Asme sec ii part d table pdf download swawou

Download Complete File

What is ASME BPVC II Part D? Section II - Part D is a "Service Section" for reference by the BPVC construction Sections providing tables of material properties including allowable, design, tensile and yield stress values, physical properties and external pressure charts and tables.

What is ASME VIII? ASME Section VIII is the section of the ASME Boiler & Pressure Vessel Code (BPVC) that covers pressure vessels. It specifically refers to the pressure vessels that operate at pressures, either internal or external, that exceed 15 psig.

What is a pressure vessel according to ASME? ASME (American Society of Mechanical Engineers) defines a pressure vessel as any container designed to hold gases or liquids at a pressure substantially different from the ambient pressure. They must meet specific safety standards and are typically cylindrical or spherical to evenly distribute stress.

What is the ASME Section IX boiler and pressure vessel code? ASME section IX is a part of the ASME boiler pressure vessel code that contains the rules for qualifying welding procedures and welders. It is also used to qualify welders and procedures for welding to ASME B31. 3.

What is the difference between ASME Sec 8 d1 and d2? What are the key differences between ASME SEC 8 Div 1 and Div 2 for pressure vessel design and construction? ASME SEC 8 Division 1 follows a prescriptive approach with specific guidelines for design, while Division 2 offers a more performance-based, flexible design approach.

What is ASME section II? ASME Section II includes rules for acceptance of material specifications of recognized National or International organizations other than ASTM.

What is ASME Section 8 for PSV? Section VIII of the ASME Boiler & Pressure Vessel Code This code specifically refers to vessels that operate at pressures above 15 psig. Safety relief valves that conform to Section VII standards are identified by a National Board "UV" Stamp.

How many ASME codes are there? ASME produces and handles approximately 600 codes and standards covering many technical areas developed by committees of subject matter experts using an open, consensus-based process. These wide ranges of regulations and norms govern mechanical systems and equipment design, construction, and operation.

What is ASME Section V Article 8? The 2001 ASME Boiler and Pressure Vessel Code Section V, Article 8, states that, if the calibration standard material is heat treated differently from the tubing to be examined, then the standard can be used if the response from the discontinuities in the standard are demonstrated to be equivalent to potential flaws in ...

What is the minimum pressure for ASME pressure vessel? What is the minimum design pressure requiring an ASME label? Design pressures exceeding 15 psig are generally ASME labeled and considered ASME pressure vessels. However, vessels that meet all ASME code requirements may be labeled at a lower pressure when requested by the customer.

What is the ASME BPV code? The ASME Boiler & Pressure Vessel Code (BPVC) is an American Society of Mechanical Engineers (ASME) standard that regulates the design and construction of boilers and pressure vessels. The document is written and maintained by volunteers chosen for their technical expertise.

What is the U stamp in ASME? U Stamp. The U stamp certifies that a manufacturer meets the quality control system requirements laid out in the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code (BPVC). Manufacturers with this stamp are permitted to design, fabricate, inspect, and test

unfired pressure vessels.

What is the ASME Code VIII for pressure vessels? What Is ASME Section VIII? ASME Section VIII is dedicated to giving detailed requirements for the design, fabrication, inspection, certification, and testing of both unfired and fired pressure vessels, especially those that operate at pressures exceeding 15 psi.

What is the ASME Code for piping? ASME B31. 3 applies to process piping materials and components, design, fabrication, assembly, erection, examination, inspection and testing.

What is the en code for pressure vessels? In May 2002, the European Union presented an EN 13445 Unfired Pressure Vessels standard. Both codes are better suited to the design of lighter and more efficient vessels. Today, ASME and EN 13445 are the main design codes for new pressure vessels.

How to design a pressure vessel calculation?

What are the basics of pressure vessels? Pressure vessels are containers that are designed to hold fluids or gases at a pressure that is different from the ambient pressure. These vessels are used in various industries, including petrochemical, oil and gas, pharmaceuticals, food and beverage, and power generation.

How to design a high pressure vessel?

What is a boiler in ASME? The term. "boiler" shall include fired units for heating or vaporizing liquids other than. water where these units are separate from processing systems and are. complete within themselves: (a) "Power boiler" means a boiler in which steam or other vapor is generated.

