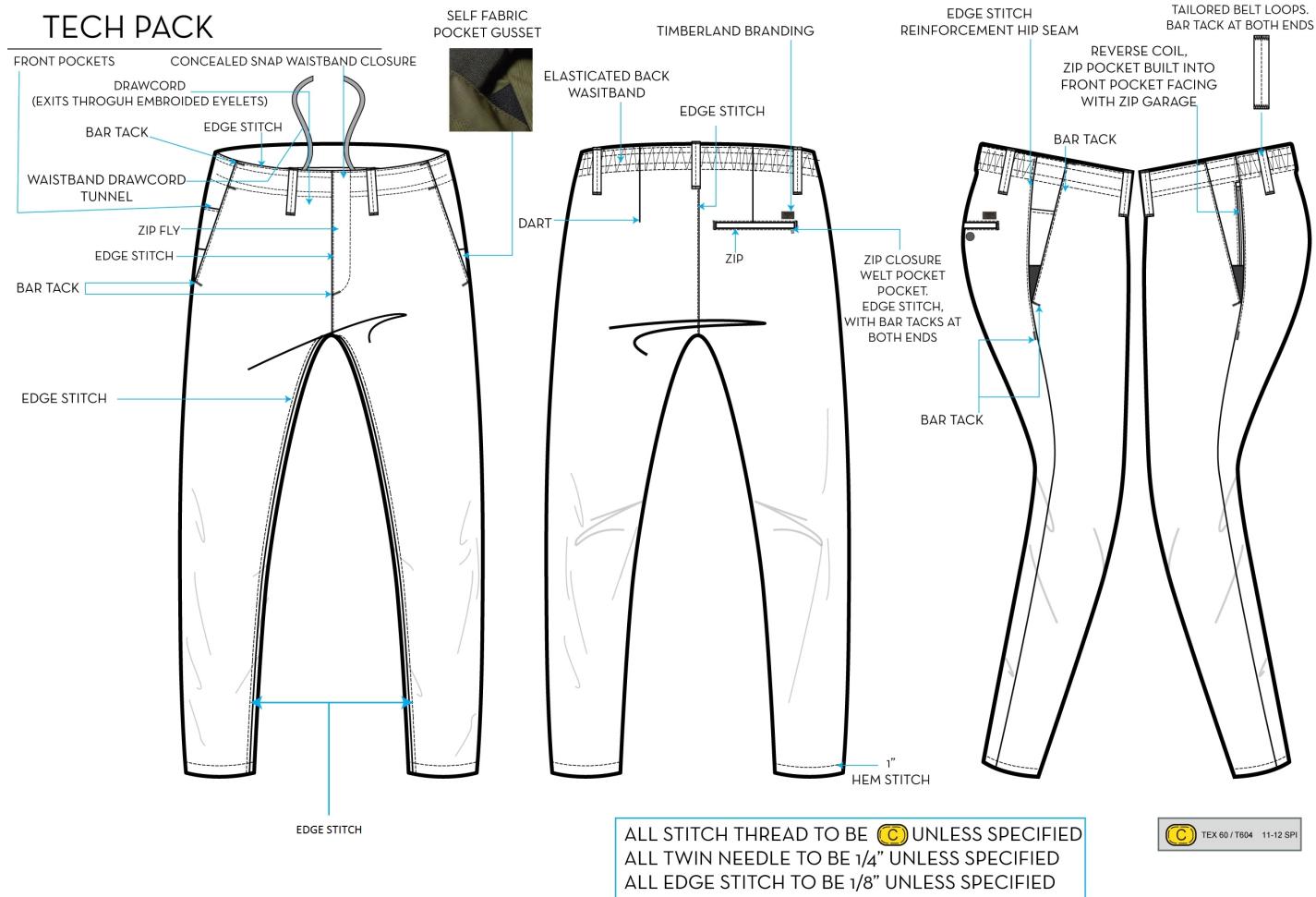


## Report Cover



433  
Dark Sapphire



089  
Elephant Skin

# Timberland

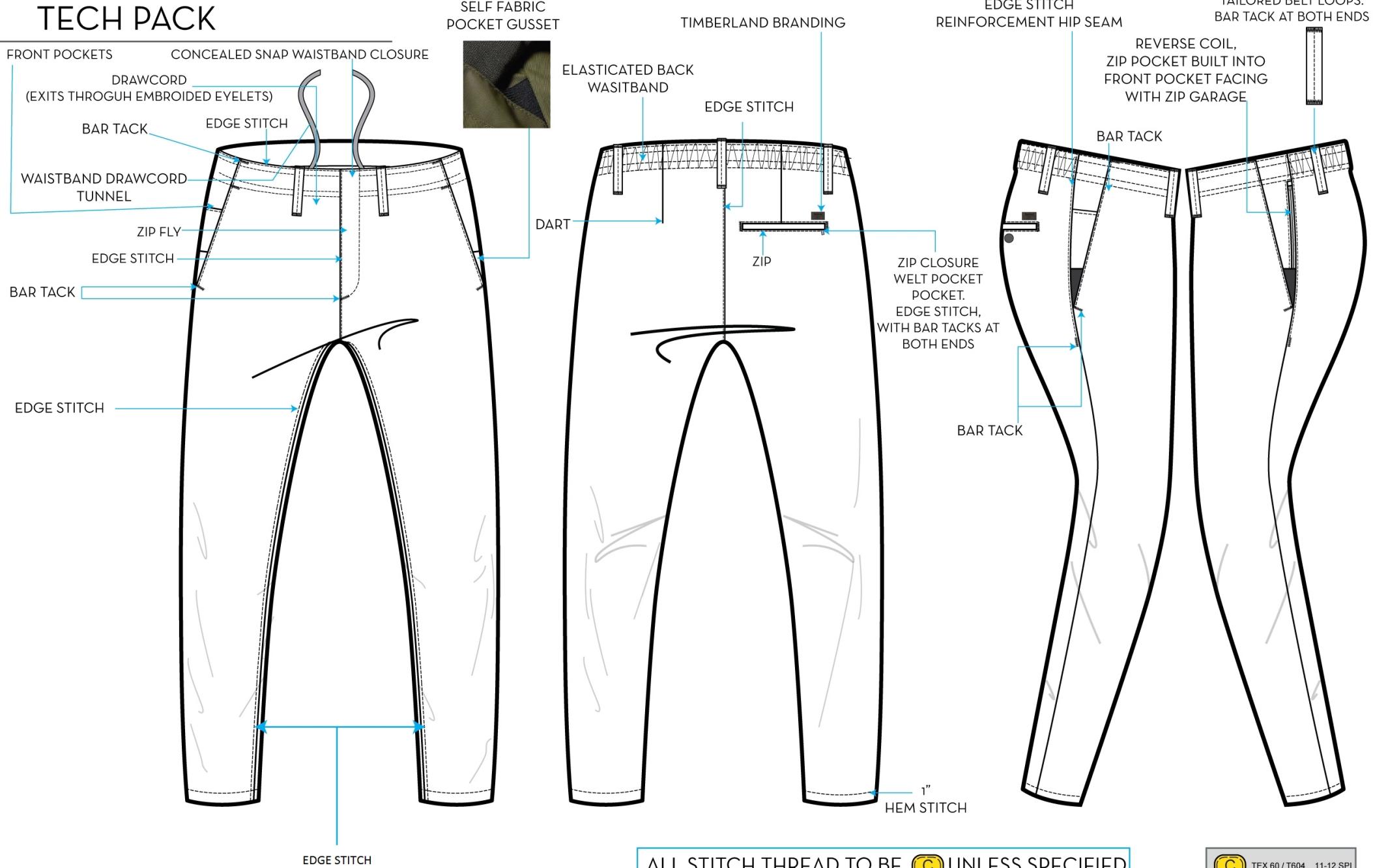
<b>Style #</b>	A1WC9
<b>Style Name</b>	AF Lovell Lake Woven Terry Stretch Pant
<b>Package</b>	Base
<b>Prod Mgr</b>	Mathilde Lusinchi
<b>Designer</b>	
<b>Developer</b>	
<b>Technical Designer</b>	
<b>Sourcing</b>	
<b>Comments</b>	
<b>Style Name</b>	Lovell Lk Wov terry Str
<b>Short (25)</b>	
<b>Brief Region</b>	
<b>Sourcing Office</b>	VFA
<b>Product Line</b>	
<b>Specialist</b>	
<b>Product Sub Category</b>	APP_BM_Pant/Slack
<b>Product Sub Collection</b>	

