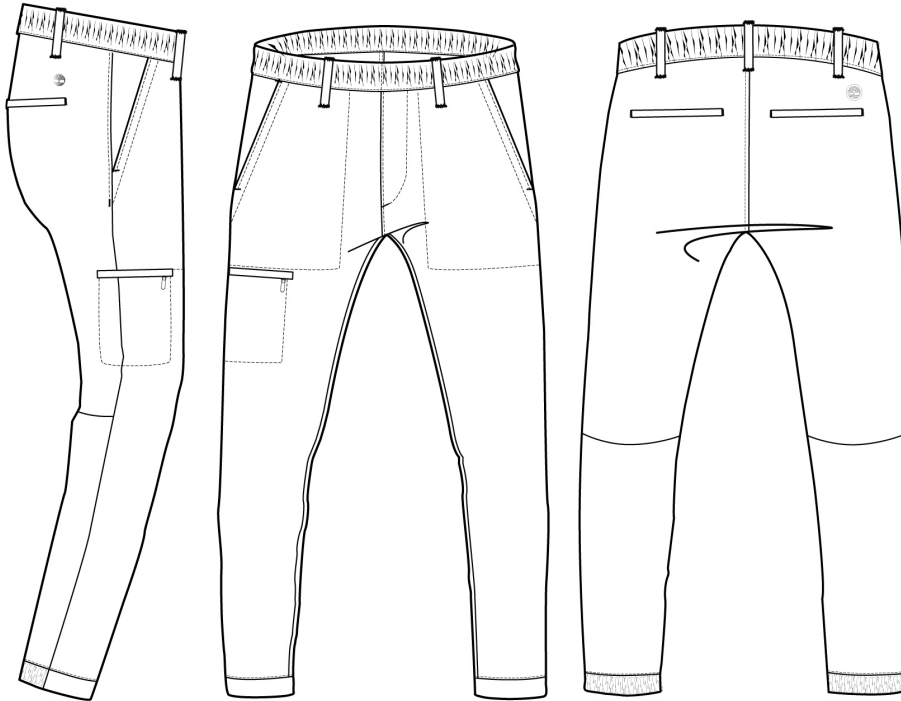


Report Cover

Timberland®



433
Dark Sapphire



P01
Peat

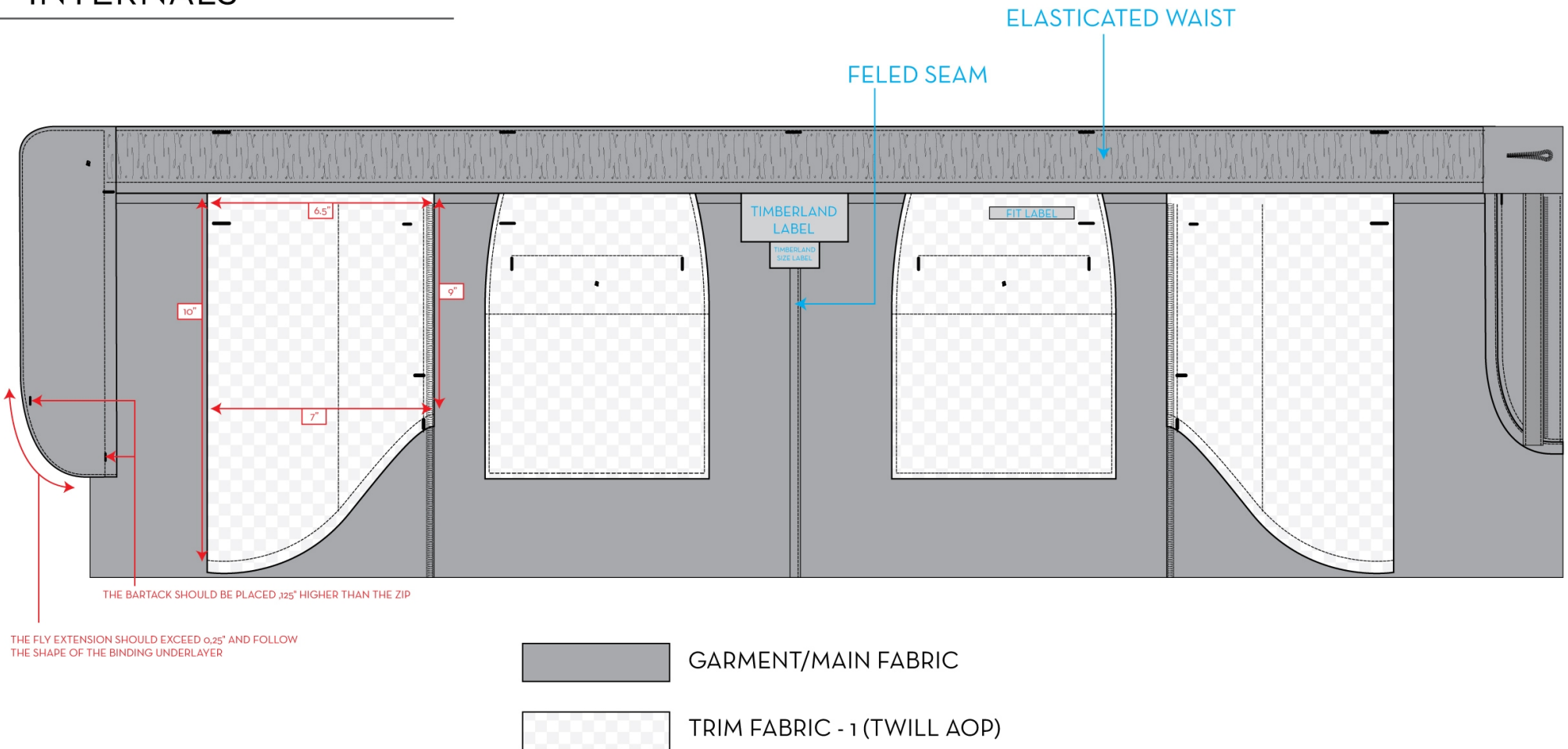
Style #	A1WBB
Style Name	AF Lovell Lake Slim Tapered Utility Jogger with Outlast fabric
Package	Base
Prod Mgr	Mathilde Lusinchi
Designer	
Developer	
Technical Designer	
Sourcing	
Comments	
Style Name	AF Lovell Lk SlimTap Ut
Short (25)	
Brief Region	
Sourcing Office	VFA
Product Line	
Specialist	
Product Sub Category	APP_BM_Pant/Slack
Product Sub Collection	

