

# **Epoxy Primer Part A**

MSDS No: C049 VERSION: C049A-01 VERSION DATE: 05/3/2012

### **SECTION 1: IDENTIFICATION OF PRODUCT AND COMPANY**

Material/Trade Name: Epoxy Primer Part A (This MSDS covers products for the following colors):

White, Gray, Black & Red Oxide)

Material Type: Epoxy-polyamide paint

**Company:** Republic Chemical Industries, Inc.

**Address:** 731 Aurora Boulevard, Quezon City, 1112 Philippines

 Telephone:
 +63 2 721 5781 to 86

 Fax:
 +63 2 727 5095

 Website:
 www.repchem.com

### **SECTION 2: HAZARDS IDENTIFICATION**

GHS Classification: Flammable Liquid Category 3

Acute Toxicity – Oral:

Acute Toxicity – Dermal:

Acute Toxicity – Inhalation:

Skin Corrosion/Irritation:

Category 4

Skin Corrosion/Irritation:

Category 2

Serious Eye Damage/Irritation:

Category 2B

Sensitization – Respiratory:

Sensitization – Skin:

STOT – Single Exposure:

STOT – Repeated Exposure:

Category – Not classified

Category – Not classified

Category – Not classified

Category – Not classified

Aspiration Hazard: Category – Classification not possible

Aquatic Toxicity - Acute: Category 2

### **Hazard Symbol/ Signal Word:**





Warning

#### Harmful

Flammable liquid and vapor

#### **Hazard Statement:**

Maybe harmful if swallowed.

Maybe harmful in contact with skin.

Maybe harmful if inhaled.

Causes skin irritation.

Causes eye irritation.

May cause an allergic skin reaction.

Toxic to aquatic life.



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### **Precautionary Statement:**

#### Prevention:

Contaminated work clothing should not be allowed out of the working place.

Wear protective gloves/protective clothing/eye protection/face protection.

Avoid release to the environment.

#### Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

IF ON CLOTHING: Take off contaminated clothing and wash before use.

Wear protective gloves/protective clothing/eye protection/face protection.

IF INHALED: Removed victim to fresh air and keep at rest in a position comfortable for breathing.

If skin irritation occurs: Get medical advice/attention.

If eye irritation occurs: Get medical advice/attention.

### **SECTION 3: COMPOSITION/INFORMATION OF INGREDIENTS**

### **List of Dangerous components**

<b>CAS Number</b>	Chemical Identity	Concentration (%)
1330-20-7	Dimethyl Benzene	<30.0
	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxiran)e] (DGEBPA-	<30.0
25036-25-3	based polymer	
100-41-4	Ethylbenzene	<4.0
78-93-3	2-Butanone	<2.0
111-76-2	2-butoxy ethanol	<2.0
71-36-3	Propyl Carbinol	<2.0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

### **SECTION 4: FIRST AID MEASURES**

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and

continue flushing for several additional minutes. If effects occur, consult a physician, preferably an

ophthalmologist. Suitable emergency eye wash facility should be available in work area.

**Skin Contact:** Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing

and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items

which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

**Inhalation:** Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection

(pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician

or transport to a medical facility.

**Ingestion:** Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.



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### **SECTION 5: FIRE FIGHTING MEASURES**

Flash Point: 42°C (107.6°F). Closed cup

**Extinguishing Media:** Water spray, foam, dry chemical or carbon dioxide.

**Special Fire fighting Procedure:** Fire fighters should wear self-contained breathing apparatus.

**Unusual Fire/Explosion Hazards:** No applicable information found.

**Hazardous thermal Decomposition** 

**Products:** Carbon Dioxide, carbon monoxide, and oxides of nitrogen.

**Unusual Fire and Explosion Hazards:** Vapors from this product may travel or may be moved by air currents and ignited by

pilot lights, switches, other flames or sources of heat, sparks, heaters, electrical equipment, static discharge or

other ignition sources at locations distant from the product handling area.

### **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Action to take for spills/ leaks: Soak up in absorbent material such as sand and collect in suitable container. Flush area with plenty

of water. Wear adequate personal protective clothing and equipment. Keep out of irrigation ditches, sewers and

water supplies.

Disposal Method: Do not dump into any sewers, on the ground or into any body of water. Dispose in an approved chemical waste

landfill. Disposable method must be in compliance with all State/Provincial and local laws and regulations.

#### **SECTION 7: HANDLING AND STORAGE**

**Handling:** Avoid use of electric band heaters. Application of direct flame to a container of this material can also cause

explosion and/or fire.