Is a boiler a pressure vessel? A boiler or unfired pressure vessel is a closed, pressurized container that stores potentially explosive energy. These range from common hot water heaters to five-story utility boilers in a power plant.

What is the difference between ASTM and ASME? ASTM: ASTM's standards cover a wide range of industries, including construction, aerospace, chemical, electronics, petroleum, environmental and more. They mainly concern materials and their test methods. ASME: ASME codes and standards are more specific and focus

mainly on pressure equipment and plant engineering.

Is PSV sizing ASME or API? Initial sizing and valve selection is done using API equations, and final valve selection and certification is done using ASME-certified coefficients and capacities. When sizing a PSV, the sizing equations are always API 520.

What is the difference between API 520 and 521? In beirf, API 521 included "Pressure Relieving and Depressuring Systems" and discucess about overpressure scenarios and relevant relief loads determination; while API 520 included sizing and installation of the pressue relieving devices. Then, obviously API 520 is applied for sizing the pressure relieving devices...

Is ASME Section 8 Division 1 or 2? ASME Section VIII, Division 2 is intended for purpose-specific vessels with a defined fixed location. Another major difference between the Division 1 and Division 2 lies in failure theory. While Division 1 is based on normal stress theory, Division 2 is based on maximum distortion energy (Von Mises).

What is asme code pdf? The document discusses the origins and development of standards and codes by the American Society of Mechanical Engineers (ASME) beginning in the late 19th century. It describes how early discussions around standardizing parts like bolts and pipes led to the establishment of formal standards committees at ASME.

Is ANSI and ASME the same? ANSI establishes and accredits performance and quality standards for products and services in a wide variety of sectors, while ASME is primarily focused on boilers and pressure vessels.

What countries use ASME?

What is ASME BPVC Section 2 C? This Section is a "Service Section" to the other BPVC Sections providing material specifications for the manufacture, acceptability, chemical composition, mechanical usability, surfacing, testing requirements and procedures, operating characteristics, and intended uses for welding rods, electrodes and filler metals.

What does ASME PCC 2 stand for? ASME PCC-2, Repair of Pressure Equipment and Piping, is a standard developed by the American Society of Mechanical Engineers (ASME) and provides methods for repairing equipment and piping within the scope of ASME Pressure Technology Codes and Standards after it has been placed into service.

What does ASME BPVC stand for? The ASME Boiler & Pressure Vessel Code (BPVC) is an American Society of Mechanical Engineers (ASME) standard that regulates the design and construction of boilers and pressure vessels. The document is written and maintained by volunteers chosen for their technical expertise.

What is an ASME F & D head? ASME Torispherical Head (F&D), 100% ASME – Flanged & Dished Polished Heads. Commonly used for ASME pressure vessels, these torispherical heads have a crown radius equal to the outside diameter of the head, and a knuckle radius equal to 6% of the outside diameter.

What is Section 2 Part B of ASME BPVC? Section II - Part B is a "Service Section" to the other BPVC Sections, providing material specifications for nonferrous materials adequate for safety in the field of pressure equipment.

How many ASME codes are there? ASME produces and handles approximately 600 codes and standards covering many technical areas developed by committees of subject matter experts using an open, consensus-based process. These wide ranges of regulations and norms govern mechanical systems and equipment design, construction, and operation.

What is the safety factor for ASME BPVC? ASME Standards Section VIII, Division 1 For tensile strength, the code requires a safety factor of 3.5 for non-bolting and 4 or 5 for bolting. In addition, if the product form is welded tube or pipe, a joint efficiency factor of 0.85 is typically applied. This can be seen by several of the notes in the stress tables.

What is P numbers in ASME? Frequently asked questions. To reduce the number of welding procedure qualifications that are required, P-Numbers (shortened to P-No) are assigned to base metals according to the characteristics of the material,

such as composition, weldability, brazeability and mechanical properties.

What is ASME in piping? Like many industrial and commercial systems, valves and piping systems need to adhere to certain standards to remain effective, safe and compliant. Piping codes adhere to standards set and controlled by the American Society of Mechanical Engineers (ASME).

What is ASME power piping code? The ASME B31. 1 Code provides rules for piping typically found in electric power generating stations, industrial and institutional plants, geothermal heating systems, and central and district heating and cooling systems.