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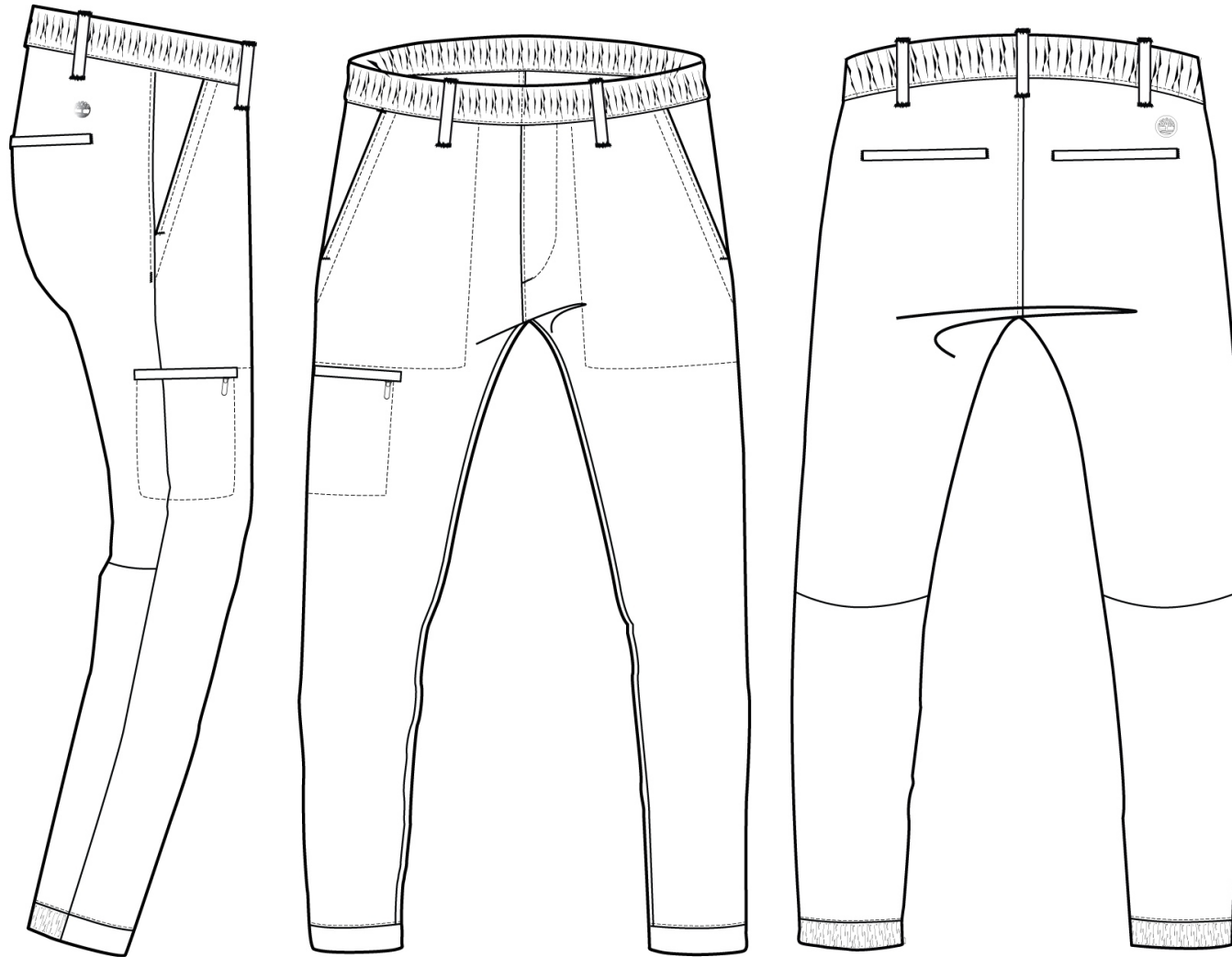
Section Name	Section Description	Status
Report Cover		
Sketches		
Bill of Materials		Unlocked
Material Images		Unlocked
Measurement Chart	A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric (; Tree AP M Numeric Bottoms - Circumference	Unlocked
Measurement Chart - QA All Sizes	A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric (; Tree AP M Numeric Bottoms - Circumference	Unlocked
Measurement Chart - QA Base Size	A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric (; Tree AP M Numeric Bottoms - Circumference	Unlocked
Measurement Chart - How to Measure		
Sample Measurements Trends		
Sample Measurements		
Sample Comments		

Sketches

INTERNALS

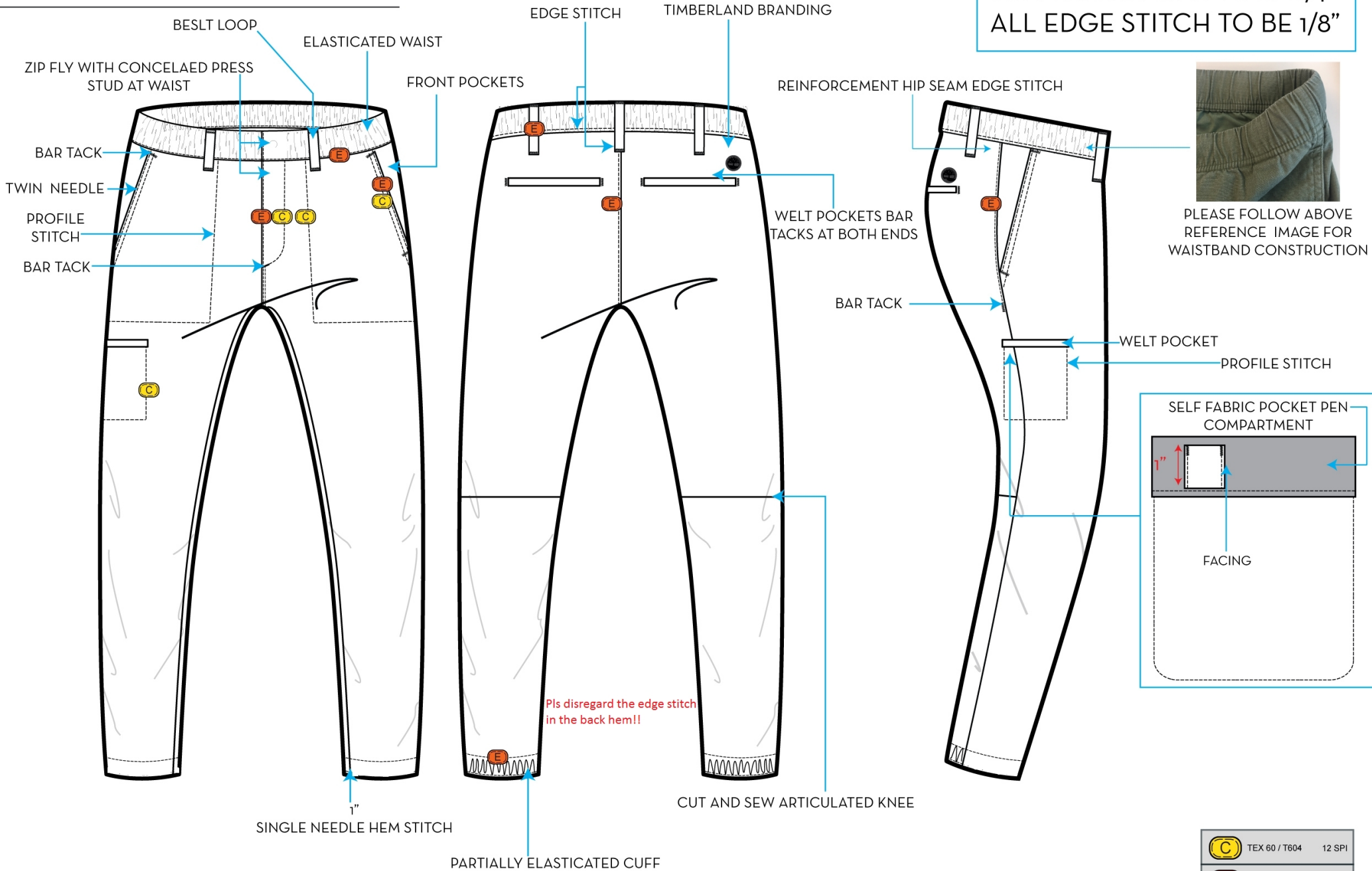


Sketches
















Sketches

TECH PACK













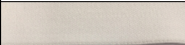


BILL OF MATERIALS

(SET A: 1-2 of 2)






