



433
Dark Sapphire



R39
Tree House

Timberland

Style #	A1OEU
Style Name	Stratham cotton bomber jkt
Package	Base
Prod Mgr	Adeline Vignau
Designer	
Developer	Madelon Jungerhans
Technical Designer	
Sourcing	
Comments	
Style Name	Cotton Bomber
Short (25)	
Brief Region	
Sourcing Office	VFA
Product Line Specialist	
Product Sub	APP_OW_Jacket/Coat
Category	
Product Sub Collection	

Table Of Contents

Section Name	Section Description	Status
Report Cover		
Sketches		
Bill of Materials		Unlocked
Measurement Chart	A1OEU-Classic bomber jkt; Tree M Alpha Tops - Half Measurement	Unlocked
Sample Measurements		
Sample Comments		
Sample Images		

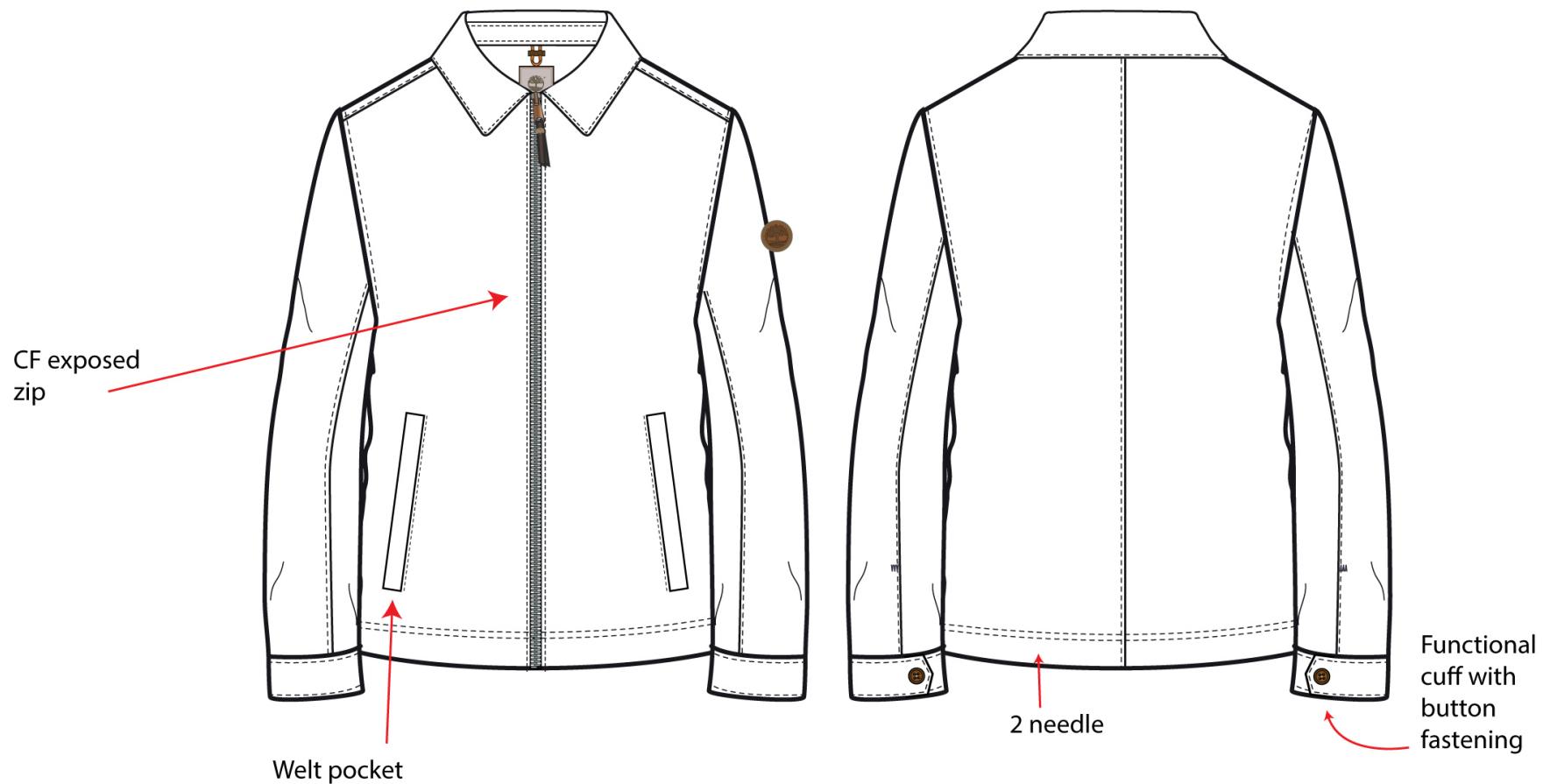
Sketches



Sketches

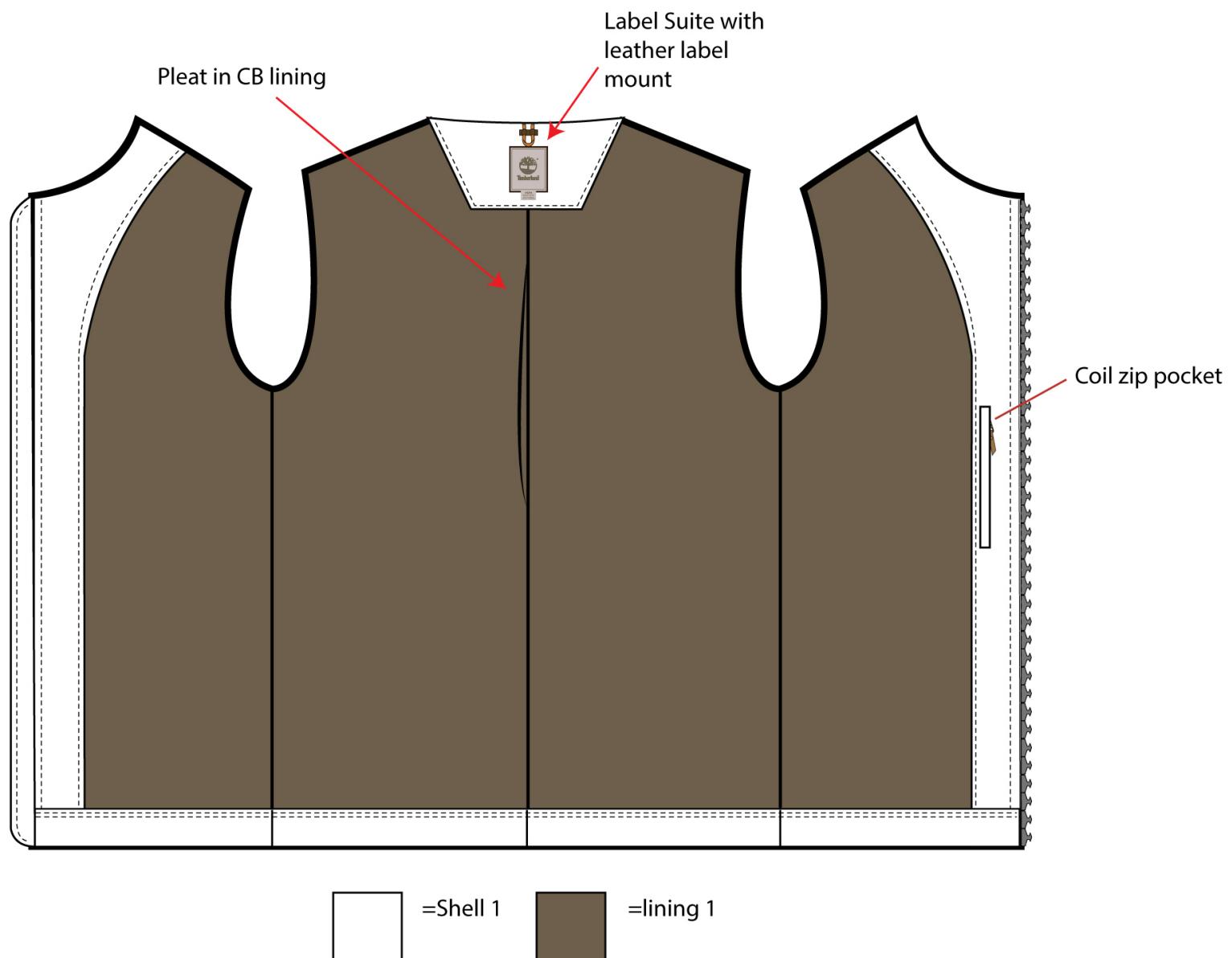
COMMENTS

*All seams are 1 needle edge stitched unless stated otherwise



Sketches

INTERNAL



BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Tree House R39
Fabrics								
	Woven / Twill LJ48 Organic Cotton Twill Piece Dye	100% Organic Cotton / Woven / Twill / 56.0 in cuttable / 245.0 g/m2 / 20x16slub / 130x64 / 0.0 TBD / 0.0 TBD / (face side for ID)	KG Denim NTB835DMS	\$3.190 yd SP19	0.0 yd \$0.000	Shell 1 ALL OVER , COLLAR, WELTS, FACINGS	Dark Sapphire	Tree House
	Woven / Twill LJ48 Organic Cotton Twill Piece Dye	100% Organic Cotton / Woven / Twill / 56.0 in cuttable / 245.0 g/m2 / 20x16slub / 130x64 / 0.0 TBD / 0.0 TBD / (face side for ID)	KG Denim NTB835DMS	\$3.190 yd SP19	0.0 yd \$0.000	Shell 2 COLLAR FACINGS, CUFF FACINGS	Tree House	Dark Sapphire
	Woven / Twill W1511 2/1 S twill BCI cotton lining (DGT)	100% Cotton / Woven / Twill / 56.0 in cuttable / 125.4 g/m2 / 40sx40s / 0.0 TBD / 0.0 TBD / (face side for ID)	Wellwise W-LT-JD074	\$2.180 yd LIST	0.0 yd \$0.000	Lining 1 INTERNAL BODY LINING, POCKET BAGS	Dark Denim	Martini Olive
