

## Report Cover

# Timberland®

Style #	A1NJZ
Style Name	AF TFO LS Merrimack River Denim Shirt (Slim)
Package	Base
Prod Mgr	Massimo Airoidi
Designer	
Developer	
Technical Designer	
Sourcing	
Comments	
Style Name	LS Indian River Denim Short (25)
Brief Region	
Sourcing Office	VFA
Product Line Specialist	Massimo Airoidi
Product Sub Category	APP_TP_Woven
Product Sub Collection	



S80  
Fade Wash

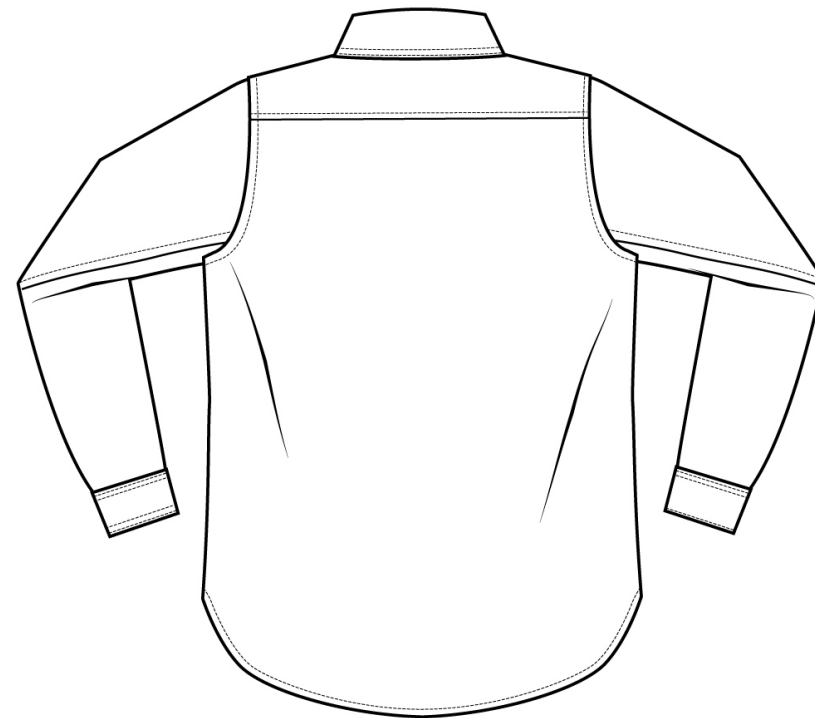


921  
Mid Wash

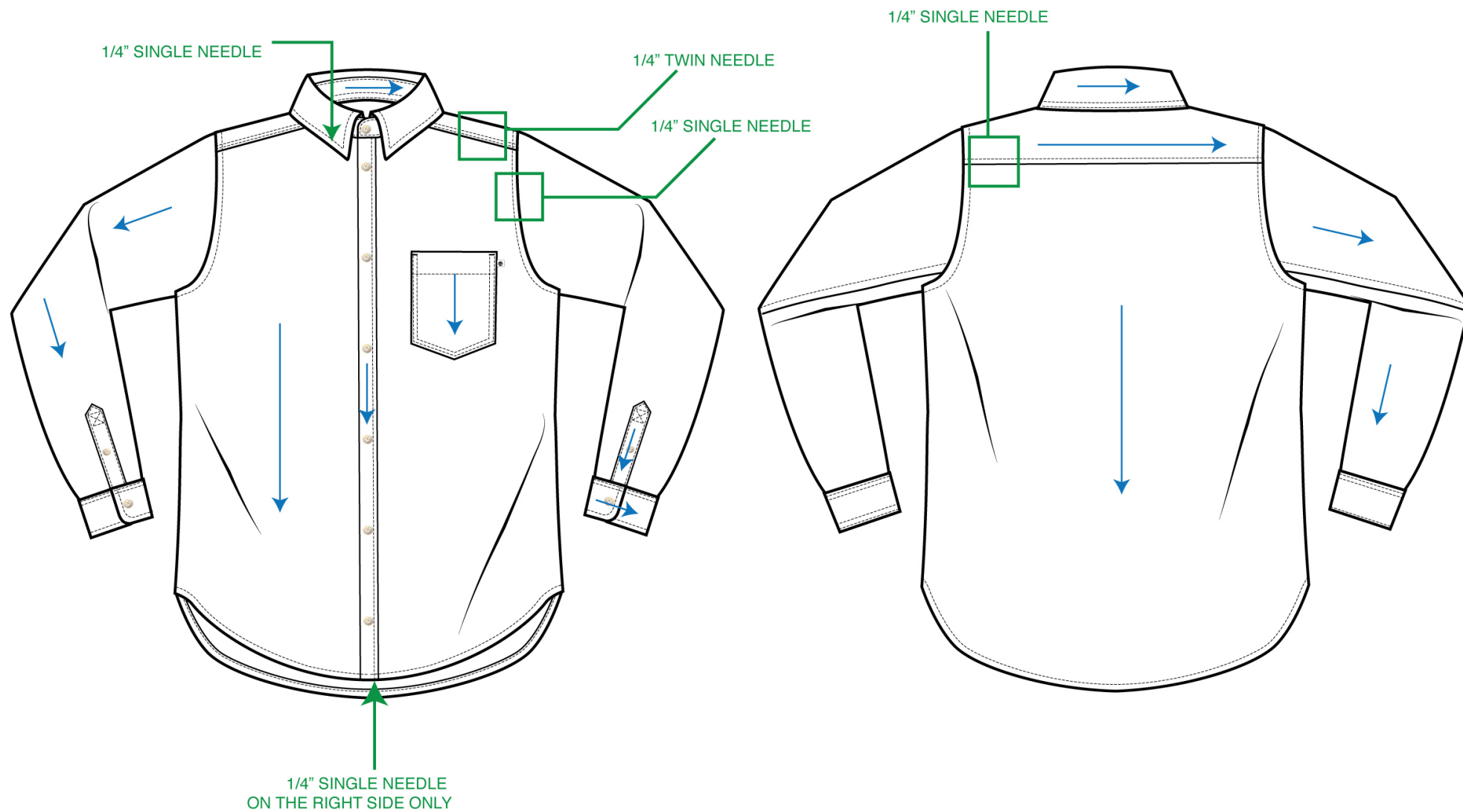
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Sample Comments		

