

| HIRDARAMANI BANGLADESH APPARELS(PVT.) LIMITED | | | | | | | | | | | | | | | |
|---|--------------------|------------|--|---------------|----------------|---------------|------------------|-----------|---------|-----------------------|--------------|---------------------------|-----------|---------------|-------------|
| Pre - Production IE team - Costing SMV Format | | | | | | | | | | | | | | | |
| Buyer | | Timberland | | | | | Product Category | | | Padded Jacket | | | | | |
| Style # | | A1Y1N | | | | | Design Number | | | A1Y1N | | | | | |
| Style Description | | | | | | | Fabrics Details | | | 95% Cotton 5% Elastan | | | | | |
| Machinery & Technical Constrain | | | | | | | | | | | | | | | |
| Value Added (VA) Smv | | | | | | | | | | | | Non Value Added (NVA) Smv | | | |
| Sample stage | Sewing | Pleating | Permanent Crease | Supper Crease | Heat | Quilting | DownFill | Seam Seal | Bonding | Others Works | Total VA SMV | Cutting | Finishing | Total NVA Smv | Grand Total |
| Sketch 2nd Revised | 118.50 | 0.00 | 0.00 | 0.00 | 0.00 (Overlay) | 8.00 (Manual) | 0.00 (Machine) | 0.00 | 0.00 | 0.00 () | 126.50 | 3.50 | 10.00 | 13.50 | 140.00 |
| Sketch 1st Revised | 113.00 | 0.00 | 0.00 | 0.00 | 0.00 (Overlay) | 8.00 (Manual) | 0.00 (Machine) | 0.00 | 0.00 | 0.00 () | 121.00 | 3.50 | 10.00 | 13.50 | 134.50 |
| Sketch | 125.50 | 0.00 | 0.00 | 0.00 | 0.00 (Overlay) | 9.00 (Manual) | 0.00 (Machine) | 0.00 | 0.00 | 0.00 () | 134.50 | 3.50 | 10.00 | 13.50 | 148.00 |
| Construction Remarks | | | | | | | | | | | | | | | |
| Sample date | Sample Stage | | Remarks | | | | | | | | | | | | |
| | Sketch 2nd Revised | | Now , buyer want to keep #1 welt pocket as F19 cs1 . While revised point #2/3 to be same as F18 #4 should be no cost difference as just the should seam move backward. | | | | | | | | | | | | |
| | Sketch 1st Revised | | As per you confirmation both A1Y1N / A1YTV all construction same as reference style A1MLN | | | | | | | | | | | | |
| | Sketch | | Consider Padded Jacket & manual quilted same as A1MLN. Front welt pocket & back dart. waist tunnel manual with clean finish & bottom hem separate facing | | | | | | | | | | | | |
| Made By | Faridul Alam | | Review By | | Faridul Alam | | Approved By | | | | | | | | |