	Woven / Plain W2204 Polyester Wicking Taffeta Lining	100% Polyester / Woven / Plain / 58.0 in cuttable / 65.0 g/m2 / 50dx50d / 0.0 TBD / 0.0 TBD / (face side for ID)	S AND E SEM63NR	\$1.600 yd SP19	0.0 yd \$0.000	Lining 2 SLEEVE LINING	Dark Denim	Martini Olive

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Tree House R39
Branding								
	Patch LG7I (Start from FH18) Outer wear branding round patch for MEN with tinted edge and leather backing	/ / TBD	Granero 42mm	\$0.890 ea LIST	1.0 ea \$0.890	Branding LEFT HAND SIDE AS WORN	 Marrone	 Marrone
Trims								
	Narrow Goods / Other PROTR33 5 mm shoe lace cord - 100% polyester	/ Narrow Goods / Other / TBD / Color Positions: 1: color 1 2: color 2	WILSON GARMENT ACCESSORIES DC1884 5mm	\$0.065 yd LIST	1.0 yd \$0.065	Bootlace Hangloop	 Brick Red-Aurora	 Brick Red-Aurora
	Misc Trim / Other M2252 Leather mount for mens outer wear	/ Other / TBD /	World Brands 71mmx57mm	\$0.530 ea LIST	1.0 ea \$0.530	Leather Mount C.B Neck for the Main Label to be Sewn on	 Marrone	 Marrone
	Label Trim / Other M2253 Leather loop	/ Label / Other / TBD / TBD /	World Brands 10mm x 40mm	\$0.080 ea LIST	1.0 ea \$0.080	Leather Bridge Leather Bridge to hold Bootlace in Place	 Marrone	 Marrone
	Zipper LBGA (Start from SS18) Zipper Puller Z3100	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z3100 #5 Metal open end zipper by left insert, with auto lock slider "DA8TB070"	\$0.000 LIST	1.0 \$0.000	Zipper 1 C.F Zipper	 Slider: Metal plated-Matte Silver C6	 Slider: Metal plated-Matte Silver C6
	Zipper LBGH (Start from SS18) Zipper teeth	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper #5 metal*	\$0.000 LIST	1.0 \$0.000	Zipper Teeth C.F Zipper	 (^)Teeth: Metal plated-Silver MN	 (^)Teeth: Metal plated-Silver MN
	Tape LGF (Start from SS18) YKK zipper tape with solid colour	/ / TBD	YKK-Zipper standard	\$0.000 LIST	1.0 \$0.000	Zipper 1 Tape C.F Zipper	 YKK 168 433/Dark Sapphire	 Tree House

