

Machine Learning: Geotechnical Engineering

Predicting UCS and RQD using Random Forest

**A Presentation for Operations Technical Support - Ok Tedi
Mining Limited**

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Outline

- What & Why Machine Learning (ML)?
- Machine Learning Models and Workflow
- Raw Data and EDA
- Preprocessing
- ML Model Training & Evaluation Approach
- Results: UCS (ESTUCS) RQD Predictions
- Discussion: Further Work
- Discussion: Related Work on Application

What & Why Machine Learning (ML)?

- Machine Learning (ML), a subfield of AI, involves development of algorithms that enable computers to learn and improve task performance from data and experience without explicit programming.
- Types: Supervised, Unsupervised, Reinforcement, Semi-supervised
- Data inputs: Spreadsheet, Image, Text, Software files (e.g. GIS shapefiles), etc.
- ML can handle large datasets and generate useful prediction outputs



A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE					
1	holeID	PROJECT	GEOLR1	GEOLR2	PRIORITY	GT	RockStrn	RQD	GT_Wearh	ESTIUCS	GT_RS_FAI	GT_RS_C	GT_RS_C_G	GT_RS_C_I	GT_RS_C_J	GT_RS_C_K	GT_RS_C_M	GT_RS_C_N	GT_RS_C_O	GT_RS_C_P	GT_RS_C_Q	GT_RS_C_R	GT_RS_C_S	GT_RS_C_T	GT_RS_C_U	GT_RS_C_V	GT_RS_C_W	GT_RS_C_X	GT_RS_C_Y	GT_RS_C_Z	GT_RS_C_AA	GT_RS_C_AB	GT_RS_C_AC	GT_RS_C_AD	GT_RS_C_AE
2	GDH3011	TUNNEL	0	5.7	11		0 MW	20	20	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75			
3	GDH3011	TUNNEL	5.7	9.1	11		3.45 MW	10	20	0.75	Poor Rock	10	5	5	2	4	3.4	0	0	1	3	2.9	0.1 MD	JAS	03-Mar-11	85.294105									
4	GDH3011	TUNNEL	9.1	17.8	11		13.79 MW	40	2	13.7951	Fair Rock	18	5	19	4.8	3	8.7	3	0.52	1	3	5.8	0.8 MD	JAS	03-Mar-11	66.666607									
5	GDH3011	TUNNEL	17.8	25.3	11		25.14 MW	40	2	16.39909	Fair Rock	16	4	19	4.8	3	5.5	2	0.54	1	2	3.7	0.93 MD	JAS	03-Mar-11	67.272773									
6	GDH3011	TUNNEL	25.3	36	11		34.99 MW	5	20	0.75	Poor Rock	6	5	5	1	4	2.7	0	0	1	3	2.1	0.2 MD	JAS	03-Mar-11	77.777776									
7	GDH3011	TUNNEL	36	34.99	11		28.5 MW	5	20	4.27999	Poor Rock	16	5	5	1	4	0.55	0	0	1	3	8.35	2.59 MD	JAS	03-Mar-11	66.666607									
8	GDH3011	TUNNEL	34.99	36.4	11		37.78 MW	40	20	19.99999	Poor Rock	10	4	9	4.8	3	2.05	0	0	1	3	1.25	0.24 MD	JAS	03-Mar-11	65.855966									
9	GDH3011	TUNNEL	36.4	48.6	11		8.97 MW	5	2	12.59981	Fair Rock	14	5	16	1	4	4.4	3	0.77	0.08	3	5.9	0.35 MD	JAS	03-Mar-11	88.636209									
10	GDH3011	TUNNEL	48.6	44.15	11		2.3 MW	30	2	7.5	Poor Rock	18	5	20	3.5	3	3.25	1	0.33	1	3	3.05	0.07 MD	JAS	03-Mar-11	91.044776									
11	GDH3011	TUNNEL	44.15	46.3	11		26.05 MW	20	20	3.999977	Poor Rock	10	5	5	3	2	2.15	0	0	1	3	2.15	0.56 MD	JAS	03-Mar-11	100									
12	GDH3011	TUNNEL	46.3	52.8	11		14.46 MW	30	3	14.461516	Fair Rock	18	4	20	3.5	3	6.5	3	0.46	1	3	6.5	0.94 MD	JAS	03-Mar-11	100									
13	GDH3011	TUNNEL	52.8	62.15	11		21.62 MW	40	6	7.139123	Fair Rock	12	5	13	4.8	3	9.35	11	1.19	1	2	9.25	2 MD	JAS	03-Mar-11	96.930481									
14	GDH3011	TUNNEL	62.15	69.4	11		28.37 MW	30	6	13.7951	Fair Rock	16	5	12	3.5	3	7.25	10	1.42	1	3	7.05	2 MD	JAS	03-Mar-11	97.241303									
15	GDH3011	TUNNEL	69.4	75.8	11		49.49 MW	150	19	8.033333	Fair Rock	16	8	10	11	2	6.8	14	2.97	0.95	9	5.9	9.92 MD	JAS	03-Mar-11	97.1875									

