



## Technical Data Sheet

**Material/Trade Name** : **PIONEER NON-SAG EPOXY**

**Material Type** : Epoxy Adhesive

**Company** : Republic Chemical Industries, Inc.

**Address** : 731 Aurora Boulevard, Quezon City, 1112 Philippines

**Telephone/Fax** : +63 2 721 5781 to 86/+63 2 727 5095

**Website** : [www.repchem.com](http://www.repchem.com)

Parameters	Standard Specifications
<b>Color</b> <b>Component A</b> <b>Component B</b>	Yellowish - beige Beige
<b>Consistency</b>	Thixotropic paste
<b>Bond Strength</b> (after 24 hrs.)  <b>*Aluminum to Stainless Steel</b>  <b>*Aluminum to Mild Steel</b>  <b>*Aluminum to Hi-Carbon Steel</b>	1,500 psi (min)  1,500 psi (min)  1,500 psi (min)
<b>Potlife</b>	45 mins – 1 hour
<b>Hardness</b> (shore D, after 24 hrs.)	80 minimum
<b>Shelf Life</b>	2 years
<b>Slump</b>	Nil