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Tree House R39
Trims								
	Misc Trim / Other LT0018 Washable leather puller extension with hole to sew	/ Other / TBD /	Granero 150mm x 7mm	\$0.320 ea LIST	1.0 ea \$0.320	Zipper 1 extension At CF zipper puller		
	Zipper LBJX (Start from SS18) Zipper puller Z3100	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z3100 #3 Reverse Coil closed end zipper, with auto lock slider "DABTB070"	\$0.000 LIST	1.0 \$0.000	Zipper 2 Internal Pocket		
	Zipper LBJQ (Start from SS18) Zipper teeth	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper #3 Coil	\$0.000 LIST	1.0 \$0.000	Zipper 2 Teeth Internal Pocket		
	Tape LBGF (Start from SS18) YKK zipper tape with solid colour	// TBD	YKK-Zipper standard	\$0.000 LIST	1.0 \$0.000	Zipper 2 Tape Internal Pocket		
	Button LMKI (Start from FH18) Faux horn 4 holes button with two logos engraved at side, flat bottom	TBD / Button / / TBD /	Tiger Companies B2348 32L	\$13.400 gross LIST	5.0 ea \$0.465	Button 2 x Each Cuff & 1 x Spare		
Interlining								
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	Bartack X 2 AT CUFF (1 EACH SIDE), X 4 AT HIP POCKET WELTS (2 EACH)		
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	Topstitching ALL OVER		

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Tree House R39
Interlining								
	Non Woven / TBD LBIT Non Woven Interlining	100% Polyester / Non Woven / TBD / 0.0 in cuttable/ 0.0 g / 0.0 TBD thick / 0.0 TBD / 0.0 TBD // (face side for ID)	Light Weight	\$0.000 LIST	0.0 \$0.000	Interfacing COLLAR, COLLAR STAND, CUFFS, HEM PANEL, BEHIND WELTS, BEHIND WELT POCKETS FOR REINFORCEMENT	Charcoal	White
Labelling								
	Label Trim / Other L3637 Large outerwear woven Label	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 47mmx70mm	\$0.061 ea LIST	1.0 ea \$0.061	Main PLACED AT C.B NECK	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Label Trim / Other L3672 Woven sizing label with coo - NA,MX, AP (XXS to 3XL)	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 44mmx30mm	\$0.019 ea LIST	1.0 ea \$0.019	Size ATTACH BELOW MAIN LABEL	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Label Trim LBCL Woven size label without Coo - EU, CASA, BZ (XXS to 3XL)	/ Label // TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3763 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	Size ATTACH BELOW MAIN LABEL	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Care Label LAV5 Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm (\$ 0.0189/pc)	\$0.057 set SP19	1.0 set \$0.057	Care Label AT SIDE SEAM	White-Black	White-Black
	Care Label LBI7 Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set SP19	1.0 set \$0.037	Care Label AT SIDE SEAM	White-Black	White-Black

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Tree House R39
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Hang Tags

	<p>Hang Tag / Brand Tag HT1093 New Branding Main Hangtag TBL</p>	<p>Color Positions: 1: Base color 2: Text</p>	<p>Silver Printing 60mm x 235mm</p>	<p>\$0.072 ea LIST</p>	<p>1.0 ea \$0.072</p>	<p>Main Through C.B hanger loop</p>	 Warm Grey-433U	 Warm Grey-433U
	<p>Hang Tag LBI9 Card Stock UPC Ticket</p>	<p>Color Positions: 1: Base 2: Text</p>	<p>AVERY DENNISON RMB1 39mm (W) x 101mm (H)</p>	<p>\$9.000 1000 LIST</p>	<p>1.0 ea \$0.009</p>	<p>UPC Through C.B hanger loop</p>	 White-Black	 White-Black

Packaging

	<p>Sticker LAVE TBL UPC Sticker</p>	<p>Color Positions: 1: Base 2: Text</p>	<p>AVERY DENNISON TIM-LB-N (RMC1) UPC Sticker</p>	<p>\$0.013 set SP19</p>	<p>0.0 set \$0.000</p>	<p>UPC Sticker</p>	 White-Black	 White-Black
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Measurement Chart - A1OEU-Classic bomber jkt (Tree M Alpha Tops - Half Measurement)