Figure: Sample spreadsheet data (geotechnical log)



Machine Learning Models and Workflow



$$\hat{y} = f_{\theta}(X) + \varepsilon \quad \text{with} \quad X = \{x_1, \dots, x_p\}$$

\hat{y} : prediction f_{θ} : model θ : parameters X : features x_i : feature p : dimensionality ε : noise

```
from sklearn.ensemble import RandomForestRegressor
# Example: X is feature matrix, y target (UCS or RQD)
# X = data[feature_cols].values
# y = data['UCS'].values
model = RandomForestRegressor(n_estimators=200, random_state=42,...)
model.fit(X_train, y_train)
y_pred = model.predict(X_test)
```

Raw Data and EDA

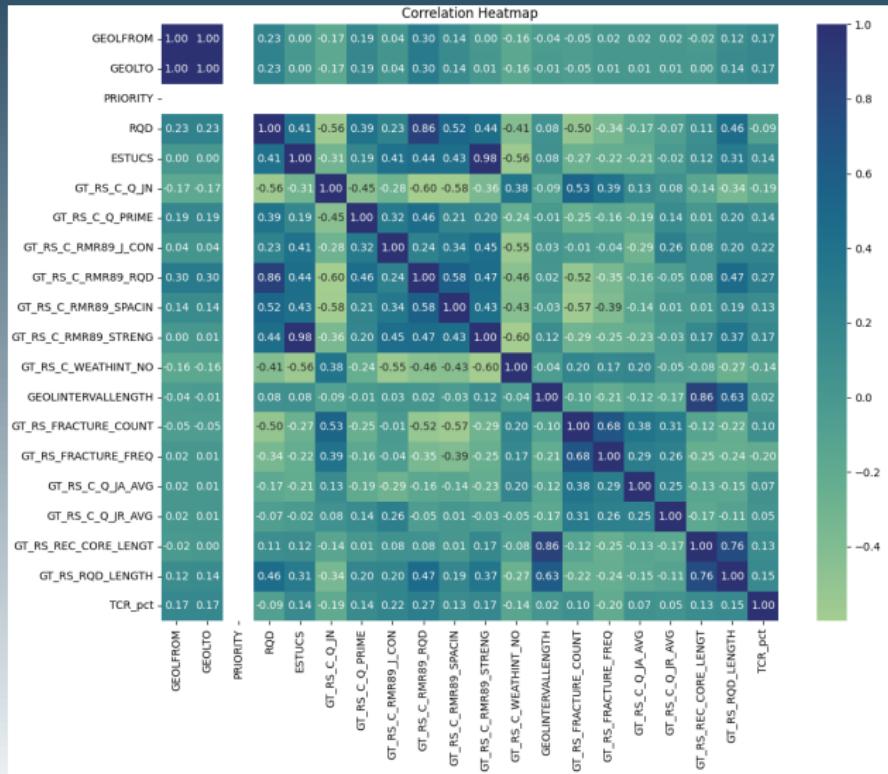
- Geotechnical Log data (13236 rows 31 columns)

