

# **Machine Learning: Geotechnical Engineering**

## **Predicting UCS and RQD using Random Forest**

**A Presentation for Operations Technical Support - Ok Tedi  
Mining Limited**

Presented by Jesse Gabriel

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# Outline

- What & Why Machine Learning (ML)?
- Machine Learning Models and Workflow
- Raw Data and EDA
- Preprocessing
- ML Model Training & Evaluation Approach
- Results: UCS (ESTUCS) RQD Predictions
- Discussion: Further Work
- Discussion: Related Work on Application

# What & Why Machine Learning (ML)?

- Machine Learning (ML), a subfield of AI, involves development of algorithms that enable computers to learn and improve task performance from data and experience without explicit programming.
- Types: Supervised, Unsupervised, Reinforcement, Semi-supervised
- Data inputs: Spreadsheet, Image, Text, Software files (e.g. GIS shapefiles), etc.
- ML can handle large datasets and generate useful prediction outputs



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE
	PROJECT GEOGRAPHIC LOCATION																														
	MOLD	PROJECT	GEOGRAPHIC	LOCATION	PRIORITY	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	GT_RockType	
3	GDH0011	TUNNEL	0	5.7	11		0	MW	20		20	6.75	Poor	Rock	10	3	5	3	5.7	0	0	0	0	0	0	0	0	0	0	0	0
4	GDH0011	TUNNEL	5.7	9.1	11		3.45	MW	10		20	6.75	Poor	Rock	10	3	5	2	4	3.4	0	0	0	0	0	0	0	0	0	0	0
5	GDH0011	TUNNEL	9.1	17.8	11		13.79	MW	40		2	13.7931	Fair	Rock	18	3	19	4.8	3	8.7	3	0.52	1	3	5.8	0.8	MD	IAS	03-Mar-11	85.29412	
6	GDH0011	TUNNEL	17.8	25.3	11		25.14	MW	40		2	16.99090	Fair	Rock	16	4	19	4.8	3	5.5	2	0.54	1	2	3.7	0.50	MD	IAS	03-Mar-11	66.66667	
7	GDH0011	TUNNEL	25.3	26	11		0	MW	5		20	6.75	Very	Poor	0	3	5	1	4	2.7	0	0	0	0	0	0	0	0	0	0	0
8	GDH0011	TUNNEL	26	34.35	11		26.5	MW	5		20	4.275449	Poor	Rock	16	5	5	1	4	8.35	0	0	0	0	0	0	0	0	0	0	0
9	GDH0011	TUNNEL	34.35	36.4	11		17.78	MW	40		20	1.759096	Poor	Rock	10	4	5	4.8	3	2.05	0	0	0	0	0	0	0	0	0	0	0
10	GDH0011	TUNNEL	36.4	40.8	11		8.97	MW	5		2	12.55981	Fair	Rock	14	3	16	1	4	4.4	3	0.77	0.95	3	3.9	0.35	MD	IAS	03-Mar-11	65.85366	
11	GDH0011	TUNNEL	40.8	44.15	11		2.3	MW	30		2	7.5	Fair	Rock	18	3	20	3.5	3	3.35	1	0.33	1	3	3.05	0.07	MD	IAS	03-Mar-11	91.04479	
12	GDH0011	TUNNEL	44.15	46.5	11		26.05	MW	20		20	3.999777	Poor	Rock	10	5	9	3	3	2.15	0	0	0	0	0	0	0	0	0	0	0
13	GDH0011	TUNNEL	46.5	52.8	11		14.46	MW	30		3	14.46134	Fair	Rock	18	4	20	3.5	3	6.5	0	0	0	0	0	0	0	0	0	0	0
14	GDH0011	TUNNEL	52.8	62.15	11		21.62	MW	40		6	7.139125	Fair	Rock	12	5	13	4.8	3	9.30	11	1.19	1	2	9.25	2	MD	IAS	03-Mar-11	96.90489	
15	GDH0011	TUNNEL	62.15	69.4	11		26.37	MW	30		6	13.7931	Fair	Rock	16	5	12	3.5	3	7.25	10	1.42	1	3	7.05	2	MD	IAS	03-Mar-11	97.24138	
16	GDH0011	TUNNEL	69.4	75.8	11		45.45	MW	120		13	8.103496	Fair	Rock	16	8	10	11	5	6.4	14	2.97	0.95	3	4.6	2	MD	IAS	03-Mar-11	92.1675	