Code	Description	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	2XL	3XL		
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	24 1/4	24 3/4	25 1/4	26	26 3/4	27 1/2	28 1/4		
FRT005	Shoulder - Slope		Yes	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4		
FRT008	Shoulder - Seam Forward at Neck Point		Yes	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4		
FRT011/N	Across Shoulder		Yes	0	1/4	17	17 3/4	18 1/2	19 1/4	20	20 3/4	21 1/2		
BKT004/N	Across Back (at 7" from HPS)		Yes	1/4	1/4	15 3/4	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/4		
FRT013/N	Across Front (at 7" from HPS)		Yes	1/4	1/4	14 1/4	15	15 3/4	16 1/2	17 1/4	18	18 3/4		
FRT018-1/21/2 Chest (1" Below Armhole)			Yes	3/8	3/8	19	20 1/2	22	23 1/2	25	26 1/2	28		
FRT020-1/21/2 waist (at 21.875" from HPS)			Yes	3/8	3/8	18 1/8	19 5/8	21 1/8	22 5/8	24 1/8	25 5/8	27 1/8		
FRT026-1/21/2 Hem Straight			Yes	3/8	3/8	17	18 1/2	20	21 1/2	23	24 1/2	26		
ART001	Armhole - Straight		Yes	1/4	1/4	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4		
ART007-1/21/2 Bicep (1" Below Armhole)			Yes	1/4	1/4	7 3/8	7 3/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8		
ART009-1/21/2 Elbow (at 12" from Cuff edge)			Yes	1/8	1/8	6 3/8	6 3/4	7 1/8	7 1/2	7 7/8	8 1/4	8 5/8		
ART012-1/21/2 Cuff			Yes	1/8	1/8	4 3/4	5	5 1/4	5 1/2	5 3/4	6	6 1/4		
ART023-1	Sleeve Length		Yes	1/4	1/4	25 1/4	25 3/4	26 1/4	26 3/4	27 1/4	27 3/4	28 1/4		
BKT001	Neck - Width Seam to Seam		Yes	1/4	1/4	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4		
NCT002	Collar - Stand Height at CB		Yes	1/8	1/8	1	1	1	1	1	1	1		
NCT037	Collar - Length at Outer Edge		Yes	3/8	3/8	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/4	22		
NCT007	Collar - Length at Neck Seam		Yes	3/8	3/8	17 3/4	18 1/2	19 1/4	20	20 3/4	21 1/2	22 1/4		
NCT011	Collar - Point Length		Yes	1/8	1/8	3	3	3	3	3	3	3		
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	4		
NCT027	CF Zip Length		Yes	1/4	1/4	22	22 1/2	23	23 3/4	24 1/2	25 1/4	26		

Sample # / Type / Purpose	0000056817 / Fit Approval Request / Proto 1
Submit #	1
Special Instructions	
Approval Status	

Sample Comments

Colorway	Dark Sapphire
Sample Status	Completed

Comments

Re: SP19 - A1OEU – VFA preview CS1 comment (Kenpark) size M, SKU: Dark Sapphire - VFA Joanne Cheung (Jan 02 2018)

Questions to Stabio PD:

- To ensure Collar folding & rolling smoothly. The seam allowance of collar seam & neck hole forwarded down. The edge stitch also sewn on body neck hole seam. It has discrepancy with sketch. suggest follow currently to update sketch. pls take review & advise.
- Zipper guard panel on under of right CF zipper currently. It has discrepancy with sketch. suggest follow currently to update sketch
- Suggest add 4 rows vertical stitch on CF under zipper guard panel as normally (Total 5 rows included edge stitch). Pls take review & advise.
- Inner welt pocket both side sewn with edge stitch & bartack on both ends currently. It has discrepancy with sketch. suggest follow currently to update sketch
- Body hem self-folded by shell fabric. It has discrepancy with sketch. suggest follow currently to update lining sketch. pls update sketch.
- Inner zipper pocket missing Zipper puller. It has required from sketch. Pls clarify the inner pocket zipper puller is necessary or not and advise
- Waist width in 40 $\frac{3}{4}$ " currently spec required 40". Due to Waist with hem too close. Waist measurement have different to hit to spec. Suggest remove the points of "waist width" & "waist position" measurement from spec. pls advise.
- Neck width in 7 $\frac{1}{4}$ " currently. spec required 6 $\frac{3}{4}$ ". pls take review & advise.
- Currently mmt on below list were missing on spec. suggest to follow currently update spec if currently accept. pls advise.

Hem height in 2"

Cuff height in 2"

Collar CB height in 2 $\frac{1}{2}$ "

Hip PKT welt length in 7 $\frac{1}{4}$ " & width in $\frac{3}{4}$ "

Hip PKT position from hem edge in 4", from CF to top edge PKT in 7" & from CF to lower edge of PKT in 7 3/8"

Inner PKT welt length in 6 $\frac{3}{4}$ " & width in $\frac{1}{2}$ "

Logo position from sleeve crown to center of logo in 5 $\frac{1}{2}$ "

Comment for supplier:**Measurement:**

- Pls refer to the mmt chart for sample measured. The mmt result within tolerance mostly. However, supplier must control all the mmt and bring all back to spec.
- Across Shoulder in 18 $\frac{1}{2}$ " currently. spec required 18 7/8"

A1OEU-Stratham cotton bomber jkt / Base

- Waist width in 40 $\frac{3}{4}$ " currently. spec required 40". Pls see Stabio cmmnt on above

- Neck width in 7 $\frac{1}{4}$ " currently. spec required 6 $\frac{3}{4}$ ". Pls see Stabio cmmnt on above

- Collar point in 3" currently. spec required 2 $\frac{3}{4}$ "

- Front neck drop in 4", spec required 3 $\frac{3}{4}$ "

Workmanship:

- CB hanger loop 3D effect, length & distance was incorrect. The general standard & requirement of CB loop label picture attached & improve. - CB hanger loop cut edge must by heat cut & add the additional "Bartack" fix on seam allowance to ensure the CB loop fixed securely. Currently was correct.

- The SPI of bartack on hip pocket ends too less. Pls improve

- Collar point asymmetrical. Pls improve

- Cuff height unequal & under cuff edge exposed when buttoned. The height of cuff s/b equal. And button with button hole s/b consistence with each other. pls improve

CS1 Comments Stabio office Madelon- Yusuf:

1) changed the ziphead to Z3100/LBGA and added leather puller LT0018

2) Sketch needs to be updated for zipper puller and extension

3) chack style with Yusuf

=====

15.01.2018

1. Fit will be reviewed in Stabio. Detail fit comment will be advised later by Anna.
2. Collar shape:

- Not good, need to follow the given pattern frm Nicolas for the shape. Just reminder factory cannot change the collar shape, must exactly follow the collar shape as per given pattern.
- If the spec mms is not match with the pattern, factory need to raise out and cannot change the shape.
- 3. Cuff:
- Too wide, reduce to 9".
- Button position to adjust base on the new cuff mms.
- Increase the cuff under placket width to be move overlapping.