What is the difference between ASME U and UM stamps? Based on ASME's Section 8, Division 1, there are distinct designations for pressure vessel which indicate that larger vessels should receive the U stamp while smaller or miniature vessels receive the UM stamp.

What is ASME section V? ASME Section V is a reference Code that deals with NDE requirements like Personnel Qualifications, Procedures, Equipment, Calibrations, and Demonstration of the NDE procedures. ASME Section V, the latest edition comprises Subsection A, Subsection B, and mandatory and non-mandatory appendixes.

What is the R stamp in ASME? R Stamp. The R stamp is awarded by The National Board of Boiler and Pressure Vessel Inspectors (NBBI). It allows the recipient to repair and alter pressure-retaining equipment, including pressure vessels and boilers.

Is ASME an ANSI? ASME is an ANSI accredited standards developer. It was founded in 1800 by a small group of leading industrialists and has grown to include more than 130,000 members in 151 countries.

What is the ASME F number? Filler Metals: The F Number This number is used to group filler metals used in welding procedures and welder performance qualifications.

What is the full standard of ASME? ASME standards integrated into a multiagency standards and regulatory regimen have included the Boiler and Pressure ASME SEC II PART D TABLE PDF DOWNLOAD SWAWOU Vessel Code, nuclear codes and standards, pipeline transportation systems for liquid hydrocarbons and other liquids, welding qualifications, standards for valves and fittings, standards for screws, bolts ...

Was Czerny a student of Beethoven? Studies with Beethoven Beethoven asked Czerny to play his Pathétique Sonata and Adelaide. Beethoven was impressed with the 10-year-old and accepted him as a pupil. Czerny remained under Beethoven's tutelage until 1804 and sporadically thereafter.

What is the point of Czerny? Like all Czerny, it is an exercise to improve dexterity. It was not written to help the student display musicality but of course all Czerny exercises can be played with musicality and it's more fun to play them that way.

What was Czerny famous for? Carl Czerny (born February 21, 1791, Vienna, Austria—died July 15, 1857, Vienna) was an Austrian pianist, teacher, and composer known for his pedagogical works for the piano.

Who taught Beethoven to play piano? Beethoven began piano lessons at a young age with his father as his first teacher. He moved on to study with other musicians in town; continuing to study piano, as well as learning violin and viola. Around the age of nine Beethoven began composition lessons with the court's organist, Christian Gottlob Neefe.

Who was Beethoven's best student? CARL CZERNY Beethoven's most famous pupil is perhaps best known today to piano students the world over as the composer of keyboard studies designed to develop advanced skills. By the time he was 10, Czerny had already made his public debut and could play many of the works of Mozart and Clementi from memory.

What is the difference between Hanon and Czerny piano? Hannon mostly focuses on dexterity, speed, and flexibility. A lot of musicians sometimes go back to Hannon to warm up. It consists of the same pattern in both the left and right hands that should be performed once ascending and then descending that you have to reach 108bpm. Czerny is mostly focused on technique.

Are Czerny exercises useful? Exercises are an important part of developing as a pianist. In many cases utilizing Hanon and Czerny can be a great way to develop

strength in your playing.

What were the pupils of Czerny? Czerny, Carl His most famous students were Franz Liszt, Theodor Leschetizky and Theodor Kullak. His early musical instruction was supervised by his father Wenzel Czerny, who was a pianist, organist, oboist and singer.

Who is the father of piano technique? Clementi, Muzio Muzio Clementi was a harpsichord and keyboard player, composer, teacher and empresario. Popularly known as the "father of the pianoforte", his influence on subsequent generations of pianists, piano composers, publishing and manufacturing firms is undisputed.

What does Czerny mean? Czerny is a surname meaning "black" in some Slavic languages. It is one of many variant forms, including Czarny, ?erný, Czernik, Cherney, and ?ierny, among others.

Who was known as the best pianist of the Romantic era? Franz Liszt (1811-1886) Lizst was a composer, teacher, Abbé, Casanova, writer, sage, pioneer and champion of new music, philanthropist, philosopher, and one of the greatest pianists in history.

What ethnicity was Beethoven? Ultimately, there is no reason to believe that Beethoven was Black: the genealogical evidence going back to the 1400s shows unambiguously that Beethoven's family was Flemish. Speculative anecdotes from the early 19th century about his swarthy complexion, broad nose and coarse, black hair are unsourced and racist.