Figure: Sample spreadsheet data (geotechnical log)

# Machine Learning Models and Workflow



$$\hat{y} = f_{\theta}(X) + \varepsilon \quad \text{with} \quad X = \{x_1, \dots, x_p\}$$

$\hat{y}$  : prediction    $f_{\theta}$  : model    $\theta$  : parameters    $X$  : features    $x_i$  : feature    $p$  : dimensionality    $\varepsilon$  : noise

```
from sklearn.ensemble import RandomForestRegressor
# Example: X is feature matrix, y target (UCS or RQD)
# X = data[feature_cols].values
# y = data['UCS'].values
model = RandomForestRegressor(n_estimators=200, random_state=42,...)
model.fit(X_train, y_train)
y_pred = model.predict(X_test)
```

# Raw Data and EDA

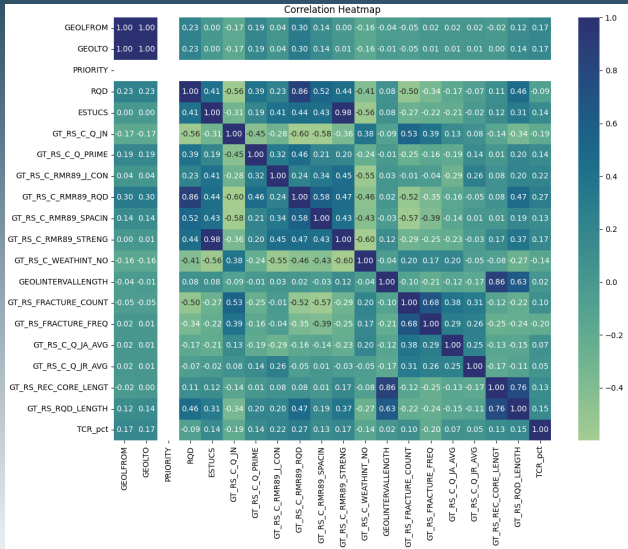
- Geotechnical Log data (13236 rows 31 columns)

Table: Data types and missing values summary

#	Variable	Data Type	Missing	Missing (%)
1	HOLEID	object	0	0.00
2	PROJECTCODE	object	0	0.00
3	GEOLFROM	float64	0	0.00
4	GEOLTO	float64	0	0.00
5	PRIORITY	int64	0	0.00
6	GT_RockStrength	object	1998	15.10
7	RQD	float64	194	1.47
8	GT_Weathering	object	14	0.11
9	ESTUCS	float64	0	0.00
10	GT_RS_FABRIC	object	5010	37.85
11	GT_RS_C.Q_JN	float64	65	0.49
12	GT_RS_C.Q_PRIME	float64	11	0.08
13	GT_RS_C.RMR89_DESC	object	167	1.26
14	GT_RS_C.RMR89_J_CON	float64	89	0.67
15	GT_RS_C.RMR89_RQD	float64	174	1.31
16	GT_RS_C.RMR89_SPACIN	float64	183	1.38
17	GT_RS_C.RMR89_STRENG	float64	71	0.54
18	GT_RS_C.WEATHINT_NO	float64	15	0.11
19	GEOLINTERVALLENGTH	float64	0	0.00
20	GT_Alteration	object	5011	37.86
21	GT_RS_FRACTURE_COUNT	float64	2	0.02
22	GT_RS_FRACTURE_FREQ	float64	130	0.98
23	GT_RS_AVG.DEFECT_RGH	object	5522	41.72
24	GT_RS_C.Q_JA_AVG	float64	609	4.60
25	GT_RS_C.Q_JR_AVG	float64	634	4.79
26	GT_RS_REC.CORE LENGT	float64	52	0.39
27	GT_RS_RQD.LENGTH	float64	186	1.41
28	GT_RS_LITH.ROCKTYPE	object	6	0.05
29	GT_Logger	object	111	0.84
30	GT_LoggedDate	object	79	0.60
31	TCR_pct	float64	12 379	93.53