Please proceed to CS2 based on the above comments - the above comments were made in HK on 15.01.2018

For Collar Block Pattern: supplier will follow the shape of collar block pattern as it was issued from Nicolas & he has agreed supplier adjust the collar length to meet the neck hole from body Block pattern. Supplier advise the new collar outer length & collar length at seam with Remake CS1 submission. Pls noted.

Sample Measurements

Sample # / Type / Purpose	0000056817 / Fit Approval Request / Proto 1
Submit #	1
Special Instructions	
Approval Status	

Colorway	Dark Sapphire
Sample Status	Completed
Sample Size	Size M - Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	26	0	26	0	
FRT005	Shoulder - Slope		1/8	1/8	2 1/4	0	2 1/4	0	
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	2 1/4	0	2 1/4	0	
FRT011	Shoulder - Across Shoulder		3/8	3/8	18 7/8	0	18 1/2	0	
FRT012	Across Front - Position from HPS		0	0	7	0	7	0	
FRT013	Front - Across Front		1/4	1/4	15 3/4	0	16	0	
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	43	0	43 1/2	0	
FRT019	Waist - Position from HPS		0	0	21 7/8	0	21 7/8	0	
FRT020	Waist - Circumference		3/4	3/4	40	0	40 3/4	0	
FRT026	Hem - Circumference Straight		3/4	3/4	41	0	41 1/4	0	
ART001	Armhole - Straight		1/4	1/4	9 3/4	0	10	0	
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/4	0	16 1/2	0	
ART008	Elbow - Position from Cuff Edge		0	0	12	0	12	0	
ART009	Elbow - Circumference		1/4	1/4	14 1/4	0	14 1/2	0	
ART012	Sleeve - Cuff Circumference		1/4	1/4	11	0	11	0	
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	35 1/2	0	35 3/4	0	
BKT001	Neck - Width Seam to Seam		1/4	1/4	6 3/4	0	7 1/4	0	
BKT002	Neck - Back Drop from HPS to Seam		1/8	1/8	7/8	0	7/8	0	
BKT003	Across Back - Position from HPS		0	0	7	0	7	0	
BKT004	Back - Across Back		1/4	1/4	17 3/4	0	17 1/2	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1	0	1	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	19	0	19	0	
NCT007	Collar - Length at Neck Seam		3/8	3/8	19 1/4	0	19 1/2	0	
NCT011	Collar - Point Length		1/8	1/8	2 3/4	0	3	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 3/4	0	4	0	

Sample Images

Sample # / Type / Purpose | 0000056817 / Fit Approval Request / Proto 1
Submit # | 1
Special Instructions
Approval Status

Colorway
Sample Status | Dark Sapphire
Completed

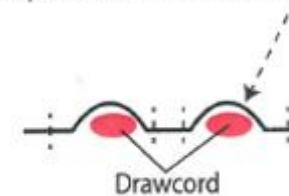
Re: A1OEU ~ VFA preview CS1 picture (Jan 02 2018)**General Standard of CB Boot Hanger Loop (Jun 22 2016)**

Missing heat cut to the end of the hanger loop before setting into neck seam

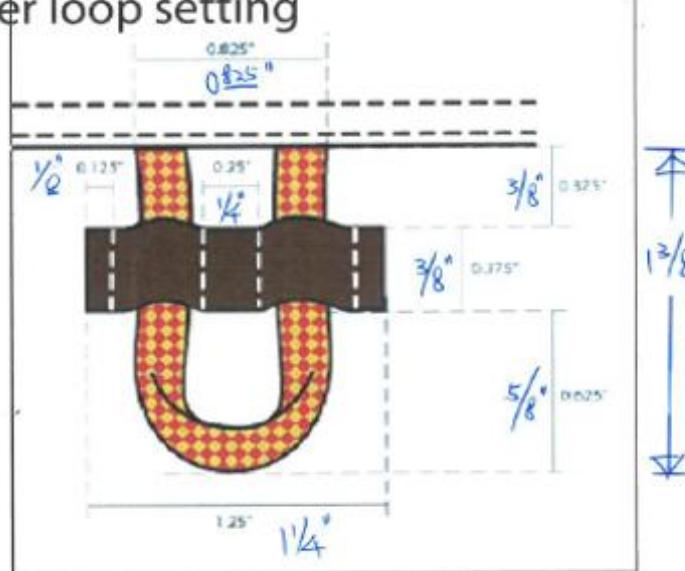


Leather patch on the CB boot lace hanger loop was too flat on the SMS, pls follow image for correction

The leather patch must form a 3D shape as channel for the drawcord.



Pls follow this image to correct the hanger loop setting



Sample # / Type / Purpose	0000060462 / Fit Approval Request / Proto 2
Submit #	1
Special Instructions	
Approval Status	

Sample Comments

Colorway	Tree House
Sample Status	Requested

Comments**16-04: REVISED SAMPLE COMMENTS****FRONT / BACK and Half-moon collar:**

- reduce the bottom hem width to 20"
- corrected the neckline on pattern.
- corrected the collar on pattern

General comments:

- KENPARK must complete the pattern adding seam allowance on front, back and half collar moon.
- About collar sewing process, KENPARK must pay attention and follow the screen shot I added on this e-mail. The sample look like they reverse upside down the half-moon on the neckline. Please double check the half moon is on the correct position
- there is no allowance on lining construction.

Please proceed accordingly for SMS with above comments followed.

04-04: A1OEU Stabio comments:**Fitting:**

- Need to see a remake sample as soon as possible for approval before SMS stage. (email from Nicolas 23-03).

Comments:

- Revised zipper length to be 23", spec is updated.

04-04: CS2 is not approved, need to see a revised sample

Re: SP19 A1OEU ~ VFA preview CS2 comment (Kenpark) size M, SKU: R39 - VFA Joanne Cheung (2018 Mar 12)

Questions to Stabio PD:

- The workmanship of Cuff & sleeve placket improved. Pls comment MJ: Approved, but button hole has a lot of loose threads. Please pay attention on clean finish the garments and remove all loose threads.