Who was Beethoven's wife? Beethoven never married. Nor has he ever lived with a woman longer. This portrait found in Beethoven's desk could be of his piano student Julie Guicciardi. He dedicated his famous "Moonlight Sonata" to her.

What was Beethoven's cause of death? It is believed that Beethoven died from liver and kidney disease at age 56. But the process of understanding what caused his many health problems has been a much more complicated puzzle, one that even Beethoven himself hoped doctors could eventually solve.

Who inherited Beethoven's money? Soon, Ludwig van Beethoven died (1827) and in his last will left everything to Karl. Karl remained in the army till 1832, then married ASME SEC II PART D TABLE PDF DOWNLOAD SWAWOU

Caroline Naske with whom they had five children, four girls and a boy who was named Ludwig after the famous uncle.

Did Beethoven write Fur Elise while deaf? Beethoven's Deafness "Für Elise" was written in 1810, two years before Beethoven went fully deaf in 1812. But his hearing was already limited by the time the piece was written. Beethoven's music got higher in pitch as his deafness progressed.

What grade is Fur Elise? So how hard is Fur Elise? The full version of Fur Elise is considered reasonably difficult, broadly an intermediate piece around grade 5, but a shorter arrangement of only the famous section is often taught as well.

Should I practice Hanon everyday? The answer is, yes! Hanon exercises are useful in many ways: they are excellent daily warm-ups, they strengthen and coordinate the muscles of the fingers and the wrist, and they help pianists develop a clear and even tone.

What piano do pianists use? If you want to compare the sound of a Steinway B to a Steinway D, you can listen to almost any recording of a concert pianist, and in most cases, you will be hearing a 9-foot concert grand Steinway model D since the vast majority of concert pianists record on Steinway D's.

How long to practice Hanon?

How to warm up at the piano?

Do pianists work out? Weight training is important, especially for people who want to maintain their bone density as much as possible. However, musicians should be very careful and mindful when doing this type of exercise. As mentioned above, every time you work out a muscle that muscle will have a tendency to tense up.

What is Czerny's elasticity method? Czerny's elasticity method. According to the theory of elasticity, the distribution of shear forces along the length of the four edges of a slab, results from the shear forces along its perimeter as described by equations.

What did Beethoven think of Czerny? Czerny was brought as a boy by his father to meet Beethoven, and Beethoven was impressed by his prodigious talent. He took

him on as a pupil, and later he made Czerny teach his nephew Karl the piano.

Who taught Beethoven? Born in Bonn, Beethoven displayed his musical talent at a young age. He was initially taught intensively by his father, Johann van Beethoven, and later by Christian Gottlob Neefe. Under Neefe's tutelage in 1783, he published his first work, a set of keyboard variations.

What are some fun facts about Carl Czerny? Born to a Bohemian pianist father of Czech origin in Vienna, Czerny was a child prodigy with an ability to play piano at an early age of three, compose at seven and perform at ten. His father was his first piano teacher who taught him the works of Bach, Mozart and Clementi.

How are ductile iron pipes treated to prevent corrosion? Ductile iron pipe is resistant to corrosion in most soils. In more aggressive soils, V-Bio® enhanced polyethylene encasement wrapped around the pipe helps mitigate corrosive conditions. Cement-mortar lining on the inside increases the pipe's resistance to corrosion, as well.

Do you need cathodic protection on Ductile iron pipe? Cathodic protection is recommend for use on Ductile iron pipe in only the most extreme corrosive environments. Since Ductile iron pipelines are made up of segmented pipe with rubberized joints every 18-20 feet, they are electronically discontinuous.

Is ductile iron corrosion resistant? Ductile iron's corrosion resistance is superior to unalloyed steel, and even highly alloyed steels in certain environments. Ductile iron's corrosion resistance can be improved by understanding the corrosion mechanism and alloying the material appropriately.

What protects iron pipes from corrosion they are coated with? Iron pipes are often coated with a layer of Zinc in order to prevent them from corrosion.

What is the best way to prevent corrosion of iron?

What metal can protect an iron pipeline from corrosion? A block of magnesium attached to an iron pipeline running through moist soil may prevent the pipeline from oxidizing and corroding.

What are the disadvantages of Ductile iron pipe?

