

Apparel Request

Line Slot: Drifting Snow Pull-Over		State: Prototype	Season: F19
Merchandise Division: Sportswear	Merchandise Collection: Exclusive	Product Class: Knit Tops L/S	
Designer: mmejia	Developer: theddinger	LO Developer: bmarkandan	Sourcing Manager: rcather
Fit Engineer: vfurcron			
Design: F9WS18796 4	Sample LO:	Production LO:	
Style	Material Style	Style Description	Pattern
F9WS18796 4-1	1879641	Drifting Snow Pull-Over	M19L8176
		Base Size	Size Scale
		M	XXS - XL
		Fit	SMU Type
		Active	Style Add



Request Information

Request Type: Prototype Request with Sample

Name: F9WS187964-F19-001

Revision: 1

Style: F9WS187964-1

Gender: Womens

Item Size: M

Date Information

Submitted Date: 9/21/2018 12:00:00 PM

Requested Delivery Date: 10/12/2018 12:00:00 PM

Estimated Delivery Date:

Shipped Date:

Received Date:

Estimated Prototype Development Hours: 1.0

Quantity Information

Quantity Requested: 1

Quantity Shipped: 0

Quantity Received: 0

Originator: theddinger

Request Acknowledged By:

Ranking:

Shipment Tracking Number:

Comments:

Apparel Request							
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Merchandise Division: Sportswear		Merchandise Collection: Exclusive		Product Class: Knit Tops L/S			
Designer: mmejia		Developer: theddinger		LO Developer: bmarkandan		Sourcing Manager: rcather	
Fit Engineer: vfurcron							
Design:	F9WS18796 4	Sample LO:		Production LO:			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
F9WS18796 4-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add





Request Action	
Fit and Measurements	<p>1) For this Active fit tee, please start from SWLACKT8001 and adjust for styling as per sketches and measurement sheet.</p> <p>Please let me know if any questions.</p> <p>Thank you, Valerie</p>
Construction / Design General	<p>1. This is a P1 request for F19 SRT-Outlet. Please reference F6WS172056/XK1455 with below changes:</p> <p>a) Updated design b) Removed Zipper 1, Webbing and Tape 1 c) Collar is 2 layer loose cowl neck, clean finished</p>
BOM Update	n/a
Sketch Updates	n/a
Instructions	n/a
Proto Material and Color	<p>Please send 1 proto following the BOM in any available Women's color.</p> <p>Please also see Merchant sample request to send (2) add'l samples.</p> <p>**Please use actual fabric/trims for samples, if actual isn't available pls advise alternate comparable sub to use for approval.</p> <p>Please post the following when sending P1 samples:</p> <ul style="list-style-type: none"> - LO Comments (incl. if subbed items were used) - Mini markers - Updated usages - Cost BOM (and callout any difference between reference style and new style) - Measurements <p>Please let me know if there are any questions regarding proto fabric or colors</p>

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Part Specifications with Approved Suppliers

Line Slot: Drifting Snow Pull-Over
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Fit Engineer: vfurcron

Merchandise Collection: Exclusive
Developer: theddinger

State: Prototype
Product Class: Knit Tops L/S
LO Developer: bmarkandan

Season: F19
Sourcing Manager: rcather



Design:	F9WS187964	Sample LO:	Production LO:				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
F9WS187964-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)
Fabric												
095151	F18 SRT OUTLETS W SW ON BASE 073185 AP 7911	yd	80.0% Cotton, 20.0% Polyester	unassigned	MaterialCoat ingNone	MaterialFinis hNone	MaterialLami nateNone					
Wuxi Hanron Textile Co.,Ltd.			Fabric Width: 62.0 in Width Type: cuttable Primary Weight: 190.0 g/m2						073185	China	3.6	0.0
012175	Interlining Woven Fusible Lightweight With Stretch	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned					
Freudenberg-Hong Kong			Fabric Width: 48.0 in Width Type: cuttable Primary Weight: 29.0 g/m2						ME9913	China	1.791	0.0
PCC asia LLC			Fabric Width: 60.0 in Width Type: unassigned Primary Weight: 0.0 g/m2						012175	China	1.07	0.0
Chemtek			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 29.0 g/m2						012175	Vietnam	1.15	0.0
Freudenberg - Korea			Fabric Width: 0.0 in Width Type: unassigned Primary Weight: 0.0 g/m2						ME9913	Korea	1.791	0.0
Trim												
029835	54mm (C) Columbia Logo Heat Transfer Non Reflective 1 clr was 019347 or 021053	ea	100% Polyurethane	unassigned	unassigned	unassigned	unassigned	Size UM: mm				
J-Long Ltd									029835	China	0.0788	0.0
Finotex El Salvador									029835	El Salvador	0.04	0.0