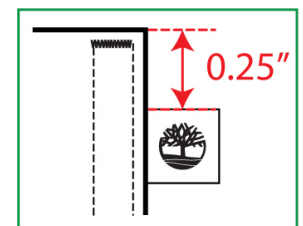
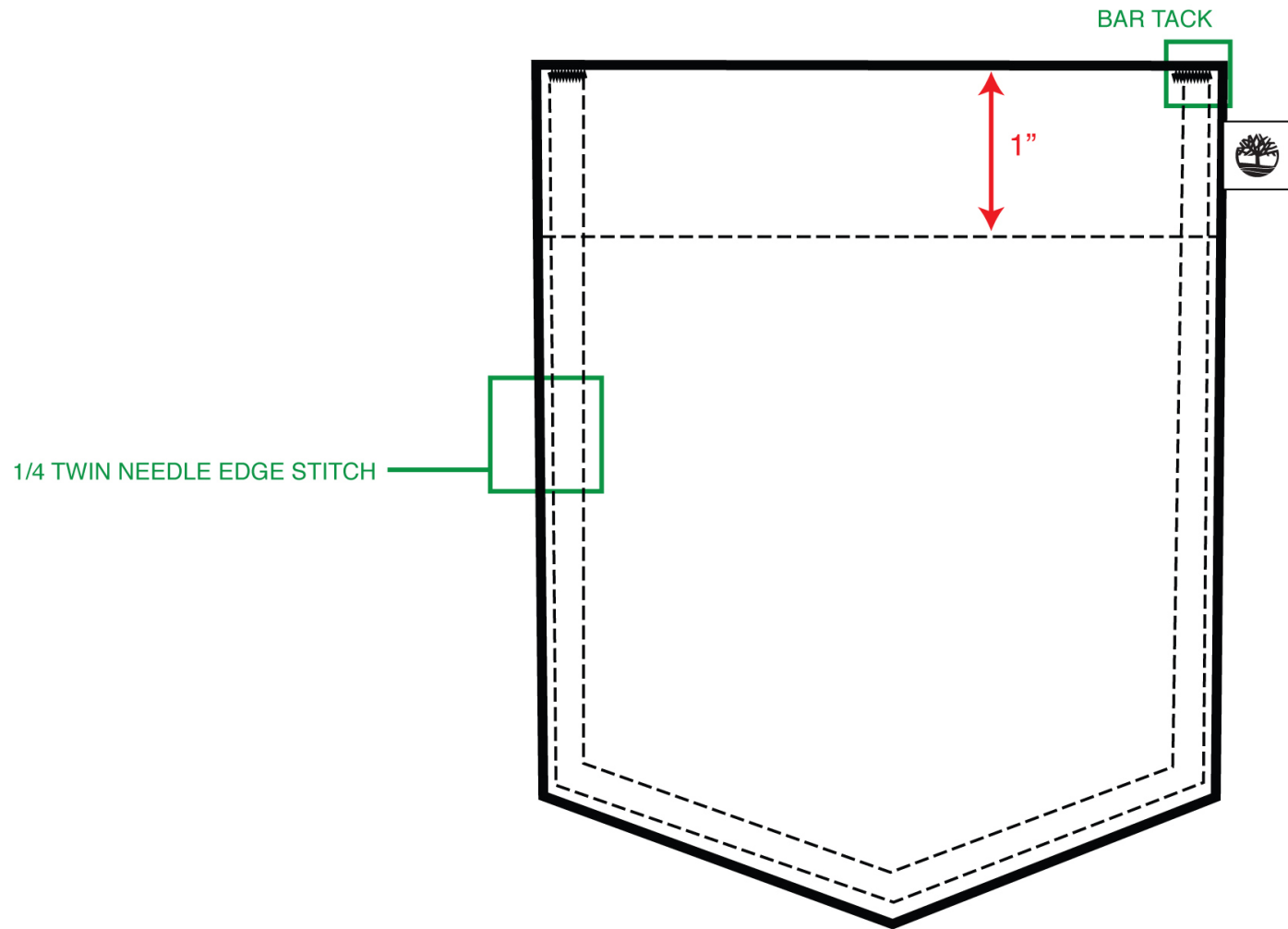
Sketches