## Table Of Contents

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Report Cover		
Sketches		
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Material Images		Unlocked
Measurement Chart	A1WC9-AF Lovell Lake Woven Terry Stretch Pant (SP19; Tree AP M Numeric Bottoms - Half Measurement)	Unlocked
Measurement Chart - How to Measure		
Sample Measurements		
Sample Comments		
Sample Images		

## Sketches

## TECH PACK

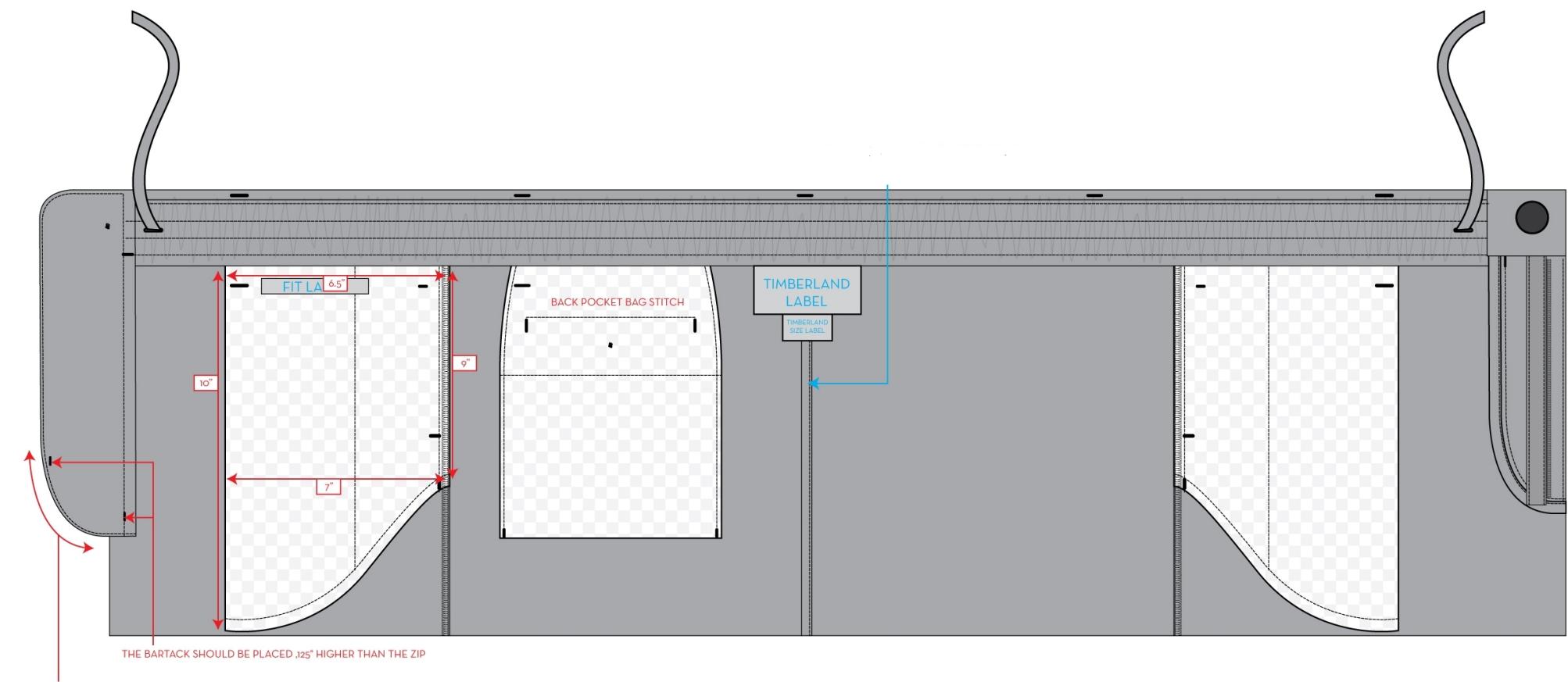


ALL STITCH THREAD TO BE UNLESS SPECIFIED  
 ALL TWIN NEEDLE TO BE 1/4" UNLESS SPECIFIED  
 ALL EDGE STITCH TO BE 1/8" UNLESS SPECIFIED