Measurement & Spec:

- Cuff width in 5 1/8", spec required 5 1/4". But CS1 comment required 9" in circle. pls advise which one is correct & update spec MJ: Will comments after revised CS2

- Currently measurement on below have discrepancy with spec & some have followed provided pattern suggest to follow currently to update spec

- * Cuff height in 1 7/8" currently, pls add on spec

- * Collar band height at CB in 1 1/4" currently, spec required 1"

- * Collar height (exclude collar band) in 2". Pls add on spec

- * Collar point in 3 1/4" currently, spec required 3". Pls update spec

- * Collar length at outer edge in 20 3/4" & at seam in 19 1/2" currently, spec required 19" & 19 1/4". Suggest follow currently to update spec * Hip pocket length in 7 1/4" & width in 3/4" currently. pls add on spec

- * Hip pocket position from CF at top in 7" & at bottom in 7 1/4". Pls add on spec

- * Logo position from sleeve head seam to center of logo in 5 1/2". Pls add on spec

Sketch discrepancy:

- Currently collar seam allowance forwarded to body & edge stitch on neck hole of body to ensure Collar folding & rolling smoothly. It has discrepancy with sketch. Pls update sketch if currently accepted.

- Currently Zipper guard panel on under of CF zipper on right side (wearer's). Pls update sketch if currently accepted

- Currently 4 rows vertical stitch on CF under zipper guard panel as normally (Total 5 rows included edge stitch). Pls update sketch if currently accepted

Comment for supplier:

Measurement:

- Pls refer the measurement result from check list & out of tolerance points from below list. Suupplier s/b improve & bring all points back to spec.

* Shoulder width in 18 1/8" currently spec required 18 1/2"

* Across front on 16 1/4" currently, spec required 15 3/4"

* Elbow width in 6 4/8" currently, spec required 7 1/8"

* For Balance out tolerance measurement points. Pls see Stabio comment on above

Workmanship:

- CB hanger loop cut edge must cut by heat cut. CB hanger loop seam allowance s/b sewn down on body seam allowance by "Invisible Bartack" to ensure fixed securely & reinforcement.

- CB hanger loop 3D effect, length & distance s/b follow general standard requirement & improve.

- Per Timberland standard. All seams s/b sew with overlock stitch. Currently seam allowance of CF seam, neck seam & Hip pocket seam missing overlock stitch. pls improve

- Cut edge of Button hole on cuff untidy. pls improve

- Under collar exposed on edge of collar. pls pay attention under collar length & height also need to smaller than upper collar to avoid under collar exposed & collar points rolled up. pls improve

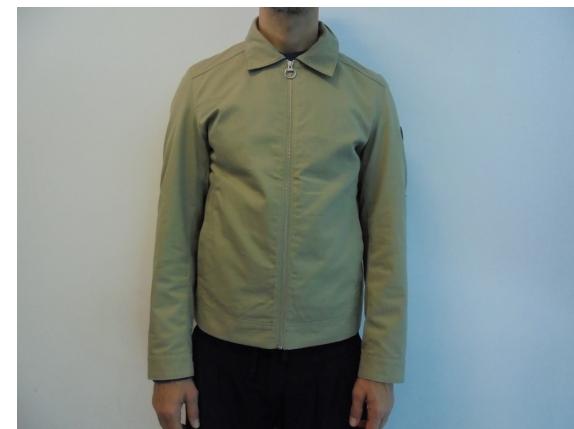
Sample Measurements

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060462 / Fit Approval Request / Proto 2 1	Colorway Sample Status Sample Size	Tree House Requested Size M -Sample A
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POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	25 1/4	0	25	0	
FRT005	Shoulder - Slope		1/8	1/8	2 1/4	0	2 1/4	0	
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	2 1/4	0	2 1/4	0	
FRT011/N	Across Shoulder		1/4	0	18 1/2	0	18 1/8	0	
BKT004/N	Across Back (at 7" from HPS)		1/4	1/4	17 1/4	0	17	0	
FRT013/N	Across Front (at 7" from HPS)		1/4	1/4	15 3/4	0	16 1/4	0	
FRT018-1/2	1/2 Chest (1" Below Armhole)		3/8	3/8	22	0	22 1/4	0	
FRT020-1/2	1/2 waist (at 21.875" from HPS)		3/8	3/8	21 1/8	0	21 1/4	0	
FRT026-1/2	1/2 Hem Straight		3/8	3/8	21	0	21 1/8	0	
ART001	Armhole - Straight		1/4	1/4	9 1/4	0	9 1/4	0	
ART007-1/2	1/2 Bicep (1" Below Armhole)		1/4	1/4	8 1/8	0	8	0	
ART009-1/2	1/2 Elbow (at 12" from Cuff edge)		1/8	1/8	7 1/8	0	7 7/8	0	
ART012-1/2	1/2 Cuff		1/8	1/8	5 1/4	0	5 1/8	0	
ART023-1	Sleeve Length		1/4	1/4	26 1/4	0	26 1/4	0	
BKT001	Neck - Width Seam to Seam		1/4	1/4	7 1/4	0	7 1/8	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1	0	1 1/4	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	19	0	20 3/8	0	
NCT007	Collar - Length at Neck Seam		3/8	3/8	19 1/4	0	19 1/2	0	
NCT011	Collar - Point Length		1/8	1/8	3	0	3 1/4	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	4	0	4	0	

