Amending BOMS – Lisa Van Dyk

Lisa's instructions

RE: Phantom item

Lisa Van Dyk
To ● Jess Beattie

(i) Follow up. Start by Wednesday, 16 June 2021. Due by Wednesday, 16 June 2021.
You replied to this message on 17/06/2021 11:42 am.
This message was sent with High importance.
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Hi Jess,
I am needing to amend almost all of our BOMS and have just done the first one and it has ticked the Phantom box.

Could be something I am doing wrong in the process?

I need to amend 30 x BOMS but will wait to hear back from you before I continue.

The first one I did is for GA9C1030

Phantom not ticked before amending:-

GA9C1030 : Toolbox Kit

Product type: Item   Product subtype: Product

Pallet tagging: ☐		Batch
		Produ
		Regula
		Restric

▲ **Engineer**

Measurement

		Calculation
Height:		Calculation group:
Width:		
Depth:		**Production**
		Production pool:
Density:		Production group:
Length:	0.00	Property:

Bill of materials

		Arrival:	☐
BOM unit:	ea	Flushing principle:	Start
Constant scrap:		**Product Builder**	
Variable scrap:		Modeling enabled:	☐
		Hide dialogue box:	☐
Level:	0	Hide approval dialogue:	☐
Phantom:	☐	Autostart configuration:	☐
Auto-report as finished:	☐	Mandatory configuration:	☐
Sales cost roll down:	☐		
Purchase cost roll down:	☐	**Power system**	
		Power system model:	☐

RE: Phantom item

Lisa Van Dyk
To ● Jess Beattie
Cc ● Maureen Aberilla

Reply   Reply All   → Fo
Thu 17/

ⓘ You replied to this message on 17/06/2021 11:51 am.
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Hi Jess,
I haven't seen an SOP for amending BOM lines – I only have my own instructions from when NAXT went live.

This is the SOP for creating the BOM when a new part is created, not sure if this is helpful or not.
https://terraindustrial.sharepoint.com/:w:/r/sites/GoughGroupKnowledge/_layouts/15/Doc.aspx?sourcedoc=%7BD3D6D006-DD85-4094-A60E-0021416E00C1%7D&file=MFG_1.1(SOP)Prerequisites%20for%20a%20Production%20Order.docx&action=default&mobileredirect=true&DefaultItemOpen=1

Thanks 😊
Lisa

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https://terraindustrial.sharepoint.com/:w:/r/sites/GoughGroupKnowledge/_layouts/15/Doc.aspx?sourcedoc=%7BD3D6D006-DD85-4094-A60E-0021416E00C1%7D&file=MFG_1.1(SOP)Prerequisites%20for%20a%20Production%20Order.docx&action=default&mobileredirect=true&DefaultItemOpen=1

Unapproving and Deactivating the BOM

RE: Phantom item

Lisa Van Dyk
To ● Jess Beattie
Cc ● Maureen Aberilla

ⓘ You replied to this message on 17/06/2021 12:41 pm.
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I do the following:-

1. Click activate which removes the active tick
2. Then click approve and tick remove approval

After approving

Jess Beattie
To ● Lisa Van Dyk
Cc ● Maureen Aberilla

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Yes or no?

BOM line (1 - ggnz) - Item number: GA9C1030, GA9C1030, Item numbe

File ▾

Versions

🗋 New   ✗ Delete   Create BOM   Approve   Activation   Product change▾

	BOM	Name	Site	From date	To date	From qty.	Active	Approved by	Approved	D
	▾		▾	▾	▾	▾	▾		▾	▾ ▾
	GA9C1030 ⌄	GA9C1030	NZ			0.00	☐		☐	☐

🗋 New   ✗ Delete   Lines   Where-used   Configuration▾   Functions▾   Inventory▾   Send...   Ingredients▾   Batch attributes selection   Import BOM lines   Product change▾

Overview | General | Setup | Dimension

	Item number	Configuration	Warehouse	R	Quantity	Per series	Unit	Configurati...	Active qu...	Item type	Product name
	▾		▾	▾	▾		▾	▾			
	GABOTTLES - WHITE LID		61A	☐	12.0000	1	EA			📦	GABOTTLES - WHITE LID
	GACANISTER		61A	☐	12.0000	1	EA			📦	200ML MAIL CAN 634
	GACANISTER LID - BLACK		61A	☐	12.0000	1	EA			📦	CANISTER LID - BLACK
	GACANISTER STICKER - GGH		61A	☐	12.0000	1	EA				
	GALABEL - GGH (OIL)		61A	☐	12.0000	1	EA				
	GACANISTER LID - BLACK ⌄		61A	☐	12.0000	1	EA				
	GASTICKER/LABEL - PART NUMBER(W...		61A	☐	1.0000	1	EA				KER
	GASAMPLE HOSE - PLASTIC TUBE (7m...		61A	☐	6.0000	1	EA				M
	GASAMPLE HOSE - LIVE PROBE		61A	☐	6.0000	1	EA				
	GAPLASTIC BAG FOR HOSES		61A	☐	12.0000	1	EA				
	GAPLASTIC BAG FOR KITS		61A	☐	1.0000	1	EA				
	GAPUMP - ALUMINIUM PUMP		61A	☐	1.0000	1	EA			📦	ALUMINIUM PUMP (VAMPIRE
	GATOOL BOX		61A	☐	1.0000	1	EA			📦	PR/X SAFA YELLOW TOOLBOX

Check kit [X]

(?) Is the BOM version a kit item?

[Yes]   [No]

Lisa Van Dyk
To ● Jess Beattie
Cc ● Maureen Aberilla

(i) Follow up. Start by Thursday, 17 June 2021. Due by Thursday, 17 June 2021.
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I've just looked back at the original BOM setup notes I have and it should be No
- I wonder if I accidently pushed yes and this created the problem? (I don't remember seeing this pop up box when I was doing the amendment)

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TERRA

Full process

1. Product information management > common > released products
2. Search for product
3. Click Engineer tab
4. Select lines
5. Click Activation – this is to deactivate the BOM

Activation box is now unticked

6. Click approve
7. Tick the "Remove approval" box

Now the approved box is unticked

8. Change yellow canister lid to black

9. Click approve and select ok

10. Select NO

Phantom box gets ticked on the product if you click yes