Table: Data types and missing values summary

#	Variable	Data Type	Missing	Missing (%)
1	HOLEID	object	0	0.00
2	PROJECTCODE	object	0	0.00
3	GEOLFROM	float64	0	0.00
4	GEOLOTO	float64	0	0.00
5	PRIORITY	int64	0	0.00
6	GT_RockStrength	object	1998	15.10
7	RQD	float64	194	1.47
8	GT_Weathering	object	14	0.11
9	ESTUCS	float64	0	0.00
10	GT_RS_FABRIC	object	5010	37.85
11	GT_RS_C_Q_JN	float64	65	0.49
12	GT_RS_C_Q_PRIME	float64	11	0.08
13	GT_RS_C_RMR89_DESC	object	167	1.26
14	GT_RS_C_RMR89_J_CON	float64	89	0.67
15	GT_RS_C_RMR89_RQD	float64	174	1.31
16	GT_RS_C_RMR89_SPACIN	float64	183	1.38
17	GT_RS_C_RMR89_STRENG	float64	71	0.54
18	GT_RS_C_WEATHINT_NO	float64	15	0.11
19	GEOLINTERVALLENGTH	float64	0	0.00
20	GT_Alteration	object	5011	37.86
21	GT_RS_FRACTURE_COUNT	float64	2	0.02
22	GT_RS_FRACTURE_FREQ	float64	130	0.98
23	GT_RS_AVG_DEFECT_RGH	object	5522	41.72
24	GT_RS_C_QJA_AVG	float64	609	4.60
25	GT_RS_C_QJR_AVG	float64	634	4.79
26	GT_RS_REC_CORE_LENGTH	float64	52	0.39
27	GT_RS_RQD_LENGTH	float64	186	1.41
28	GT_RS_LITH_ROCKTYPE	object	6	0.05
29	GT_LOGGER	object	111	0.84
30	GT_LoggedDate	object	79	0.60
31	TCR-pct	float64	12379	93.53

Raw Data and EDA

Correlation matrix heatmap



Preprocessing

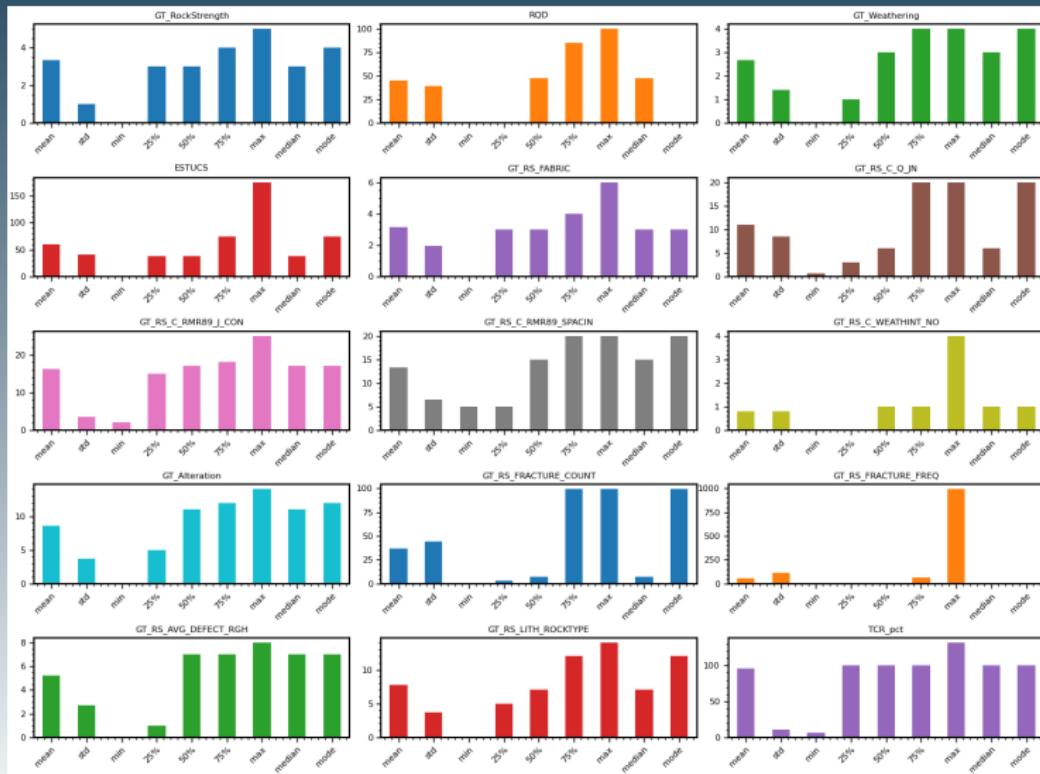
- Feature selection
- Handling outliers (e.g. RQD above 100%)
- Handling missing values
- Computing summary statistics
- Encoding of categorical data

