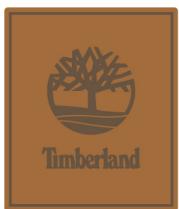




SUEDETTE PATCH

433
Dark SapphireA58
Grape Leaf

Timberland

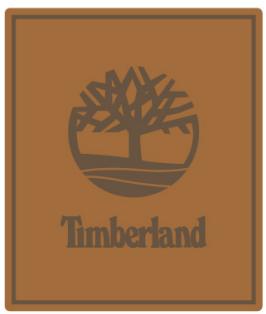
Style #	A1Y1N
Style Name	TFO Mt Tremont M65 Padded Jacket
Package	Base
Prod Mgr	Adeline Vignau
Designer	
Developer	Chanelle Joly
Technical Designer	
Sourcing	
Comments	
Style Name	Padded jkt
Short (25)	
Brief Region	
Sourcing Office	VFA
Product Line Specialist	
Product Sub Category	APP_OW_Jacket/Coat
Product Sub Collection	

Table Of Contents

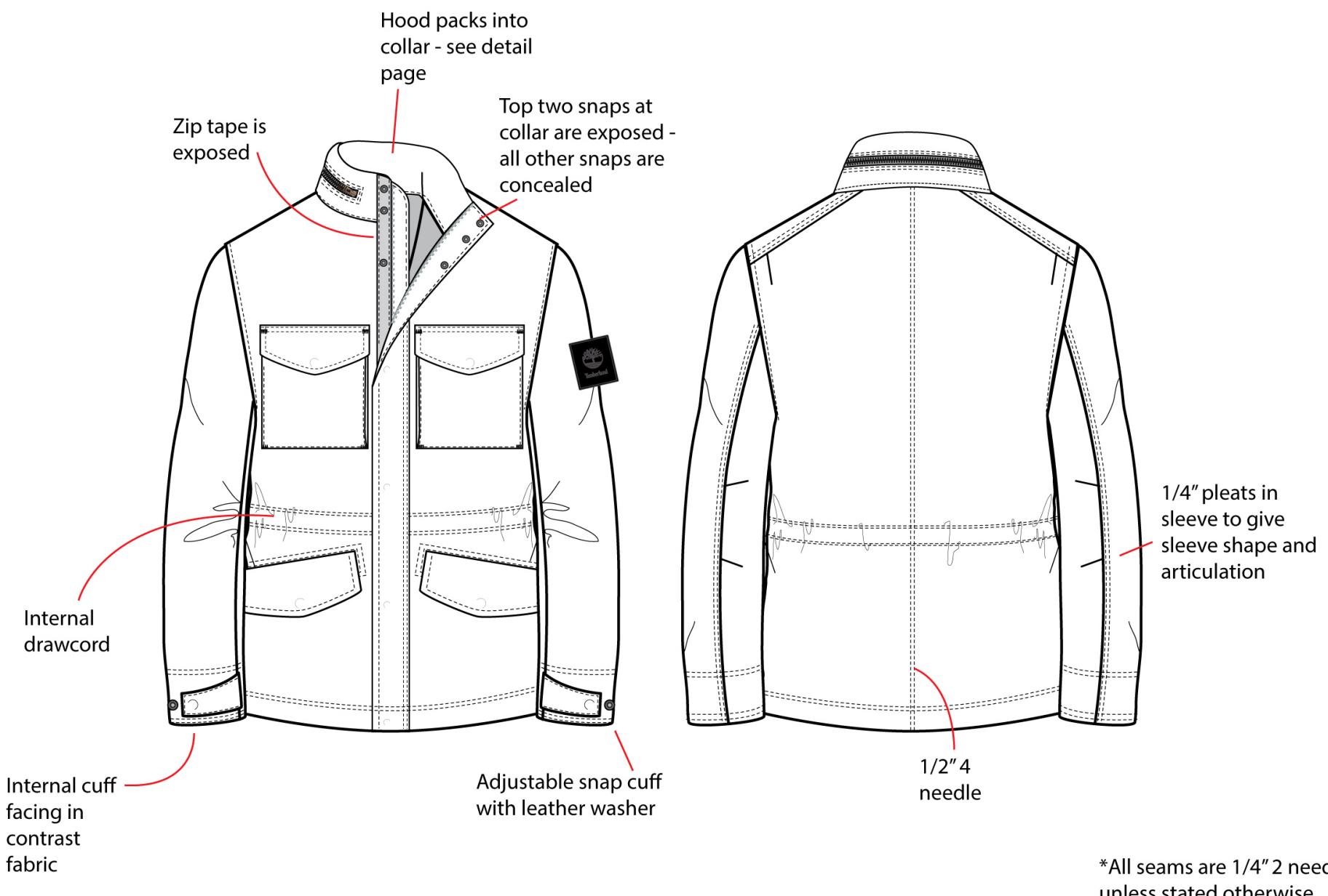
Section Name	Section Description	Status
Report Cover		
Sketches		
Bill of Materials		Unlocked
Material Images		Unlocked
Measurement Chart	FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET; Tree M Alpha Tops - Half Measurement	Unlocked
Measurement Chart - QA All Sizes	FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET; Tree M Alpha Tops - Half Measurement	Unlocked
Measurement Chart - QA Base Size	FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET; Tree M Alpha Tops - Half Measurement	Unlocked
Measurement Chart - Jumps	FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET; Tree M Alpha Tops - Half Measurement	Unlocked
Measurement Chart - How to Measure		
Sample Measurements Trends		
Sample Measurements		
Sample Comments		
Sample Images		