	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Peat P01
Fabrics								
	Woven / Twill LEW7 cotton outlast polyester stretch twill, peaching, wicking	66% BCI Cotton, 31% Polyester, 3% Elastane / Woven / Twill / 50.0 in cuttable / 246.0 g/m2 / 20'sx160D +70Dspandex / 0.0 TBD / 0.0 TBD / TBD // (face side for ID)	CHIA HER RSA650-310	\$6.250 yd SP19	0.0 yd \$0.000	Shell 1 ALL BODY AND BELTLOOPS, WAISTBAND AND FLY BINDING AND EXTENSION, LOOP FOR PEN HOLDER	 Dark Sapphire	 Peat
	Woven / Twill LMDC 100% BCI cotton 20x20 / 108x56 3/1 twill AOP	100% BCI Cotton / Woven / Twill / 55.0 in cuttable / 205.0 g/m2 / 20x20 / 108x56 3/1 twill AOP print on solid base / 0.0 TBD / 0.0 TBD / TBD // (face side for ID)	Celebrity Fashions Limited CFL-06-101117-AOP	\$2.520 yd SP19	0.0 yd \$0.000	Lining 1 FRONT AND BACK POCKET BAGS	 Dark Sapphire Internals Logo AOP Print	 Cloudburst Internals Logo AOP Print
Trims								
	Snap LJWQ (Start from SS18) Concealed snap	TBD / Snap /// TBD	PRYM FASHION LTD 24L	\$69.800 1000 LIST	1.0 ea \$0.070	SNAP CF	 Dark Gunmetal	 Dark Gunmetal
	Tape LE02 64 polyester 36 elastic tape (Solid) - 22/ rubber 78/ polyester	// TBD	WILSON GARMENT ACCESSORIES LBMI (solid version) 1.5"(38mm)	\$0.575 yd LIST	0.0 yd \$0.000	Elastic tape Waistband	 Black	 Black
	Zipper / Other Z3109 (Start from SS18) Conceal Zipper	/ Zipper / Other / / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper TBD #3 concealed closed end with Auto-Lock Slider DA9DR2A and plastic top stop	\$0.000 100 LIST	1.0 ea \$0.000	ZIPPER LEG POCKET ZIP	 DTM Shell1	 DTM Shell1

BILL OF MATERIALS

(SET A: 1-2 of 2)










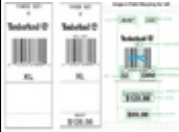



	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Peat P01
Trims								
	Zipper LBJK (Start from SS18) Y-type zipper puller	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z2035 #4 Metal closed end zipper, with semi auto lock slider GSN8TB048	\$0.000 ea LIST	1.0 ea \$0.000	ZIPPER FLY	 Slider: Metal plated-Antique Brass I	 Slider: Metal plated-Antique Brass I
	Tape LBGF (Start from SS18) YKK zipper tape with solid colour	/ / TBD	YKK-Zipper standard	\$0.000 LIST	2.0 \$0.000	ZIPPER TAPE FLY, LEG POCKET	 DTM Shell1	 DTM Shell1
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	Thread ALL OVER	 DTM Shell fabric	 DTM Shell fabric
	Misc Trim / TBD LAF8 (Start from SS18) Silicone honeycomb textured badge with embossed tree	/ TBD / Silicone /	C AND T LABEL 25mm (Thickness 2mm)	\$0.130 ea LIST	0.0 ea \$0.000	Logo badge above right wearers back pocket	 Dark Sapphire	 Cloudburst
	Tape LE02 64 polyester 36 elastic tape (Solid) - 22/ rubber 78/ polyester	/ / TBD	WILSON GARMENT ACCESSORIES LBMI (solid version) 25mm	\$0.417 yd LIST	0.0 yd \$0.000	elastic tape HEM CUFF	 Black	 Black

Packaging Slim Tapered Pant

	Label Trim LLUR (Start from FH18) Timberland outlast woven label	/ Label / / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 47mm x 25mm	\$0.029 ea LIST	1.0 ea \$0.029	MAIN LABEL INNER BACK WAISTBAND	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim LBBZ Woven call out label says SLIM TAPERED	/ Label / / TBD / TBD / Color Positions: 1: 2:	Silver Printing L3733 50mmx8mm	\$0.014 ea LIST	1.0 ea \$0.014	FIT LABEL POCKET BAG AS SKETCH	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron

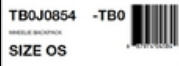






BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Peat P01
Packaging Slim Tapered Pant								
	Label Trim / Other L3706 Woven size label for bottoms and waist(With coo - NA,MX, AP)	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 44mm x 30mm	\$0.019 ea LIST	1.0 ea \$0.019	SIZE LABEL as per sketch attached at the bottom of mainlabel	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim LBCM Woven bottom size label without Coo - EU, CASA, BZ	/ Label // TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3764 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	SIZE LABEL as per sketch attached at the bottom of mainlabel	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Care Label LAV5 Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm (\$0.0189/pc)	\$0.057 set SP19	1.0 set \$0.057	CARE & CONTENT TBL-B08, GLOBAL STYLES	White-Black	White-Black
	Care Label LBI7 Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set SP19	1.0 set \$0.037	CARE & CONTENT TBL-B08, AP STYLES	White-Black	White-Black
	Hang Tag / Call-out Tag HT1151 Main Hangtag for All Categories Except Outerwear	Color Positions: 1: Base 2: Text	Silver Printing 97.5mm x 50mm	\$0.060 ea LIST	1.0 ea \$0.060	MAIN HANGTAG LOOPED THROUGH FRONT LHS AW BELTLOOP	 Warm Grey-433U	 Warm Grey-433U
	Hang Tag LBI9 Card Stock UPC Ticket	Color Positions: 1: Base 2: Text	AVERY DENNISON RMB1	\$0.000 1000 LIST	1.0 ea \$0.000	UPC Ticket RMB1, Refer to Vendor Compliance Manual	White-Black	White-Black
	Hang Tag LBC8 SLIM TAPERED joker ticket for pants	Color Positions: 1: GROUND 2: text	Silver Printing JT73 55mmx111mm	\$0.012 ea LIST	1.0 ea \$0.012	JOKER TICKET INSERTED ON LHS AW BACK WAISTBAND. 2" AWAY FROM CB SEAM	 Warm Grey-433U	 Warm Grey-433U

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Peat P01
Packaging Slim Tapered Pant								
	Sticker LAVE TBL UPC Sticker	Color Positions: 1: Base 2: Text	AVERY DENNISON TIM-LB-N(RMC1) TBL UPC Sticker	\$0.000 1000 LIST	1.0 ea \$0.000	UPC STICKER RMC1 Refer to Vendor Compliance Manual,	White-Black	White-Black
	Hang Tag LLW6 (Start from FH18)Timberland outlast hangtag for Global order only	Color Positions: 1: Top 2: Bottom	Outlast MMA104100010 70mm x 70mm	\$0.120 ea LIST	0.0 ea \$0.000	Outlast hangtag behind main hangtag	 Red 201- Grey 7545	 Red 201- Grey 7545
	Hang Tag LBLC Stretch Technology Hangtags	Color Positions: 1: Base 2: Text	Silver Printing HT1153	\$0.000 LIST	0.0 \$0.000	Stretch htg Behind main and outlast htg	 433U- Warm Grey	 433U- Warm Grey