**Storage:** Ensure adequate ventilation in storage area. Keep container closed when not in use. Do not store this material

near flame, heat or strong oxidants.

### **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

Ingredients with limit values that require monitoring at the workplace:

1330-20-7 xylene

PEL (USA) 435 mg/m³, 100 ppm

REL (USA) Short-term value: 655 mg/m³, 150 ppm

Long-term value: 435 mg/m³, 100 ppm

TLV (USA) Short-term value: 651 mg/m³, 150 ppm

Long-term value: 434 mg/m<sup>3</sup>, 100 ppm

BEI

IOELV (EU) Short-term value: 442 mg/m³, 100 ppm

Long-term value: 221 mg/m³, 50 ppm

Skin

**Eye/Face Protection:** Safety goggles/glasses suitable for use with chemicals.

**Respiratory Protection:** Always use appropriate Filter Mask/respirator (NIOSH/MSHA Approved).









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Skin Protection: Nitrile/polyethylene gloves, coveralls, avoid cotton products. The glove material has to be impermeable and

resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the

preparation/the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and

the degradation.

**Ventilation:** Good general or local exhaust ventilation is required for usage.

### **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

Form: Fluid

**Color:** According to product specifications

Odor: Characteristic
Odor Threshold: Not determined
Boiling Point: Not determined

Melting Point: Not determined

Flash Point: 42 °C Flammability: 50°C

**Explosive Properties:** None **Oxidizing Properties:** None

**Solids Content:** 50% (by volume)

65% (by weight)

Vapor Pressure: Not determine
Vapor Density: Not available

**Relative Density:** 1.16

**Solubility in Water:** Not miscible or difficult to mix

**Solvent Content:** 

Organic Solvents: 36.19%

*VOC (EC):* 34% (Gravimetric method)

Partition Coefficient: Not available
Auto-ignition Temp.: Not available
Decomposition Temp.: Not available

Viscosity: 65 KU

**Evaporation Rate:** Not available

### **SECTION 10: STABILITY AND REACTIVITY**

**Stability** Stable

Hazard Polymerization Will not occur

**Incompatibility** Polymerized by contact with amines, alkalis, water and alcohol

**Hazardous Decomposition** 

Products (non-thermal) No applicable information found

### **SECTION 11: TOXICOLOGICAL INFORMATION**

### No study on the product itself.

**Acute Toxicity:** 

Oral: LD50(rat) likely to be >3,000 mg/kg. Product is almost impossible to swallow due to polymerization in the

mouth.

Dermal: LD50(rabbit) estimated to be >3,000 mg/kg. Rapid polymerization in contact with skin.

**Corrosivity/Irritation:** 

Eyes: Causes severe irritation. Conjunctival irritation and temporary corneal injury is possible. Profuse eye

watering and redness.

Skin: Irritation and redness at site of contact. Prolonged or repeated contact may lead to itching, soreness,

Blistering, & dermatitis

Respiratory Tract: Causes irritation – also of mucous membranes, nose and throat. Very high concentration can cause nose

bleeds.

#### Information on Dimethylbenzene.

No adequate studies of reproduction and development toxicity in humans exposed to xylene alone have been published. Placental transfer of xylene has been shown in humans and in experimental animals. Teratogenicity studies in pregnant animals exposed to technical xylene or xylene isomers during organogenesis indicate that xylene may cause reduced fetal weight and delayed



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ossification, but not malformations, at dose levels causing no or only slight maternal toxicity. LOAEL values of 500-2175 mg/m3 (115-500 ppm) have been reported, depending on the length of the daily exposure periods (6-24 h/day). Signs of delayed ossification in the absence of lower fetal body weight have been reported at lower dose levels. However, these findings cannot be properly evaluated owing to incomplete description of the criteria for assessing ossification. A NOAEL for delayed fetal development cannot therefore be established.

In a study of postnatal development in rat offspring prenatally exposed to 870 or 2175 mg/m3 (200 or 500 ppm) technical xylene, behavioural impairments indicating effects on the development of the central nervous system were detected. There was no maternal toxicity, and the effects at 2175 mg/m3 (500 ppm) were long-lasting as they were apparent in adult offspring. As 870 mg/m3 (200 ppm) was the lowest dose level investigated for this effect a NOAEL could not be established. [INCHEM]

#### Oral EndPoint:

Primary Organ: Neurotoxicity (nervous system)

The major target organ is the nervous system. At lower levels, around and somewhat above the TLV, reversible neurobehavioural effects are the first to be observed. These can be of concern as some, e.g. impaired balance and reaction time, may confer a greater risk of work-related injury [INCHEM]

Inhalation EndPoint:

Primary Organ:

.. Inhalation of xylenes at concn of 435-1300 mg/cu m for 15 min to 6 hr/day for 4 days results in CNS disturbances including changes in numerative ability, reaction time, short-term memory and electroencephalograph.

