0							
BKT003	Across Back - Position from HPS		0	0	7	0							
BKT004	Back - Across Back		1/4	1/4	17 5/8	0							
BKT005	Back - Yoke Height from CB		1/8	1/8	3	0							
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0							
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0							
NCT037	Collar - Length at Outer Edge		3/8	3/8	18	0							
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	16 3/4	0							
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0							
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	0							
NCT025	Placket Width		1/8	1/8	1 1/4	0							
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	2 3/4	0							
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0							
PCTB001	Pocket - Position from HPS		1/4	1/4	9	0							
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0							
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0							
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0							
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0							
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0							

## Sample Comments

Sample # / Type / Purpose	0000057808 / Fit Approval Request / Proto 1
Submit #	1
Special Instructions	
Approval Status	

Colorway	
Sample Status	Completed

## Comments

- 1- Fade Wash : ok as per the sample . Please make sure it does not go any yellowish.
- 2- Button colors changed to be natural for Fade wash as smoke is dark, see amended BOM and follow.
- 3- Mid wash : Update 23 jan 2018 by SPH Filiz - confirmed to follow the same standard as F18 mid wash 921 .
- 4- Carry over style and fit with one new wash, please proceed.

## Sample Measurements

Sample # / Type / Purpose	0000057808 / Fit Approval Request / Proto 1
Submit #	1
Special Instructions	
Approval Status	

Colorway	
Sample Status	Completed
Sample Size	Size M -Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0	0	0	
FRT005	Shoulder - Slope		1/8	1/8	2	0	0	0	
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	3/4	0	0	0	
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 1/4	0	0	0	
FRT012	Across Front - Position from HPS		0	0	7	0	0	0	
FRT013	Front - Across Front		1/4	1/4	15 7/8	0	0	0	
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43 1/2	0	0	0	
FRT019	Waist - Position from HPS		0	0	19 1/4	0	0	0	
FRT020	Waist - Circumference		3/4	3/4	41 1/4	0	0	0	
FRT026	Hem - Circumference Straight		3/4	3/4	42 1/2	0	0	0	
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0	0	0	
FRT031	Bottom - Shirt Tail Height		1/4	1/4	2 3/4	0	0	0	
ART001	Armhole - Straight		1/4	1/4	9 3/8	0	0	0	
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/8	0	0	0	
ART008	Elbow - Position from Cuff Edge		0	0	12	0	0	0	
ART009	Elbow - Circumference		1/4	1/4	13 3/4	0	0	0	
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 3/4	0	0	0	
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0	0	0	
ART016	Sleeve - Placket Length		1/4	1/4	6 1/2	0	0	0	
ART018	Sleeve - Placket Width		1/8	1/8	1	0	0	0	
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 3/4	0	0	0	
BKT003	Across Back - Position from HPS		0	0	7	0	0	0	
BKT004	Back - Across Back		1/4	1/4	17 5/8	0	0	0	
BKT005	Back - Yoke Height from CB		1/8	1/8	3	0	0	0	
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0	0	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0	0	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	18	0	0	0	
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	16 3/4	0	0	0	
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0	0	0	
NCT012	Collar - Spread Point to Point		1/4	1/4	3	0	0	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	0	0	0	
NCT025	Placket Width		1/8	1/8	1 1/4	0	0	0	
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	2 3/4	0	0	0	
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0	0	0	
PCTB001	Pocket - Position from HPS		1/4	1/4	9	0	0	0	
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0	0	0	
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0	0	0	
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0	0	0	
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0	0	0	
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0	0	0	

## Sample Comments

Sample # / Type / Purpose	0000060528 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

Colorway	
Sample Status	Completed

**Comments**

c/o style with new Fade wash for this season.

- follow F18 bulk.
- Fade wash : Approved as per CS2.

Mid Wash: carry over.

**Re: SP19 A1N67 (AP) – VFA Preview SMS comment (Kenpark), size M, Sku: 921 - VFA Joanne Cheung (2018 Jun 20)**

**Questions to Stabio PD:**

- SMS wrong used old collar pattern. Supplier s/b follow new collar block pattern on PPS submission. pls noted.
- Spec was old measurement & full circumference. Pls update the new block measurement spec in half circumference.
- 2 sets sketches in Enoiva. One of them was incorrect mentioned below points & those points not match with SMS & last season. pls remove the incorrect set from Enoiva to avoid confusing.
  - Main sketch: 1/8" single stitch on armhole & shoulder seam, standard placket 1/8" single needle & 1/4" twin needle
  - Sleeve Cuff sketch: 1/4" bartack on sleeve placket

**Comment for supplier:****Pattern:**

- SMS wrong used old collar pattern. pls follow VFA previse new collar block pattern on next submission. New collar block pattern will provide later.

**Measurement:**

- Pls see currently measurement result from attached check list. Supplier must control all the mmt & ensure all points back it back to spec.
- CB yoke height s/b 3" (Global & AP), currently in 3 1/4". Pls improve
- Supplier s/b re-check the corrected spec the by new grade rule instruction & advise if any discrepancy. The new grade rule will provide later.