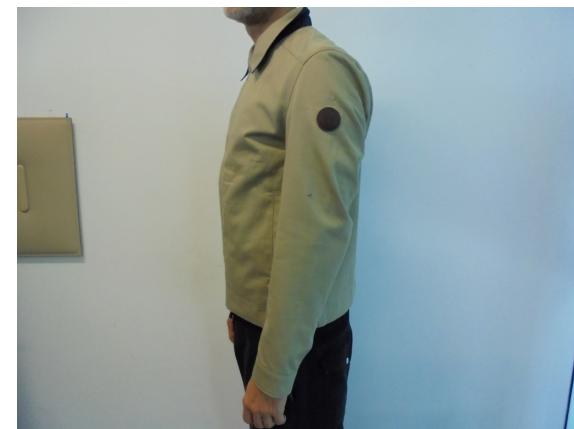
Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060462 / Fit Approval Request / Proto 2 1	Colorway Sample Status	Tree House Requested
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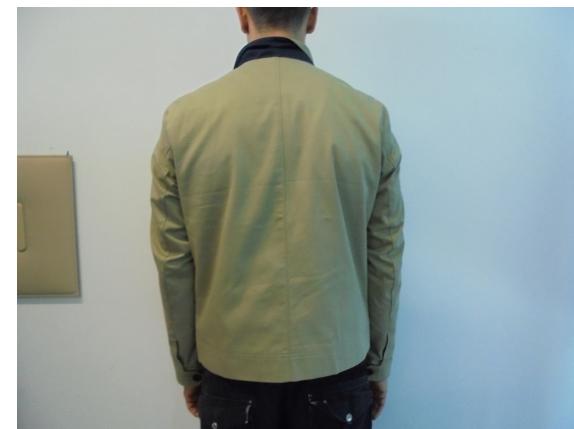
Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060462 / Fit Approval Request / Proto 2 1	Colorway Sample Status	Tree House Requested
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Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060462 / Fit Approval Request / Proto 2 1	Colorway Sample Status	Tree House Requested
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Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060462 / Fit Approval Request / Proto 2 1	Colorway Sample Status	Tree House Requested
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Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000060462 / Fit Approval Request / Proto 2 1	Colorway Sample Status	Tree House Requested
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Sample # / Type / Purpose	0000066054 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	Approved

Sample Comments

Colorway	Sample Status	Requested
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Comments**STABIO Comments:**

- Please pay attention with the contrast fabric on the bottom of the collar that is doesn't come out, see picture. Please check if we can avoid?
- Please remove all loose threads
- Please make clean finish on the button backing, see picture

SMS is approved, Fitting is pending

Re: SP19 A1OEU ~ VFA SMS preview cmm (Kenpark) size M, SKU: R39 - VFA Joanne Cheung (2018 Jun 20)

Questions & suggestion to Stabio PD:**Measurement & Spec:**

- Due to SMS record missing set up measurement check list. we recorded the SMS MMT result & MMT suggestion on attached picture. pls take review & update spec. thanks.

Comment for supplier:**Measurement:**

- Pls re-check the CF zipper length & advise the suitable for approval
- Pls refer the currently measurement result attached picture & refer out of tolerance points from below list. Supplier s/b bring all points back to updated spec.
 - Across front in 16 1/4" currently, spec required 15 3/4". Pls see Stabio comment & improve
 - Waist width in 20 3/4" currently, spec required 21 1/8". Pls see Stabio comment & improve
 - Sleeve length from armhole in 26 3/4" currently, spec required 26 1/4". Pls see Stabio comment & improve

Workmanship:

- Collar point flying up. The length & width of under collar panel s/b smaller than upper collar 1/8" to 3/16" to avoid collar point flying up or under collar exposed from collar edge. pls improve
- CB pleat on lining folded untidy. It s/b folded symmetrical & tidy. Pls improve the workmanship of ironing
- Cut edge of Button hole on cuff untidy & end of button hole insecure. pls improve
- End edge of CB hanger loop cut edge must cut by heat cut. Seam allowance of CB hanger loop s/b sewn down on neck hole seam allowance by "Invisible Bartack" for reinforcement. Currently CB hanger loop end missing heat cut. Pls improve
- Currently CB hanger loop 3D effect, length & distance incorrect. Pls see the general standard requirement on CS1 cmm & improve.

Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000066054 / Fit Approval Request / Salesman 1 Approved	Colorway Sample Status	Requested
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SMS measurement result & MMT suggestion :**A1OEU-Stratham cotton bomber jkt / Base**Measurement result of SMSMeasure

Code	Description	M	
FRT003	Back Length - CB to Hem	25 1/4	25"
FRT005	Shoulder - Slope	2 1/4	2 3/8"
FRT008	Shoulder - Seam Forward at Neck Point	2 1/4	2 3/8"
FRT011/ N	Across Shoulder	18 1/2	18 1/4"
BKT004/ N	Across Back (at 7" from HPS)	17 1/4	17 1/4"
FRT013/ N	Across Front (at 7" from HPS)	15 3/4	16 1/4" suggest to follow currently & update spec to 16 1/4". pls advise
FRT018-1	1/2 1/2 Chest (1" Below Armhole)	22	22"
FRT020-1	1/2 1/2 waist (at 21.875" from HPS)	21 1/8	20 3/4" suggest follow currently & update spec to 20 3/4". pls advise
FRT026-1	1/2 1/2 Hem Straight	20	20 3/8"
ART001	Armhole - Straight	9 1/4	9 1/2"
ART007-1	1/2 1/2 Bicep (1" Below Armhole)	8 1/8	8 1/4"
ART009-1	1/2 1/2 Elbow (at 12" from Cuff edge)	7 1/8	7 1/8"
ART012-1	1/2 1/2 Cuff	5 1/4	5 1/4"
ART023-1	Sleeve Length	26 1/4	26 3/4" CB sleeve length in 35 7/8" currently & a bit long. suggest change to use CB sleeve length in 35 1/2"
BKT001	Neck - Width Seam to Seam	7 1/4	7 1/4"
NCT002	Collar - Stand Height at CB	1	1 1/8"
NCT037	Collar - Length at Outer Edge	19	19"
NCT007	Collar - Length at Neck Seam	19 1/4	19"
NCT011	Collar - Point Length	3	3"
NCT015	Neck - Front Drop from HPS to Seam	4	3 7/8"
NCT027	CF Zip Length	23	23"

i.o. Sleeve length from armhole

- Currently measurement on below list have missing on spec. pls add those points on spec if currently accepted

- Cuff height in 2" currently.
- Collar height (included collar band) in 3 1/4"
- Hip pocket welt length in 7 1/4" & width in 3/4"
- Hip pocket position from CF at top in 7" & at bottom in 7 1/4"
- Logo position from sleeve head seam to center of logo in 5 3/4" currently, but suggest make it in 5 1/2" like normal.