[USEPA; Advisory Opinion for Xylenes (Dimethyl benzenes) (Draft) p.6 (1981)]\*\*PEER REVIEWED\*\* [HSDB]

### **SECTION 12: ECOLOGICAL INFORMATION**

#### Data from Dimethylbenzene

SPECIES: Oncorhynchus mykiss Rainbow trout, donaldson trout

TYPE OF EXPOSURE: Static

DURATION: 96 hr

ENDPOINT: LC50 (Mortality) VALUE: 3300ug/l (= 3.3 mg/l)

REFERENCE SOURCE: Ref No: 6797. Mayer, F.L.J., and M.R. Ellersieck, Publication Year: 1986, Title: Manual of Acute Toxicity: Interpretation and Data Base for 410 Chemicals and 66 Species of Freshwater Animals. Resour.Publ.No.160, U.S.Dep.Interior, Fish

Wildl.Serv., Washington, DC:505, [ECOTOX]

Bioccumulative: No BCF: 21 [N-CLASS] Rapidly Degradable: Yes

BIODEGREDATION: Readily degradable = Yes [N-CLASS] 9.1D (crustacean) SPECIES: Palaemonetes pugio (Crustacea)

TYPE OF EXPOSURE: DURATION: 48 hr ENDPOINT: LC50

VALUE: 8500ug/I (= 8.5mg/I)

REFERENCE SOURCE: TOTAL PARIS LA DEFENSE

(52). [IUCLID 2000]



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Bioccumulative: No BCF: 21 [N-CLASS] Rapidly Degradable: Yes

BIODEGREDATION: Readily degradable = Yes [N-CLASS] 9.1D (algal) SPECIES: Skeletonema costatum (Algae)

TYPE OF EXPOSURE: DURATION: 72 hr ENDPOINT: LC50

VALUE: 10000 μg/l (= 10mg/l)

REFERENCE SOURCE: TOTAL PARIS LA DEFENSE

(54). [IUCLID 2000]

Bioccumulative: No BCF: 21 [N-CLASS] Rapidly Degradable: Yes

BIODEGREDATION: Readily degradable = Yes [N-CLASS] 9.3C SPECIES: Mouse

ENDPOINT: LD50 VALUE: 1590 mg/kg

REFERENCE SOURCE: Hayes, W.J., Jr., E.R. Laws, Jr., (eds.). Handbook of Pesticide Toxicology. Volume 2. Classes of Pesticides. New

York, NY: Academic Press, Inc., 1991. 643]\*\*PEER REVIEWED [HSDB]

### **SECTION 13: DISPOSAL CONSIDERATIONS**

Must not be disposed together with household garbage.

Do not discharge into drains or watercourses.

Polymerize adhesive by adding slowly to water. Hardened product can be disposed of in landfill sites by licensed contractors. Add water to contaminated packaging and then dispose of.

### **SECTION 14: TRANSPORTATION INFORMATION**

IATA-DGR Flammable Liquid, UN 1263, Class 3, PG III

IMDG Flammable Liquid, UN 1263, Class 3, PG III

### **SECTION 15: REGULATORY INFORMATION**

Chemical Inventory: All ingredients of this product are listed or exempted from the following inventories: EPA (USA), DSL (CANADA), CHRIP (JAPAN), AICS (AUSTRALIA), IECSC (CHINA), PICCS (PHIL), HSNO-CCID (NEW ZEALAND)



# **Epoxy Primer Part A**

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### **SECTION 16: OTHER INFORMATION**

The information contained in this MSDS is based on our present knowledge. It was obtained from a variety of sources and is believed to be accurate and current at the stated version date. This data is provided without warranty for the use of this information, application or processing described in this MSDS. Users should note the possibility of hazards occurring due to improper use of the product.