TEX 60 / T604 11-12 SPI

## Sketches

## TECH PACK INTERNALS



GARMENT/MAIN FABRIC



TRIM FABRIC - 1 (TWILL AOP)

## BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Elephant Skin 089
<b>Fabrics</b>								
	Woven / Double Weave <b>LLON</b> Stretch Nylon Woven Terry	93% Nylon, 7% Elastane / Woven / Double Weave / 54.0 in cuttable / 198.0 g/m2 / 70d+40d x 140d+40d+160d / 0.0 TBD / 0.0 TBD / TBD // (face side for ID)	APEX TEXTILE CO. LTD FN1388DWE4R	\$4.230 yd SP19	0.0 yd \$0.000	Shell 1 All over		
	Woven / Twill <b>LMDC</b> 100% BCI cotton 20x20 / 108x56 3/1 twill AOP	100% BCI Cotton / Woven / Twill / 55.0 in cuttable / 205.0 g/m2 / 20x20 / 108x56 3/1 twill AOP print on solid base / 0.0 TBD / 0.0 TBD / TBD // (face side for ID)	Celebrity Fashions Limited CFL-06-101117-AOP	\$2.520 yd SP19	0.0 yd \$0.000	Lining Front and back pocket bags.		
<b>Trims</b>								
	Snap <b>LJWQ</b> (Start from SS18) Concealed snap	TBD / Snap /// TBD	PRYM FASHION LTD 24L	\$69.800 1000 LIST	1.0 ea \$0.070	SNAP CF	070 dark gunmetal	070 dark gunmetal
	Zipper <b>LBJK</b> (Start from SS18) Y-type zipper puller	/ Zipper /// TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z2035 #4 Metal closed end zipper, with semi auto lock slider GSN8TB048	\$0.000 ea LIST	1.0 ea \$0.000	ZIPPER FLY		
	Tape <b>LBGF</b> (Start from SS18) YKK zipper tape with solid colour	// TBD	YKK-Zipper standard	\$0.000 LIST	2.0 \$0.000	ZIPPER TAPE FLY		
	Thread <b>LASA</b> Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	Topstitching ALL OVER AS PER SKETCHES		

## BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Elephant Skin 089
<b>Trims</b>								
	Label Trim / Main <b>L3578</b> Leather label with debossed logo Timberland 1973	/ Label / Main / TBD / TBD /	Granero 17mmx31.4mm (Thickness: 1mm)	\$0.115 ea LIST	1.0 ea \$0.115	LEATHER LABEL 0.5" ABOVE RIGHT WEARERS BACK POCKET ALIGNED WITH EXTERNAL SIDE OF POCKET	Light Whiskey	Light Whiskey
	Thread <b>LASA</b> Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	LEATHER LABEL THREAD LEATHER LABEL STITCHING	DTM Leather	DTM Leather
	Tape <b>LE02</b> 64 polyester 36 elastic tape (Solid) - 22/rubber 78/polyester	/ / TBD	WILSON GARMENT ACCESSORIES LBMI (solid version) 1.5"(38mm)	\$0.575 yd LIST	0.0 yd \$0.000	ELASTIC TAPE ELASTICATED W/B,	Black	Black
	Zipper / Other <b>Z3109</b> (Start from SS18) Conceal Zipper	/ Zipper / Other / / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper TBD #3 concealed closed end with Auto-Lock Slider DA9DR2A and plastic top stop	\$0.000 100 LIST	1.0 ea \$0.000	Concealed zipper back pocket	DTM Shell1	DTM Shell1
	Zipper <b>LBJQ</b> (Start from SS18) Zipper teeth	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper #3 Coil	\$0.000 LIST	1.0 \$0.000	Zipper Left wearers side pocket	DTM Shell1	DTM Shell1
	Zipper puller <b>Z3100</b> (Start from SS18) Zipper puller Z3100	/ Zipper / / / TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z3100 #3 Reverse Coil closed end zipper, with auto lock slider "DABTB070"	\$0.000 LIST	1.0 \$0.000	Zip pu Left wearers side pocket	DTM Shell1	DTM Shell1

## BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Elephant Skin 089
<b>Trims</b>								
	Narrow Goods / Other <b>TT2151</b> Cotton flat cord (solid yarn) - 100% cotton	/ Narrow Goods / Other / TBD /	WILSON GARMENT ACCESSORIES 10mm	\$0.172 yd LIST	0.0 yd \$0.000	Tape w/b and ends squadstitched	Rainy Day	Rainy Day
<b>Packaging Slim Tapered Pant</b>								
	Label Trim <b>LBBZ</b> Woven call out label says SLIM TAPERED	/ Label // TBD / TBD / Color Positions: 1: 2:	Silver Printing L3733 50mmx8mm	\$0.014 ea LIST	1.0 ea \$0.014	FIT LABEL FRONT RIGHT WEARERS POCKET BAG 0.5'FROM W/B CENETERDE HORIZONTAL	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Label Trim <b>LC4Q</b> Woven label says Timberland CRAFTED SINCE 1973	/ Label // TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing	\$0.000 ea LIST	1.0 ea \$0.000	SIZE LABEL INNER BACK WAISTBAND	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Label Trim <b>LBCM</b> Woven bottom size label without Coo - EU, CASA, BZ	/ Label // TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3764 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	SIZE LABEL ATTACHED TO MAIN LABEL. WITHOUT COO	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Care Label <b>LAV5</b> Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm (\$ 0.0189/pc)	\$0.057 set SP19	1.0 set \$0.057	CARE & CONTENT TBL-B08, GLOBAL STYLES	White-Black	White-Black
	Care Label <b>LBI7</b> Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set SP19	1.0 set \$0.037	CARE & CONTENT TBL-B08, AP STYLES	White-Black	White-Black

## BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Elephant Skin 089
<b>Packaging Slim Tapered Pant</b>								
	Hang Tag / Call-out Tag <b>HT1151</b> Main Hangtag for All Categories Except Outerwear	Color Positions: 1: Base 2: Text	Silver Printing 97.5mm x 50mm	\$0.060 ea LIST	1.0 ea \$0.060	MAIN HANGTAG LOOPED THROUGH FRONT LHSAW BELTLOOP	Warm Grey-433U	Warm Grey-433U
	Hang Tag <b>LBI9</b> Card Stock UPC Ticket	Color Positions: 1: Base 2: Text	AVERY DENNISON RMB1	\$0.000 1000 LIST	1.0 ea \$0.000	UPC Ticket RMB1, Refer to Vendor Compliance Manual	White-Black	White-Black
	Sticker <b>LAVE</b> TBL UPC Sticker	Color Positions: 1: Base 2: Text	AVERY DENNISON TIM-LB-N(RMC1) TBL UPC Sticker	\$0.000 1000 LIST	1.0 ea \$0.000	UPC STICKER RMC1 Refer to Vendor Compliance Manual,	White-Black	White-Black
	Hang Tag <b>LNI1</b> (Start from SS19) Adaptability -- Woven Terry ( 2 - way stretch)	Color Positions: 1: Base color 2: Text color	Silver Printing	\$0.000 LIST	1.0 \$0.000	TECH HTG BEHIND MAIN LABEL	433U-Warm Grey	433U-Warm Grey
	Label Trim / Other <b>L3706</b> Woven size label for bottoms and waist(With coo - NA,MX, AP )	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing	\$0.000 ea LIST	1.0 ea \$0.000	ATTACHED TO MAIN LABEL.	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Hang Tag <b>LBC8</b> SLIM TAPERED joker ticket for pants	Color Positions: 1: GROUND 2: text	Silver Printing JT73	\$0.000 ea LIST	1.0 ea \$0.000	JOCKER INNER BACK W/ B.LHSAW,2"FROM SIDE SEAM	Warm Grey-433U	Warm Grey-433U

## MATERIAL IMAGES

**Label Trim L3578****Office****Mill/Supplier**

Granero

**Article #****Zipper LBJK****Office****Mill/Supplier**

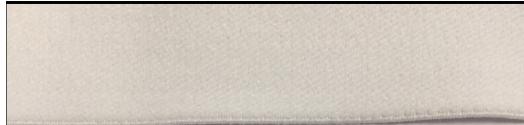
YKK-Zipper

**Article #**

Z2035

**Zipper LBJX****Office****Zip puller Z3100 (old code)****new code:**

- LBGA (for Metal/Metaluxe)
- LBJX (for Coil/Vision)

**Tape LE02****Office****Mill/Supplier**WILSON GARMENT  
ACCESSORIES**Article #**

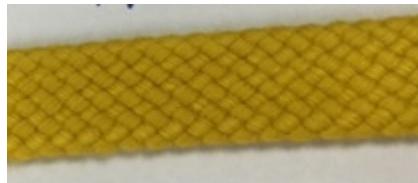
## MATERIAL IMAGES

**Snap LJWQ****Office****Mill/Supplier**

PRYM FASHION LTD

**Article #****Narrow Goods TT2151****Office**

VF Asia

**Mill/Supplier**WILSON GARMENT  
ACCESSORIES**Article #****Zipper Z3109****Office****Mill/Supplier**

YKK-Zipper

**Article #**

## MATERIAL IMAGES

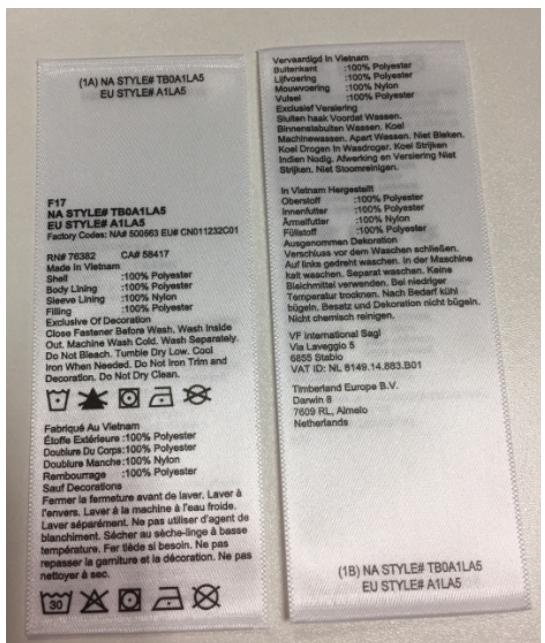
## Care Label LAV5

Office

## Mill/Supplier

AVERY DENNISON

## Article #

L3445 Care Label (EU/  
NA Markets)

## Sticker LAVE

Office

## Mill/Supplier

AVERY DENNISON

## Article #

TIM-LB-N(RMC1) TBL  
UPC Sticker

## Hang Tag LBC8

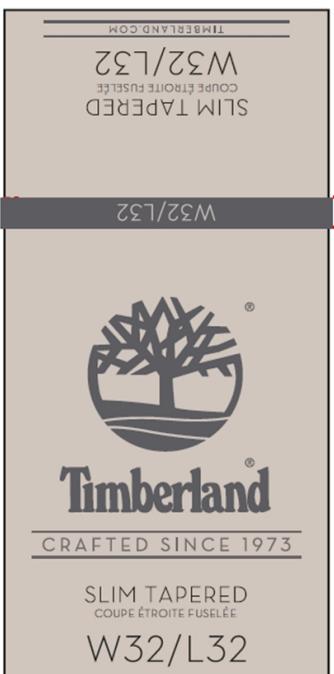
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## Mill/Supplier