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State: Prototype
Product Class: Knit Tops L/S
LO Developer: bmarkandan

Season: F19
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Design: F9WS187964
Style Material Style
F9WS187964-1 1879641

Sample LO:
Style Description Pattern
Drifting Snow Pull-Over M19L8176

Production LO:
Base Size Size Scale Fit SMU Type
M XXS - XL Active Style Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)
Stapros									029835	unassigned	0.048	0.0
071287	Coats Gramax Tex 21 Continuous filament textured polyester thread	yd	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: tex				
Coats Global Thread									071287	unassigned	0.52	0.0
800001	Textured Nylon Thread	yd	100% Nylon	unassigned	unassigned	unassigned	unassigned	Size UM: tex				
FGV Sourced									800001	unassigned	0.0	0.0
American and Efird HK Ltd.									800001	unassigned	0.0	0.0
Coats Global Thread									800001	unassigned	0.0	0.0
360121	1/4 in Stretch Lastin PU Tape- Clear CANNOT BE DTM	yd	100.0% Polyurethane	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 6.35				
Sanwa Shoji									360121	Japan	0.0528	0.0
Gong Myung Korea									clear stretch pu tape	Korea	0.04	0.05457
Plummy (for Direct Development only)									360121	China	0.051	0.051
Freudenberg Textile Technologies S.A.									SF-10	Guatemala	0.045	0.0

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F9WS187964-1 1879641

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Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)
Trim Solutions Dominicana									360121	Dominican Republic	0.152	0.0
Insumos Corseteros									360121	Colombia	0.45	0.0
Sun Hod Enterprise Co Ltd (formerly Sang Hsin)									360121	unassigned	0.048	0.0
Paiho/Taiwan									360121	unassigned	0.043	0.0
059199	40mm CSC Main /International Size Woven Loop Label 3 clr	ea	100.0% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm				
Avery Dennison HK									059199	China	0.052	0.0
Dong Young									DY-59199	Korea	0.052	0.0
006564	S19 and forward this label will contain Tracking information 33mm Care Content Booklet Fold label with fully translated country of origin	ea	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm				
Avery Dennison HK									006564	China	0.021	0.0
097305	Columbia No Tech Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm				

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LO Developer: bmarkandan

Season: F19
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Design: F9WS187964
Style Material Style
F9WS187964-1 1879641


Sample LO:
Style Description Pattern
Drifting Snow Pull-Over M19L8176


Production LO:
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M XXS - XL Active Style Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)
Hang Sang Press Co. Ltd									n/a	unassigned	0.0167	0.0
096031	MSRP Sticker for Outlet	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm				
Hang Sang Press Co. Ltd									n/a	unassigned	0.016	0.0
Avery Dennison HK									096031	unassigned	0.01427	0.0
980001	Polybag See Standard CCS 4200 for specifications	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm				
Contractor									980001	unassigned	0.0	0.0
980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardware for instructions	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm				
Hang Sang Press Co. Ltd									980010	Hong Kong	0.016	0.016
Chain Ling									980010	unassigned	0.016	0.0
Grupo Miguel									980010	unassigned	0.01275	0.0
Avery Dennison HK									980010	China	0.0128	0.0
FGV Sourced									980010	unassigned	0.0	0.0

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Designer: mmejia		Developer: theddinger		LO Developer: bmarkandan								
Fit Engineer: vfurcron												
Design: F9WS187964		Sample LO:		Production LO:								
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type					
F9WS187964-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add					
Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)
064194	Outer Carton for costing purpose only	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm				
Contractor									064194	unassigned	0.0	0.0