Sample Images

Sample # / Type / Purpose	0000066054 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	Approved

Colorway	
Sample Status	Requested

Re: A1OEU ~ VFA preview SMS cmmnt picture (2018 Jun 20)

- CB pleat on lining folded untidy. It s/b folded symmetrical & tidy. Pls improve the workmanship of ironing



- Cut edge of Button hole on cuff untidy & end of button hole insecure. pls improve

Sample Images

Sample # / Type / Purpose	0000066054 / Fit Approval Request / Salesman	Colorway	
Submit #	1	Sample Status	
Special Instructions			Requested
Approval Status	Approved		



Sample Images

Sample # / Type / Purpose Submit # Special Instructions Approval Status	0000066054 / Fit Approval Request / Salesman 1 Approved	Colorway Sample Status	Requested
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Sample # / Type / Purpose	0000068144 / Fit Approval Request / Pre-Production
Submit #	1
Special Instructions	
Approval Status	

Sample Comments

Colorway	Sample Status	Requested
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Comments

Re: SP19 A1NSR ~ VFA SMS preview cmmmt (Kenpark) size M, SKU: 918 British Khaki - VFA Joanne Cheung (2018 Jun 26)

Questions & suggestion to Stabio PD:Measurement & Spec:

- Pls see the measurement suggest on sample measurement check list & advise

Measurement:

- Pls re-check the CF zipper length & advise the suitable for approval **> Approved as per SMS**

- Pls refer the currently measurement result attached picture & refer out of tolerance points from below list. Supplier s/b bring all points back to updated spec.

- Shoulder front forward in 1 ¼" currently, spec required 1". Pls see Stabio comment & improve
- Across front in 16 ¼" currently, spec required 15 ¾". Pls see Stabio comment & improve
- Sleeve length from armhole in 27 ½" currently, spec required 26 1/4". Pls see Stabio comment & improve
- Sleeve opening in 5" currently, spec required 4 ½". Pls see Stabio comment & improve
- CB length in 26" currently, spec required 25 ¼". pls improve
- Across back in 17 5/8" currently, spec required 17 ¼". Pls improve
- Collar stand height at CB in 1 ¼" currently, spec required 1". Pls improve

Workmanship:

- Puckering along seam & top stitch area. Especial worse on CF & pocket entry. Pls readjust the tension of sew stitch to improve
- Poor workmanship on Collar band bottom seam & unequal edge stitch. pls see picture & improve
- Front facing get pleat. It is not acceptable. pls see picture & improve
- Banding twisting along seam allowance on inside of garment. pls improve
- Collar point flying up. The length & width of under collar panel s/b smaller then upper collar 1/8" to 3/16" to avoid collar point flying up or under collar exposed from collar edge. pls improve
- Cut edge of Button hole on cuff untidy & end of button hole insecure. pls improve
- End edge of CB hanger loop cut edge must cut by heat cut. Seam allowance of CB hanger loop s/b sewn down on neck hole seam allowance by "Invisible Bartack" for reinforcement. Currently CB hanger loop end missing heat cut. Pls improve

SPH Comments - CJOLY 01-07-2018

- There is a lot of puckering along CF. Please improve.

- Fit is ok

- During packaging/shipment, collar is pleating and then collar doesn't look nice while worn. Please improve how to fold the collar before shipping.
- At cuff vent, overlap should be increased by 3/4"

Proceed bulk following above comments

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***** VFA Joanne Cheung Jul 09 2018 ~ SMS upgrade to PPS. Factory need to further check & raise out if have grading discrepancy or any query. In additional, factory need to return one of their keep SMS to VFA then we will seal one sample back for production*****

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Yusuf - 17.07.2018

please note that I have copied all comments from A1NSR in to A1OEU because they are brother styles and should follow the same pattern.

Please proceed to PPS for Stabio review.

Yusuf

Sample Measurements

Sample # / Type / Purpose	0000068144 / Fit Approval Request / Pre-Production
Submit #	1
Special Instructions	
Approval Status	

Colorway	Requested
Sample Status	
Sample Size	Size M - Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	25 1/4	0	0	0	
FRT005	Shoulder - Slope		1/8	1/8	2 1/4	0	0	0	
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	2 1/4	0	0	0	
FRT011/N	Across Shoulder		1/4	0	18 1/2	0	0	0	
BKT004/N	Across Back (at 7" from HPS)		1/4	1/4	17 1/4	0	0	0	
FRT013/N	Across Front (at 7" from HPS)		1/4	1/4	15 3/4	0	0	0	
FRT018-1/2	1/2 Chest (1" Below Armhole)		3/8	3/8	22	0	0	0	
FRT020-1/2	1/2 waist (at 21.875" from HPS)		3/8	3/8	21 1/8	0	0	0	
FRT026-1/2	1/2 Hem Straight		3/8	3/8	20	0	0	0	
ART001	Armhole - Straight		1/4	1/4	9 1/4	0	0	0	
ART007-1/2	1/2 Bicep (1" Below Armhole)		1/4	1/4	8 1/8	0	0	0	
ART009-1/2	1/2 Elbow (at 12" from Cuff edge)		1/8	1/8	7 1/8	0	0	0	
ART012-1/2	1/2 Cuff		1/8	1/8	5 1/4	0	0	0	
ART023-1	Sleeve Length		1/4	1/4	26 1/4	0	0	0	
BKT001	Neck - Width Seam to Seam		1/4	1/4	7 1/4	0	0	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1	0	0	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	19	0	0	0	
NCT007	Collar - Length at Neck Seam		3/8	3/8	19 1/4	0	0	0	
NCT011	Collar - Point Length		1/8	1/8	3	0	0	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 1/2	0	0	0	
NCT027	CF Zip Length		1/4	1/4	23	0	0	0	