Sketches

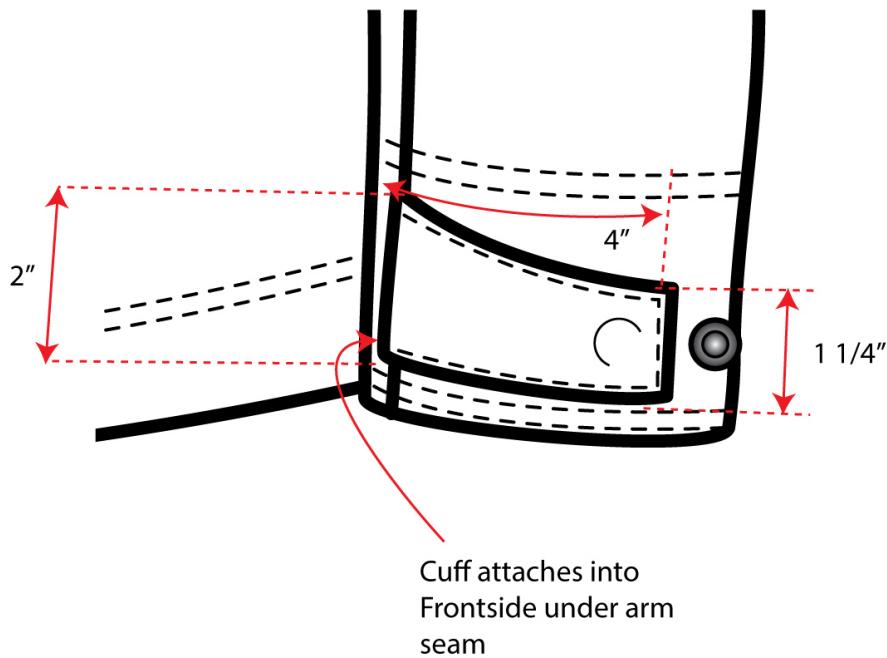
SUEDETTE PATCH



Sketches



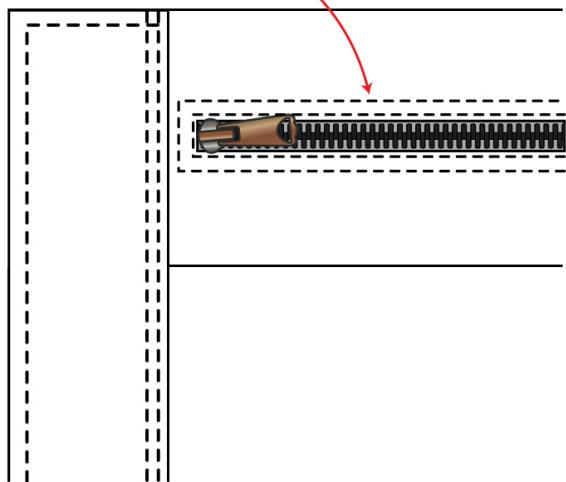
Sketches



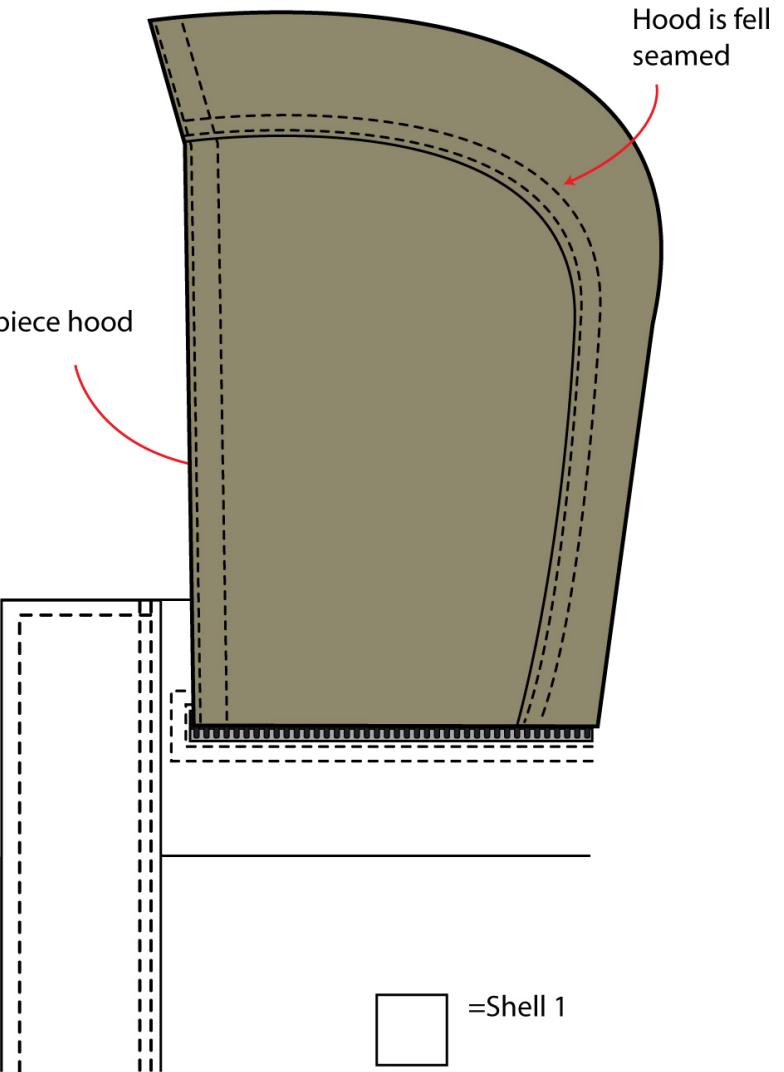
Sketches

-Hood packs into
collar with zip

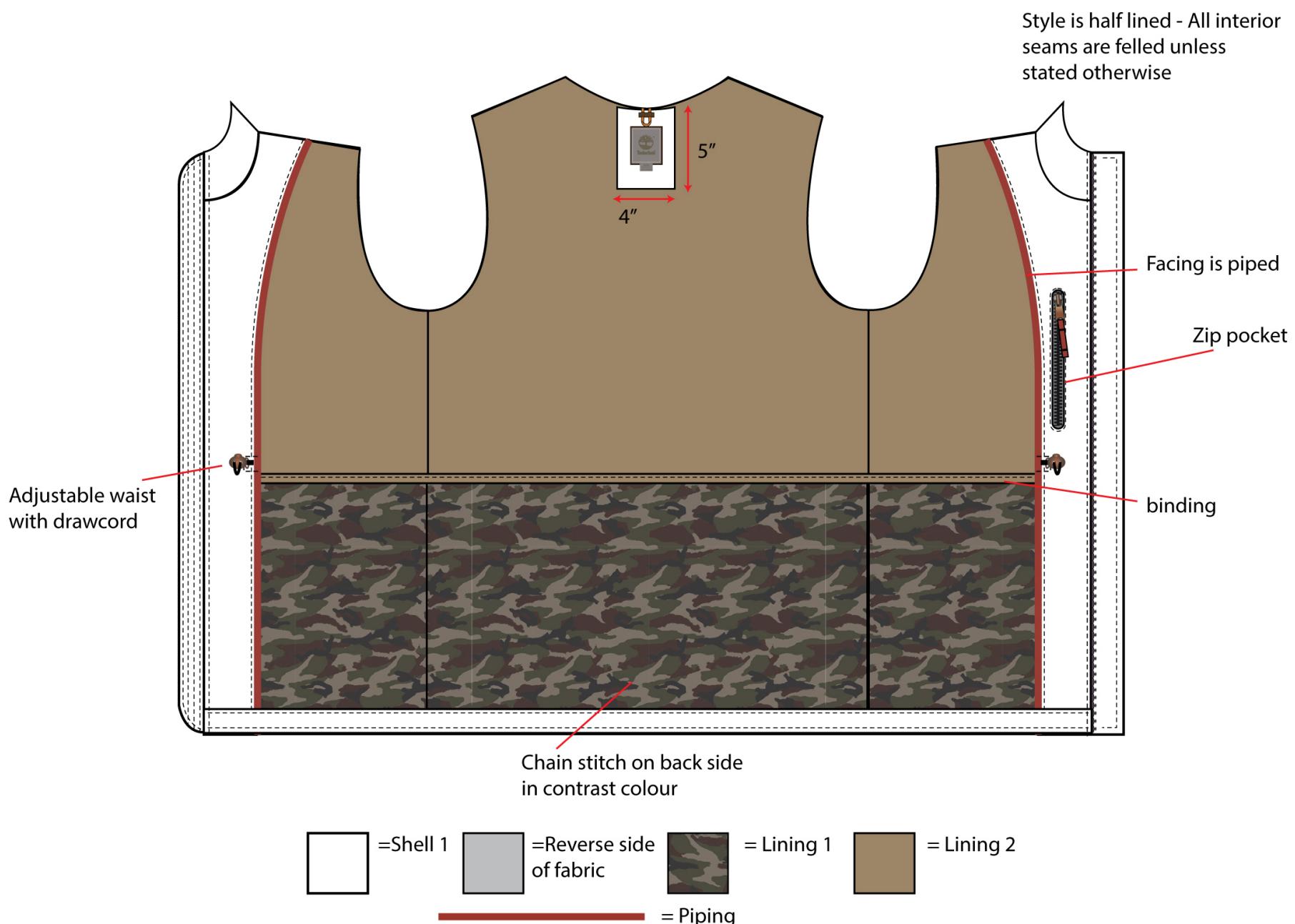
-Zip is exposed and is
topstitched with a 2
needle stitch



3 piece hood



Sketches



BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Wash								
	Product Wash / Wash LCIB Product Wash	Product Wash / Wash		\$0.000 LIST	0.0 \$0.000	WASH GARMENT WASH 20 MINUTE ENZYME WASH WITH SOFTNERS		
Fabric								
	Woven / Twill LP22 Slub BCI Cotton Twill	100% BCI Cotton / Woven / Twill / 56.0 in cuttable / 245.0 g/m2 / 20 ring x16 slub / 130X64 3/1 LHT solid dyed 245gsm NORMAL FINISH / 0.0 TBD / 0.0 TBD / TBD // (face side for ID)	KG Denim NTB835 DMSP	\$3.050 yd FA19	0.0 yd \$0.000	SHELL 1 MAIN BODY	Dark Sapphire	Grape Leaf
	Woven / Plain LAAG AOP Polyester Wicking Taffeta Lining	100% Polyester / Woven / Plain / 58.0 in cuttable / 65.0 g/m2 / 50D*50D / 0.0 TBD / 0.0 TBD / Plain // (face side for ID)	S AND E SEM63NR PRINT	\$2.050 yd FA19	0.0 yd \$0.000	LINING 1 BOTTOM BODY	Grape Leaf Urban Camo	Grape Leaf Urban Camo
	Woven / Twill LQLN replaced W1511 - 100% BCI Cotton Twill 2/1 "S" 147x72 / 40sx40s, 3.7oz/y 57"cw	100% BCI Cotton / Woven / Twill / 57.0 in cuttable / 0.0 oz/ yd2 / 40sx40s / 0.0 TBD / 0.0 TBD / N/A // (face side for ID)	COLORICH TW214-14872	\$2.100 yd LIST	0.0 yd \$0.000	LINING 2 TOP BODY	Skyway	Spicy Orange

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Fabric								
	Woven / Plain W1289 Nylon Fibre-proof Crinkle Taffeta PFC Free DWR Anti-Static finish 52in	100% Nylon / Woven / Plain / 52.0 in cuttable / 58.0 g/m2 / 30dx30d / 0.0 TBD / 0.0 TBD / Plain / Rapid Dye / (face side for ID)	MONOTEX SH-FD360WS	\$2.400 yd FA19	0.0 yd \$0.000	LINING 3 HOOD	 Dark Sapphire	 Grape Leaf
All Over Print								
	Product Graphic LQ87 TFO Urban Camo	Product Graphic //		\$0.000 LIST	1.0 \$0.000	ALL OVER PRINT	 Grape Leaf Urban Camo	 Grape Leaf Urban Camo
Branding								
 	Patch LQM2 (Start from FA19) Imitation SUEDE + Hot Print logo rectangular patch	// TBD Color Positions: 1: Microfibre color 2: Heat emboss	Cadicasia Group Hong Kong Ltd. quality as LOBM 70mm x 60mm (34mm-tree)	\$0.780 ea LIST	1.0 \$0.780	BRANDING RSHAW SLEEVE	 Wheat Boot	 Wheat Boot
Trims								
	Narrow Goods / Other PROTR33 5 mm shoe lace cord - 100/ polyester	/ Narrow Goods / Other / TBD / Color Positions: 1: color 1 2: color 2	WILSON GARMENT ACCESSORIES DC1884 5mm	\$0.065 yd LIST	0.0 yd \$0.000	HANGER LOOP CB	 Brick Red-Aurora	 Brick Red-Aurora
	Zipper Pull LAJA (Start from SS18) Zipper puller with Timberland logo on both sides	// TBD	YKK-Zipper #5 Metal open end zipper by left insert, with auto lock slider "DA8TB077"	\$0.000 in LIST	1.0 in \$0.000	ZIPPER 1 PULLER CF	 Slider: Metal plated-Antique Copper X	 Slider: Metal plated-Antique Copper X