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Color BOM									
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Fit Engineer: vfurcron				Sourcing Manager: rcather					
Design:	F9WS187964	Sample LO:		Production LO:					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type		
F9WS187964-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add		
Component	Details			Placement			Usage	Width	Marker Width
SAP Material Code									
Shell 1	095151 F18 SRT OUTLETS W SW ON BASE 073185 AP 7911 Rib 80.0% Cotton, 20.0% Polyester 28 MaterialFinishNone MaterialCoatingNone MaterialLaminateNone 190.0 g/m2 Piece Dye/Jet Print-Reactive			Use base or print for P1's, new Print TBD Ok to use 095151 or 073185 as sub			0 yd	62.0	0
Alt Shell 1A				TBD			0		0
Interfacing 1	012175 Interlining Woven Fusible Lightweight With Stretch Interlining 100% Polyester 29.0 g/m2						0 yd	48.0	0
Heat Transfer Glued 1	029835 54mm (C) Columbia Logo Heat Transfer Non Reflective 1 clr was 019347 or 021053						0 ea	0.0	0
Thread 1	071287 Coats Gramax Tex 21 Continuous filament textured polyester thread						0 yd	0.0	0
Thread 2	800001 Textured Nylon Thread						0 yd	0.0	0
Webbing and Tape 1	360121 1/4 in Stretch Lastin PU Tape- Clear CANNOT BE DTM Width: 6.35						0 yd	0.0	0
Label 1	059199 40mm CSC Main /International Size Woven Loop Label 3 clr						0 ea	0.0	0
Label 2	006564 S19 and forward this label will contain Tracking information 33mm Care Content Booklet Fold label with fully translated country of origin						0 ea	0.0	0
Hangtag Package Part	097305 Columbia No Tech Hangtag						1 ea	0.0	0
Hangtag Package Part	096031 MSRP Sticker for Outlet						1 ea	0.0	0
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications						0 ea	0.0	0
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions						0 ea	0.0	0

Color BOM									
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Fit Engineer: vfurcron		Sourcing Manager: rcather							
Design: F9WS187964		Sample LO:		Production LO:					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type		
F9WS187964-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add		
Component	Details			Placement			Usage	Width	Marker Width
SAP Material Code									
Packaging 3	064194 Outer Carton for costing purpose only						0 ea	0.0	0

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Colorless BOM									
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Merchandise Division: Sportswear		Merchandise Collection: Exclusive		Product Class: Knit Tops L/S					
Designer: mmejia		Developer: theddinger		LO Developer: bmarkandan		Sourcing Manager: rcather			
Fit Engineer: vfurcron									
Design:	F9WS18796 4	Sample LO:		Production LO:					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type		
F9WS18796 4-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add		
Component	Details			Placement			Usage	Width	Marker Width
SAP Material Code									
Shell 1	095151 F18 SRT OUTLETS W SW ON BASE 073185 AP 7911 Rib 80.0% Cotton, 20.0% Polyester 28 MaterialFinishNone MaterialCoatingNone MaterialLaminateNone 190.0 g/m2 Piece Dye/Jet Print-Reactive			Use base or print for P1's, new Print TBD Ok to use 095151 or 073185 as sub			0 yd	62.0	0
Alt Shell 1A				TBD			0		0
Interfacing 1	012175 Interlining Woven Fusible Lightweight With Stretch Interlining 100% Polyester 29.0 g/m2						0 yd	48.0	0
Heat Transfer Glued 1	029835 54mm (C) Columbia Logo Heat Transfer Non Reflective 1 clr was 019347 or 021053						0 ea	0.0	0
Thread 1	071287 Coats Gramax Tex 21 Continuous filament textured polyester thread						0 yd	0.0	0
Thread 2	800001 Textured Nylon Thread						0 yd	0.0	0
Webbing and Tape 1	360121 1/4 in Stretch Lastin PU Tape- Clear CANNOT BE DTM Width: 6.35						0 yd	0.0	0
Label 1	059199 40mm CSC Main /International Size Woven Loop Label 3 clr						0 ea	0.0	0
Label 2	006564 S19 and forward this label will contain Tracking information 33mm Care Content Booklet Fold label with fully translated country of origin						0 ea	0.0	0
Hangtag Package Part	097305 Columbia No Tech Hangtag						1 ea	0.0	0
Hangtag Package Part	096031 MSRP Sticker for Outlet						1 ea	0.0	0
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications						0 ea	0.0	0
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardware for instructions						0 ea	0.0	0
Packaging 3	064194 Outer Carton for costing purpose only						0 ea	0.0	0