What is the ASTM standard for Ductile iron pipe? ASTM A536 refers to the standard specification for ductile iron castings. Ductile iron is also called spheroidal graphite iron or nodular iron. In contrast to gray iron, where the graphite occurs as a network of flakes, the graphite in ductile iron occurs as spheroids.

Can you wet tap Ductile iron pipe? Rangeline can perform taps on all pipe types including cast iron, ductile iron, steel, copper, transite, asbestos cement, concrete (PCCP) or PVC. Additional special applications are available upon request.

What is the corrosion allowance for Ductile iron pipe? A minimum yield strength of 42,000 psi (290 MPa) is required for DIP. The casting allowance is between 0.05 and 0.09 inch depending on pipe size, and the service allowance is 0.08 inch regardless of pipe size.

How long does Ductile iron pipe last? Modern Ductile iron pipe is made to last 100+ years and is an environmentally preferable product due to its recycled content, energy savings while in service, its durability, its recyclability, and the commitment of the Ductile iron pipe industry.

Why use ductile iron instead of steel? Ductile Iron Compared to Steel Pipe Ductile iron pipe's advantages in field adaptability, corrosion control, and pipe wall thickness make it far superior to steel pipe substitutes.

Does Ductile iron need cathodic protection? Cathodic protection also may be the most powerful and cost-effective control method for existing ductile iron at locations where it is at risk from external corrosion.

Can zinc protect an iron pipeline from corrosion? Zinc has been used as a method of external corrosion control for DI pipe in Europe for over 60 years, largely without polyethylene encasement.

Why are iron pipes usually coated with zinc? A zinc coating on an iron pipe protects the iron pipe from being exposed to atmospheric oxygen and water vapour. As a result, rusting is prevented, and the iron pipe's lifespan is increased. Since zinc does not react with ambient oxygen or water vapour at normal temperatures, it is the most durable coating.

How do you make iron corrosion resistant? Galvanize Galvanizing applies a protective coating of zinc over iron or steel. Since zinc corrodes about 30 times slower than iron, galvanizing can be a cheap and effective way to prevent rust.

What material is used to avoid corrosion with iron? The rusting of iron can be prevented by greasing, painting, galvanizing, anodizing, or oiling the surface. These methods can be classified into the following categories: Galvanization: Galvanized metal is coated with a thin layer of zinc to protect it against corrosion.

What protects iron against corrosion? Galvanisation is the process of applying a protective zinc coating to iron or steel, to prevent rusting. The most common method is hot dip galvanizing, in which steel sections are submerged in a bath of molten zinc. Hence, zinc plating is the most durable metal plating on iron to protect against corrosion.

How do I protect my iron pipe? Clean and Dry Surfaces Regularly Here are some ways to keep moisture and grime from causing rust in pipes: Add waterproofing or coatings that are water-resistant. Add drainage or weep holes to stop water from pooling. Add sealants to keep corrosive elements from slipping into openings.

How to prevent pipeline corrosion? Uniform pipe corrosion causes a consistent loss of material along the pipe's surface, leading to a continuous thinning of the solid structure. You can prevent uniform pipe corrosion by selecting a suitable piping material and combining corrosion protection methods like surface coatings and cathodic protection.

What pipe coating prevents corrosion? VaporGuard prevents moisture from entering along insulation systems, which protects the pipe from rust and corrosion, while also protecting it from freezing temperature damage, and freeze-thaw damage. VaporGuard is available in two convenient sizes: 1-1/4? x 100? or 12? x 40?.

What is Ductile iron pipe coated with? The seal coat used on Ductile iron pipe is a highly regulated and refined asphaltic paint. Historically, cast-iron pipes and even early-period ductile iron pipes were exterior coated with all sorts of mastics, coaltars, and similar substances.

What pipe coating prevents corrosion? VaporGuard prevents moisture from entering along insulation systems, which protects the pipe from rust and corrosion, while also protecting it from freezing temperature damage, and freeze-thaw damage. VaporGuard is available in two convenient sizes: 1-1/4? x 100? or 12? x 40?.

What is done to black iron pipe to prevent corrosion? One common coating is zinc, applied through a process known as galvanization. This involves immersing the pipes in melting zinc, creating an extremely durable and anti-corrosion layer. Another popular coating is epoxy, which is applied as a powder and cured to form a hard, protective surface.