MATERIAL IMAGES

Misc Trim LAF8

Office

Mill/Supplier

C AND T LABEL

Article #



Zipper LBJK

Office

Mill/Supplier

YKK-Zipper

Article #

Z2035



Tape LE02

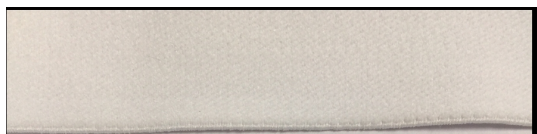
Office

Mill/Supplier

WILSON GARMENT

ACCESSORIES

Article #



Snap LJWQ

Office

Mill/Supplier

PRYM FASHION LTD

Article #



MATERIAL IMAGES

Zipper Z3109

Office

Mill/Supplier

YKK-Zipper

Article #

Z3109



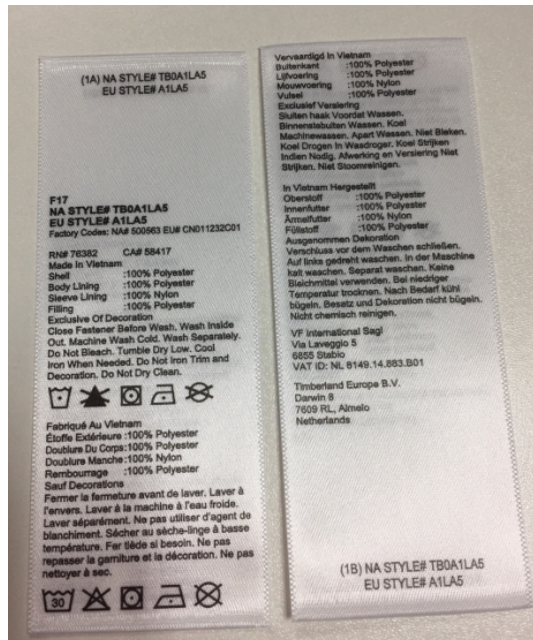
Care Label LAV5

Office

Mill/Supplier

AVERY DENNISON

Article #

L3445 Care Label (EU/
NA Markets)

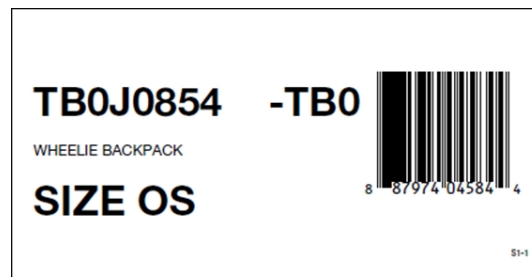
Sticker LAVE

Office

Mill/Supplier

AVERY DENNISON

Article #

TIM-LB-N(RMC1) TBL
UPC Sticker

MATERIAL IMAGES

Hang Tag LBC8



Office

Mill/Supplier

Silver Printing

Article #

JT73

Label Trim LBCM

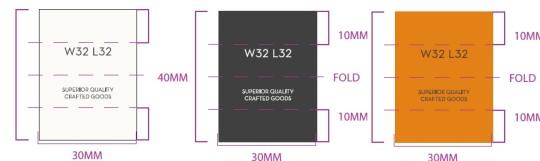
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Mill/Supplier

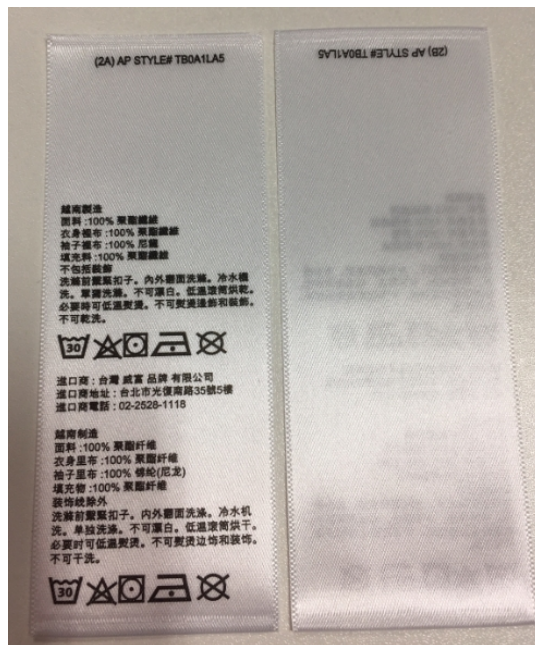
Silver Printing

Article #

L3764



Care Label LBI7



Office

Mill/Supplier

AVERY DENNISON

Article #

TMB-L3446

Hang Tag LBI9

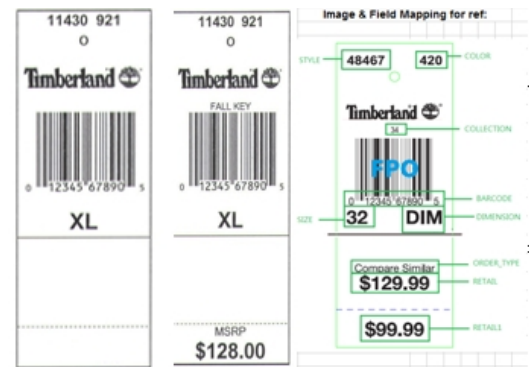
Office

Mill/Supplier

AVERY DENNISON

Article #

RMB1



MATERIAL IMAGES

Hang Tag LBLC

Office

Mill/Supplier

Silver Printing

Article #

HT1153



Label Trim LLUR

Office

Mill/Supplier

Silver Printing

Article #



Hang Tag LLW6

Office

Mill/Supplier

Outlast

Article #

MMA104100010



Set A

Measurement Chart - A1N01-AF Lovell lake slim tapered Utility jogger Outlast fabric ((Tree AP M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	28	29	30	31	32	33	34	35	36	38
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	30 1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2	40 1/2
FRB001	Waistband - Circumference Stretch		Yes	0	0	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2
FRB002	Waistband - Depth		Yes	1/8	1/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8 7/8	9 1/8	9 3/8	9 5/8	9 7/8	10 1/8	10 3/8	10 5/8	10 7/8	11 3/8
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRB007	Fly Stitch Length		Yes	1/4	1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	6 1/4
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	6 5/8	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 1/2	7 5/8	7 7/8
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	38	39	40	41	42	43	44	45	46	48
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	21 3/4	22 3/8	23	23 5/8	24 1/4	24 7/8	25 1/2	26 1/8	26 3/4	28
FRB016	Knee - Position Below Crotch		Yes	0	0	13	13	13	13	13	13	13	13	13	13
FRB017	Knee - Circumference		Yes	21/64	21/64	14 3/4	15 1/4	15 3/4	16 1/4	16 3/4	17 1/4	17 3/4	18 1/4	18 3/4	19 3/4
FRB020	Leg - Hem Circumference Relaxed		Yes	1/4	1/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 1/2
FRB020	Leg - Hem Circumference extended		Yes	1/4	1/4	12	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/2
FRB021	Hem Depth		Yes	1/8	1/8	1	1	1	1	1	1	1	1	1	1
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28	28	28	28	28	28	28	28	28	28
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	12 1/2	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	15
PCTB004	thigh Pocket stitching - Height At Centre		Yes	1/8	1/8	5 1/2	5 1/2	5 1/2	6	6	6	6	6	6	6 1/2
PCTB005	Back Pocket - Height At Side		Yes	1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
PCTB006	Thigh Pocket - Width At Top Edge		Yes	1/4	1/4	5 1/2	5 1/2	5 1/2	6	6	6	6	6	6	6 1/2
PCTB006	back Pocket - Width At Top Edge		Yes	1/4	1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	6 1/4
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	9 1/2	9 1/2	9 1/2	10	10	10	10	10	10	10 1/2
PCTB015	Back Pocket - Bag Length		Yes	1/4	1/4	5 3/4	5 3/4	5 3/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 3/4
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	1 3/8	1 3/8	1 3/8	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	2 1/8
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	6 1/8	6 1/8	6 1/8	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 7/8
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 3/8	2 3/8	2 3/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	3 1/8
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	1 5/8	1 5/8	1 5/8	2	2	2	2	2	2	2 3/8
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2

