	HIRDARAMANI BANGLADESH APPARELS(PVT.) LIMITED														
				Pre -	Produc	ction II	E team	- Cos	ting SI	MV Fo	rmat				
Buyer			Timberland					Product Category				Lining Jacket			
Style #			A10EU					Design Number Stratham of			cotton bomber jkt				
Style Description									Fabrics Details Cotton Fab			oric			
Machinery	& Techi	nical Cons	strain												
			ue Added (VA) Smv							Non Value Added (NVA) Smv					
Sample stage	Sewing	Pleating	Permanent Crease	Supper Crease	Heat	Quilting	DownFill	Seam Seal	Bonding	Others Works	Total VA SMV	Cutting	Finishing	Total NVA Smv	Grand Total
SMS 1st Revised	64.20	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00()	64.20	2.50	6.00	8.50	72.70
CS2 1st Revised	64.20	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	64.20	0.00	0.00	0.00	64.20
CS2	63.50	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00()	63.50	0.00	0.00	0.00	63.50
CS1 1st Revised	63.50	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	63.50	0.00	0.00	0.00	63.50
						Con	struction	Rema	rks						
Sample date		,	Sample Sta	ge	Remarks										
		SMS 1st Revised			Consider as per attachment SMS comment										
		CS2 1st Revised			added one stitch zipper guard (Total 5 row stitch)										
2018-02-17		CS2													
		CS1 1st Revised			Suggest add 4 rows vertical stitch on CF under zipper guard panel as normally (Total 5 rows included edge stitch). Inner zipper pocket missing Zipper puller. It has required from sketch										
Made By		Faridul Alam			Review By			Faridul Alam		Approved By					