**Workmanship:**

- Pocket mouth corners s/b in clean finishing. Currently was wrong workmanship & seam allowance exposed on pocket edge. pls improve
- Edge stitch join point on Collar stand s/b on hidden by collar, it is not allowed exposed on front end area. Currently not accepted. Pls improve
- Puckering s/b improve. pls improve the sewing workmanship.
- Pls ensure the collar points & hem edge symmetrical

- CF collar seam allowance s/b reduce as less as for button easy fastened by button hole.

## Sample Measurements

Sample # / Type / Purpose	0000060528 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

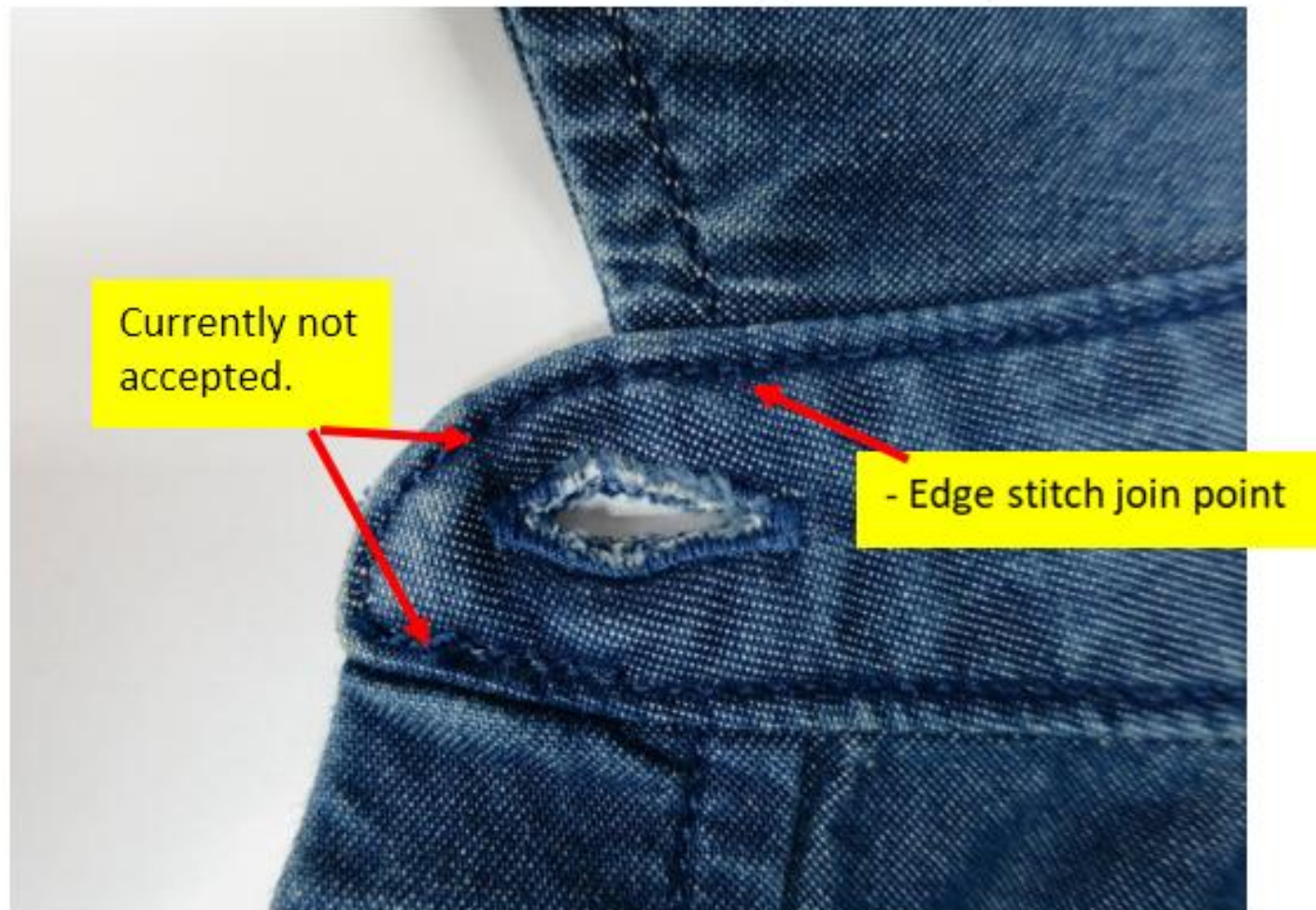
Colorway	
Sample Status	Completed
Sample Size	Size M -Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0	29 3/4	0	
FRT005	Shoulder - Slope		1/8	1/8	2	0	0	0	
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	3/4	0	0	0	
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 1/4	0	18 1/4	0	
FRT012	Across Front - Position from HPS		0	0	7	0	7	0	
FRT013	Front - Across Front		1/4	1/4	15 7/8	0	16 1/8	0	
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43 1/2	0	43 1/2	0	
FRT019	Waist - Position from HPS		0	0	19 1/4	0	0	0	
FRT020	Waist - Circumference		3/4	3/4	41 1/4	0	0	0	
FRT026	Hem - Circumference Straight		3/4	3/4	42 1/2	0	42 1/2	0	
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0	3/16	0	
FRT031	Bottom - Shirt Tail Height		1/4	1/4	2 3/4	0	0	0	
ART001	Armhole - Straight		1/4	1/4	9 3/8	0	9 5/8	0	
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/8	0	16 1/4	0	
ART008	Elbow - Position from Cuff Edge		0	0	12	0	12	0	
ART009	Elbow - Circumference		1/4	1/4	13 3/4	0	14	0	
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 3/4	0	8 3/4	0	
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0	2 3/8	0	
ART016	Sleeve - Placket Length		1/4	1/4	6 1/2	0	0	0	
ART018	Sleeve - Placket Width		1/8	1/8	1	0	0	0	
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 3/4	0	36	0	
BKT003	Across Back - Position from HPS		0	0	7	0	7	0	
BKT004	Back - Across Back		1/4	1/4	17 5/8	0	17 5/8	0	
BKT005	Back - Yoke Height from CB		1/8	1/8	3	0	6 1/4	0	
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0	1 7/8	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0	1 1/4	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	18	0	17 3/4	0	
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	16 3/4	0	16 3/4	0	
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0	2 1/2	0	
NCT012	Collar - Spread Point to Point		1/4	1/4	3	0	0	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	0	3 5/8	0	
NCT025	Placket Width		1/8	1/8	1 1/4	0	1 1/4	0	
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	2 3/4	0	2 3/4	0	
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0	5 1/2	0	
PCTB001	Pocket - Position from HPS		1/4	1/4	9	0	9	0	
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0	2 3/8	0	
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0	5	0	
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0	4 1/4	0	
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0	4 1/4	0	
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0	4	0	