## Sketches

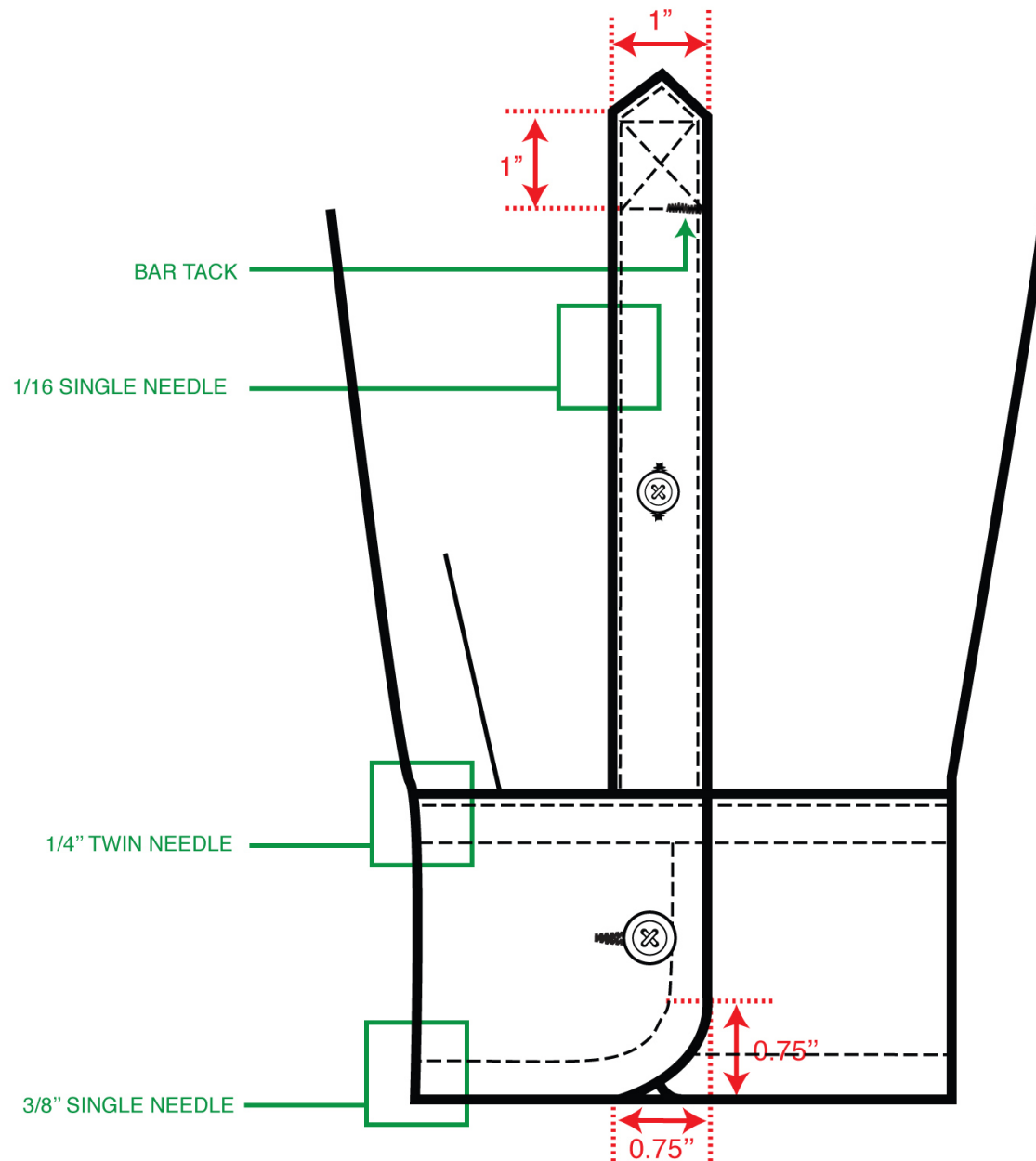


Sketches

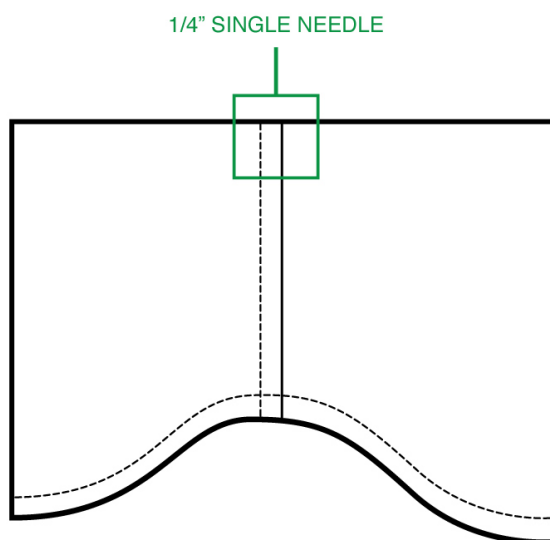
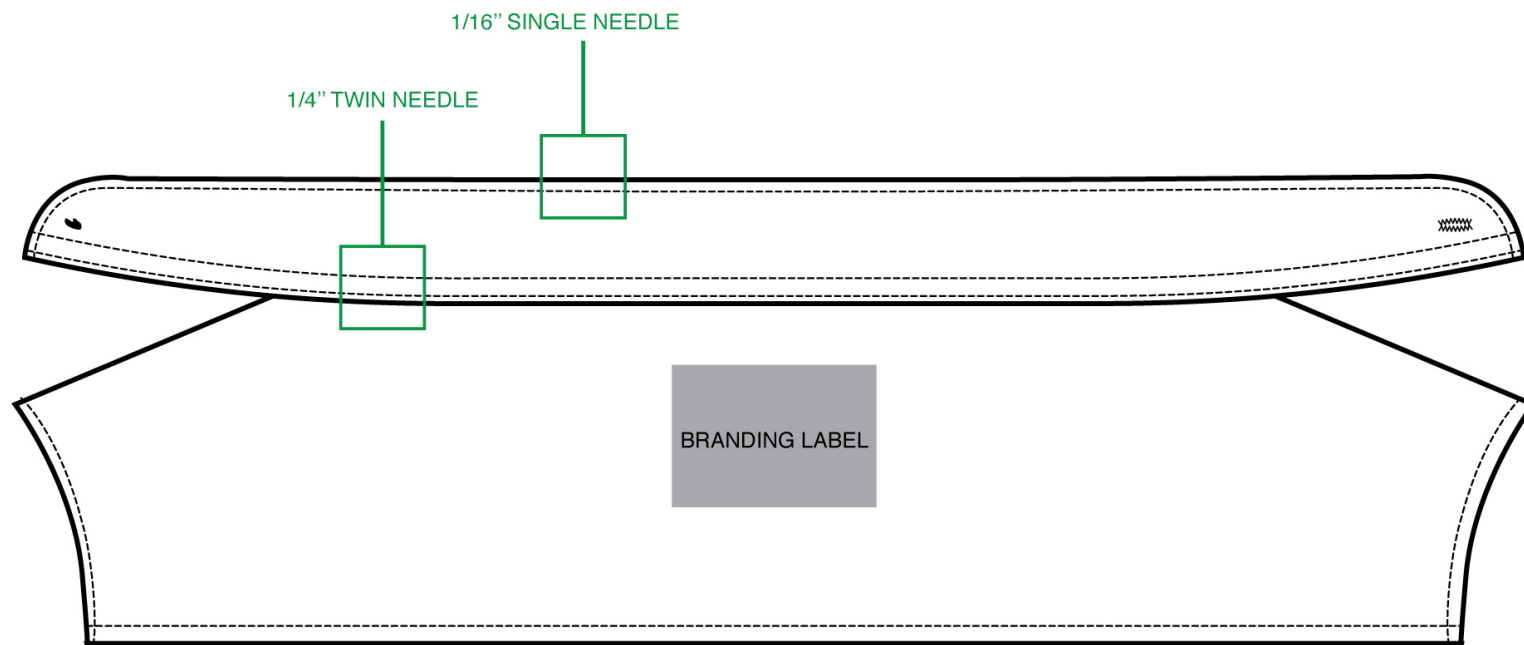


NEW WOVEN FLAG LABEL

Sketches




















Sketches



## BILL OF MATERIALS










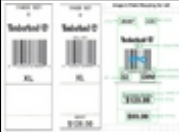



(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Fade Wash S80	Mid Wash 921
<b>FABRIC</b>								
	Denim / TBD <b>LGE7</b> TFO DENIM SHIRTING FABRIC	100% BCI Cotton / Denim / TBD / 59.0 in cuttable / 195.0 g/m2 / 24comb x 24 ring / 0.0 TBD / 0.0 TBD / TBD / TBD // (face side for ID)	Kenpark KP-0164143	\$2.200 yd LIST	0.0 yd \$0.000	SHELL 1 MAIN	 Fade Wash	 Mid Wash
<b>TFO IMOP Button + flag</b>								
	Button / Sew- Thru <b>B2359</b> Recycled four holes shirting button with logo	TBD / Button / Sew-Thru / TBD /	ESQUEL 18L	\$1.650 gross LIST	10.0 ea \$0.115	IMOP button 1@SPARE, 7@CF, 2@CUFF	 Natural	 Smoke