Set B

Measurement Chart - A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric ((Tree AP M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	40	42	44							
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	42 1/2	44 1/2	46 1/2							
FRB001	Waistband - Circumference Stretch		Yes	0	0	36 1/2	36 1/2	36 1/2							
FRB002	Waistband - Depth		Yes	1/8	1/8	1 5/8	1 5/8	1 5/8							
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	11 7/8	12 3/8	12 7/8							
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2							
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 3/4	6 3/4	6 3/4							
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	8 1/8	8 3/8	8 5/8							
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	50	52	54							
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	29 1/4	30 1/2	31 3/4							
FRB016	Knee - Position Below Crotch		Yes	0	0	13	13	13							
FRB017	Knee - Circumference		Yes	21/64	21/64	20 3/4	21 3/4	22 3/4							
FRB020	Leg - Hem Circumference Relaxed		Yes	1/4	1/4	13	13 1/2	14							
FRB020	Leg - Hem Circumference extended		Yes	1/4	1/4	15	15 1/2	16							
FRB021	Hem Depth		Yes	1/8	1/8	1	1	1							
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28	28	28							
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	15 1/2	16	16 1/2							
PCTB004	thigh Pocket stitching - Height At Centre		Yes	1/8	1/8	7	7	7							
PCTB005	Back Pocket - Height At Side		Yes	1/8	1/8	1/2	1/2	1/2							
PCTB006	Thigh Pocket - Width At Top Edge		Yes	1/4	1/4	7	7	7							
PCTB006	back Pocket - Width At Top Edge		Yes	1/4	1/4	6 3/4	6 3/4	6 3/4							
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	11	11	11							
PCTB015	Back Pocket - Bag Length		Yes	1/4	1/4	7 1/4	7 1/4	7 1/4							
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	2 1/2	2 1/2	2 1/2							
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	7 1/4	7 1/4	7 1/4							
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	3 1/2	3 1/2	3 1/2							
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	2 3/4	2 3/4	2 3/4							
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2							
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2	1/2	1/2							

Set A

Measurement Chart - QA All Sizes - A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric ((Tree AP M Numeric Bottoms - Circumference)														
Code	Description	Variation	QC	Tol(-)	Tol(+)	28		29		30		31		32
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	30 1/2		31 1/2		32 1/2		33 1/2		34 1/2
FRB001	Waistband - Circumference Stretch		Yes	0	0	36 1/2		36 1/2		36 1/2		36 1/2		36 1/2
FRB002	Waistband - Depth		Yes	1/8	1/8	1 5/8		1 5/8		1 5/8		1 5/8		1 5/8
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8 7/8		9 1/8		9 3/8		9 5/8		9 7/8
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2
FRB007	Fly Stitch Length		Yes	1/4	1/4	5 1/4		5 1/4		5 1/4		5 3/4		5 3/4
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	6 5/8		6 3/4		6 7/8		7		7 1/8
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	38		39		40		41		42
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	21 3/4		22 3/8		23		23 5/8		24 1/4
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13		13		13
FRB017	Knee - Circumference		Yes	21/64	21/64	14 3/4		15 1/4		15 3/4		16 1/4		16 3/4
FRB020	Leg - Hem Circumference Relaxed		Yes	1/4	1/4	10		10 1/4		10 1/2		10 3/4		11
FRB020	Leg - Hem Circumference extented		Yes	1/4	1/4	12		12 1/4		12 1/2		12 3/4		13
FRB021	Hem Depth		Yes	1/8	1/8	1		1		1		1		1
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28		28		28		28		28
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	12 1/2		12 3/4		13		13 1/4		13 1/2
PCTB004	thigh Pocket stitching - Height At Centre		Yes	1/8	1/8	5 1/2		5 1/2		5 1/2		6		6
PCTB005	Back Pocket - Height At Side		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2
PCTB006	Thigh Pocket - Width At Top Edge		Yes	1/4	1/4	5 1/2		5 1/2		5 1/2		6		6
PCTB006	back Pocket - Width At Top Edge		Yes	1/4	1/4	5 1/4		5 1/4		5 1/4		5 3/4		5 3/4
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	9 1/2		9 1/2		9 1/2		10		10
PCTB015	Back Pocket - Bag Length		Yes	1/4	1/4	5 3/4		5 3/4		5 3/4		6 1/4		6 1/4
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	1 3/8		1 3/8		1 3/8		1 3/4		1 3/4
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	6 1/8		6 1/8		6 1/8		6 1/2		6 1/2
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 3/8		2 3/8		2 3/8		2 3/4		2 3/4
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	1 5/8		1 5/8		1 5/8		2		2
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 1/2
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2

Set B

Measurement Chart - QA All Sizes - A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric ((Tree AP M Numeric Bottoms - Circumference)														
Code	Description	Variation	QC	Tol(-)	Tol(+)	33		34		35		36		38
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	35 1/2		36 1/2		37 1/2		38 1/2		40 1/2
FRB001	Waistband - Circumference Stretch		Yes	0	0	36 1/2		36 1/2		36 1/2		36 1/2		36 1/2
FRB002	Waistband - Depth		Yes	1/8	1/8	1 5/8		1 5/8		1 5/8		1 5/8		1 5/8
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	10 1/8		10 3/8		10 5/8		10 7/8		11 3/8
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2
FRB007	Fly Stitch Length		Yes	1/4	1/4	5 3/4		5 3/4		5 3/4		5 3/4		6 1/4
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	7 1/4		7 3/8		7 1/2		7 5/8		7 7/8
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	43		44		45		46		48
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	24 7/8		25 1/2		26 1/8		26 3/4		28
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13		13		13
FRB017	Knee - Circumference		Yes	21/64	21/64	17 1/4		17 3/4		18 1/4		18 3/4		19 3/4
FRB020	Leg - Hem Circumference Relaxed		Yes	1/4	1/4	11 1/4		11 1/2		11 3/4		12		12 1/2
FRB020	Leg - Hem Circumference extented		Yes	1/4	1/4	13 1/4		13 1/2		13 3/4		14		14 1/2
FRB021	Hem Depth		Yes	1/8	1/8	1		1		1		1		1
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28		28		28		28		28
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	13 3/4		14		14 1/4		14 1/2		15
PCTB004	thigh Pocket stitching - Height At Centre		Yes	1/8	1/8	6		6		6		6		6 1/2
PCTB005	Back Pocket - Height At Side		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2
PCTB006	Thigh Pocket - Width At Top Edge		Yes	1/4	1/4	6		6		6		6		6 1/2
PCTB006	back Pocket - Width At Top Edge		Yes	1/4	1/4	5 3/4		5 3/4		5 3/4		5 3/4		6 1/4
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	10		10		10		10		10 1/2
PCTB015	Back Pocket - Bag Length		Yes	1/4	1/4	6 1/4		6 1/4		6 1/4		6 1/4		6 3/4
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	1 3/4		1 3/4		1 3/4		1 3/4		2 1/8
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	6 1/2		6 1/2		6 1/2		6 1/2		6 7/8
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 3/4		2 3/4		2 3/4		2 3/4		3 1/8
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	2		2		2		2		2 3/8
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 1/2
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2		1/2		1/2