Table: Sample encoded data: GT_RS_AVG_DEFECT_RGH

Original Value	Encoded Value	Count
UR	7	4876
PR	1	1879
PS	2	400
US	8	264
SI	3	58
UP	6	51
PP	0	40
SP	4	19
SS	5	10

Preprocessing

- Summary statistics of selected & encoded data (features & targets)



ML Model Training & Evaluation Approach

- **Random Forest Regressor**
- **Hyperparameter Optimization with Optuna:** We define an objective function that tests different hyperparameter combinations for a Random Forest using cross-validated R^2 as the evaluation metric.
- **Parameter Search Space:** Key parameters tuned include `n_estimators`, `max_depth`, `min_samples_split`, `min_samples_leaf`, and `max_features`, while `bootstrap` and `random_state` are fixed.
- **Automated Study Execution:** Optuna runs 50 trials to maximize the model's R^2 score, automatically identifying the best-performing hyperparameters.
- **Final Model Training & Evaluation:** The Random Forest is retrained on the full training data using the best parameters; predictions on the test set are evaluated with R^2 and RMSE metrics.

ML Model Training & Evaluation Approach

- R^2 measures the proportion of variance in the target explained by the model. $RMSE$ quantifies the average magnitude of prediction errors.

$$R^2 = 1 - \frac{\sum_{i=1}^n (y_i - \hat{y}_i)^2}{\sum_{i=1}^n (y_i - \bar{y})^2}$$

y_i : actual value \hat{y}_i : predicted value \bar{y} : mean of actual values n : number of samples