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Trims								
	Zipper LBGH (Start from SS18) Zipper teeth	/ Zipper /// TBD / TBD / TBD / TBD / TBD	YKK-Zipper #5 metal*	\$0.000 LIST	1.0 \$0.000	ZIPPER 1 TEETH CF	(^)Teeth: Metal plated-Antique Copper GTX	(^)Teeth: Metal plated-Antique Copper GTX
	Tape LBGF (Start from SS18) YKK zipper tape with solid colour	/ / TBD	YKK-Zipper standard	\$0.000 LIST	1.0 \$0.000	ZIPPER 1 TAPE CF	YKK 910 U48/ Gibraltar Sea	Duffel Bag
	Tape LB5U Polyester non-elastic thick grosgrain tape - 100/polyester	/ / TBD	WILSON GARMENT ACCESSORIES 10mm	\$0.095 yd LIST	1.0 yd \$0.095	ZIPPER 1 EXTENSION CF	Dark Sapphire	Grape Leaf
	Zipper LBJX (Start from SS18) Zipper puller Z3100	/ Zipper /// TBD / TBD / TBD / TBD / TBD	YKK-Zipper Z3100 #5 Reverse Coil closed end zipper, with reverse auto lock slider "DA8BTB070" and plastic top stop	\$0.000 LIST	1.0 \$0.000	ZIPPER 2 PULLER INNER CHEST POCKET	Skyway	Spicy Orange
	Zipper LBJQ (Start from SS18) Zipper teeth	/ Zipper /// TBD / TBD / TBD / TBD / TBD	YKK-Zipper #5 Reverse Coil	\$0.000 LIST	1.0 \$0.000	ZIPPER 2 TEETH INNER CHEST POCKET	Skyway	Spicy Orange
	Tape LBGF (Start from SS18) YKK zipper tape with solid colour	/ / TBD	YKK-Zipper standard	\$0.000 LIST	1.0 \$0.000	ZIPPER 2 TAPE INNER CHEST POCKET	Skyway	Spicy Orange
	Tape LB5U Polyester non-elastic thick grosgrain tape - 100/polyester	/ / TBD	WILSON GARMENT ACCESSORIES 10mm	\$0.095 yd LIST	1.0 yd \$0.095	ZIPPER 2 EXTENSION INNER CHEST POCKET	Gibraltar Sea	Duffel Bag

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Trims								
	Zipper Pull LAJA (Start from SS18) Zipper puller with Timberland logo on both sides	// TBD	YKK-Zipper #5 Metal closed end zipper, with auto lock slider "DA8TB077"	\$0.000 in LIST	1.0 in \$0.000	ZIPPER 3 PULLER COLLAR	 Slider: Metal plated-Antique Copper X	 Slider: Metal plated-Antique Copper X
	Zipper LBGH (Start from SS18) Zipper teeth	/ Zipper /// TBD / TBD / TBD / TBD / TBD / TBD	YKK-Zipper #5 metal*	\$0.000 LIST	1.0 \$0.000	ZIPPER 3 TEETH COLLAR	 (^) Teeth: Metal plated-Antique Copper GTX	 (^) Teeth: Metal plated-Antique Copper GTX
	Tape LBGF (Start from SS18) YKK zipper tape with solid colour	// TBD	YKK-Zipper standard	\$0.000 LIST	1.0 \$0.000	ZIPPER 3 TAPE COLLAR	YKK 168 433/Dark Sapphire	YKK 194 A58/Grape Leaf
	Snap / Other S2075 Metal snap with double logos (Spring mode for light fabric)	TBD / Snap / Other // TBD	PRYM FASHION LTD 26L	\$64.760 1000 LIST	2.0 ea \$0.130	SNAP 1 CF TOP COLLAR	 Oxidized Copper	 Oxidized Copper
	Snap LJWQ (Start from SS18) Concealed snap	TBD / Snap /// TBD	PRYM FASHION LTD 24L	\$69.800 1000 LIST	11.0 ea \$0.768	SNAP 2 CF - CHEST AND BOTTOM POCKETS - CUFFS	304 oxidized copper	304 oxidized copper
	Snap / TBD LBCE Plastic washer	Plastic / Snap / TBD // TBD	26L	\$0.000 ea LIST	2.0 ea \$0.000	SNAP WASHER 1 CF TOP COLLAR	Clear	Clear
	Snap / TBD LBCE Plastic washer	Plastic / Snap / TBD // TBD	24L	\$0.000 ea LIST	11.0 ea \$0.000	SNAP WASHER 2 CF - CHEST AND BOTTOM POCKETS - CUFFS	Clear	Clear

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Trims								
	Cord LBKK (Start from SS18) local sourced cotton draw cord	/ TBD	WILSON GARMENT ACCESSORIES TT2199 6mm (Solid color)	\$0.210 yd LIST	1.0 yd \$0.210	DRAWCORD WAIST	 Gibraltar Sea	 Duffel Bag
	Cord Lock / Stopper CL1857 Metal cord adjuster with bead	TBD / Cord Lock / Stopper	PRYM FASHION LTD 19mm	\$226.580 1000 LIST	2.0 ea \$0.453	CORD LOCK WAIST	304 Oxidized Copper	304 Oxidized Copper
	Eyelet / Grommet GR1707 Non Branded Grommet Eyelet	TBD / Grommet /	PRYM FASHION LTD 18L with 6mm hole	\$16.160 1000 LIST	4.0 ea \$0.065	EYELET WAIST	304 Oxidized Copper	304 Oxidized Copper
	Tape LB5U Polyester non-elastic thick grosgrain tape - 100/polyester	/ TBD	WILSON GARMENT ACCESSORIES 5mm	\$0.076 yd LIST	1.0 yd \$0.076	WEBBING TAPE WAIST - TO HOLD CORD LOCK	 Dark Sapphire	 Grape Leaf
	Narrow Goods / Other TT2162 Platted cotton flat piping - 100/ cotton	/ Narrow Goods / Other / TBD /	WILSON GARMENT ACCESSORIES 10mm	\$0.278 yd LIST	1.0 yd \$0.278	PIPING LINING	 Gibraltar Sea	 Duffel Bag
Interlining								
	Padding LPKZ (Start from FA19) Freudenberg 92% recycled Basic SP range	/ Filling // TBD TBD	FREUDENBERG (CN) SP80	\$0.770 yd LIST	0.0 yd \$0.000	FILL BODY	White	White
	Padding LPKZ (Start from FA19) Freudenberg 92% recycled Basic SP range	/ Filling // TBD TBD	FREUDENBERG (CN) SP60	\$0.770 yd LIST	0.0 yd \$0.000	FILL SLEEVE	White	White

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Interlining								
	Non Woven / TBD LBIT Non Woven Interlining	100% Polyester / Non Woven / TBD / 0.0 in cuttable/ 0.0 g / 0.0 TBD thick / 0.0 TBD / 0.0 TBD // (face side for ID)	Light Weight	\$0.000 LIST	0.0 \$0.000	INTERFACING WHERE NEEDED	Charcoal	Charcoal
Thread								
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	GENERAL STITCHING TEX 80 SPI 10	Coats C7939 433/Dark Sapphire	Coats C5727 A58/Grape Leaf
	Thread LASA Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	TOP STITCHING TEX 80 SPI 10	Coats C7939 433/Dark Sapphire	Coats C5727 A58/Grape Leaf
Standard Label								
	Label Trim / Other L3635 Regular woven label with tree	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 47 X 25MM	\$0.029 ea LIST	1.0 ea \$0.029	MAIN LABEL CB	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Label Trim / Other L3672 Woven sizing label with coo - NA,MX, AP (XXS to 3XL)	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 44mmx30mm	\$0.019 ea LIST	1.0 ea \$0.019	SIZE LABEL BELOW MAIN LABEL (WITH COO)	Pale Grey-Nine Iron	Pale Grey-Nine Iron
	Label Trim LBCL Woven size label without Coo - EU, CASA, BZ (XXS to 3XL)	/ Label / / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3763 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	SIZE LABEL BELOW MAIN LABEL (WITHOUT COO)	Pale Grey-Nine Iron	Pale Grey-Nine Iron

BILL OF MATERIALS

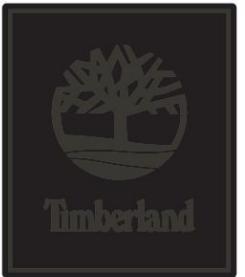
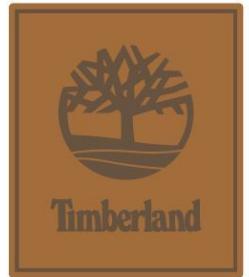
(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Dark Sapphire 433	Grape Leaf A58
Standard Label								
	Care Label LAV5 Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm (\$ 0.0189/pc)	\$0.057 set LIST	1.0 set \$0.057	CARE AND CONTENT LABEL SIDE SEAM	White-Black	White-Black
	Care Label LBI7 Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set LIST	1.0 set \$0.037	CARE AND CONTENT LABEL SIDE SEAM	White-Black	White-Black
Hangtag								
	Hang Tag LBI9 Card Stock UPC Ticket	Color Positions: 1: Base 2: Text	AVERY DENNISON RMB1	\$0.000 1000 LIST	1.0 ea \$0.000	UPC UPC TICKET - REFER TO VENDOR COMPLIANCE MANUAL - RMB1	White-Black	White-Black
Packaging								
	Sticker LAVE TBL UPC Sticker	Color Positions: 1: Base 2: Text	AVERY DENNISON TIM-LB-N(RMC1) TBL UPC Sticker	\$0.000 1000 LIST	1.0 ea \$0.000	UPC RMC1 - REFER TO VENDOR COMPLIANCE MANUAL - POLY BAG - RMC1	White-Black	White-Black

MATERIAL IMAGES

Patch LQM2**Office****Mill/Supplier**

Cadicasia Group Hong Kong Ltd.