	Button / Sew- Thru <b>B2359</b> Recycled four holes shirting button with logo	TBD / Button / Sew-Thru / TBD /	ESQUEL 14L	\$1.650 gross LIST	3.0 ea \$0.034	IMOP button 1@SPARE, 2@CUFF PLACKET	 Natural	 Smoke
	Label Trim / Other <b>L3679</b> Woven square flag label with tree logo	/ Label / Other / TBD / TBD / Color Positions: 1: Base color 2: Text	Silver Printing 34mm x 11mm ( 6mm seam allowance)	\$0.024 ea LIST	1.0 ea \$0.024	Flag Label LHSAW pocket	 Pale Grey- Nine Iron	 Pale Grey- Nine Iron
	Thread <b>LASA</b> Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	MAIN LABEL THREAD - TEX 30	 C2712 Pale Grey	 C2712 Pale Grey
	Thread <b>LASA</b> Sewing Thread	/ Thread /	COATS GLOBAL (CN)	\$0.000 LIST	0.0 \$0.000	ALL OVER THREAD	 DTM Shell1	 DTM Shell1
<b>MAINLINE Packaging - Slim fit</b>								
	Label Trim / Other <b>L3635</b> Regular woven label with tree	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 47 X 25MM	\$0.029 ea LIST	1.0 ea \$0.029	Main label = CB 1/2" below neck seam	 Pale Grey- Nine Iron	 Pale Grey- Nine Iron



## BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Fade Wash S80	Mid Wash 921
MAINLINE Packaging - Slim fit								
	Label Trim / Other <b>L3672</b> Woven sizing label with coo - NA,MX, AP (XXS to 3XL)	/ Label / Other / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing 44mmx30mm	\$0.019 ea LIST	1.0 ea \$0.019	Size label (with c.o.o) = 1 1/2" to LHS AW from CB in neck seam	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Label Trim <b>LBCL</b> Woven size label without Coo - EU, CASA, BZ (XXS to 3XL)	/ Label / / TBD / TBD / Color Positions: 1: Base 2: Text	Silver Printing L3763 40mm x 30mm	\$0.018 ea LIST	1.0 ea \$0.018	Size label (without c.o.o) = 1 1/2" to LHS AW from CB in neck seam	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron
	Care Label <b>LAV5</b> Care Label (Destination : EU, NA, MX, CASA, BZ)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3445 Double Face Satin 38mm x 100mm ( \$0.0189/pc)	\$0.057 set SP19	1.0 set \$0.057	Care label (NA & EU markets) = Refer to Vendor Compliance Manual	White-Black	White-Black
	Care Label <b>LBI7</b> Care Label (Destination : AP Market)	Color Positions: 1: Base 2: Text	AVERY DENNISON TMB-L3446 Double Face Satin 38mm x 100mm	\$0.037 set SP19	1.0 set \$0.037	Care label (AP markets) = Refer to Vendor Compliance Manual	White-Black	White-Black
	Sticker <b>LAVE</b> TBL UPC Sticker	Color Positions: 1: Base 2: Text	AVERY DENNISON TIM-LB-N(RMC1) TBL UPC Sticker	\$0.000 1000 LIST	1.0 ea \$0.000	UPC sticker = Refer to Vendor Compliance Manual	White-Black	White-Black
	Hang Tag <b>LBI9</b> Card Stock UPC Ticket	Color Positions: 1: Base 2: Text	AVERY DENNISON RMB1	\$0.000 1000 LIST	1.0 ea \$0.000	UPC ticket = Refer to Vendor Compliance Manual	White-Black	White-Black
	Label Trim / Other <b>L3670</b> Woven call out label says SLIM FIT	/ Label / Other / TBD / TBD / Color Positions: 1: Base color 2: Text	Silver Printing 47mmx7mm	\$0.013 ea LIST	1.0 ea \$0.013	Call-out label = 1/4" below main label	 Pale Grey-Nine Iron	 Pale Grey-Nine Iron

BILL OF MATERIALS

(SET A: 1-2 of 2)

	Material	Quality Details	Supplier / Article # / Size	Price	Qty	Placement	Fade Wash S80	Mid Wash 921
MAINLINE Packaging - Slim fit								
	Sticker <b>LBIV</b> (Start from SS18) Removable Adhesive Size Sticker for Pants (for TFO NA market only)	Color Positions: 1: Base 2: Text	CHECKPOINT APPAREL LABELING SOLUTIONS ASIA LTD. G5007 19mm x 127mm	\$23.700 1000 LIST	0.0 ea \$0.000	size sticker	Clear	Clear

A

## MATERIAL IMAGES

Button B2359



**Office**  
VF Asia  
**Mill/Supplier**  
ESQUEL  
**Article #**

Label Trim L3679



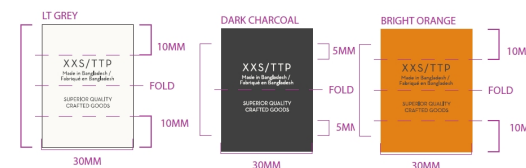
**Office**  
VF Asia  
**Mill/Supplier**  
Silver Printing  
**Article #**

Label Trim L3670



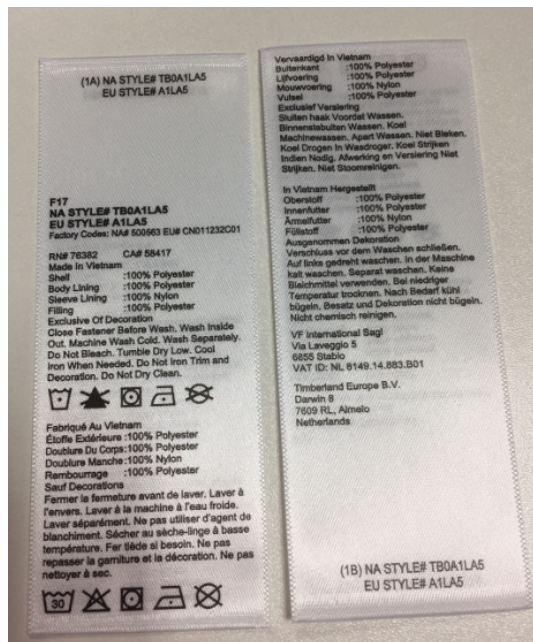
**Office**  
VF Asia  
**Mill/Supplier**  
Silver Printing  
**Article #**

Label Trim L3672



**Office**  
VF Asia  
**Mill/Supplier**  
Silver Printing  
**Article #**

## Care Label LAV5



Office

Mill/Supplier

AVERY DENNISON

Article #

L3445 Care Label (EU/  
NA Markets)