## Sample Images

Sample # / Type / Purpose	0000060528 / Fit Approval Request / Salesman		Colorway	Completed
Submit #	1		Sample Status	
Special Instructions				
Approval Status				

## A1N67 ~ VFA Preview SMS picture (2018 Jun 20)



- Edge stitch join point on Collar stand s/b on hidden by collar, it is not allowed exposed on front end area. Currently not accepted. Pls improve



## Sample Images

Sample # / Type / Purpose	0000060528 / Fit Approval Request / Salesman		Colorway	Completed
Submit #	1		Sample Status	
Special Instructions				
Approval Status				

## A1N67 ~ VFA Preview SMS picture (2018 Jun 20)

- Pocket mouth corners s/b in clean finishing. Currently was wrong workmanship & seam allowance exposed on pocket edge. pls improve





## Sample Images

Sample # / Type / Purpose	0000060528 / Fit Approval Request / Salesman		Colorway	Completed
Submit #	1		Sample Status	
Special Instructions				
Approval Status				



Sample Images

Sample # / Type / Purpose	0000060528 / Fit Approval Request / Salesman		Colorway	
Submit #	1		Sample Status	Completed
Special Instructions				
Approval Status				



Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060528 / Fit Approval Request / Salesman 1		Colorway Sample Status	Completed
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Sample Comments

Sample # / Type / Purpose	0000067033 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

Colorway	
Sample Status	Completed

Comments

C/o style with new Fade wash.

dtm thread ok.

Fade wash ok as per SMS.

c/o block.

=====

\*\*\* VFA Joanne Cheung updated Jul 9 2018 .....

(1) Stabio confirmed 3" CB yoke height for all styles/ all fits (new and carry overs, AP + Global).

(2) New Collar pattern (Global & AP) will provided later. Those new collar patterns s/b apply on next submssion for final approve

(3) Pls review VFA's SMS comment from previous pages & make correction on next submssion

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## Sample Measurements

Sample # / Type / Purpose	0000067033 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

Colorway	
Sample Status	Completed
Sample Size	Size M -Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0	0	0	
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 1/4	0	0	0	
FRT012	Across Front - Position from HPS		0	0	7	0	0	0	
FRT013	Front - Across Front		1/4	1/4	15 7/8	0	0	0	
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43 1/2	0	0	0	
FRT026	Hem - Circumference Straight		3/4	3/4	42 1/2	0	0	0	
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0	0	0	
ART001	Armhole - Straight		1/4	1/4	9 3/8	0	0	0	
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/8	0	0	0	
ART008	Elbow - Position from Cuff Edge		0	0	12	0	0	0	
ART009	Elbow - Circumference		1/4	1/4	13 3/4	0	0	0	
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 3/4	0	0	0	
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0	0	0	
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 3/4	0	0	0	
BKT003	Across Back - Position from HPS		0	0	7	0	0	0	
BKT004	Back - Across Back		1/4	1/4	17 5/8	0	0	0	
BKT005	Back - Yoke Height from CB		1/8	1/8	3	0	0	0	
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0	0	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0	0	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	18	0	0	0	
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	16 3/4	0	0	0	
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0	0	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	0	0	0	
NCT025	Placket Width		1/8	1/8	1 1/4	0	0	0	
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	2 3/4	0	0	0	
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0	0	0	
PCTB001	Pocket - Position from HPS		1/4	1/4	9	0	0	0	
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0	0	0	
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0	0	0	
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0	0	0	
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0	0	0	
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0	0	0	