Article #**Cord Lock CL1857****Office**

VF Asia

Mill/Supplier

PRYM FASHION LTD

Article #**Eyelet GR1707****Office**

VF Asia

Mill/Supplier

PRYM FASHION LTD

Article #

MATERIAL IMAGES

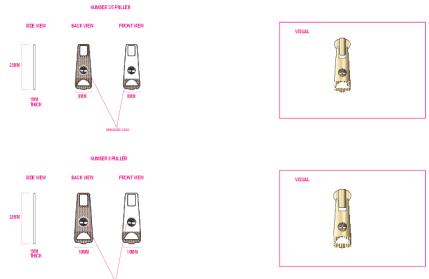
Zipper Pull LAJA**Office****Mill/Supplier**

YKK-Zipper

Article #

Timberland SS18 - BRANDING

BRANDED PULL REF:

**Tape LB5U****Office****Mill/Supplier**

WILSON GARMENT

ACCESSORIES

Article #**Zipper LBJX****Office****Zip puller Z3100 (old code)****new code:**

- **LBGA** (for Metal/Metalluxe)
- **LBJX** (for Coil/Vision)

**Snap LJWQ****Office****Mill/Supplier**

PRYM FASHION LTD

Article #

MATERIAL IMAGES

Narrow Goods PROTR33**Office**

VF Asia

Mill/Supplier

WILSON GARMENT

ACCESSORIES

Article #

DC1884

Snap S2075**Office**

VF Asia

Mill/Supplier

PRYM FASHION LTD

Article #**Narrow Goods TT2162****Office**

VF Asia

Mill/Supplier

WILSON GARMENT

ACCESSORIES

Article #

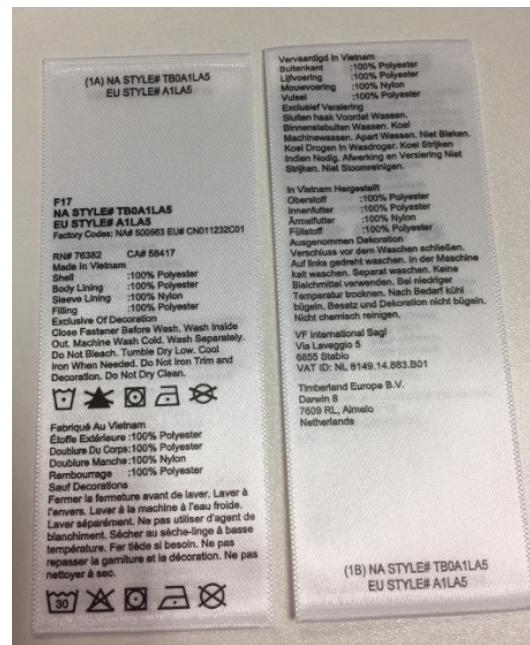
MATERIAL IMAGES

Label Trim L3672

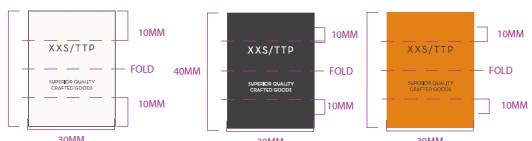
Office
VF Asia
Mill/Supplier
Silver Printing
Article #

**Care Label LAV5**

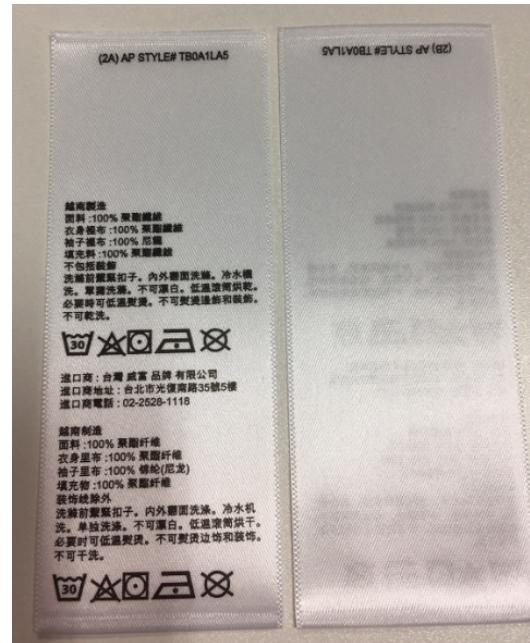
Office
Mill/Supplier
AVERY DENNISON
Article #
L3445 Care Label (EU/NA Markets)

**Label Trim LBCL**

Office
Mill/Supplier
Silver Printing
Article #
L3763

**Care Label LBI7**

Office
Mill/Supplier
AVERY DENNISON
Article #
TMB-L3446



MATERIAL IMAGES

Hang Tag LBI9**Office**

Mill/Supplier
AVERY DENNISON
Article #
RMB1

**Sticker LAVE****Office**

Mill/Supplier
AVERY DENNISON
Article #
TIM-LB-N(RMC1) TBL
UPC Sticker



Measurement Chart - FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET (Tree M Alpha Tops - Half Measurement)

Code	Description	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	2XL	3XL		
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	27 1/2	28	28 1/2	29 1/4	30	30 3/4	31 1/2		
FRT011/N	Across Shoulder		Yes	0	1/4	18 1/4	18 3/4	19 1/4	19 3/4	20 1/4	20 3/4	21 1/4		
BKT004/N	Across Back (at 7" from HPS)		Yes	1/4	1/4	17	17 3/4	18 1/2	19 1/4	20	20 3/4	21 1/2		
FRT013/N	Across Front (at 7" from HPS)		Yes	1/4	1/4	14 7/8	15 5/8	16 3/8	17 1/8	17 7/8	18 5/8	19 3/8		
FRT018-1/21/2 Chest (1" Below Armhole)			Yes	3/8	3/8	20	21 1/2	23	24 1/2	26	27 1/2	29		
FRT019	Top of Waist channel - Position from HPS		Yes	0	0	16 3/4	17 1/8	17 1/2	17 7/8	18 1/4	18 5/8	19		
FRT020-1/21/2 waist (at 21" from HPS)			Yes	3/8	3/8	19 1/2	21	22 1/2	24	25 1/2	27	28 1/2		
FRT026-1/21/2 Hem Straight			Yes	3/8	3/8	20	21 1/2	23	24 1/2	26	27 1/2	29		
ART001	Armhole - Straight		Yes	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4	11 1/8	11 1/2		
ART007-1/21/2 Bicep (1" Below Armhole)			Yes	1/4	1/4	7 3/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10		
ART009-1/21/2 Elbow (at 12" from Cuff edge)			Yes	1/8	1/8	6 3/4	7 1/8	7 1/2	7 7/8	8 1/4	8 5/8	9		
ART012-1/21/2 Cuff			Yes	1/8	1/8	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7		
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	3/8	3/8	35	35 1/2	36	36 3/4	37 1/2	38 1/4	39		
BKT001	Neck - Width Seam to Seam		Yes	1/4	1/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2		
NCT001	Collar Height at Front		Yes	1/8	1/8	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4		
NCT001	Collar Height at Back		Yes	1/8	1/8	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2		
NCT037	Collar - Length at Outer Edge incl. zipper		Yes	3/8	3/8	18 1/2	19 1/4	20	20 3/4	21 1/2	22 1/4	23		
NCT007	Collar - Length at Neck Seam incl. zipper		Yes	3/8	3/8	19	19 3/4	20 1/2	21 1/4	22	22 3/4	23 1/2		
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	3 5/8	3 3/4	3 7/8	4	4 1/8	4 1/4	4 3/8		
NCT018	Hood - Opening Straight		Yes	1/4	1/4	12 3/4	13	13	13 1/4	13 1/4	13 1/2	13 1/2		
NCT020-1/21/2 Hood Width at Half Hood Height			Yes	1/4	1/4	9 1/2	9 7/8	10 1/4	10 5/8	11	11 3/8	11 3/4		
NCT021	Hood - Run/Length		Yes	1/4	1/4	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8	22 1/2		
NCT027	CF Zip Length		Yes	1/4	1/4	27 3/4	28 1/4	28 3/4	29 1/2	30 1/4	31	31 3/4		
PCTB001	CHEST Pocket - Position from HPS		Yes	1/4	1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4		
PCTB002	CHEST Pocket - Position from CF		Yes	1/8	1/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3		
PCTB002	HIP Pocket - Position from CF		Yes	1/8	1/8	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3		
PCTB004	CHEST Pocket - Height At Centre (included flap)		Yes	1/4	1/4	6	6 1/2	6 1/2	6 1/2	7	7	7 1/2		
PCTB004	HIP Pocket - Height At Centre (included flap)		Yes	1/4	1/4	8 1/2	9	9	9	9 1/2	9 1/2	10		
PCTB006	CHEST Pocket - Width At Top Edge		Yes	1/4	1/4	5 1/4	5 3/4	5 3/4	5 3/4	6 1/4	6 1/4	6 3/4		
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2		
PCTB010	HIP Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	3	3	3	3	3	3	3		
PCTB010	HIP Pocket - Flap Depth at Side		Yes	1/8	1/8	2	2	2	2	2	2	2		
PCTB010	CHEST Pocket - Flap Depth at Side		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2		
PCTB011	CHEST Pocket - Flap Width at Top Edge		Yes	1/4	1/4	5	5 1/2	5 1/2	5 1/2	6	6	6 1/2		
PCTB011	HIP Pocket - Flap Width at Top Edge		Yes	1/4	1/4	7 1/4	7 3/4	7 3/4	7 3/4	8 1/4	8 1/4	8 3/4		