# Raw Data and EDA

## Correlation matrix heatmap



# Preprocessing

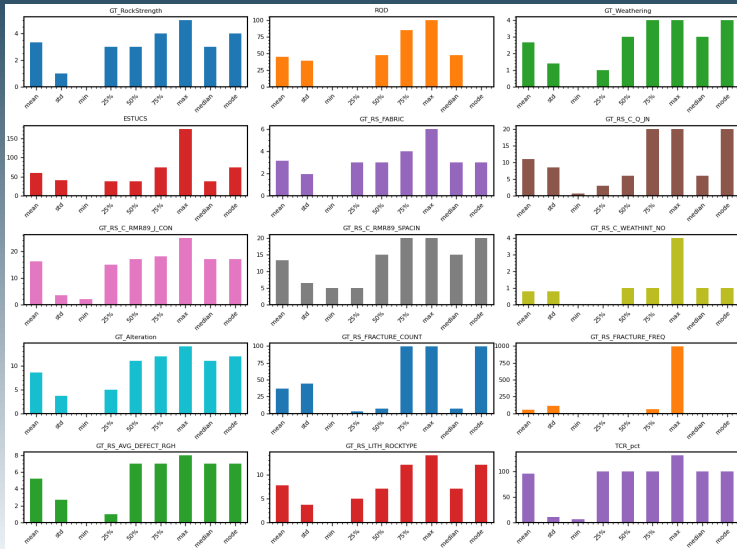
- Feature selection
- Handling outliers (e.g. RQD above 100%)
- Handling missing values
- Computing summary statistics
- Encoding of categorical data

**Table:** Sample encoded data: GT\_RS\_AVG\_DEFECT\_RGH

Original Value	Encoded Value	Count
UR	7	4876
PR	1	1879
PS	2	400
US	8	264
SI	3	58
UP	6	51
PP	0	40
SP	4	19
SS	5	10

# Preprocessing

- Summary statistics of selected & encoded data (features & targets)





# ML Model Training & Evaluation Approach

- **Random Forest Regressor**
- **Hyperparameter Optimization with Optuna:** We define an objective function that tests different hyperparameter combinations for a Random Forest using cross-validated  $R^2$  as the evaluation metric.
- **Parameter Search Space:** Key parameters tuned include `n_estimators`, `max_depth`, `min_samples_split`, `min_samples_leaf`, and `max_features`, while `bootstrap` and `random_state` are fixed.
- **Automated Study Execution:** Optuna runs 50 trials to maximize the model's  $R^2$  score, automatically identifying the best-performing hyperparameters.
- **Final Model Training & Evaluation:** The Random Forest is retrained on the full training data using the best parameters; predictions on the test set are evaluated with  $R^2$  and RMSE metrics.

# ML Model Training & Evaluation Approach

- $R^2$  measures the proportion of variance in the target explained by the model.  $RMSE$  quantifies the average magnitude of prediction errors.

$$R^2 = 1 - \frac{\sum_{i=1}^n (y_i - \hat{y}_i)^2}{\sum_{i=1}^n (y_i - \bar{y})^2}$$

$y_i$  : actual value    $\hat{y}_i$  : predicted value    $\bar{y}$  : mean of actual values    $n$  : number of samples

$$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)^2}$$

$y_i$  : actual value    $\hat{y}_i$  : predicted value    $n$  : number of samples