Silver Printing

## Article #

JT73



## Label Trim LBCM

Office

## Mill/Supplier

Silver Printing

## Article #

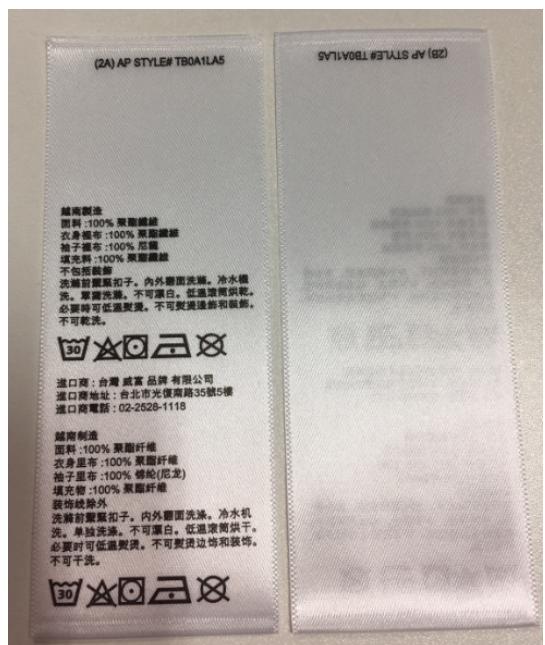
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## MATERIAL IMAGES

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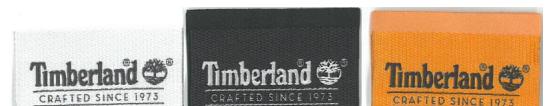
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AVERY DENNISON  
**Article #**  
TMB-L3446

**Hang Tag LBI9****Office**

**Mill/Supplier**  
AVERY DENNISON  
**Article #**  
RMB1

**Label Trim LC4Q****Office**

**Mill/Supplier**  
Silver Printing  
**Article #**

**Hang Tag LNI1****Office**

**Mill/Supplier**  
Silver Printing  
**Article #**



## Set A

## Measurement Chart - A1WC9-AF Lovell Lake Woven Terry Stretch Pant (SP19 ( Tree AP M Numeric Bottoms - Half Measurement ))

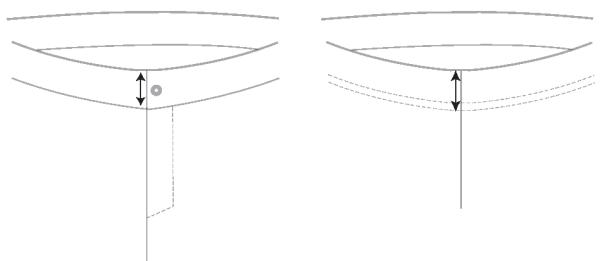
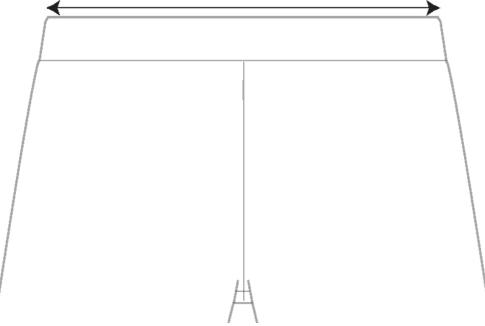
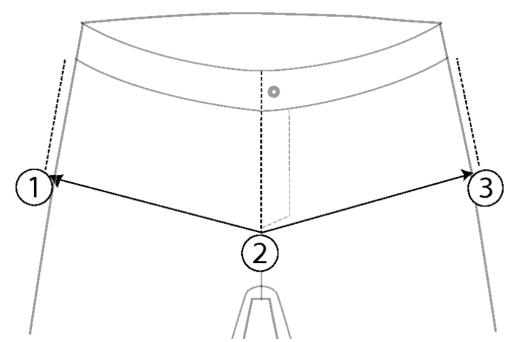
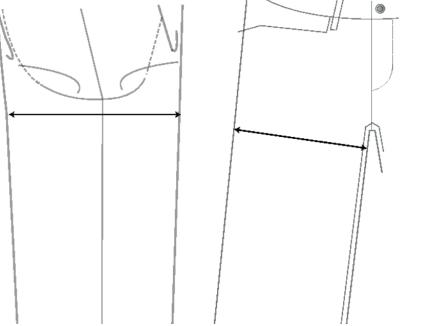
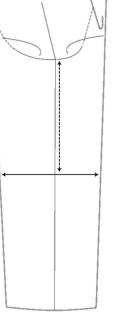
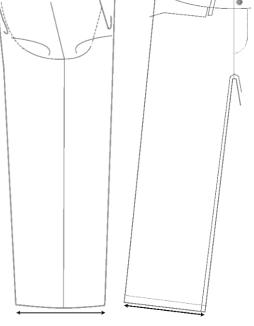
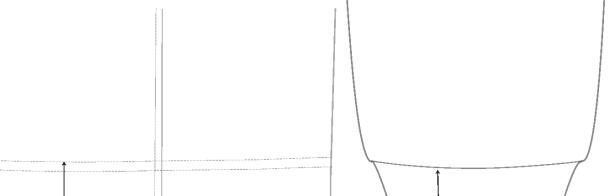
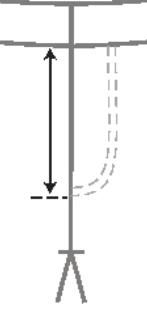
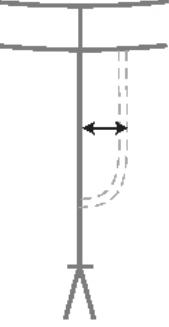
Code	Description	Variation	QC	Tol(-)	Tol(+)	28	29	30	31	32	33	34	35	36	38
FRB001-1	21/2 Waist Straight		Yes	3/8	3/8	15 1/4	15 3/4	16 1/4	16 3/4	17 1/4	17 3/4	18 1/4	18 3/4	19 1/4	20 1/4
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	8 7/8	9 1/8	9 3/8	9 5/8	9 7/8	10 1/8	10 3/8	10 5/8	10 7/8	11 3/8
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRB007	Fly Stitch Length		Yes	1/4	1/4	5	5	5	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	6
FRB012-1	1/2 Hip (at 6.5" from waist Seam) 3 Point Measurement		Yes	3/8	3/8	19	19 1/2	20	20 1/2	21	21 1/2	22	22 1/2	23	24
FRB013-1	21/2 Thigh (at 1" Below Crotch)		Yes	1/4	1/4	10 7/8	11 3/16	11 1/2	11 13/16	12 1/8	12 7/16	12 3/4	13 1/16	13 3/8	14
FRB017-1	21/2 Knee (at 13" Below Crotch)		Yes	1/8	1/8	7 3/8	7 5/8	7 7/8	8 1/8	8 3/8	8 5/8	8 7/8	9 1/8	9 3/8	9 7/8
FRB032-1	21/2 Hem (Long pants)	Pants	Yes	1/8	1/8	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 1/2	7 3/4
FRB021	Hem Depth		Yes	1/8	1/8	1	1	1	1	1	1	1	1	1	1
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	12 1/2	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	15
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	10 1/4	10 1/4	10 1/4	10 3/4	10 3/4	10 3/4	10 3/4	10 3/4	10 3/4	11 1/4
PKB001	Front Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	1 3/8	1 3/8	1 3/8	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	2 1/8
PKB002	Front Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	6 1/8	6 1/8	6 1/8	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 7/8
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	2 1/8	2 1/8	2 1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 7/8