Set A

Measurement Chart - QA All Sizes - FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET (Tree M Alpha Tops - Half Measurement)

Code	Description	Variation	QC	Tol(-)	Tol(+)	XS		S		M		L		XL
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	27 1/2		28		28 1/2		29 1/4		30
FRT011/N	Across Shoulder		Yes	0	1/4	18 1/4		18 3/4		19 1/4		19 3/4		20 1/4
BKT004/N	Across Back (at 7" from HPS)		Yes	1/4	1/4	17		17 3/4		18 1/2		19 1/4		20
FRT013/N	Across Front (at 7" from HPS)		Yes	1/4	1/4	14 7/8		15 5/8		16 3/8		17 1/8		17 7/8
FRT018-1/21/2 Chest (1" Below Armhole)			Yes	3/8	3/8	20		21 1/2		23		24 1/2		26
FRT019	Top of Waist channel - Position from HPS		Yes	0	0	16 3/4		17 1/8		17 1/2		17 7/8		18 1/4
FRT020-1/21/2 waist (at 21" from HPS)			Yes	3/8	3/8	19 1/2		21		22 1/2		24		25 1/2
FRT026-1/21/2 Hem Straight			Yes	3/8	3/8	20		21 1/2		23		24 1/2		26
ART001	Armhole - Straight		Yes	1/4	1/4	9 1/4		9 5/8		10		10 3/8		10 3/4
ART007-1/21/2 Bicep (1" Below Armhole)			Yes	1/4	1/4	7 3/4		8 1/8		8 1/2		8 7/8		9 1/4
ART009-1/21/2 Elbow (at 12" from Cuff edge)			Yes	1/8	1/8	6 3/4		7 1/8		7 1/2		7 7/8		8 1/4
ART012-1/21/2 Cuff			Yes	1/8	1/8	5 1/2		5 3/4		6		6 1/4		6 1/2
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	3/8	3/8	35		35 1/2		36		36 3/4		37 1/2
BKT001	Neck - Width Seam to Seam		Yes	1/4	1/4	8		8 1/4		8 1/2		8 3/4		9
NCT001	Collar Height at Front		Yes	1/8	1/8	3 1/4		3 1/4		3 1/4		3 1/4		3 1/4
NCT001	Collar Height at Back		Yes	1/8	1/8	3 1/2		3 1/2		3 1/2		3 1/2		3 1/2
NCT037	Collar - Length at Outer Edge incl. zipper		Yes	3/8	3/8	18 1/2		19 1/4		20		20 3/4		21 1/2
NCT007	Collar - Length at Neck Seam incl. zipper		Yes	3/8	3/8	19		19 3/4		20 1/2		21 1/4		22
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	3 5/8		3 3/4		3 7/8		4		4 1/8
NCT018	Hood - Opening Straight		Yes	1/4	1/4	12 3/4		13		13		13 1/4		13 1/4
NCT020-1/21/2 Hood Width at Half Hood Height			Yes	1/4	1/4	9 1/2		9 7/8		10 1/4		10 5/8		11
NCT021	Hood - Run/Length		Yes	1/4	1/4	20 1/4		20 5/8		21		21 3/8		21 3/4
NCT027	CF Zip Length		Yes	1/4	1/4	27 3/4		28 1/4		28 3/4		29 1/2		30 1/4
PCTB001	CHEST Pocket - Position from HPS		Yes	1/4	1/4	7 1/4		7 1/2		7 3/4		8		8 1/4
PCTB002	CHEST Pocket - Position from CF		Yes	1/8	1/8	1 1/2		1 3/4		2		2 1/4		2 1/2
PCTB002	HIP Pocket - Position from CF		Yes	1/8	1/8	1 1/2		1 3/4		2		2 1/4		2 1/2
PCTB004	CHEST Pocket - Height At Centre (included flap)		Yes	1/4	1/4	6		6 1/2		6 1/2		6 1/2		7
PCTB004	HIP Pocket - Height At Centre (included flap)		Yes	1/4	1/4	8 1/2		9		9		9		9 1/2
PCTB006	CHEST Pocket - Width At Top Edge		Yes	1/4	1/4	5 1/4		5 3/4		5 3/4		5 3/4		6 1/4
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	2 1/2		2 1/2		2 1/2		2 1/2		2 1/2
PCTB010	HIP Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	3		3		3		3		3
PCTB010	HIP Pocket - Flap Depth at Side		Yes	1/8	1/8	2		2		2		2		2
PCTB010	CHEST Pocket - Flap Depth at Side		Yes	1/8	1/8	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2
PCTB011	CHEST Pocket - Flap Width at Top Edge		Yes	1/4	1/4	5		5 1/2		5 1/2		5 1/2		6
PCTB011	HIP Pocket - Flap Width at Top Edge		Yes	1/4	1/4	7 1/4		7 3/4		7 3/4		7 3/4		8 1/4

Set B

Measurement Chart - QA All Sizes - FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET (Tree M Alpha Tops - Half Measurement)

Code	Description	Variation	QC	Tol(-)	Tol(+)	2XL		3XL					
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	30 3/4		31 1/2					
FRT011/N	Across Shoulder		Yes	0	1/4	20 3/4		21 1/4					
BKT004/N	Across Back (at 7" from HPS)		Yes	1/4	1/4	20 3/4		21 1/2					
FRT013/N	Across Front (at 7" from HPS)		Yes	1/4	1/4	18 5/8		19 3/8					
FRT018-1/21/2 Chest (1" Below Armhole)			Yes	3/8	3/8	27 1/2		29					
FRT019	Top of Waist channel - Position from HPS		Yes	0	0	18 5/8		19					
FRT020-1/21/2 waist (at 21" from HPS)			Yes	3/8	3/8	27		28 1/2					
FRT026-1/21/2 Hem Straight			Yes	3/8	3/8	27 1/2		29					
ART001	Armhole - Straight		Yes	1/4	1/4	11 1/8		11 1/2					
ART007-1/21/2 Bicep (1" Below Armhole)			Yes	1/4	1/4	9 5/8		10					
ART009-1/21/2 Elbow (at 12" from Cuff edge)			Yes	1/8	1/8	8 5/8		9					
ART012-1/21/2 Cuff			Yes	1/8	1/8	6 3/4		7					
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	3/8	3/8	38 1/4		39					
BKT001	Neck - Width Seam to Seam		Yes	1/4	1/4	9 1/4		9 1/2					
NCT001	Collar Height at Front		Yes	1/8	1/8	3 1/4		3 1/4					
NCT001	Collar Height at Back		Yes	1/8	1/8	3 1/2		3 1/2					
NCT037	Collar - Length at Outer Edge incl. zipper		Yes	3/8	3/8	22 1/4		23					
NCT007	Collar - Length at Neck Seam incl. zipper		Yes	3/8	3/8	22 3/4		23 1/2					
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	4 1/4		4 3/8					
NCT018	Hood - Opening Straight		Yes	1/4	1/4	13 1/2		13 1/2					
NCT020-1/21/2 Hood Width at Half Hood Height			Yes	1/4	1/4	11 3/8		11 3/4					
NCT021	Hood - Run/Length		Yes	1/4	1/4	22 1/8		22 1/2					
NCT027	CF Zip Length		Yes	1/4	1/4	31		31 3/4					
PCTB001	CHEST Pocket - Position from HPS		Yes	1/4	1/4	8 1/2		8 3/4					
PCTB002	CHEST Pocket - Position from CF		Yes	1/8	1/8	2 3/4		3					
PCTB002	HIP Pocket - Position from CF		Yes	1/8	1/8	2 3/4		3					
PCTB004	CHEST Pocket - Height At Centre (included flap)		Yes	1/4	1/4	7		7 1/2					
PCTB004	HIP Pocket - Height At Centre (included flap)		Yes	1/4	1/4	9 1/2		10					
PCTB006	CHEST Pocket - Width At Top Edge		Yes	1/4	1/4	6 1/4		6 3/4					
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	2 1/2		2 1/2					
PCTB010	HIP Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	3		3					
PCTB010	HIP Pocket - Flap Depth at Side		Yes	1/8	1/8	2		2					
PCTB010	CHEST Pocket - Flap Depth at Side		Yes	1/8	1/8	1 1/2		1 1/2					
PCTB011	CHEST Pocket - Flap Width at Top Edge		Yes	1/4	1/4	6		6 1/2					
PCTB011	HIP Pocket - Flap Width at Top Edge		Yes	1/4	1/4	8 1/4		8 3/4					