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Pattern Piece Detail


Line Slot: Drifting Snow Pull-Over State: Prototype Season: F19
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 Designer: mmejia Developer: theddinger LO Developer: bmarkandan Sourcing Manager: rcather
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 Design: F9WS18796 Sample LO: Production LO:
 4
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 F9WS18796 1879641 Drifting Snow Pull-Over M19L8176 M XXS - XL Active Style Add




M19L8176 -

Component	Quantity	Long Description	Abbreviation	Code
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Measurements								
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Designer: mmejia		Developer: theddinger		LO Developer: bmarkandan		Sourcing Manager: rcather		
Fit Engineer: vfurcron								
Design:	F9WS187964	Sample LO:		Production LO:				
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F9WS187964-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add	

Sort Order		Use	Type	Placement	(+/-)	XXS	XS	S	M	L	XL
Grade Rule: CSC / MHW Womens Knit Tops - XXS-XL (M) - Block: null											
1101.0	CHEST WIDTH - circumference - 1 inch down from armhole seam	QC	Graded		0.75	30.0	32.0	34.0	36.0	39.0	42.0
1300.0	WAIST WIDTH POSITION - from HPS		Graded		0.0	14.375	14.75	15.125	15.5	15.875	16.25
1401.0	WAIST WIDTH (Relaxed) - circumference	QC	Graded		0.75	27.5	29.5	31.5	33.5	36.5	39.5
1611.0	SWEEP WIDTH (Relaxed) - circumference	QC	Graded		0.75	34.0	36.0	38.0	40.0	43.0	46.0
1900.0	CENTER BACK HEM DROP - difference from CF to CB		Graded		0.125	2.5	2.5	2.5	2.5	2.5	2.5
2000.0	BACK BODY LENGTH - HPS to edge of hem	QC	Graded		0.5	25.625	26.25	26.875	27.5	28.125	28.75
2203.0	SHOULDER WIDTH - Natural Shoulder - seam to seam	QC	Graded		0.375	14.0	14.5	15.0	15.5	16.25	17.0
2602.0	SLEEVE LENGTH - Long Sleeve - CB neck to hem edge	QC	Graded		0.5	31.0	31.5	32.0	32.5	33.25	34.0
2722.0	SLEEVE WIDTH - circumference - 1 inch down from armhole seam	QC	Graded		0.375	11.5	12.0	12.5	13.0	13.75	14.5

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Sort Order		Use	Type	Placement	(+/-)	XXS	XS	S	M	L	XL
2822.0	ELBOW WIDTH - circumference - at mid point of under sleeve seam	QC	Graded		0.25	9.125	9.5	9.875	10.25	10.75	11.25
3000.0	SLEEVE OPENING - long sleeve - circumference	QC	Graded		0.25	7.25	7.5	7.75	8.0	8.25	8.5
3200.0	CUFF HEIGHT	QC	Graded		0.125	2.5	2.5	2.5	2.5	2.5	2.5
3452.0	NECK CIRCUMFERENCE - minimum stretch		Graded		0.0	22.0	22.0	22.0	22.0	22.0	22.0
3500.0	NECK WIDTH - seam to seam	QC	Graded		0.25	9.5	9.625	9.875	10.0	10.25	10.5
3552.0	BACK NECK DROP - from HPS to seam		Graded		0.125	0.875	0.875	1.0	1.0	1.125	1.25
3582.0	FRONT NECK DROP - from HPS to seam		Graded		0.125	4.125	4.125	4.25	4.25	4.375	4.5
3600.0	COLLAR LENGTH - at top	QC	Graded		0.25	20.5	21.0	21.5	22.0	22.75	23.5
3650.0	COLLAR HEIGHT - at CB	QC	Graded		0.125	6.0	6.0	6.0	6.0	6.0	6.0
3651.0	COLLAR HEIGHT - at CF	QC	Graded		0.125	9.0	9.0	9.0	9.0	9.0	9.0
3190.0	Webbing and Tape 1		Component		0.0	0.0	0.0	0.0	5.0	0.0	0.0