$$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)^2}$$

y_i : actual value \hat{y}_i : predicted value n : number of samples

ML Model Training & Evaluation Approach

```
def objective(trial):
    params = {
        'n_estimators': trial.suggest_int('n_estimators', 200, 800),
        'max_depth': trial.suggest_int('max_depth', 5, 30),
        'min_samples_split': trial.suggest_int('min_samples_split', 5, 20),
        'min_samples_leaf': trial.suggest_int('min_samples_leaf', 5, 15),
        'max_features': trial.suggest_categorical('max_features', ['sqrt', 'log2']),
        'bootstrap': True,
        'random_state': 42
    }
    rf = RandomForestRegressor(**params)
    score = cross_val_score(rf, X_train, y_train, cv=5, scoring='r2').mean()
    return score
study = optuna.create_study(direction="maximize")
study.optimize(objective, n_trials=50, show_progress_bar=True)
best_params = study.best_params
best_params_dict[target] = best_params
```

```
[I 2025-10-27 23:30:01,731] Trial 43 finished with value: 0.838571709467654 and parameters: {'n_estimators': 383, 'max_depth': 10, 'min_samples_split': 10, 'min_samples_leaf': 5, 'max_features': 'sqrt'}. Best is trial 29 with value: 0.838966815135695.
[I 2025-10-27 23:30:04,538] Trial 44 finished with value: 0.838386177961132 and parameters: {'n_estimators': 368, 'max_depth': 18, 'min_samples_split': 8, 'min_samples_leaf': 6, 'max_features': 'sqrt'}. Best is trial 29 with value: 0.838966815135695.
[I 2025-10-27 23:30:06,666] Trial 45 finished with value: 0.8290966759441 and parameters: {'n_estimators': 607, 'max_depth': 15, 'min_samples_split': 10, 'min_samples_leaf': 7, 'max_features': 'sqrt'}. Best is trial 29 with value: 0.838966815135695.
[I 2025-10-27 23:30:12,592] Trial 46 finished with value: 0.8310883814162488 and parameters: {'n_estimators': 448, 'max_depth': 13, 'min_samples_split': 11, 'min_samples_leaf': 5, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.8310883814162488.
[I 2025-10-27 23:30:15,966] Trial 46 finished with value: 0.828885283418211 and parameters: {'n_estimators': 489, 'max_depth': 10, 'min_samples_split': 11, 'min_samples_leaf': 8, 'max_features': 'log2'}. Best is trial 45 with value: 0.8310883814162488.
[I 2025-10-27 23:30:19,981] Trial 47 finished with value: 0.8222201924010999 and parameters: {'n_estimators': 593, 'max_depth': 7, 'min_samples_split': 13, 'min_samples_leaf': 14, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.8310883814162488.
[I 2025-10-27 23:30:21,219] Trial 48 finished with value: 0.8299643731480761 and parameters: {'n_estimators': 386, 'max_depth': 20, 'min_samples_split': 11, 'min_samples_leaf': 7, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.8310883814162488.
[I 2025-10-27 23:30:25,941] Trial 49 finished with value: 0.8303878306658362 and parameters: {'n_estimators': 535, 'max_depth': 24, 'min_samples_split': 15, 'min_samples_leaf': 6, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.8310883814162488.
Best trial: [I 2025-10-27 23:30:25,941] Trial 49 finished with value: 0.8303878306658362 and parameters: {'n_estimators': 535, 'max_depth': 24, 'min_samples_split': 15, 'min_samples_leaf': 6, 'max_features': 'sqrt'}. Best is trial 45 with value: 0.8310883814162488.
RandomForestRegressor(max_depth=24, max_features='sqrt', min_samples_leaf=6,
                      min_samples_split=15, n_estimators=448, random_state=42)
# R2 : Test R2: 0.8388, RMSE: 15.2920
[D:\Coding\PyCharm\python\geotech\gplPlot\models\rf_R2.pkl]
```

* Training model for target: ESTUS

Train size: 6977, test size: 1520

```
[I 2025-10-27 23:36:07,078] This new study created in memory with name: no-name-4f6cfd4d1-5ef-4e0d-81b8-2b695295121
[I 2025-10-27 23:36:13,079] Trial 0 finished with value: 0.831079633136018736 and parameters: {'n_estimators': 679, 'max_depth': 5, 'min_samples_split': 9, 'min_samples_leaf': 15, 'max_features': 'sqrt'}. Best is trial 0 with value: 0.831079633136018736.
[I 2025-10-27 23:36:16,080] Trial 1 finished with value: 0.880127728863645 and parameters: {'n_estimators': 612, 'max_depth': 9, 'min_samples_split': 7, 'min_samples_leaf': 14, 'max_features': 'sqrt'}. Best is trial 1 with value: 0.880127728863645.
[I 2025-10-27 23:36:20,080] Trial 2 finished with value: 0.8468119254380862 and parameters: {'n_estimators': 622, 'max_depth': 27, 'min_samples_split': 12, 'min_samples_leaf': 15, 'max_features': 'sqrt'}. Best is trial 2 with value: 0.8468119254380862.
[I 2025-10-27 23:36:42,174] Trial 3 finished with value: 0.89647445818952587 and parameters: {'n_estimators': 224, 'max_depth': 25, 'min_samples_split': 13, 'min_samples_leaf': 11, 'max_features': 'sqrt'}. Best is trial 3 with value: 0.89647445818952587.
[I 2025-10-27 23:36:44,322] Trial 4 finished with value: 0.89647445818952587 and parameters: {'n_estimators': 264, 'max_depth': 21, 'min_samples_split': 16, 'min_samples_leaf': 13, 'max_features': 'log2'}. Best is trial 3 with value: 0.89647445818952587.
[I 2025-10-27 23:36:47,084] Trial 5 finished with value: 0.89708061565111907 and parameters: {'n_estimators': 329, 'max_depth': 12, 'min_samples_split': 5, 'min_samples_leaf': 11, 'max_features': 'sqrt'}. Best is trial 3 with value: 0.89708061565111907.
```