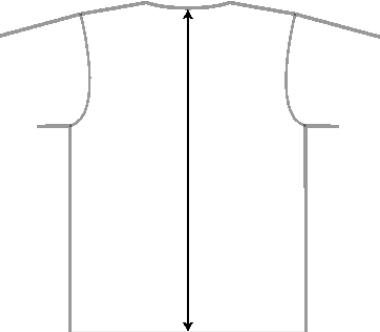
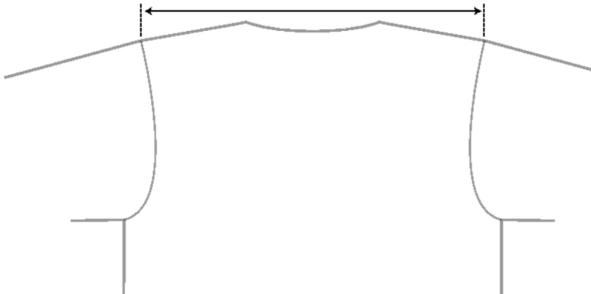
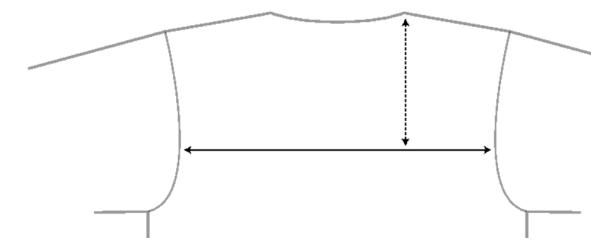
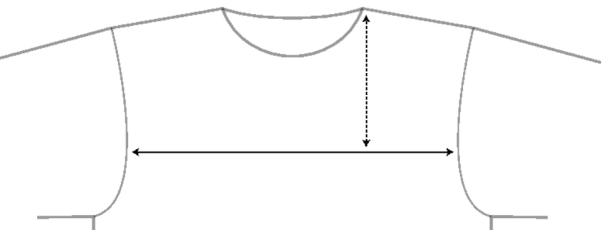
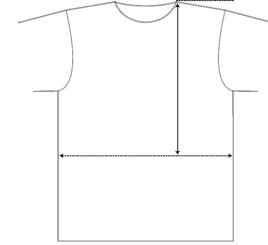
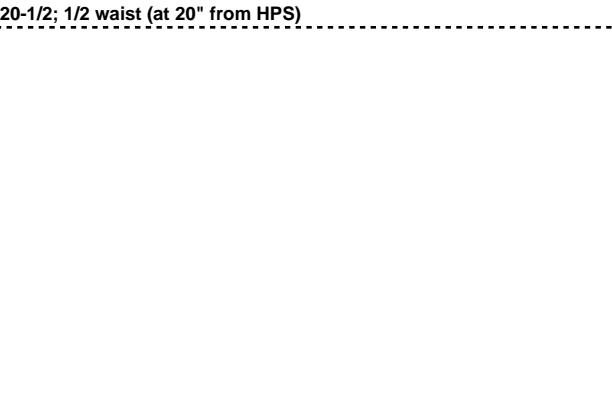
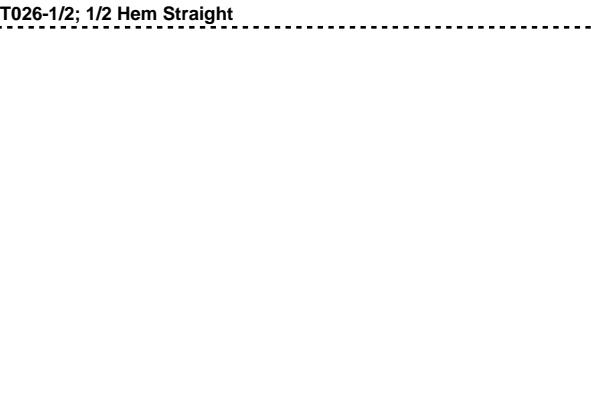
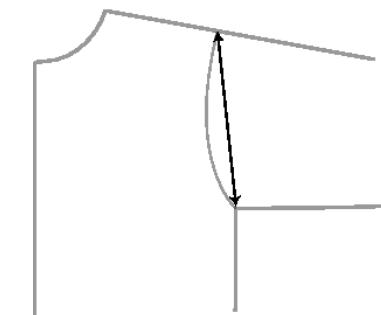
Measurement Chart - QA Base Size - FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET (Tree M Alpha Tops - Half Measurement)

Code	Description	Variation	QC	Tol(-)	Tol(+)	M									
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	28 1/2									
FRT011/N	Across Shoulder		Yes	0	1/4	19 1/4									
BKT004/N	Across Back (at 7" from HPS)		Yes	1/4	1/4	18 1/2									
FRT013/N	Across Front (at 7" from HPS)		Yes	1/4	1/4	16 3/8									
FRT018-1/21/2 Chest (1" Below Armhole)			Yes	3/8	3/8	23									
FRT019	Top of Waist channel - Position from HPS		Yes	0	0	17 1/2									
FRT020-1/21/2 waist (at 21" from HPS)			Yes	3/8	3/8	22 1/2									
FRT026-1/21/2 Hem Straight			Yes	3/8	3/8	23									
ART001	Armhole - Straight		Yes	1/4	1/4	10									
ART007-1/21/2 Bicep (1" Below Armhole)			Yes	1/4	1/4	8 1/2									
ART009-1/21/2 Elbow (at 12" from Cuff edge)			Yes	1/8	1/8	7 1/2									
ART012-1/21/2 Cuff			Yes	1/8	1/8	6									
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	3/8	3/8	36									
BKT001	Neck - Width Seam to Seam		Yes	1/4	1/4	8 1/2									
NCT001	Collar Height at Front		Yes	1/8	1/8	3 1/4									
NCT001	Collar Height at Back		Yes	1/8	1/8	3 1/2									
NCT037	Collar - Length at Outer Edge incl. zipper		Yes	3/8	3/8	20									
NCT007	Collar - Length at Neck Seam incl. zipper		Yes	3/8	3/8	20 1/2									
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	3 7/8									
NCT018	Hood - Opening Straight		Yes	1/4	1/4	13									
NCT020-1/21/2 Hood Width at Half Hood Height			Yes	1/4	1/4	10 1/4									
NCT021	Hood - Run/Length		Yes	1/4	1/4	21									
NCT027	CF Zip Length		Yes	1/4	1/4	28 3/4									
PCTB001	CHEST Pocket - Position from HPS		Yes	1/4	1/4	7 3/4									
PCTB002	CHEST Pocket - Position from CF		Yes	1/8	1/8	2									
PCTB002	HIP Pocket - Position from CF		Yes	1/8	1/8	2									
PCTB004	CHEST Pocket - Height At Centre (included flap)		Yes	1/4	1/4	6 1/2									
PCTB004	HIP Pocket - Height At Centre (included flap)		Yes	1/4	1/4	9									
PCTB006	CHEST Pocket - Width At Top Edge		Yes	1/4	1/4	5 3/4									
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	2 1/2									
PCTB010	HIP Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	3									
PCTB010	HIP Pocket - Flap Depth at Side		Yes	1/8	1/8	2									
PCTB010	CHEST Pocket - Flap Depth at Side		Yes	1/8	1/8	1 1/2									
PCTB011	CHEST Pocket - Flap Width at Top Edge		Yes	1/4	1/4	5 1/2									
PCTB011	HIP Pocket - Flap Width at Top Edge		Yes	1/4	1/4	7 3/4									

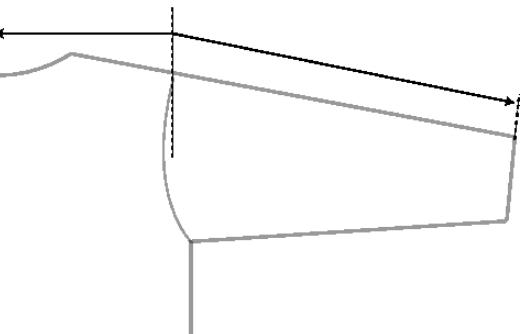
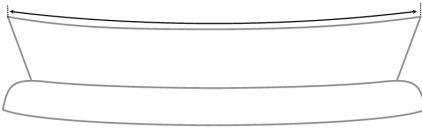
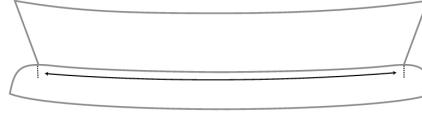
Measurement Chart - Jumps - FH19 A1Y1N GF TFO M65 MT TREMONT PADDED JACKET (Tree M Alpha Tops - Half Measurement)