**Department issuing MSDS:** Research and Development Department

**Contact:** *Marketing Department* 

ABBREVIATIONS AND ACRONYMS:

PICCS - PHILIPPINE INVENTORY OF CHEMICALS AND CHEMICAL SUBSTANCES

DSL - DOMESTIC SUBSTANCES LIST

**ENCS – JAPANESE EXISTING AND NEW CHEMICALS SUBSTANCES** 

AICS – AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES

HSNO - HAZARDOUS SUBSTANCES AND NEW ORGANISMS

CCID - CHEMICAL CLASSIFICATION AND INFORMATION DATABASE

CHRIP - CHEMICAL RISK INFORMATION PLATFORM

IECSC - INVENTORY OF EXISTING CHEMICAL SUBSTANCES IN CHINA

End of SDS



**Epoxy Primer Part B** 

MSDS No: C050 VERSION: C050B-01 VERSION DATE: 05/3/2012

### **SECTION 1: IDENTIFICATION OF PRODUCT AND COMPANY**

Material/Trade Name: Epoxy Primer Part B
(This MSDS covers products for the following colors):

White, Black, Gray & Red Oxide

Material Type: Polyamide Base

**Company:** Republic Chemical Industries, Inc.

**Address:** 731 Aurora Boulevard, Quezon City, 1112 Philippines

 Telephone:
 +63 2 721 5781 to 86

 Fax:
 +63 2 727 5095

 Website:
 www.repchem.com

### **SECTION 2: HAZARDS IDENTIFICATION**

GHS Classification: Flammable Liquid Category 3

Acute Toxicity – Oral: Category 4
Acute Toxicity – Dermal: Category 5
Acute Toxicity – Inhalation: Category 5

Skin Corrosion/Irritation: Category – Classification not possible Serious Eye Damage/Irritation: Category – Classification not possible

Sensitization – Respiratory: Category – Not classified
Sensitization – Skin: Category – Not classified
STOT – Single Exposure: Category – Not classified
STOT – Repeated Exposure: Category – Not classified

Aspiration Hazard: Category – Classification not possible

Aquatic Toxicity - Acute: Category 2

### Hazard Symbol/ Signal Word:





Warning

#### Harmful

Flammable liquid and vapor

### **Hazard Statement:**

Harmful if swallowed.

Maybe harmful in contact with skin.

Maybe harmful if inhaled.

May cause an allergic skin reaction.

Toxic to aquatic life.

IF ON SKIN: Wash with plenty of soap and water.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

IF INHALED: Removed victim to fresh air and keep at rest in a position comfortable for breathing.



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### **Epoxy Primer Part B**

### **SECTION 3: COMPOSITION/INFORMATION OF INGREDIENTS**

### **List of Dangerous components**

CAS Number Chemical Identity Concentration (%)

1330-20-7 Dimethyl Benzene <70.0

71-36-3 Propyl Carbinol <5.0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

### **SECTION 4: FIRST AID MEASURES**

Eye Contact: Rinse opened eye thoroughly with running water for several minutes. Remove contact lenses after the initial 1-2

minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an

ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Skin Contact: Remove material from skin immediately and wash with soap and plenty of water. Remove contaminated clothing

and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items

which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

**Inhalation:** Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection

(pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician

or transport to a medical facility.

**Ingestion:** Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

### **SECTION 5: FIRE FIGHTING MEASURES**

Flash Point: 42°C (closed cup).

**Extinguishing Media:** Extinguishing powder, sand, dry chemical or carbon dioxide. Do not use water.

**Special Fire fighting Procedure:** Fire fighters should wear self-contained breathing apparatus.

**Unusual Fire/Explosion Hazards:** No applicable information found.

**Unusual Fire and Explosion Hazards:** Vapors from this product may travel or may be moved by air currents and ignited by

pilot lights, switches, other flames or sources of heat, sparks, heaters, electrical equipment, static discharge or

other ignition sources at locations distant from the product handling area.

### **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Action to take for spills/ leaks: Soak up in absorbent material such as sand and collect in suitable container. Flush area with

plenty of water. Wear adequate personal protective clothing and equipment. Keep out of

irrigation ditches, sewers and water supplies. Ensure adequate ventilation.

**Disposal Method:** Do not dump into any sewers, on the ground or into any body of water. Dispose in an approved chemical waste landfill. Disposable method must be in compliance with all State/Provincial and local laws and regulations.

#### **SECTION 7: HANDLING AND STORAGE**

**Handling:** Avoid use of electric band heaters. Application of direct flame to a container of this material can also cause

explosion and/or fire. Ensure good ventilation/exhaustion at the workplace. Keep ignition sources away – Do not

smoke. Protect against electrostatic charges.