Set C

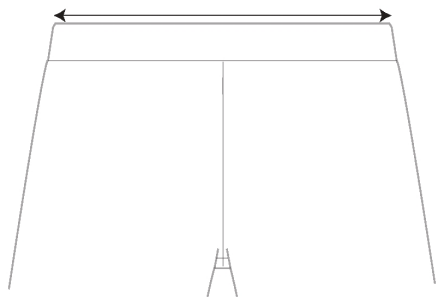
Measurement Chart - QA All Sizes - A1NO1-AF Lovell lake slim tapered Utility jogger Outlast fabric ((Tree AP M Numeric Bottoms - Circumference)

Code	Description	Variation	QC	Tol(-)	Tol(+)	40		42		44				
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	42 1/2		44 1/2		46 1/2				
FRB001	Waistband - Circumference Stretch		Yes	0	0	36 1/2		36 1/2		36 1/2				
FRB002	Waistband - Depth		Yes	1/8	1/8	1 5/8		1 5/8		1 5/8				
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	11 7/8		12 3/8		12 7/8				
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2				
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 3/4		6 3/4		6 3/4				
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	8 1/8		8 3/8		8 5/8				
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	50		52		54				
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	29 1/4		30 1/2		31 3/4				
FRB016	Knee - Position Below Crotch		Yes	0	0	13		13		13				
FRB017	Knee - Circumference		Yes	21/64	21/64	20 3/4		21 3/4		22 3/4				
FRB020	Leg - Hem Circumference Relaxed		Yes	1/4	1/4	13		13 1/2		14				
FRB020	Leg - Hem Circumference extented		Yes	1/4	1/4	15		15 1/2		16				
FRB021	Hem Depth		Yes	1/8	1/8	1		1		1				
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28		28		28				
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	15 1/2		16		16 1/2				
PCTB004	thigh Pocket stitching - Height At Centre		Yes	1/8	1/8	7		7		7				
PCTB005	Back Pocket - Height At Side		Yes	1/8	1/8	1/2		1/2		1/2				
PCTB006	Thigh Pocket - Width At Top Edge		Yes	1/4	1/4	7		7		7				
PCTB006	back Pocket - Width At Top Edge		Yes	1/4	1/4	6 3/4		6 3/4		6 3/4				
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	11		11		11				
PCTB015	Back Pocket - Bag Length		Yes	1/4	1/4	7 1/4		7 1/4		7 1/4				
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	2 1/2		2 1/2		2 1/2				
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	7 1/4		7 1/4		7 1/4				
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	3 1/2		3 1/2		3 1/2				
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	2 3/4		2 3/4		2 3/4				
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2				
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2		1/2		1/2				

Code	Description	Variation	QC	Tol(-)	Tol(+)	32									
FRB001	Waistband - Circumference Straight		Yes	3/4	3/4	34 1/2									
FRB001	Waistband - Circumference Stretch		Yes	0	0	36 1/2									
FRB002	Waistband - Depth		Yes	1/8	1/8	1 5/8									
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	9 7/8									
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2									
FRB007	Fly Stitch Length		Yes	1/4	1/4	5 3/4									
FRB011	Low Hip - Position from Waist Seam		Yes	0	0	7 1/8									
FRB012-2	Low Hip - Circumference (3 Point Measurement)		Yes	3/4	3/4	42									
FRB013	Thigh - Circumference 1in Below Crotch		Yes	1/2	1/2	24 1/4									
FRB016	Knee - Position Below Crotch		Yes	0	0	13									
FRB017	Knee - Circumference		Yes	21/64	21/64	16 3/4									
FRB020	Leg - Hem Circumference Relaxed		Yes	1/4	1/4	11									
FRB020	Leg - Hem Circumference extented		Yes	1/4	1/4	13									
FRB021	Hem Depth		Yes	1/8	1/8	1									
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28									
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	13 1/2									
PCTB004	thigh Pocket stitching - Height At Centre		Yes	1/8	1/8	6									
PCTB005	Back Pocket - Height At Side		Yes	1/8	1/8	1/2									
PCTB006	Thigh Pocket - Width At Top Edge		Yes	1/4	1/4	6									
PCTB006	back Pocket - Width At Top Edge		Yes	1/4	1/4	5 3/4									
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	10									
PCTB015	Back Pocket - Bag Length		Yes	1/4	1/4	6 1/4									
PKB001	Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	1 3/4									
PKB002	Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	6 1/2									
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 3/4									
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		Yes	1/4	1/4	2									
DTB019	Beltloop - Length		Yes	1/8	1/8	2 1/2									
DTB020	Beltloop - Width		Yes	1/8	1/8	1/2									

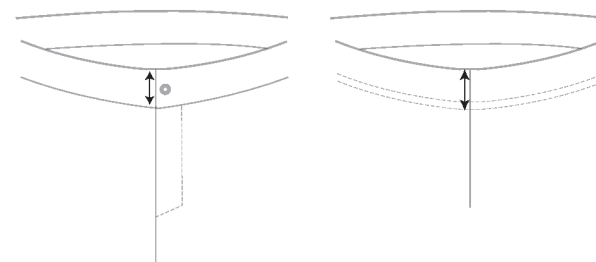
Measurement Chart - How to Measure

FRB001; Waistband - Circumference Straight



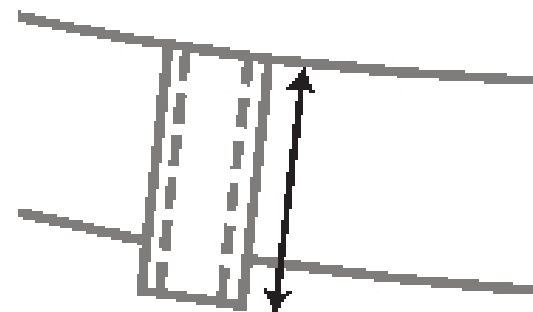
Lay garment waist front band on top of back band, at top of waistband measure across from side to side, double this measurement

FRB002; Waistband - Depth



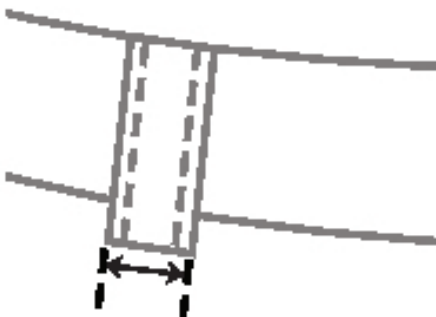
Measure from top of waistband to waistband join seam or lowest waist stitch

DTB019; Beltloop - Length



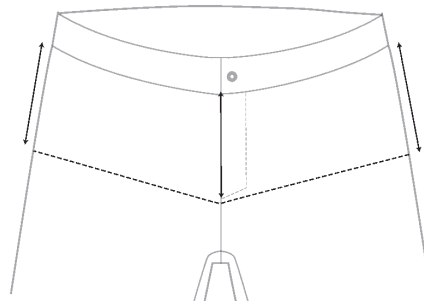
Measure the height of beltloop from edge to edge

DTB020; Beltloop - Width



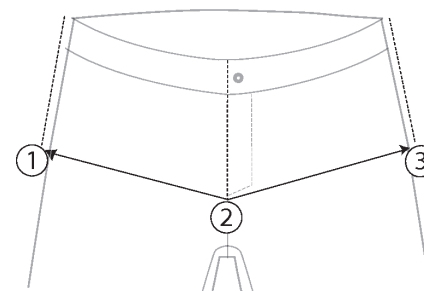
Measure the width of beltloop from edge to edge

FRB011; Low Hip - Position from Waist Seam



Measure along sides and centre front, down from top of waistband/top of waist at the specified position