Code	Description	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	2XL	3XL			
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	1/2	1/2	28 1/2	3/4	3/4	3/4	3/4			
FRT011/N	Across Shoulder		Yes	0	1/4	1/2	1/2	19 1/4	1/2	1/2	1/2	1/2			
BKT004/N	Across Back (at 7" from HPS)		Yes	1/4	1/4	3/4	3/4	18 1/2	3/4	3/4	3/4	3/4			
FRT013/N	Across Front (at 7" from HPS)		Yes	1/4	1/4	3/4	3/4	16 3/8	3/4	3/4	3/4	3/4			
FRT018-1/21/2 Chest (1" Below Armhole)			Yes	3/8	3/8	1 1/2	1 1/2	23	1 1/2	1 1/2	1 1/2	1 1/2			
FRT019	Top of Waist channel - Position from HPS		Yes	0	0	3/8	3/8	17 1/2	3/8	3/8	3/8	3/8			
FRT020-1/21/2 waist (at 21" from HPS)			Yes	3/8	3/8	1 1/2	1 1/2	22 1/2	1 1/2	1 1/2	1 1/2	1 1/2			
FRT026-1/21/2 Hem Straight			Yes	3/8	3/8	1 1/2	1 1/2	23	1 1/2	1 1/2	1 1/2	1 1/2			
ART001	Armhole - Straight		Yes	1/4	1/4	3/8	3/8	10	3/8	3/8	3/8	3/8			
ART007-1/21/2 Bicep (1" Below Armhole)			Yes	1/4	1/4	3/8	3/8	8 1/2	3/8	3/8	3/8	3/8			
ART009-1/21/2 Elbow (at 12" from Cuff edge)			Yes	1/8	1/8	3/8	3/8	7 1/2	3/8	3/8	3/8	3/8			
ART012-1/21/2 Cuff			Yes	1/8	1/8	1/4	1/4	6	1/4	1/4	1/4	1/4			
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	3/8	3/8	1/2	1/2	36	3/4	3/4	3/4	3/4			
BKT001	Neck - Width Seam to Seam		Yes	1/4	1/4	1/4	1/4	8 1/2	1/4	1/4	1/4	1/4			
NCT001	Collar Height at Front		Yes	1/8	1/8	0	0	3 1/4	0	0	0	0			
NCT001	Collar Height at Back		Yes	1/8	1/8	0	0	3 1/2	0	0	0	0			
NCT037	Collar - Length at Outer Edge incl. zipper		Yes	3/8	3/8	3/4	3/4	20	3/4	3/4	3/4	3/4			
NCT007	Collar - Length at Neck Seam incl. zipper		Yes	3/8	3/8	3/4	3/4	20 1/2	3/4	3/4	3/4	3/4			
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	1/8	1/8	3 7/8	1/8	1/8	1/8	1/8			
NCT018	Hood - Opening Straight		Yes	1/4	1/4	1/4	0	13	1/4	0	1/4	0			
NCT020-1/21/2 Hood Width at Half Hood Height			Yes	1/4	1/4	3/8	3/8	10 1/4	3/8	3/8	3/8	3/8			
NCT021	Hood - Run/Length		Yes	1/4	1/4	3/8	3/8	21	3/8	3/8	3/8	3/8			
NCT027	CF Zip Length		Yes	1/4	1/4	1/2	1/2	28 3/4	3/4	3/4	3/4	3/4			
PCTB001	CHEST Pocket - Position from HPS		Yes	1/4	1/4	1/4	1/4	7 3/4	1/4	1/4	1/4	1/4			
PCTB002	CHEST Pocket - Position from CF		Yes	1/8	1/8	1/4	1/4	2	1/4	1/4	1/4	1/4			
PCTB002	HIP Pocket - Position from CF		Yes	1/8	1/8	1/4	1/4	2	1/4	1/4	1/4	1/4			
PCTB004	CHEST Pocket - Height At Centre (included flap)		Yes	1/4	1/4	1/2	0	6 1/2	0	1/2	0	1/2			
PCTB004	HIP Pocket - Height At Centre (included flap)		Yes	1/4	1/4	1/2	0	9	0	1/2	0	1/2			
PCTB006	CHEST Pocket - Width At Top Edge		Yes	1/4	1/4	1/2	0	5 3/4	0	1/2	0	1/2			
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	0	0	2 1/2	0	0	0	0			
PCTB010	HIP Pocket - Flap Depth at LONGEST height		Yes	1/8	1/8	0	0	3	0	0	0	0			
PCTB010	HIP Pocket - Flap Depth at Side		Yes	1/8	1/8	0	0	2	0	0	0	0			
PCTB010	CHEST Pocket - Flap Depth at Side		Yes	1/8	1/8	0	0	1 1/2	0	0	0	0			
PCTB011	CHEST Pocket - Flap Width at Top Edge		Yes	1/4	1/4	1/2	0	5 1/2	0	1/2	0	1/2			
PCTB011	HIP Pocket - Flap Width at Top Edge		Yes	1/4	1/4	1/2	0	7 3/4	0	1/2	0	1/2			

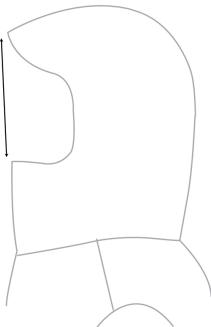
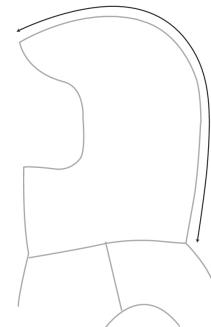
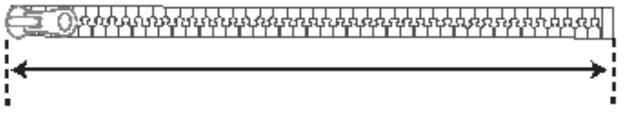
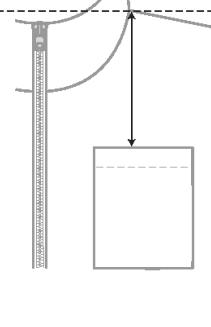
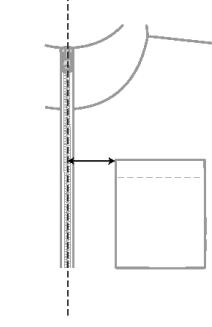
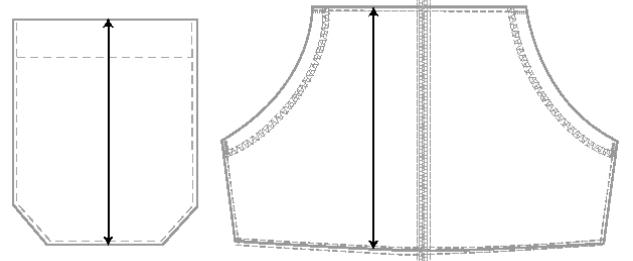
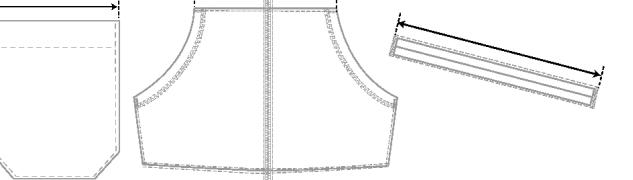
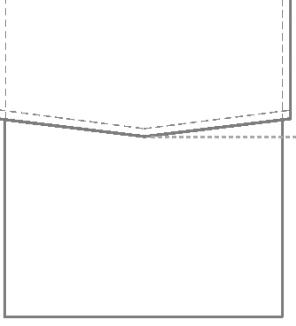
Measurement Chart - How to Measure

FRT003; Back Length - CB to Hem  <p>Measure from centre back neck seam to hem edge</p>	FRT011/N; Across Shoulder  <p>Measure across shoulder from shoulder point to shoulder point</p>	BKT004/N; Across Back (at 7" from HPS)  <p>Measure straight across back at specified position, from armhole seam to seam, or edge to edge</p>
FRT013/N; Across Front (at 7" from HPS)  <p>Measure straight across front at specified position, from armhole seam to seam, or edge to edge</p>	FRT018-1/2; 1/2 Chest (1" Below Armhole)  <p>Measure straight across front chest 1in below armhole</p>	FRT019; Waist - Position from HPS  <p>Measure from HPS to point of reference</p>
FRT020-1/2; 1/2 waist (at 20" from HPS)  <p>Measure straight across waist at specified position</p>	FRT026-1/2; 1/2 Hem Straight  <p>Measure straight across from edge to edge</p>	ART001; Armhole - Straight  <p>Measure distance from shoulder fold to underarm fold</p>

Measurement Chart - How to Measure

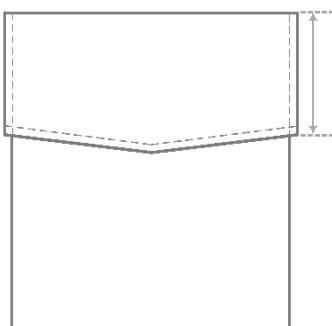
ART023; LONG SLEEVE - Length from CB (Long Sleeve)	ART007-1/2; 1/2 Bicep (1" Below Armhole)	ART009-1/2; 1/2 Elbow (at 12" from Cuff edge)
		
Starting at centre back, measure to shoulder point and down the sleeve edge	Measure across bicep at specified position perpendicular to sleeve fold	Measure across elbow at specified position perpendicular to sleeve fold
ART012-1/2; 1/2 Cuff	BKT001; Neck - Width Seam to Seam	NCT001; Neck - Trim / Collar Depth
		
Measure through centre of elastic or rib straight across from edge to edge	Measure straight across from neck seam to neck seam at HPS	Measure from neck join seam to top edge of trim
NCT037; Collar - Length at Outer Edge	NCT007; Collar - Length at Neck Seam	NCT015; Neck - Front Drop from HPS to Seam
		
Open the garment, measure the circumference of the top of the finished collar, from finished edge to finished edge	Open the garment, measure following seam line, outside edge to outside edge	Measure distance between imaginary line connecting HPS to the centre front neck seam

Measurement Chart - How to Measure

NCT018; Hood - Opening Straight	NCT020-1/2; 1/2 Hood Width at Half Hood Height	NCT021; Hood - Run/Length
 <p>Lay hood flat and align the neck seams together evenly, measure from the top of the hood down to the neck seam at HPS</p>	 <p>Lay hood flat and align the neck seams together evenly, measure at half hood height, across the hood, from side to side</p>	 <p>Lay hood flat and align the neck seams together evenly, measure from CB neck seam along curve to hood front edge</p>
NCT027; CF Zip Length	PCTB001; Pocket - Position from HPS	PCTB002; Pocket - Position from CF
 <p>Measure from bottom of the zipper stop to highest tip of zipper</p>	 <p>Measure distance from HPS to edge of pocket</p>	 <p>Measure distance from CF (including zipper) to edge of pocket</p>
PCTB004; Pocket - Height At Centre	PCTB006; Pocket - Width At Top Edge	PCTB009; Pocket - Flap Depth at Centre
 <p>Measure the height of pocket from top to bottom at centre</p>	 <p>Measure the width of top pocket from edge to edge</p>	 <p>Measure the height of flap from edge to edge</p>