## Sticker LAVE



Office

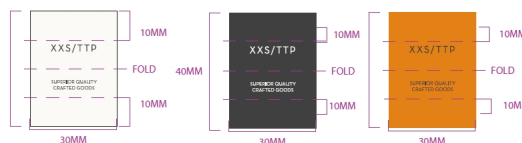
Mill/Supplier

AVERY DENNISON

Article #

TIM-LB-N(RMC1) TBL  
UPC Sticker

## Label Trim LBCL



Office

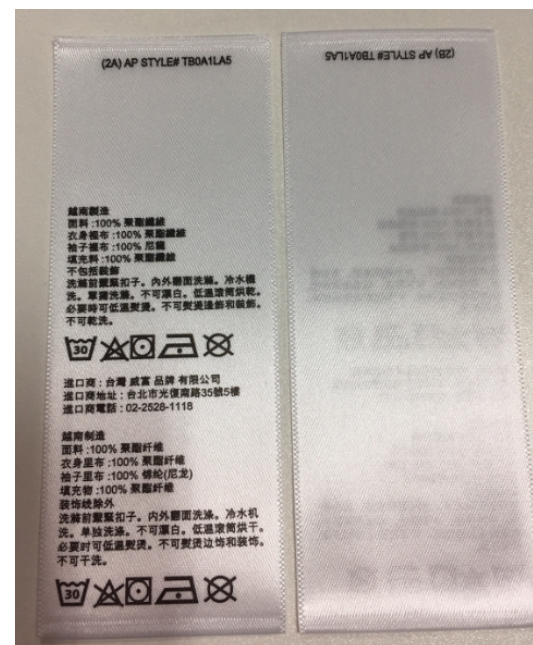
Mill/Supplier

Silver Printing

Article #

L3763

## Care Label LBI7



Office

Mill/Supplier

AVERY DENNISON

Article #

TMB-L3446

## MATERIAL IMAGES

## Hang Tag LBI9

Office

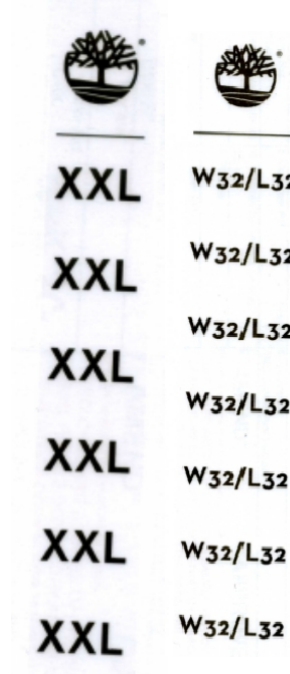
**Mill/Supplier**  
 AVERY DENNISON  
**Article #**  
 RMB1



## Sticker LBI4

Office

**Mill/Supplier**  
 CHECKPOINT APPAREL  
 LABELING SOLUTIONS  
 ASIA LTD.  
**Article #**  
 SA120828-009 (TMB-  
 G5007)



## Measurement Chart - A1NJZ-AF TFO LS Merrimack River Denim Shirt (Slim) (FA18:Base) COPY ( Tree AP M Alpha Tops - Circumference )