## Set B

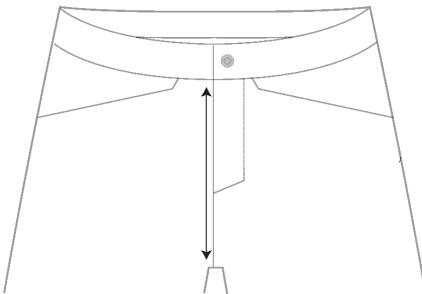
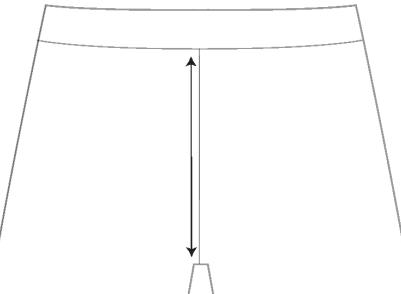
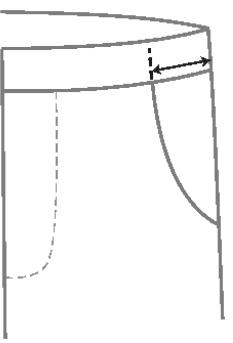
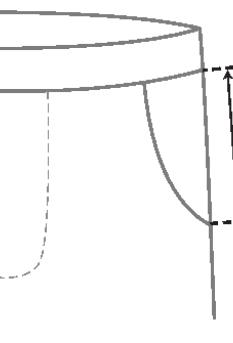
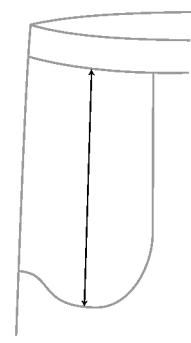
## Measurement Chart - A1WC9-AF Lovell Lake Woven Terry Stretch Pant (SP19 ( Tree AP M Numeric Bottoms - Half Measurement ))

Code	Description	Variation	QC	Tol(-)	Tol(+)	40	42	44	46	48	50	52	54	56
FRB001-1/21/2 Waist Straight			Yes	3/8	3/8	21 1/4	22 1/4	23 1/4	23 1/4	23 1/4	23 1/4	23 1/4	23 1/4	23 1/4
FRB002	Waistband - Depth		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRB005	Front Rise - Waist Seam to Inseam		Yes	1/4	1/4	11 7/8	12 3/8	12 7/8	12 7/8	12 7/8	12 7/8	12 7/8	12 7/8	12 7/8
FRB006	Fly Stitch Width		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRB007	Fly Stitch Length		Yes	1/4	1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2
FRB012-1	1/2 Hip (at 6.5" from waist Seam) 3 Point Measurement		Yes	3/8	3/8	25	26	27	27	27	27	27	27	27
FRB013-1/21/2 Thigh (at 1" Below Crotch)			Yes	1/4	1/4	14 5/8	15 1/4	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8	15 7/8
FRB017-1/21/2 Knee (at 13" Below Crotch)			Yes	1/8	1/8	10 3/8	10 7/8	11 3/8	11 3/8	11 3/8	11 3/8	11 3/8	11 3/8	11 3/8
FRB032-1/21/2 Hem (Long pants)		Pants	Yes	1/8	1/8	8	8 1/4	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2
FRB021	Hem Depth		Yes	1/8	1/8	1	1	1	1	1	1	1	1	1
FRB022	Inseam Length - Pants	Pants - Long	Yes	1/2	1/2	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8	28 3/8
BKB001	Back Rise - Waist Seam to Inseam		Yes	1/4	1/4	15 1/2	16	16 1/2	16 1/2	16 1/2	16 1/2	16 1/2	16 1/2	16 1/2
PCTB015	Front Pocket - Bag Length		Yes	1/4	1/4	11 3/4	11 3/4	11 3/4	11 3/4	11 3/4	11 3/4	11 3/4	11 3/4	11 3/4
PKB001	Front Pocket - Opening Horizontal Along Waist Seam		Yes	1/4	1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
PKB002	Front Pocket - Opening Vertical Along Side Seam		Yes	1/4	1/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		Yes	1/4	1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4

### Measurement Chart - How to Measure

<b>FRB002; Waistband - Depth</b>  <p>Measure from top of waistband to waistband join seam or lowest waist stitch</p>	<b>FRB001-1/2; 1/2 Waist Straight</b>  <p>Lay garment waist front band on top of back band, at top of waistband measure across from side to side</p>	<b>FRB012-1; 1/2 Hip (at 6.5" from waist Seam) 3 Point Measurement</b>  <p>Measure using 3 point method at point of reference</p>
<b>FRB013-1/2; 1/2 Thigh (at 1" Below Crotch)</b>  <p>Lay garment on side, fold one leg back to expose inside leg seam, (or flat fold) measure from edge to edge 1in from crotch seam or centre fold of gusset</p>	<b>FRB017-1/2; 1/2 Knee (at 13" Below Crotch)</b>  <p>Lay garment on side, fold one leg back to expose inside leg seam, (or flat fold) measure from edge to edge at the point of reference</p>	<b>FRB032-1/2; 1/2 Hem (Long pants) (Pants)</b>  <p>Lay garment flat, measure straight from edge to edge at hem</p>
<b>FRB21; Hem Depth</b>  <p>Measure from bottom band edge to top of band seam</p>	<b>FRB007; Fly Stitch Length</b>  <p>Measure opening from waist seam to outer stitch line</p>	<b>FRB006; Fly Stitch Width</b>  <p>Measure from edge of fly to the outer stitch line</p>