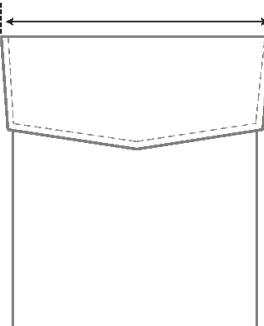
Measurement Chart - How to Measure

PCTB010; Pocket - Flap Depth at Side



Measure the height of flap from edge to edge

PCTB011; Pocket - Flap Width at Top Edge



Measure the top width of flap from edge to edge

Sample Measurement Trend - Kenpark Bangladesh (Pvt) Ltd [K-6] (0000067548)

POM Code	Description	Variation	R1 / Proto 1 Size M-Sample A										
			Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA
FRT003	Back Length - CB to Hem		1/4	1/4	28 1/2	0							
FRT011/N	Across Shoulder		1/4	0	19 1/4	0							
BKT004/N	Across Back (at 7" from HPS)		1/4	1/4	18 1/2	0							
FRT013/N	Across Front (at 7" from HPS)		1/4	1/4	16 3/8	0							
FRT018-1/2	1/2 Chest (1" Below Armhole)		3/8	3/8	23	0							
FRT019	Top of Waist channel - Position from HPS		0	0	17	0							
FRT020-1/2	1/2 waist (at 21" from HPS)		3/8	3/8	22 1/2	0							
FRT026-1/2	1/2 Hem Straight		3/8	3/8	23	0							
ART001	Armhole - Straight		1/4	1/4	10	0							
ART007-1/2	1/2 Bicep (1" Below Armhole)		1/4	1/4	8 1/2	0							
ART009-1/2	1/2 Elbow (at 12" from Cuff edge)		1/8	1/8	7 1/2	0							
ART012-1/2	1/2 Cuff		1/8	1/8	6	0							
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	36	0							
BKT001	Neck - Width Seam to Seam		1/4	1/4	8 1/2	0							
NCT001	Collar Height at Front		1/8	1/8	3 1/4	0							
NCT001	Collar Height at Back		1/8	1/8	3 1/2	0							
NCT037	Collar - Length at Outer Edge incl. zipper		3/8	3/8	20	0							
NCT007	Collar - Length at Neck Seam incl. zipper		3/8	3/8	20 1/2	0							
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 7/8	0							
NCT018	Hood - Opening Straight		1/4	1/4	13	0							
NCT020-1/2	1/2 Hood Width at Half Hood Height		1/4	1/4	10 1/4	0							
NCT021	Hood - Run/Length		1/4	1/4	21	0							
NCT027	CF Zip Length		1/4	1/4	28 3/4	0							
PCTB001	CHEST Pocket - Position from HPS		1/4	1/4	7 3/4	0							
PCTB002	CHEST Pocket - Position from CF		1/8	1/8	2	0							
PCTB002	HIP Pocket - Position from CF		1/8	1/8	2	0							
PCTB004	CHEST Pocket - Height At Centre (included flap)		1/4	1/4	6 1/2	0							
PCTB004	HIP Pocket - Height At Centre (included flap)		1/4	1/4	9	0							
PCTB006	CHEST Pocket - Width At Top Edge		1/4	1/4	5 1/4	0							
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		1/8	1/8	2 1/2	0							
PCTB010	HIP Pocket - Flap Depth at LONGEST height		1/8	1/8	3	0							
PCTB010	HIP Pocket - Flap Depth at Side		1/8	1/8	2	0							
PCTB010	CHEST Pocket - Flap Depth at Side		1/8	1/8	1 1/2	0							
PCTB011	CHEST Pocket - Flap Width at Top Edge		1/4	1/4	5 1/2	0							
PCTB011	HIP Pocket - Flap Width at Top Edge		1/4	1/4	7 3/4	0							

Sample # / Type / Purpose	0000067548 / Fit Approval Request / Proto 1
Submit #	1
Special Instructions	
Approval Status	Approved

Sample Comments

Colorway	Sample Status	Completed
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Comments**SPH Comments - CJOLY 05-07-2018**

- Washing is approved as CS1
- All pleats should be 1/2" deep
- Topstitch at darts should always be up for waterproofness
- At collar, the zipper should be placed 0.5" higher
- There is a lot of puckering at CB seam. Pls improve.
- Waist adjustment goes down by 0.5"
- Inner pocket bag is too small. Pls improve.
- Pocket dimension and position are revised. Follow attached picture.

For costing reasons:

- Delete cutline at CB. Keep only stitch detail
- Waist adjustment is revised as per last year construction
- Shoulder seam is revised as per last year construction

Proceed CS2 following above comments

Sample Measurements

Sample # / Type / Purpose	0000067548 / Fit Approval Request / Proto 1
Submit #	1
Special Instructions	
Approval Status	Approved

Colorway	Completed
Sample Status	

Sample Size	Size M - Sample A
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POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	28 1/2	0	0	0	
FRT011/N	Across Shoulder		1/4	0	19 1/4	0	0	0	
BKT004/N	Across Back (at 7" from HPS)		1/4	1/4	18 1/2	0	0	0	
FRT013/N	Across Front (at 7" from HPS)		1/4	1/4	16 3/8	0	0	0	
FRT018-1/2	1/2 Chest (1" Below Armhole)		3/8	3/8	23	0	0	0	
FRT019	Top of Waist channel - Position from HPS		0	0	17	0	0	0	
FRT020-1/2	1/2 waist (at 21" from HPS)		3/8	3/8	22 1/2	0	0	0	
FRT026-1/2	1/2 Hem Straight		3/8	3/8	23	0	0	0	
ART001	Armhole - Straight		1/4	1/4	10	0	0	0	
ART007-1/2	1/2 Bicep (1" Below Armhole)		1/4	1/4	8 1/2	0	0	0	
ART009-1/2	1/2 Elbow (at 12" from Cuff edge)		1/8	1/8	7 1/2	0	0	0	
ART012-1/2	1/2 Cuff		1/8	1/8	6	0	0	0	
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	3/8	3/8	36	0	0	0	
BKT001	Neck - Width Seam to Seam		1/4	1/4	8 1/2	0	0	0	
NCT001	Collar Height at Back		1/8	1/8	3 1/2	0	0	0	
NCT001	Collar Height at Front		1/8	1/8	3 1/4	0	0	0	
NCT037	Collar - Length at Outer Edge incl. zipper		3/8	3/8	20	0	0	0	
NCT007	Collar - Length at Neck Seam incl. zipper		3/8	3/8	20 1/2	0	0	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	3 7/8	0	0	0	
NCT018	Hood - Opening Straight		1/4	1/4	13	0	0	0	
NCT020-1/2	1/2 Hood Width at Half Hood Height		1/4	1/4	10 1/4	0	0	0	
NCT021	Hood - Run/Length		1/4	1/4	21	0	0	0	
NCT027	CF Zip Length		1/4	1/4	28 3/4	0	0	0	
PCTB001	CHEST Pocket - Position from HPS		1/4	1/4	7 3/4	0	0	0	
PCTB002	CHEST Pocket - Position from CF		1/8	1/8	2	0	0	0	
PCTB002	HIP Pocket - Position from CF		1/8	1/8	2	0	0	0	
PCTB004	HIP Pocket - Height At Centre (included flap)		1/4	1/4	9	0	0	0	
PCTB004	CHEST Pocket - Height At Centre (included flap)		1/4	1/4	6 1/2	0	0	0	
PCTB006	CHEST Pocket - Width At Top Edge		1/4	1/4	5 1/4	0	0	0	
PCTB009	CHEST Pocket - Flap Depth at LONGEST height		1/8	1/8	2 1/2	0	0	0	
PCTB010	CHEST Pocket - Flap Depth at Side		1/8	1/8	1 1/2	0	0	0	
PCTB010	HIP Pocket - Flap Depth at Side		1/8	1/8	2	0	0	0	
PCTB010	HIP Pocket - Flap Depth at LONGEST height		1/8	1/8	3	0	0	0	
PCTB011	CHEST Pocket - Flap Width at Top Edge		1/4	1/4	5 1/2	0	0	0	
PCTB011	HIP Pocket - Flap Width at Top Edge		1/4	1/4	7 3/4	0	0	0	
PCTB013	Distance from Hem Edge to loweredge of hip pocket	Pocket Position from Hem Edge	1/4	1/4	1 3/4	0	0	0	

Sample Images

Sample # / Type / Purpose	0000067548 / Fit Approval Request / Proto 1	Colorway	
Submit #	1	Sample Status	Completed
Special Instructions			
Approval Status	Approved		



Sample Images

Sample # / Type / Purpose	0000067548 / Fit Approval Request / Proto 1	Colorway	
Submit #	1	Sample Status	Completed
Special Instructions			
Approval Status	Approved		



Sample Images

Sample # / Type / Purpose	0000067548 / Fit Approval Request / Proto 1	Colorway	
Submit #	1	Sample Status	Completed
Special Instructions			
Approval Status	Approved		



Sample Images

Sample # / Type / Purpose	0000067548 / Fit Approval Request / Proto 1	Colorway	
Submit #	1	Sample Status	Completed
Special Instructions			
Approval Status	Approved		