# ML Model Training & Evaluation Approach

```
def objective(trial):
    params = {
        'n_estimators': trial.suggest_int('n_estimators', 200, 800),
        'max_depth': trial.suggest_int('max_depth', 5, 30),
        'min_samples_split': trial.suggest_int('min_samples_split', 5, 20),
        'min_samples_leaf': trial.suggest_int('min_samples_leaf', 5, 15),
        'max_features': trial.suggest_categorical('max_features', ['sqrt', 'log2']),
        'bootstrap': True,
        'random_state': 42
    }
    rf = RandomForestRegressor(**params)
    score = cross_val_score(rf, X_train, y_train, cv=5, scoring='r2').mean()
    return score

study = optuna.create_study(direction="maximize")
study.optimize(objective, n_trials=50, show_progress_bar=True)
best_params = study.best_params
best_params_dict[target] = best_params
```

```
[I 2025-10-27 23:36:01.731] Trial 42 finished with value: 0.8305717094676554 and parameters: {'n_estimators': 303, 'max_depth': 12, 'min_samples_split': 10, 'min_samples_leaf': 5, 'max_features': 'sqrt'}. Best is trial 29 with value: 0.830960815135695.
[I 2025-10-27 23:36:04.510] Trial 43 finished with value: 0.8303061779071321 and parameters: {'n_estimators': 360, 'max_depth': 18, 'min_samples_split': 8, 'min_samples_leaf': 6, 'max_features': 'sqrt'}. Best is trial 29 with value: 0.830960815135695.
[I 2025-10-27 23:36:09.866] Trial 44 finished with value: 0.8209669675584141 and parameters: {'n_estimators': 607, 'max_depth': 15, 'min_samples_split': 12, 'min_samples_leaf': 7, 'max_features': 'sqrt'}. Best is trial 29 with value: 0.830960815135695.
[I 2025-10-27 23:36:12.592] Trial 45 finished with value: 0.831083814162488 and parameters: {'n_estimators': 448, 'max_depth': 13, 'min_samples_split': 11, 'min_samples_leaf': 5, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.831083814162488.
[I 2025-10-27 23:36:15.860] Trial 46 finished with value: 0.8288852834182111 and parameters: {'n_estimators': 489, 'max_depth': 10, 'min_samples_split': 11, 'min_samples_leaf': 8, 'max_features': 'log2'}. Best is trial 45 with value: 0.831083814162488.
[I 2025-10-27 23:36:19.561] Trial 47 finished with value: 0.8222019240109999 and parameters: {'n_estimators': 593, 'max_depth': 7, 'min_samples_split': 13, 'min_samples_leaf': 14, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.831083814162488.
[I 2025-10-27 23:36:21.796] Trial 48 finished with value: 0.8209643731458761 and parameters: {'n_estimators': 386, 'max_depth': 20, 'min_samples_split': 11, 'min_samples_leaf': 7, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.831083814162488.
[I 2025-10-27 23:36:25.942] Trial 49 finished with value: 0.8303878300583362 and parameters: {'n_estimators': 535, 'max_depth': 24, 'min_samples_split': 15, 'min_samples_leaf': 6, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.831083814162488.
Best trials: 45, Best value: 0.831083814162488
RandomForestRegressor(max_depth=13, max_features='sqrt', min_samples_leaf=5, min_samples_split=11, n_estimators=448, random_state=42)
█ RQD - Test R2: 0.8380, RMSE: 15.7570
[D:\Vending\vscode\python\geotech\plot\models\rf_RQD.pkl']
```

• Training model for target: ESTUCK

Train size: 6077, Test size: 1520

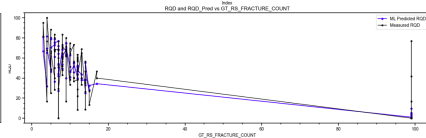
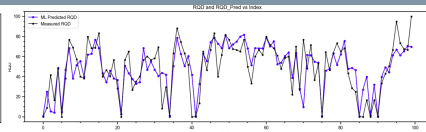
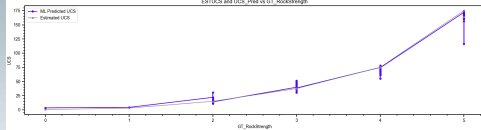
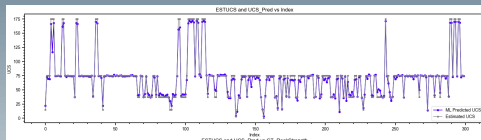
```
[I 2025-10-27 23:36:26.878] A new study created in memory with name: no-name-4fcfd1-5eef-4a0d-81e0-512c3295121
[I 2025-10-27 23:36:30.940] Trial 0 finished with value: 0.3616706313618736 and parameters: {'n_estimators': 679, 'max_depth': 5, 'min_samples_split': 9, 'min_samples_leaf': 15, 'max_features': 'sqrt'}. Best is trial 0 with value: 0.3616706313618736.
[I 2025-10-27 23:36:35.458] Trial 1 finished with value: 0.3901272729030545 and parameters: {'n_estimators': 612, 'max_depth': 9, 'min_samples_split': 7, 'min_samples_leaf': 14, 'max_features': 'sqrt'}. Best is trial 1 with value: 0.3901272729030545.
[I 2025-10-27 23:36:40.310] Trial 2 finished with value: 0.3948139254303657 and parameters: {'n_estimators': 622, 'max_depth': 27, 'min_samples_split': 12, 'min_samples_leaf': 15, 'max_features': 'sqrt'}. Best is trial 2 with value: 0.3948139254303657.
[I 2025-10-27 23:36:42.174] Trial 3 finished with value: 0.39811339884615726 and parameters: {'n_estimators': 224, 'max_depth': 25, 'min_samples_split': 13, 'min_samples_leaf': 11, 'max_features': 'sqrt'}. Best is trial 3 with value: 0.39811339884615726.
[I 2025-10-27 23:36:44.372] Trial 4 finished with value: 0.3964745811895207 and parameters: {'n_estimators': 264, 'max_depth': 23, 'min_samples_split': 16, 'min_samples_leaf': 13, 'max_features': 'log2'}. Best is trial 3 with value: 0.39811339884615726.
[I 2025-10-27 23:36:47.083] Trial 5 finished with value: 0.3978061565111307 and parameters: {'n_estimators': 329, 'max_depth': 12, 'min_samples_split': 5, 'min_samples_leaf': 11, 'max_features': 'sqrt'}. Best is trial 3 with value: 0.39811339884615726.
```