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Storage: Ensure adequate ventilation in storage area. Keep container tightly closed when not in use. Do not store this

material near flame, heat or strong oxidants.

### **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

Ingredients with limit values that require monitoring at the workplace:

1330-20-7 xylene

PEL (USA) 435 mg/m³, 100 ppm

REL (USA) Short-term value: 655 mg/m³, 150 ppm

Long-term value: 435 mg/m<sup>3</sup>, 100 ppm

TLV (USA) Short-term value: 651 mg/m³, 150 ppm

Long-term value: 434 mg/m<sup>3</sup>, 100 ppm

BEI

IOELV (EU) Short-term value: 442 mg/m³, 100 ppm

Long-term value: 221 mg/m³, 50 ppm

Skin

**Eye/Face Protection:** Safety goggles/glasses suitable for use with chemicals.

**Respiratory Protection:** Always use appropriate Filter Mask/respirator (NIOSH/MSHA Approved).







Skin Protection: Nitrile/polyethylene gloves, coveralls, avoid cotton products. The glove material has to be impermeable and

resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the

preparation/the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and

69.58%

the degradation.

**Ventilation:** Good general or local exhaust ventilation is required for usage.

### **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

Form: Fluid Vapor Pressure: Not determine Color: Clear Vapor Density: Not available Odor: Relative Density: 0.894

Odor Threshold: Not determined Solubility in Water: Not miscible or difficult to mix Boiling Point: Not determined Solvent Content:

Melting Point: Not determined Organic Solvents:

Flash Point: 42°C VOC (EC): 66.26% Not available **Partition Coefficient:** Not available **Evaporation Rate:** 50°C Flammability: **Auto-ignition Temp.:** Not available **Explosive Properties:** None **Decomposition Temp.:** Not available

Oxidizing Properties: None Viscosity: 13 secs (Ford cup #4)
Solids Content: 31.42%



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### **SECTION 10: STABILITY AND REACTIVITY**

Stability Stable

Hazard Polymerization Will not occur

**Incompatibility** Polymerized by contact with amines, alkalis, water and alcohol

**Hazardous Decomposition** 

**Products (non-thermal)**No applicable information found

### **SECTION 11: TOXICOLOGICAL INFORMATION**

**Acute Toxicity:** 

Oral: LD50(rat) likely to be >600 mg/kg

Dermal: LD50(rabbit) estimated to be >3,000 mg/kg.

**Primary irritant effect:** 

**On the skin:** Irritant to skin and mucous membranes.

**On the eye:** No irritating effect.

Sensitization: No sensitizing effects known.

Mutagenecity: No adverse results reported.

Carcinogenicity: No adverse results reported.

Reproductive Toxicity: No adverse results reported.

### **SECTION 12: ECOLOGICAL INFORMATION**

#### **General notes:**

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground.

### **SECTION 13: DISPOSAL CONSIDERATIONS**

Must not be disposed together with household garbage.

Do not discharge into drains or watercourses.

Disposal must be made according to official regulations.

### **SECTION 14: TRANSPORTATION INFORMATION**

Land transport ADR/RID (cross-border)

ADR/RID class: 3 (F1) Flammable liquids.

Danger code (Kemler): 33 UN Number: 1993 Packaging group: II Hazard label: 3

**Description of goods:** 1993 FLAMMABLE LIQUID, N.O.S. (PROPYL CARBINOL, XYLENES),

special provision 640D



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Maritime transport IMDG:

IMDG Class:3UN Number:1993Label:3Packaging group:IIEMS Number:F-E,S-EMarine pollutant:No

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (PROPYL CARBINOL, XYLENES)

Air transport ICAO-TI and IATA-DGR:

ICAO/IATA Class: 3
UN/ID Number: 1993
Label 3
Packaging group: II

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (PROPYL CARBINOL, XYLENES)

UN "Model Regulation": UN1993, FLAMMABLE LIQUID, N.O.S., 3, II

### **SECTION 15: REGULATORY INFORMATION**

Chemical Inventory: All ingredients of this product are listed or exempted from the following inventories: EPA (USA), DSL (CANADA), CHRIP (JAPAN), AICS (AUSTRALIA), IECSC (CHINA), PICCS (PHIL), HSNO-CCID (NEW ZEALAND)

### **SECTION 16: OTHER INFORMATION**

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**Department issuing MSDS:** Research and Development Department

**Contact:** Marketing Department

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End of SDS