Topics in Advanced Quantum Mechanics by Barry R. Holstein

1. What is the book about?

"Topics in Advanced Quantum Mechanics" by Barry R. Holstein is a comprehensive textbook that provides an in-depth exploration of fundamental concepts in quantum mechanics beyond the introductory level. It covers a wide range of advanced topics, such as:

- Scattering theory
- Symmetry and conservation laws
- Many-body systems
- Field quantization
- Relativistic quantum mechanics

2. Why is this book important?

This textbook is a valuable resource for graduate students and researchers in physics who seek a rigorous treatment of advanced quantum mechanics. It offers a clear and concise presentation of complex concepts, supported by numerous examples and exercises.

3. What are the key features of the book?

- Comprehensive coverage: Covers a broad range of advanced topics in quantum mechanics.
- Clear and accessible writing style: Explains complex concepts in a way that is easy to understand.
- Numerous examples and exercises: Reinforces understanding and allows readers to apply concepts to practical problems.
- Extensive references: Provides a comprehensive list of sources for further study.

4. Who is the target audience?

"Topics in Advanced Quantum Mechanics" is primarily intended for graduate students and researchers in physics who have a strong foundation in introductory quantum mechanics. It is also suitable for advanced undergraduates who seek a comprehensive treatment of the subject.

5. What are the strengths and weaknesses of the book?

Strengths:

- Rigorous and comprehensive treatment of advanced quantum mechanics topics.
- Clear and accessible writing style.
- Numerous examples and exercises for practice and application.

Weaknesses:

- May be challenging for readers without a strong foundation in introductory quantum mechanics.
- Some sections may require additional background reading for a complete understanding.

czerny the school of velocity opus 299 for the piano, corrosion protection of ductile iron pipe, topics in advanced quantum mechanics barry r holstein

the kidney in systemic disease elisha goodman midnight prayer bullets hotchkiss owners manual treasure 4 th grade practice answer guidelines on stability testing of cosmetic products writing for psychology oshea 2010 acura tsx owners manual student solutions manual to accompany fundamentals of physics 6th edition includes extended chapters pulmonary vascular physiology and pathophysiology lung biology in health and disease heart and circulation study guide answers hyperion enterprise admin guide engineering electromagnetics hayt solutions 7th edition free julius caesar literary analysis skillbuilder answers leica ts06 user manual how to remove manual transmission from cougar 1997 subaru legacy manua toyota acr30 workshop manual panasonic vt60 manual power plant engineering by g r nagpal 1998 mercury 125 outboard shop manual arrl ham radio license manual all you need to become an amateur radio operator positive behavior management strategies for physical educators chiller servicing manual lose your mother a journey along the atlantic slave route jss3 scheme of work engineering mathematics anthony croft ck wang matrix structural analysis free

macroeconomicnotesexam lifetimefitness guestformdenon dc30service manualthecollected worksofd wwinnicott12 volumesetprogramming languagesandsystems 12theuropean symposiumon programmingesop 2003held aspartof thejointeuropean conferencesontheory and lecture notes incomputer scienceairtek sc650 manualsolution focusedgroup therapyideasfor groupsin privatepractise schoolsatv bombardierquest500 servicemanual2003 summerregentsny 2014husabergservice manual390barrons militaryflight aptitudetests3rd editionthricetold talesmarriedcouples telltheir stories99 mercurytracker 75hp2 strokemanual entammedejimikki kammalsong lyricsfrom velipadinte2001 yamahabig bear2 wd4wd hunteratvservice repairmaintenance overhaulmanualfree manualmercedes 190 drepairmanual fourfires by courtenay bryce2003 1127 paperbackthoracic anaesthesiaoxfordspecialist handbooksinanaesthesia deathsmistress thenicci chronicleschestnut covestudyguide answersjohn deeres1400trimmer manualcommunismunwrapped consumptionin coldwareastern europepsychologyfor theib diplomachemicalengineering thermodynamicsky narayanansolutionchapter 3signal processingusing matlaboxfordmodern english2repair manualharmankardon tu910linearphase stereofmam tuner2003chevy chevroletavalanche ownersmanual mailorder

brid	lesecondchance atlove	inspirationalmailorder brideromance sextraffickingin
theur	nitedstates theoryresea	rch policyandpractice harrypotter fangenfraazkaban
		repairmanualscaprice 2013b747 operatorsmanual