FRB012-2; Low Hip - Circumference (3 Point Measurement)



Measure using 3 point method at point of reference, double this measurement

FRB013; Thigh - Circumference 1in Below Crotch

Lay garment on side, fold one leg back to expose inside leg seam, (or flat fold) measure from edge to edge 1in from crotch seam or centre fold of gusset, double this measurement

FRB016; Knee - Position Below Crotch



Lay garment on side, fold one leg back to expose inside leg seam, (or flat fold) measure to specified position from crotch seam or centre fold of gusset

FRB017; Knee - Circumference

Lay garment on side, fold one leg back to expose inside leg seam, (or flat fold) measure from edge to edge at the point of reference, double this measurement

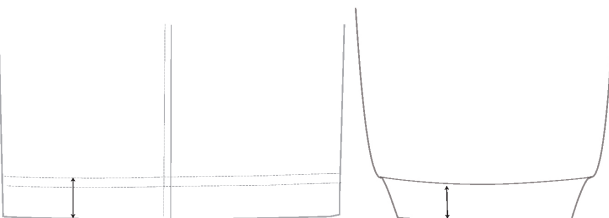
Measurement Chart - How to Measure

FRB020; Leg - Hem Circumference Relaxed



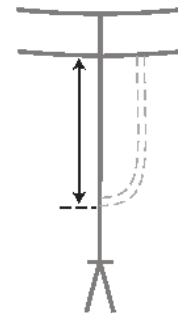
Measure through centre of elastic or rib straight across from side seam to side seam, double this measurement

FRB021; Hem Depth



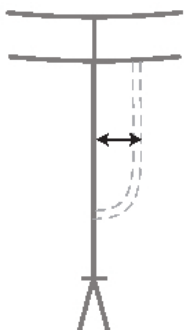
Measure from bottom band edge to top of band seam

FRB007; Fly Stitch Length



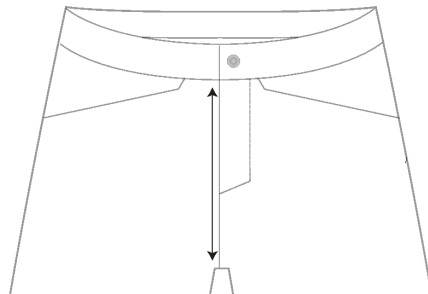
Measure opening from waist seam to outer stitch line

FRB006; Fly Stitch Width



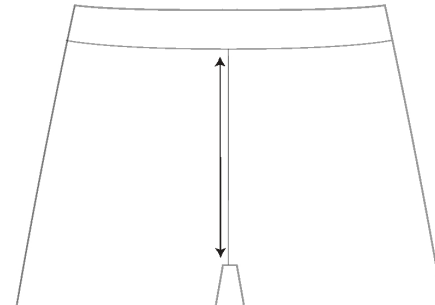
Measure from edge of fly to the outer stitch line

FRB005; Front Rise - Waist Seam to Inseam



Lay garment so rise is flat and measure the distance along the seam from inseam to waist seam

BKB001; Back Rise - Waist Seam to Inseam

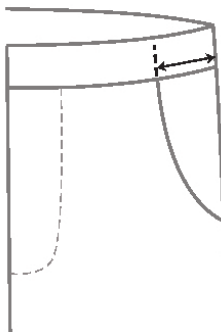


Lay garment so rise is flat and measure the distance along the seam from inseam to waist seam or point of reference

FRB022; Inseam Length - Pants (Pants - Long)

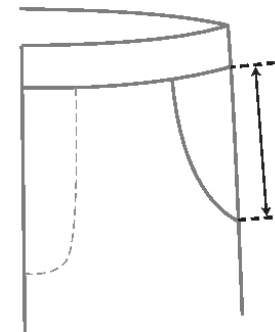
Lay garment on side, fold one leg up (or flat fold) and measure from crotch seam or centre of gusset to bottom leg opening

PKB001; Front Pocket - Opening Horizontal Along Waist Seam



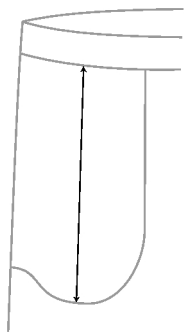
Measure from side seam to pocket edge along waist

PKB002; Front Pocket - Opening Vertical Along Side Seam



Measure from pocket opening at side seam

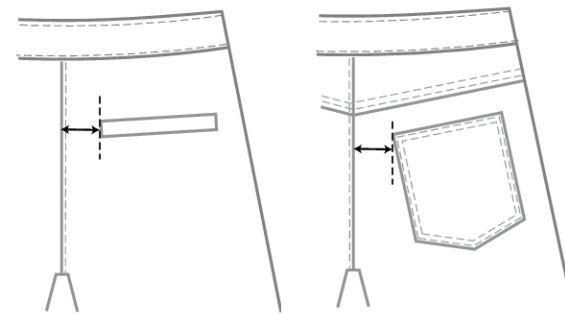
Measurement Chart - How to Measure

PCTB015; Front Pocket - Bag Length


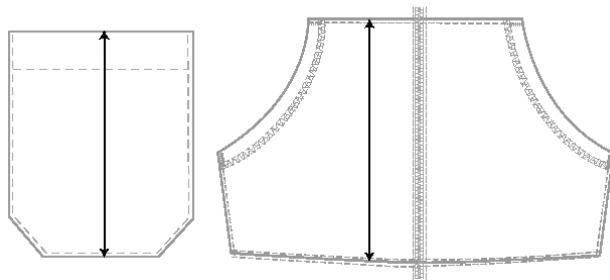
Measure pocket bag from waist seam or top of pocket welt to bottom edge of pocket

PKB005; Back Pocket - Position from Waist or Yoke Seam at centre

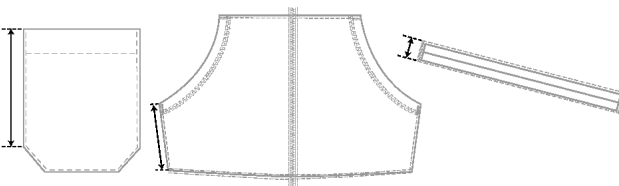

Measure distance from Waist or Yoke seam to top of pocket

PKB006; Back Pocket - Position from CB Seam Centre of Fell Seam


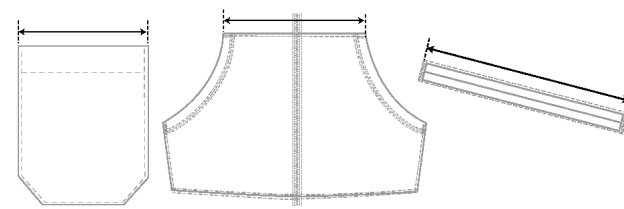
Measure distance from CB seam to edge of pocket

PCTB004; Pocket - Height At Centre


Measure the height of pocket from top to bottom at centre

PCTB005; Pocket - Height At Side


Measure the height of pocket from top to bottom at side

PCTB006; Pocket - Width At Top Edge


Measure the width of top pocket from edge to edge

Sample Measurement Trend - Kenpark Bangladesh Apparel (Pvt) - Unit 5 (0000065695)