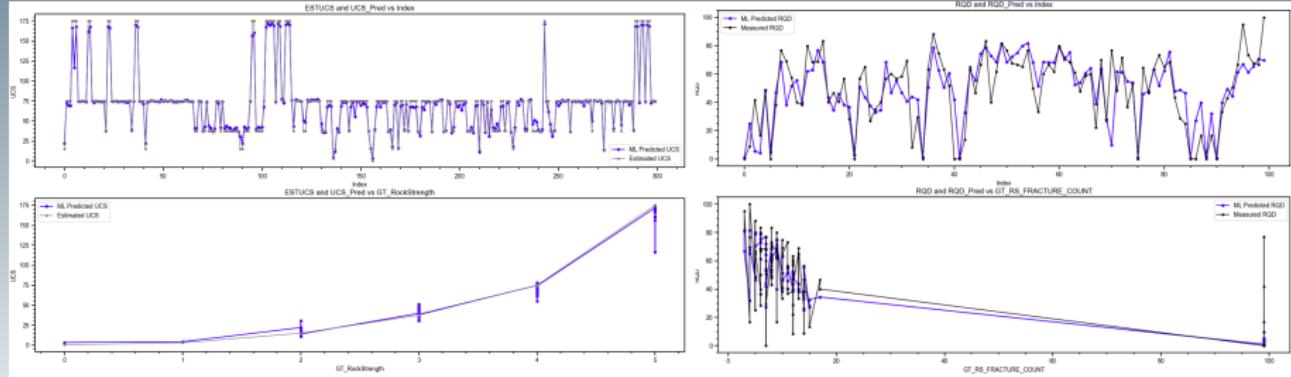


Results: UCS (ESTUCS) & RQD Predictions

- Both models show solid performance on the test set.
- Predicted values of UCS and RQD exported as csv/excel files

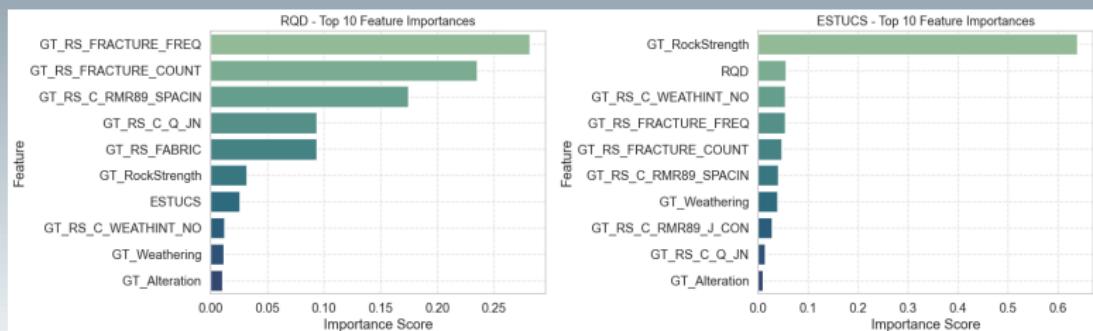
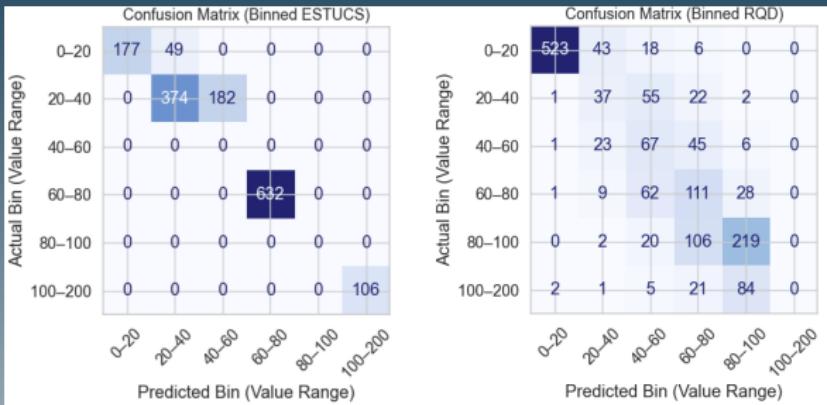
Table: Random Forest Model Summary