# Results: UCS (ESTUCS) & RQD Predictions

- Both models show solid performance on the test set.
- Predicted values of UCS and RQD exported as csv/excel files

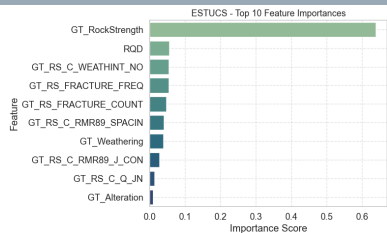
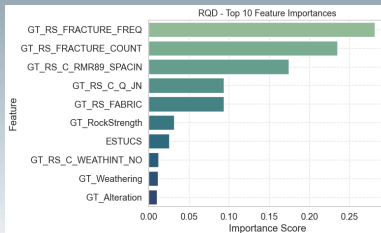
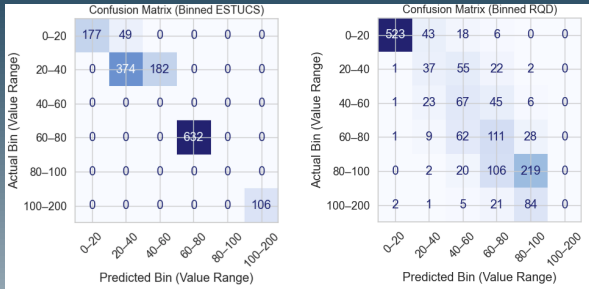
Table: Random Forest Model Summary

Target	Best Trial	Best Hyperparameters	Train Size	Test Size	R <sup>2</sup> (Test)	RMSE (Test)
RQD	29	n_estimators=458, max_depth=26, min_samples_split=7, min_samples_leaf=5, max_features='log2'	6077	1520	0.8594	14.7149
ESTUCS	41	n_estimators=535, max_depth=16, min_samples_split=8, min_samples_leaf=5, max_features='sqrt'	6077	1520	0.9818	5.3558



# Results: UCS (ESTUCS) & RQD Predictions

## Confusion Matrix and Feature Importances



# Discussion: Further Work

- Limitation: Proper selection of features required for this work
- Limitation: Need to handle imbalanced data to improve prediction
- Other derived/measured parameters apart from RQD & UCS can be predicted using appropriate models (FoS, displacement, etc.)
- Trained ML model can be deployed within existing/industry software or isolated web/desktop apps to complement standard workflows



# Discussion: Related Work on Application

## Related work from Rocscience



geotechnics



Article

## Back-Analysis of Structurally Controlled Failure in an Open-Pit Mine with Machine Learning Tools

Alison McQuillan <sup>1</sup>, Amichai Mitelman <sup>2,\*</sup> and Davide Elmo <sup>3</sup>

<sup>1</sup> Rocscience Inc., Toronto, ON M5T 1V1, Canada; alison.mcquillan@rocscience.com

<sup>2</sup> Department of Civil Engineering, Ariel University, Ariel 4077625, Israel

<sup>3</sup> Department of Mining Engineering, University of British Columbia, Vancouver, BC V6T 1Z4, Canada; delmo@mining.ubc.ca

\* Correspondence: amichaim@ariel.ac.il

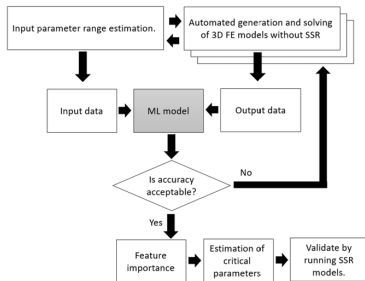


Figure 5. Flowchart of proposed back-analysis methodology.

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- All participants and attendees, for your engagement and valuable contributions.
- Further questions / discussions: Email: [jessegabriel11@gmail.com](mailto:jessegabriel11@gmail.com)