					R1 / Salesman Size 32-Sample A								
POM Code	Description	Variation	Tol(+)	Tol(-)	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To
FRB001	Waistband - Circumference Straight		0	0	34 1/2	35							
FRB001	Waistband - Circumference Stretch		0	0	36 1/2	36							
FRB002	Waistband - Depth		1/8	1/8	1 5/8	1 1/2							
FRB005	Front Rise - Waist Seam to Inseam		1/4	1/4	9 7/8	9 7/8							
FRB006	Fly Stitch Width		1/8	1/8	1 1/2	1 1/2							
FRB007	Fly Stitch Length		1/4	1/4	5 3/4	5 7/8							
FRB011	Low Hip - Position from Waist Seam		0	0	7 1/8	7 1/8							
FRB012-2	Low Hip - Circumference (3 Point Measurement)		3/4	3/4	42	41 1/2							
FRB013	Thigh - Circumference 1in Below Crotch		1/2	1/2	24 1/4	24							
FRB016	Knee - Position Below Crotch		0	0	13	13							
FRB017	Knee - Circumference		21/64	21/64	16 3/4	16 1/2							
FRB020	Leg - Hem Circumference Relaxed		1/4	1/4	10	11							
FRB020	Leg - Hem Circumference extended		1/4	1/4	12 1/2	13							
FRB021	Hem Depth		1/8	1/8	1	1							
FRB022	Inseam Length - Pants	Pants - Long	1/2	1/2	28	28 3/8							
BKB001	Back Rise - Waist Seam to Inseam		1/4	1/4	13 1/2	12 3/4							
PCTB004	thigh Pocket stitching - Height At Centre		1/8	1/8	6	6							
PCTB005	Back Pocket - Height At Side		1/8	1/8	1/2	1/2							
PCTB006	Thigh Pocket - Width At Top Edge		1/4	1/4	6	6							
PCTB006	back Pocket - Width At Top Edge		1/4	1/4	5 3/4	5 1/2							
PCTB015	Front Pocket - Bag Length		1/4	1/4	10	10							
PCTB015	Back Pocket - Bag Length		1/4	1/4	6 1/4	6 1/4							
PKB001	Pocket - Opening Horizontal Along Waist Seam		1/4	1/4	1 3/4	1 1/2							
PKB002	Pocket - Opening Vertical Along Side Seam		1/4	1/4	6 1/2	6 1/2							
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		1/4	1/4	2 3/4	2 3/4							
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		1/4	1/4	2	2 1/8							
DTB019	Beltloop - Length		1/8	1/8	2 1/2	2 5/8							
DTB020	Beltloop - Width		1/8	1/8	1/2	1/2							

Sample Comments

Sample # / Type / Purpose	0000065695 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

Colorway	Dark Sapphire
Sample Status	Completed

Comments

Re: A1WBB (No global, AP only) – SP19 - kenpark – SMS comment by jessie 6/8/2018: size M, col#Dark Sapphire

Question to Stabio team:

- 1) Pen holder: sample was setting at the ends of the pocket, when need to open through when pick up the pen. Will you consider change the zipper direction from closed at back i/o back. Then No need to fully open the zip to pick up the pen. Pls comment. **Aspasia: this is ok as is.**
- 2) Current spec was full circum, pls confirm ok. No need to change it to half mmts. **Aspasia: as already informed the AP fits and MC's will be upadted next season by our fit technician**
- 3) Low hip position: The low hip position on this style was specail too low 7 1/8" below frm wasit seam, other style was around 6 3/8" to 6 5/8". Pls reivew if the low hip position will be consistent.
- 4) Waist & hip: This style was AP only, but the waist was 34 1/2" and hip was 42". Normally these mmts is for glboal, for AP will be little bit samll. We are not sure for this style is need bigger than normal, pls review & recofnrim.

Aspasia: both above questions 3 +4 are concerning msms which are managed by fit technician and are valid already for several seasons. These are blocks studied for the region..as mentioned above we'll start updating them next season in collaboration and feedback received by the regional sales office.

Measurment:

Pls refer to the mmts chart for the sample measured and our suggestion comment.

Workmanship/consturciton comemnt to factory:

- 1) Messy at back side of bartack, pls neceassry adjust the stitch tesion and mahcine, try to reduce the sttich density. The bartack should be neatly and clean.
- 2) Roping at the CB rise seam, pls caution on sewing.
- 4) Slightly wavy at the thigh pocket welt, pls make it straight.
- 5) Back leg cut seam, measured on sample was 15" up frm bottom cuff edge. (Measrued at center). This mmts for refernece
- 4) Branding position: 3/8" up frm the back pocket welt & aligned to the side of pocket welt. This mmts for refernece.
- 5) Thread end at the inside of the thigh pocket, fty must cut it clean and neatly.



Aspasia 06/07/2018

In my set of samples there were holes from unstitching of profile stitch at front pocket. Pls avoid this in bulk.

Pls take in consideration all above comments before you proceed to bulk stage

Sample Measurements

Sample # / Type / Purpose	0000065695 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

Colorway	Dark Sapphire
Sample Status	Completed
Sample Size	Size 32 -Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRB001	Waistband - Circumference Stretch		0	0	36 1/2	0	36	0	
FRB001	Waistband - Circumference Straight		3/4	3/4	34 1/2	0	35	0	
FRB002	Waistband - Depth		1/8	1/8	1 5/8	0	1 1/2	0	
FRB005	Front Rise - Waist Seam to Inseam		1/4	1/4	9 7/8	0	9 7/8	0	
FRB006	Fly Stitch Width		1/8	1/8	1 1/2	0	1 1/2	0	
FRB007	Fly Stitch Length		1/4	1/4	5 3/4	0	5 7/8	0	
FRB011	Low Hip - Position from Waist Seam		0	0	7 1/8	0	7 1/8	0	
FRB012-2	Low Hip - Circumference (3 Point Measurement)		3/4	3/4	42	0	41 1/2	0	
FRB013	Thigh - Circumference 1in Below Crotch		1/2	1/2	24 1/4	0	24	0	
FRB016	Knee - Position Below Crotch		0	0	13	0	13	0	
FRB017	Knee - Circumference		21/64	21/64	16 3/4	0	16 1/2	0	
FRB020	Leg - Hem Circumference Relaxed		1/4	1/4	10	0	11	0	pls review this mmts
FRB020	Leg - Hem Circumference extended		1/4	1/4	12 1/2	0	13	0	pls review this mmts
FRB021	Hem Depth		1/8	1/8	1	0	1	0	
FRB022	Inseam Length - Pants	Pants - Long	1/2	1/2	28	0	28 3/8	0	
BKB001	Back Rise - Waist Seam to Inseam		1/4	1/4	13 1/2	0	12 3/4	0	
PCTB004	thigh Pocket stitching - Height At Centre		1/8	1/8	6	0	6	0	
PCTB005	Back Pocket - Height At Side		1/8	1/8	1/2	0	1/2	0	
PCTB006	back Pocket - Width At Top Edge		1/4	1/4	5 3/4	0	5 1/2	0	
PCTB006	Thigh Pocket - Width At Top Edge		1/4	1/4	6	0	6	0	
PCTB015	Back Pocket - Bag Length		1/4	1/4	6 1/4	0	6 1/4	0	
PCTB015	Front Pocket - Bag Length		1/4	1/4	10	0	10	0	
PKB001	Pocket - Opening Horizontal Along Waist Seam		1/4	1/4	1 3/4	0	1 1/2	0	
PKB002	Pocket - Opening Vertical Along Side Seam		1/4	1/4	6 1/2	0	6 1/2	0	
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		1/4	1/4	2 3/4	0	2 3/4	0	
PKB006	Back Pocket - Position from CB Seam Centre of Fell Seam		1/4	1/4	2	0	2 1/8	0	
DTB019	Beltloop - Length		1/8	1/8	2 1/2	0	2 5/8	0	
DTB020	Beltloop - Width		1/8	1/8	1/2	0	1/2	0	