## Measurement Chart - How to Measure

<p><b>FRB005; Front Rise - Waist Seam to Inseam</b></p> 	<p><b>BKB001; Back Rise - Waist Seam to Inseam</b></p> 	<p><b>FRB022; Inseam Length - Pants (Pants - Long)</b></p>
<p>Lay garment so rise is flat and measure the distance along the seam from inseam to waist seam</p>	<p>Lay garment so rise is flat and measure the distance along the seam from inseam to waist seam or point of reference</p>	<p>Lay garment on side, fold one leg up (or flat fold) and measure from crotch seam or centre of gusset to bottom leg opening</p>
<p><b>PKB001; Front Pocket - Opening Horizontal Along Waist Seam</b></p> 	<p><b>PKB002; Front Pocket - Opening Vertical Along Side Seam</b></p> 	<p><b>PCTB015; Front Pocket - Bag Length</b></p> 
<p>Measure from side seam to pocket edge along waist</p>	<p>Measure from pocket opening at side seam</p>	<p>Measure pocket bag from waist seam or top of pocket welt to bottom edge of pocket</p>
<p><b>PKB005; Back Pocket - Position from Waist or Yoke Seam at centre</b></p> <p>Measure distance from Waist or Yoke seam to top of pocket</p>		

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**Sample Comments**

Colorway	Sample Status	Requested
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**Comments**

**Re: A1WC9 (No global, AP only) – SP19 - kenpark – SMS comment by jessie 6/11/2018: size M, col#dark sapphire**

**Question to Stabio team:**

- 1) Topwaist shape was distorted: noted current sample with interlining at the inside wasitband facing, suggest to add extra layer of fusible interlining to the top front wasit to stablize the fabric before setting the waistband facing, pls comment. On the other hand, as per Vivian she is sending the improved mock sample for your review which is using heavy interlining. pls review and advise.**Aspasia: Yes i agree with extra layer of fusible but this has to be done with caution and when setting the w/b the feeding of the machine should be gentle,regular and not by stretching out.I haven't received any mock from Vivian**
- 2) The drawcord: The drawcord quality looks like too thick when it is tie up at the inside of wasitband. Pls reivew this on live model if need to change light weight drawcord.**Aspasia: this is the quality that has been requested by designer but i would suggest you make the eyelet vertical and not horizontal as in sms,see pic**
- 3) The side seam zipper pocket: the opening is only 4 ¾" and it looks samll, and the pcoket bag looks samll too. Pls review and recofnrim ok.**Aspasia:the purpose of this pocket is put a normal mobile phone or the passport and the size for these is ok**
- 4) Pls confirm the back branding postion: ½" up frm the back welt pocket and aligned the side pcoket as per sample. **Aspasia: this is fine**
- 5) CB welt pocket was using invisible zipper type, normally this is use for invisible zipper.. If style with welt it will use coil zipper, if don't want the zipper show out, can use coil reverse type. So pls comment.**Aspasia: yes,hidden zipper has been requested.**
- 6) Bottom bartack of the front pocket: this style with samll gusset at the bottom of the front pocket opening, so the bottom bartack is not funtioned. Suggest to remove and add bartack to the side seam of the top of gusset. Pls comment.**Aspasia: have asked designer and he wants us to keep the bartack at the bottom**



- 7) Waist & hip: This style was AP only, but the waist was 17.25" and hip was 42". Normally these mmnts is for glboal, for AP will be little bit samll. We are not sure for this style is need bigger than normal, pls review & recofnrim. **Aspasia: Waist and hip are correct for AP, inseam was wrong should be 28.375.i've update MC**

**Measurment:**

Pls refer to the mmnts chart for the sample measured and our suggestion comment.

**Workmanship/consturciton comemnt to factory:**

**\*\* Workmanship is not good on sample, fty must pay attention on all below points and improve on next sample. \*\***

1) The gapping at the bottom of fly was too big on the sample, there is almost 1/4"-3/8" gapping. It looks like the zipper is longer enough, fty have to check and use longer zipper. Aspasia: yes, I agree with comment and besides would like to ask you to do the safety stitch on fly guard 1/8" higher than the zip opening in sms is lower!! see pic

## 2) Waistabnd:

- Poor shape at the top of the CF wasitband, the workmanship is not good. Twisting and wavy at the top edge, especially at the wearer's right front. Inside seam allowance was rolling at the top of back waist. Factory must sewing very carefully and not stretch out the fabric during sewing.

**Twisting at the top front waist**

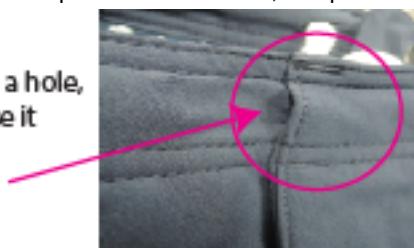


**Internal seam allowance at the inside top waist was twisting**



- Unevenly apply the elastic at the back waist, the shirring was uneven on the sample. Pls distribute the shirring evenly by better set the elastic.
- Pls add inside stitch close the front pocket at waistband, sample with a hole.

**Pocket at waistband which a hole,  
pls add inside stitch to close it**



- For security on the elastic, pls use double needle stitch i/o single needle to the inside of side seam to fix it. And the seam allowance of the elastic at both side seam at least to 1/2" tail.

## 3) CF front fly at the waistband must be straight, sample was crooked.

**CF side of fly edge need to be straight  
line, sample was crooked**



4) The back zipper tape was patched on the facing, pls insert the zipper tape into the seam at bottom of welt.