Target	Best Trial	Best Hyperparameters	Train Size	Test Size	R ² (Test)	RMSE (Test)
RQD	29	n_estimators=458, max_depth=26, min_samples_split=7, min_samples_leaf=5, max_features='log2'	6077	1520	0.8594	14.7149
ESTUCS	41	n_estimators=535, max_depth=16, min_samples_split=8, min_samples_leaf=5, max_features='sqrt'	6077	1520	0.9818	5.3558



Results: UCS (ESTUCS) & RQD Predictions

Confusion Matrix and Feature Importances



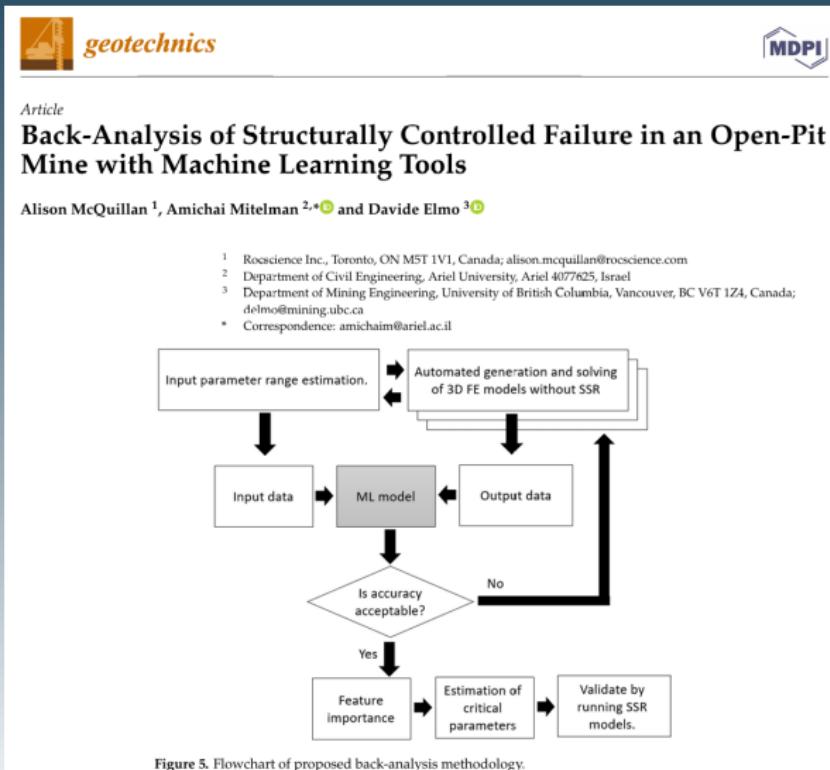
Discussion: Further Work

- Limitation: Proper selection of features required for this work
- Limitation: Need to handle imbalanced data to improve prediction
- Other derived/measured parameters apart from RQD & UCS can be predicted using appropriate models (FoS, displacement, etc.)
- Trained ML model can be deployed within existing/industry software or isolated web/desktop apps to complement standard workflows



Discussion: Related Work on Application

- Related work from Rocscience



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- OTML Operations Technical Support Team for your support and facilitation.
- All participants and attendees, for your engagement and valuable contributions.
- Further questions / discussions: Email: jessegabriel11@gmail.com