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Technical

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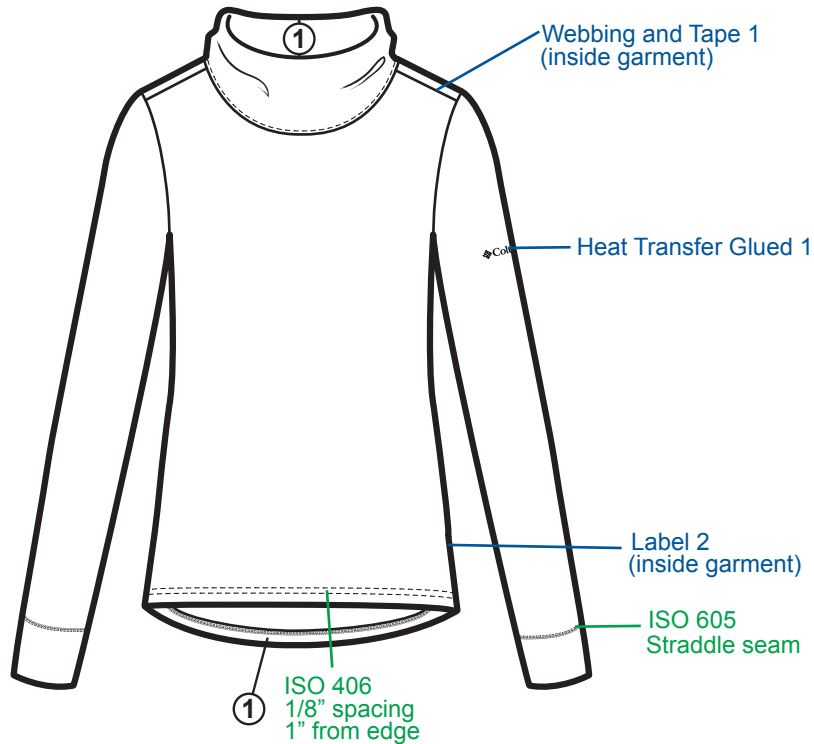


Last Updated: 09/14/18 LG

**All Shell ① unless Indicated

All topstitching is unless otherwise noted:
ISO 301
1/8" from edge

Interfacing 1: Collar
Thread 1: All exterior t/s, follow BOM
Thread 2: All interior t/s, follow BOM

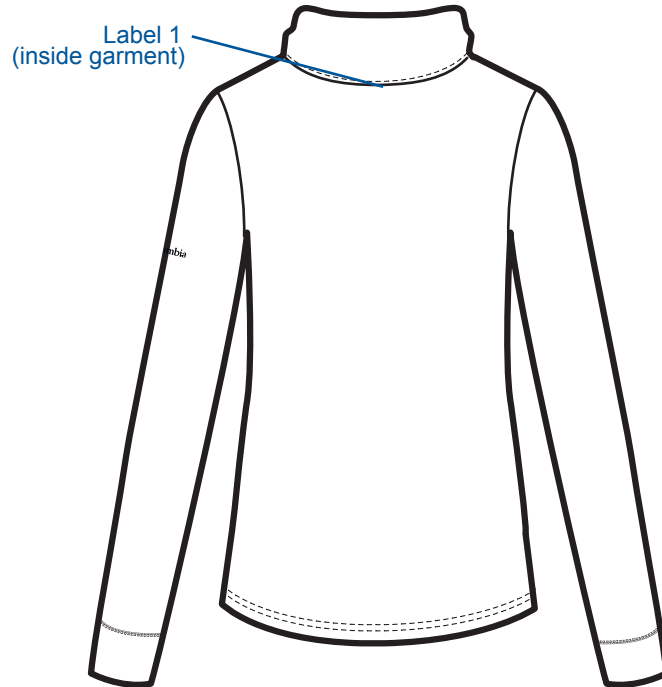


Technical

Line Slot: Drifting Snow Pull-Over		State: Prototype		Season: F19			
Merchandise Division: Sportswear		Merchandise Collection: Exclusive		Product Class: Knit Tops L/S			
Designer: mmejia		Developer: theddinger		LO Developer: bmarkandan Sourcing Manager: rcather			
Fit Engineer: vfurcron							
Design:	F9WS18796 4	Sample LO:	Production LO:				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
F9WS18796 4-1	1879641	Drifting Snow Pull-Over	M19L8176	M	XXS - XL	Active	Style Add



Last Updated: 09/14/18 LG



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