	HIRDARAMANI BANGLADESH APPARELS(PVT.) LIMITED														
			Pre -	Prod	luctio	n IE to	eam - (	Cost	ing SI	/IV F	orm	at			
Buyer Timberland							<b>Product Category</b>				Lining Jacket				
Style #			A10EU					<b>Design Number</b> Strat			Strath	ham cotton bomber jkt			
Style Description									Fabrics Details Cotto			on Fabric			
Machine	ery & Te	chnical C	onstrain												
Value					Added (VA) Smv							Non Value Added (NVA) Smv			
Sample stage	Sewing	Pleating	Permanent Crease	Supper Crease	Heat	Quilting	DownFill	Seam Seal	Bonding	Others Works	Total VA SMV	Cutting	Finishing	Total NVA Smv	Grand Total
SMS 1st Revised	64.20	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	64.20	2.50	6.00	8.50	72.70
CS2 1st Revised	64.20	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	64.20	0.00	0.00	0.00	64.20
CS2	63.50	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	63.50	0.00	0.00	0.00	63.50
CS1 1st Revised	63.50	0.00	0.00	0.00	0.00 (Overlay)	0.00 (Manual)	0.00 (Machine)	0.00	0.00	0.00 ()	63.50	0.00	0.00	0.00	63.50
Construction Remarks															
Sample date		Sample Stage			Remarks										
		SMS 1st Revised			Consider as per attachment SMS comment										
		CS2 1st Revised			added one stitch zipper guard (Total 5 row stitch)										
2018-02-17		CS2													
		CS1 1st Revised			Suggest add 4 rows vertical stitch on CF under zipper guard panel as normally (Total 5 rows included edge stitch). Inner zipper pocket missing Zipper puller. It has required from sketch										
Made By		Faridul Alam			Revie	ew By	Approved By								