5) Wavy on all zipper, pls preshrunk all the zipper & material before sewing to avoid differential shrinkage.

6) Dimple at the end of back waist dart, pls do not stop the end stitch with gapping between the dart fold. Pls make sure the end stitch are gradually small and stitch through the dart fold. Not suddenly stop.

7) Pls add bartack to the both ends of the coin pocket at wearer's right front.

8) Pls make the fusible interlining at the back pocket are evenly and neatly, sample was uneven.

9) Messy at back side of bartack, pls necessarily adjust the stitch tension and machine, try to reduce the stitch density. The bartack should be neatly and clean.

10) Pls add extra single needle stitch to the inside of outseam for reinforcement purpose.



Pls extra row of single needle stitch  
to the inside of the outseam for  
reinforcement

11) Pls make the back welt pocket straight, sample was skewing.

Aspasia: for all the above i would suggest to request a new sample for approval before we proceed to bulk

## Sample Measurements

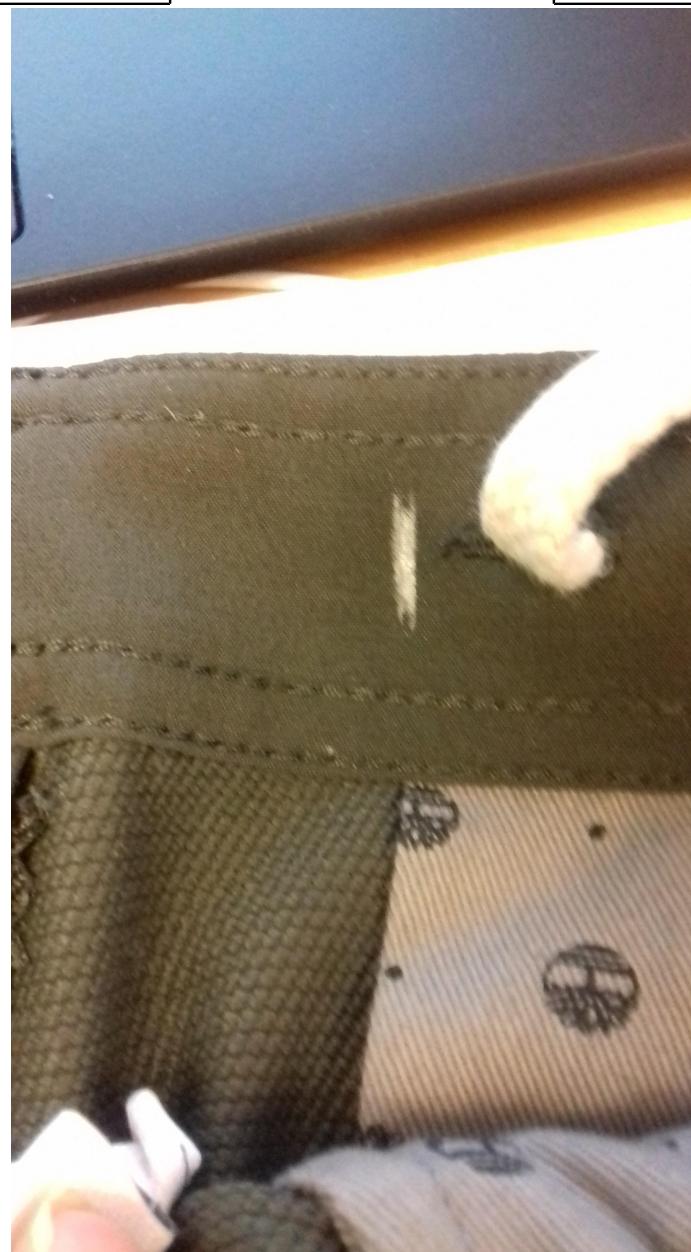
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Sample Size	Size 32 -Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRB001-1/2	1/2 Waist Straight		3/8	3/8	17 1/4	0	17 1/2	0	
FRB002	Waistband - Depth		1/8	1/8	1 1/2	0	1 1/2	0	
FRB005	Front Rise - Waist Seam to Inseam		1/4	1/4	9 7/8	0	9 1/2	0	
FRB006	Fly Stitch Width		1/8	1/8	1 1/2	0	1 1/2	0	
FRB007	Fly Stitch Length		1/4	1/4	5 1/2	0	5 3/4	0	
FRB012-1	1/2 Hip (at 6.5" from waist Seam) 3 Point Measurement		3/8	3/8	21	0	20 3/4	0	
FRB013-1/2	1/2 Thigh (at 1" Below Crotch)		1/4	1/4	12 1/8	0	11 3/4	0	
FRB017-1/2	1/2 Knee (at 13" Below Crotch)		1/8	1/8	8 3/8	0	8	0	
FRB032-1/2	1/2 Hem (Long pants)	Pants	1/8	1/8	7	0	6 1/2	0	Too small on sample
FRB021	Hem Depth		1/8	1/8	1	0	1	0	
FRB022	Inseam Length - Pants	Pants - Long	1/2	1/2	32	0	31 1/4	0	Too short on sample, pls hit spec.
BKB001	Back Rise - Waist Seam to Inseam		1/4	1/4	13 1/2	0	13 1/2	0	
PCTB005	Pocket - Height At Side		1/8	1/8	0	0	1/2	0	Back pocket welt height, sample was 1/2". Pls amend description and add to spec.
PCTB006	Pocket - Width At Top Edge		1/4	1/4	0	0	5 3/4	0	Back welt pocket, 5 3/4" on sample, pls amend description and add to spec
PCTB015	Front Pocket - Bag Length		1/4	1/4	0	0	10	0	Pls add to spec
PKB001	Front Pocket - Opening Horizontal Along Waist Seam		1/4	1/4	0	0	2	0	pls add to spec, sample was 2"
PKB002	Front Pocket - Opening Vertical Along Side Seam		1/4	1/4	0	0	0	0	from waist seam to the top of the bottom side gusset at pocket was 5 1/2", pls amend description and add 5 1/2" to spec.
PKB005	Back Pocket - Position from Waist or Yoke Seam at centre		1/4	1/4	3	0	2 3/4	0	

## Sample Images

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## Sample Images

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