Code	Description	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
FRT003	Back Length - CB to Hem		Yes	1/4	1/4	28 1/2	29	29 1/2	30	30 3/4	31 1/2	32 1/4	32 1/4	32 1/4	32 1/4
FRT005	Shoulder - Slope		Yes	1/8	1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
FRT008	Shoulder - Seam Forward at Neck Point		Yes	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
FRT011	Shoulder - Across Shoulder		Yes	3/8	3/8	17	17 1/2	18	18 1/2	19 1/4	20	20 3/4	20 3/4	20 3/4	20 3/4
FRT012	Across Front - Position from HPS		Yes	0	0	6 1/2	6 3/4	7	7 1/4	7 5/8	8	8 3/8	8 3/8	8 3/8	8 3/8
FRT013	Front - Across Front		Yes	1/4	1/4	15 5/8	16 1/8	16 5/8	17 1/8	17 7/8	18 5/8	19 3/8	19 3/8	19 3/8	19 3/8
FRT018	Chest - Circumference 1in Below Armhole		Yes	3/4	3/4	38	40	42	44	47	50	53	53	53	53
FRT019	Waist - Position from HPS		Yes	0	0	20 1/4	20 5/8	21	21 3/8	21 7/8	22 3/8	22 7/8	22 7/8	22 7/8	22 7/8
FRT020	Waist - Circumference		Yes	3/4	3/4	36 1/4	38 1/4	40 1/4	42 1/4	45 1/4	48 1/4	51 1/4	51 1/4	51 1/4	51 1/4
FRT026	Hem - Circumference Straight		Yes	3/4	3/4	37	39	41	43	46	49	52	52	52	52
FRT028	Bottom - Hem Depth		Yes	1/8	1/8	3/16	3/16	3/16	3/16	3/16	3/16	3/16	3/16	3/16	3/16
ART001	Armhole - Straight		Yes	1/4	1/4	8 1/8	8 1/2	8 7/8	9 1/4	9 3/4	10 1/4	10 3/4	10 3/4	10 3/4	10 3/4
ART007	Bicep - Circumference 1in Below Armhole		Yes	1/2	1/2	14 3/4	15 1/2	16 1/4	17	18 1/8	19 1/4	20 3/8	20 3/8	20 3/8	20 3/8
ART008	Elbow - Position from Cuff Edge		Yes	0	0	11 1/2	11 3/4	12	12 1/4	12 5/8	13	13 3/8	13 3/8	13 3/8	13 3/8
ART009	Elbow - Circumference		Yes	1/4	1/4	12 1/2	13	13 1/2	14	15	16	17	17	17	17
ART012	Sleeve - Cuff Circumference		Yes	1/4	1/4	7 1/2	8	8 1/2	9	9 3/4	10 1/2	11 1/4	11 1/4	11 1/4	11 1/4
ART014	Sleeve - Cuff Depth		Yes	1/8	1/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8
ART016	Sleeve - Placket Length		Yes	1/4	1/4	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2
ART018	Sleeve - Placket Width		Yes	1/8	1/8	1	1	1	1	1	1	1	1	1	1
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	Yes	1/2	1/2	33	33 3/4	34 1/2	35 1/4	36 3/8	37 1/2	38 5/8	38 5/8	38 5/8	38 5/8
BKT003	Across Back - Position from HPS		Yes	0	0	6 1/2	6 3/4	7	7 1/4	7 5/8	8	8 3/8	8 3/8	8 3/8	8 3/8
BKT004	Back - Across Back		Yes	1/4	1/4	16 7/8	17 3/8	17 7/8	18 3/8	19 1/8	19 7/8	20 5/8	20 5/8	20 5/8	20 5/8
BKT005	Back - Yoke Height from CB		Yes	1/8	1/8	3	3	3	3	3	3	3	3	3	3
NCT001	Neck - Trim / Collar Depth		Yes	1/8	1/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8
NCT002	Collar - Stand Height at CB		Yes	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
NCT037	Collar - Length at Outer Edge		Yes	3/8	3/8	15 1/2	16 1/4	17	17 3/4	18 3/4	19 3/4	20 3/4	20 3/4	20 3/4	20 3/4
NCT009	Collar - Circumference Button to End Buttonhole		Yes	3/8	3/8	14 1/4	15	15 3/4	16 1/2	17 1/2	18 1/2	19 1/2	19 1/2	19 1/2	19 1/2
NCT011	Collar - Point Length		Yes	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
NCT012	Collar - Spread Point to Point		Yes	1/4	1/4	3	3	3	3	3	3	3	3	3	3
NCT015	Neck - Front Drop from HPS to Seam		Yes	1/8	1/8	3 3/4	3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2	4 1/2	4 1/2	4 1/2
NCT025	Placket Width		Yes	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
NCT029	First Button Position from CF Neck Seam to Centre of Button		Yes	1/8	1/8	3	3	3	3	3	3	3	3	3	3
NCT030	Last Button Position from Hem Edge to Centre of Button		Yes	1/8	1/8	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
PCTB001	Pocket - Position from HPS		Yes	1/4	1/4	8 1/4	8 1/2	8 3/4	9	9 3/8	9 3/4	10 1/8	10 1/8	10 1/8	10 1/8
PCTB002	Pocket - Position from CF		Yes	1/8	1/8	2	2 1/8	2 1/4	2 3/8	2 5/8	2 7/8	3 1/8	3 1/8	3 1/8	3 1/8
PCTB004	Pocket - Height At Centre		Yes	1/4	1/4	4 1/2	5	5	5	5 1/2	5 1/2	6	6	6	6
PCTB005	Pocket - Height At Side		Yes	1/4	1/4	3 5/8	4 1/8	4 1/8	4 1/8	4 5/8	4 5/8	5 1/8	5 1/8	5 1/8	5 1/8
PCTB006	Pocket - Width At Top Edge		Yes	1/4	1/4	3 3/4	4 1/4	4 1/4	4 1/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4
PCTB007	Pocket - Width At Bottom Edge		Yes	1/4	1/4	3 1/2	4	4	4	4 1/2	4 1/2	5	5	5	5

## Sample Measurement Trend - (0000067034)

					R1 / Salesman Size M-Sample A								
POM Code	Description	Variation	Tol(+)	Tol(-)	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To	Requested	Internal QA	Revise To
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0							
FRT005	Shoulder - Slope		1/8	1/8	2 1/8	0							
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	1 1/2	0							
FRT011	Shoulder - Across Shoulder		3/8	3/8	18	0							
FRT012	Across Front - Position from HPS		0	0	7	0							
FRT013	Front - Across Front		1/4	1/4	16 5/8	0							
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	42	0							
FRT019	Waist - Position from HPS		0	0	21	0							
FRT020	Waist - Circumference		3/4	3/4	40 1/4	0							
FRT026	Hem - Circumference Straight		3/4	3/4	41	0							
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0							
ART001	Armhole - Straight		1/4	1/4	8 7/8	0							
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/4	0							
ART008	Elbow - Position from Cuff Edge		0	0	12	0							
ART009	Elbow - Circumference		1/4	1/4	13 1/2	0							
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 1/2	0							
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0							
ART016	Sleeve - Placket Length		1/4	1/4	6 1/2	0							
ART018	Sleeve - Placket Width		1/8	1/8	1	0							
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	1/2	1/2	34 1/2	0							
BKT003	Across Back - Position from HPS		0	0	7	0							
BKT004	Back - Across Back		1/4	1/4	17 7/8	0							
BKT005	Back - Yoke Height from CB		1/8	1/8	2 7/8	0							
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0							
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0							
NCT037	Collar - Length at Outer Edge		3/8	3/8	17	0							
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	15 3/4	0							
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0							
NCT012	Collar - Spread Point to Point		1/4	1/4	3	0							
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	4	0							
NCT025	Placket Width		1/8	1/8	1 1/4	0							
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	3	0							
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0							
PCTB001	Pocket - Position from HPS		1/4	1/4	8 3/4	0							
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0							
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0							
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0							
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0							
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0							

