



Technical Data Sheet

Material/Trade Name : **PIONEER MARINE EPOXY**

Material Type : Epoxy Adhesive

Company : Republic Chemical Industries, Inc.

Address : 731 Aurora Boulevard, Quezon City, 1112 Philippines

Telephone/Fax : +63 2 721 5781 to 86/+63 2 727 5095

Website : www.repchem.com

Parameters	Standard Specifications
Color Component A Component B	Gray Beige
Consistency	Soft paste
Bond Strength (after 24 hrs.) *Aluminum to Stainless Steel *Aluminum to Mild Steel *Aluminum to Hi-Carbon Steel	 1,500 psi (min) 1,500 psi (min) 1,500 psi (min)
Potlife	1-2 hours
Hardness (shore D, after 24 hrs.)	75 minimum
Shelf Life	2 years