Sample Comments			
Sample # / Type / Purpose	0000067034 / Fit Approval Request / Salesman	Colorway	
Submit #	1	Sample Status	Completed
Special Instructions			
Approval Status			

Comments

AP VERSION OF A1N67 .

NEW WASH APPROVE AS PER SMS.

PLEASE PROCEED TO BULK.

=====\*\*\* VFA Joanne Cheung updated Jul 9 2018 .....(1) Stabio confirmed 3" CB yoke height for all styles/ all fits (new and carry overs, AP + Global).(2) New Collar pattern (Global & AP) will provided later. Those new collar patterns s/b apply on next submssion for final approve(3) Pls review VFA's SMS comment from A1N67 & make correction on next submssion=====



## Sample Measurements

Sample # / Type / Purpose	0000067034 / Fit Approval Request / Salesman
Submit #	1
Special Instructions	
Approval Status	

Colorway	
Sample Status	Completed
Sample Size	Size M -Sample A

POM Code	Description	Variation	Tol (+)	Tol (-)	Requested	Agent / Factory	Internal QA	Revise To	Comments
FRT003	Back Length - CB to Hem		1/4	1/4	29 1/2	0	0	0	
FRT005	Shoulder - Slope		1/8	1/8	2 1/8	0	0	0	
FRT008	Shoulder - Seam Forward at Neck Point		1/8	1/8	1 1/2	0	0	0	
FRT011	Shoulder - Across Shoulder		3/8	3/8	18	0	0	0	
FRT012	Across Front - Position from HPS		0	0	7	0	0	0	
FRT013	Front - Across Front		1/4	1/4	16 5/8	0	0	0	
FRT018	Chest - Circumference 1in Below Armhole		3/4	3/4	42	0	0	0	
FRT019	Waist - Position from HPS		0	0	21	0	0	0	
FRT020	Waist - Circumference		3/4	3/4	40 1/4	0	0	0	
FRT026	Hem - Circumference Straight		3/4	3/4	41	0	0	0	
FRT028	Bottom - Hem Depth		1/8	1/8	3/16	0	0	0	
ART001	Armhole - Straight		1/4	1/4	8 7/8	0	0	0	
ART007	Bicep - Circumference 1in Below Armhole		1/2	1/2	16 1/4	0	0	0	
ART008	Elbow - Position from Cuff Edge		0	0	12	0	0	0	
ART009	Elbow - Circumference		1/4	1/4	13 1/2	0	0	0	
ART012	Sleeve - Cuff Circumference		1/4	1/4	8 1/2	0	0	0	
ART014	Sleeve - Cuff Depth		1/8	1/8	2 3/8	0	0	0	
ART016	Sleeve - Placket Length		1/4	1/4	6 1/2	0	0	0	
ART018	Sleeve - Placket Width		1/8	1/8	1	0	0	0	
ART023	Sleeve - Length from CB - Long Sleeve	Long Sleeve	1/2	1/2	34 1/2	0	0	0	
BKT003	Across Back - Position from HPS		0	0	7	0	0	0	
BKT004	Back - Across Back		1/4	1/4	17 7/8	0	0	0	
BKT005	Back - Yoke Height from CB		1/8	1/8	2 7/8	0	0	0	
NCT001	Neck - Trim / Collar Depth		1/8	1/8	1 7/8	0	0	0	
NCT002	Collar - Stand Height at CB		1/8	1/8	1 1/4	0	0	0	
NCT037	Collar - Length at Outer Edge		3/8	3/8	17	0	0	0	
NCT009	Collar - Circumference Button to End Buttonhole		3/8	3/8	15 3/4	0	0	0	
NCT011	Collar - Point Length		1/8	1/8	2 1/2	0	0	0	
NCT012	Collar - Spread Point to Point		1/4	1/4	3	0	0	0	
NCT015	Neck - Front Drop from HPS to Seam		1/8	1/8	4	0	0	0	
NCT025	Placket Width		1/8	1/8	1 1/4	0	0	0	
NCT029	First Button Position from CF Neck Seam to Centre of Button		1/8	1/8	3	0	0	0	
NCT030	Last Button Position from Hem Edge to Centre of Button		1/8	1/8	5 1/2	0	0	0	
PCTB001	Pocket - Position from HPS		1/4	1/4	8 3/4	0	0	0	
PCTB002	Pocket - Position from CF		1/8	1/8	2 1/4	0	0	0	
PCTB004	Pocket - Height At Centre		1/4	1/4	5	0	0	0	
PCTB005	Pocket - Height At Side		1/4	1/4	4 1/8	0	0	0	
PCTB006	Pocket - Width At Top Edge		1/4	1/4	4 1/4	0	0	0	
PCTB007	Pocket - Width At Bottom Edge		1/4	1/4	4	0	0	0	