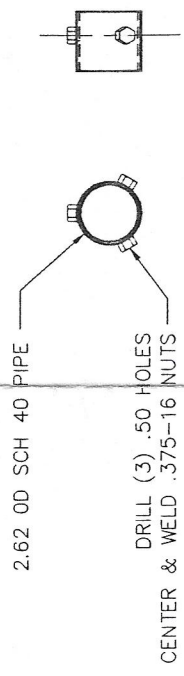
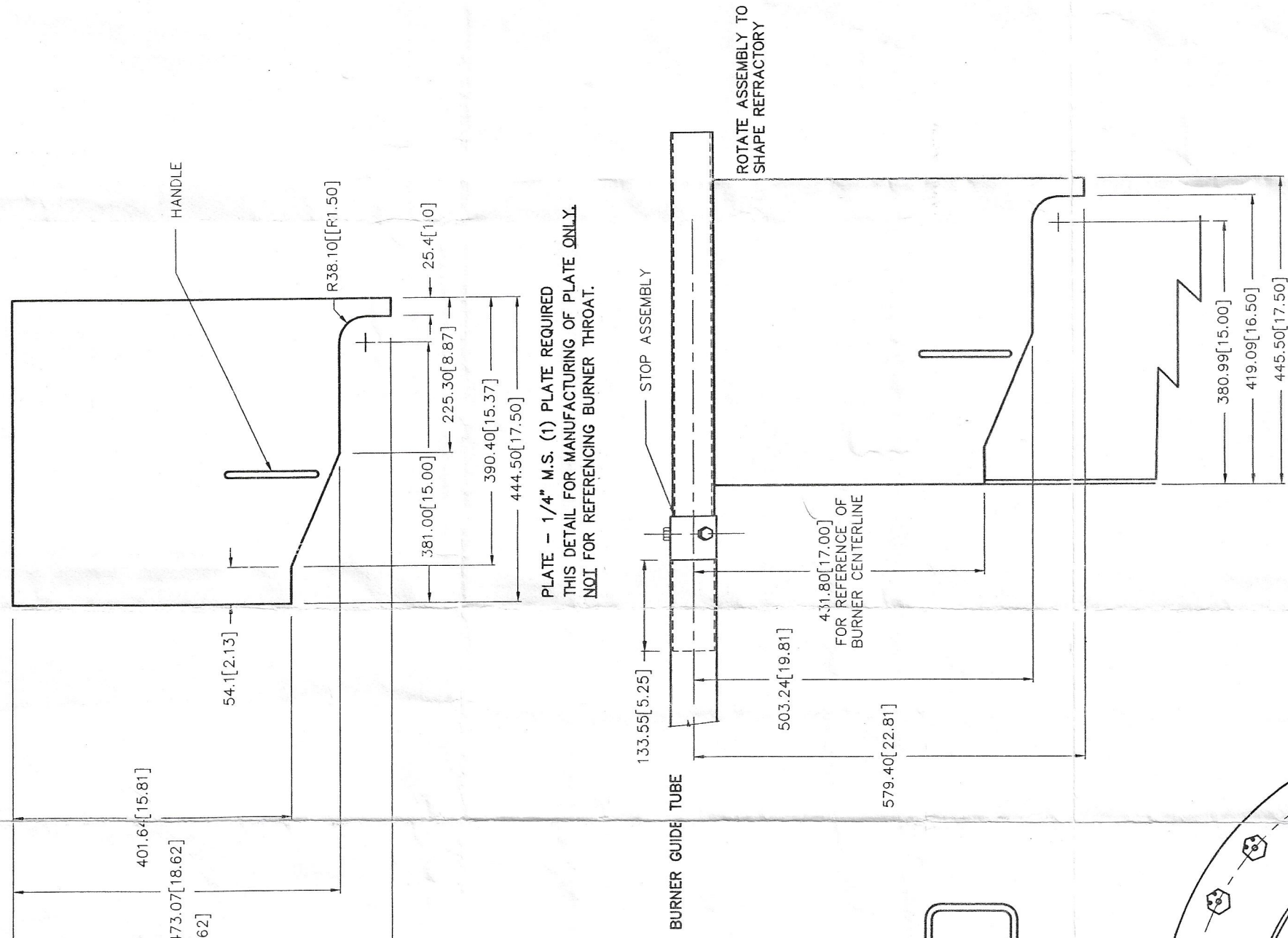


OPERATING INSTRUCTIONS

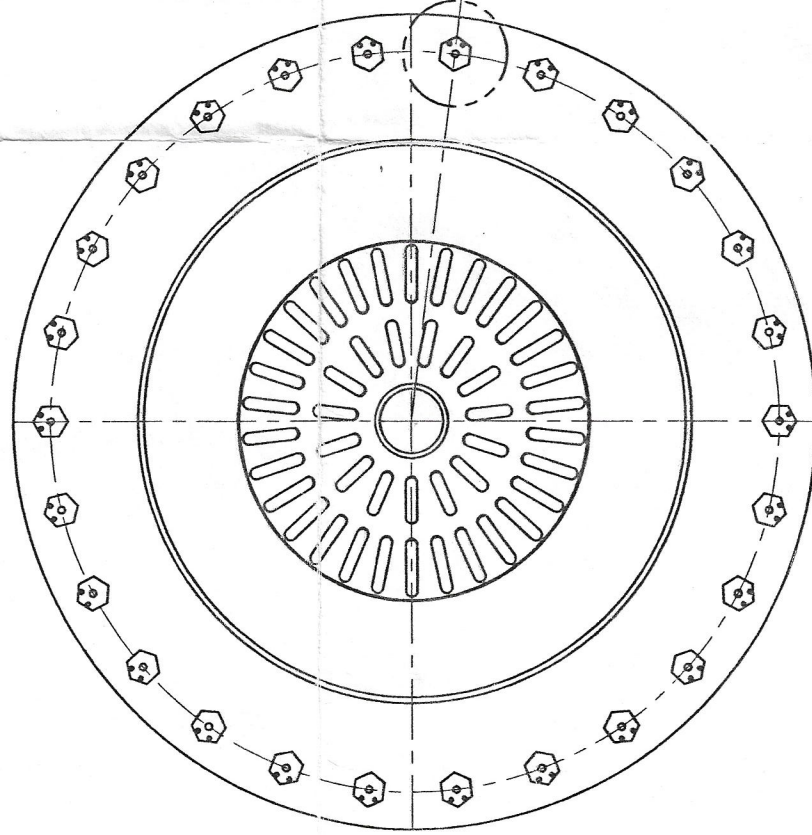
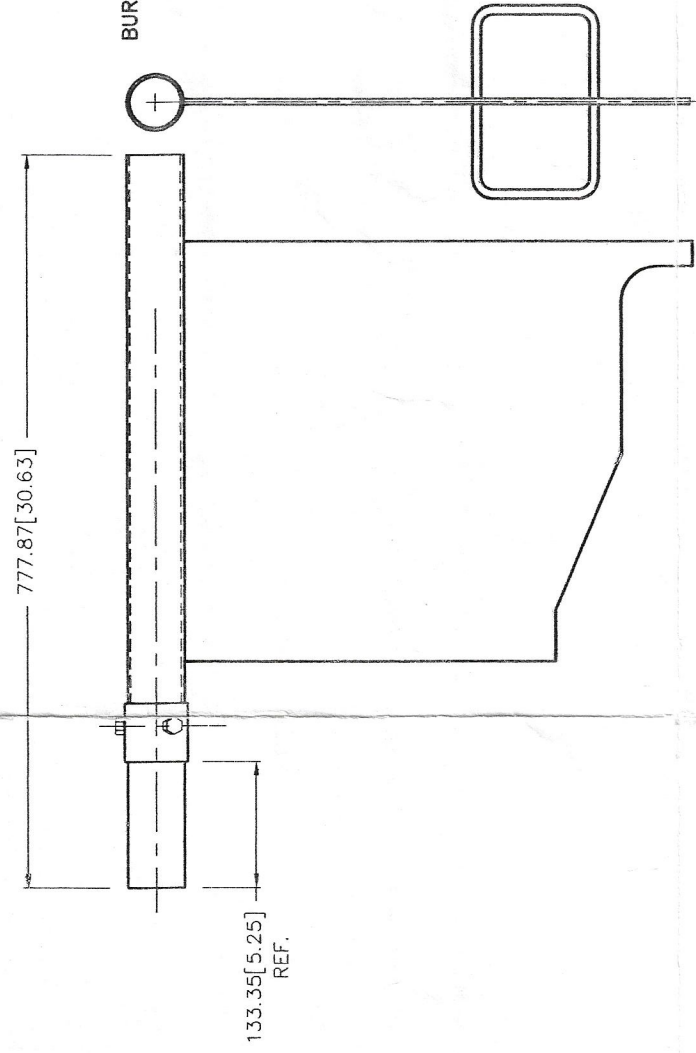
1. LOOSEN BOLTS HOLDING AIR DIFFUSER IN PLACE. (DETAIL A)
2. REMOVE GAS STRINGER NIPPLES FROM GAS RING. NIPPLES AS SHIPPED NOT TIGHT. (DETAIL A)
3. POSITION TOOL IN GUIDE TUBE SO EDGE OF TOOL IS FLUSH WITH SEAL BOX BACK PLATE & TOOL IS PLUMB. (DETAIL B)
POSITION TOOL STOP ASSEMBLY TO HOLD THIS POSITION
& LOCK IN PLACE WITH THE THREE LOCKING BOLTS. (DETAIL D)
4. WHEN REFRACTORY INSTALLATION HAS BEEN COMPLETED
REMOVE TOOL ASSEMBLY FROM GUIDE TUBE.
5. ALIGN GAS SPUDS AS SHOWN IN DETAIL C.
6. SECURE AIR DIFFUSER TO GUIDE TUBE IN ORIGINAL POSITION.



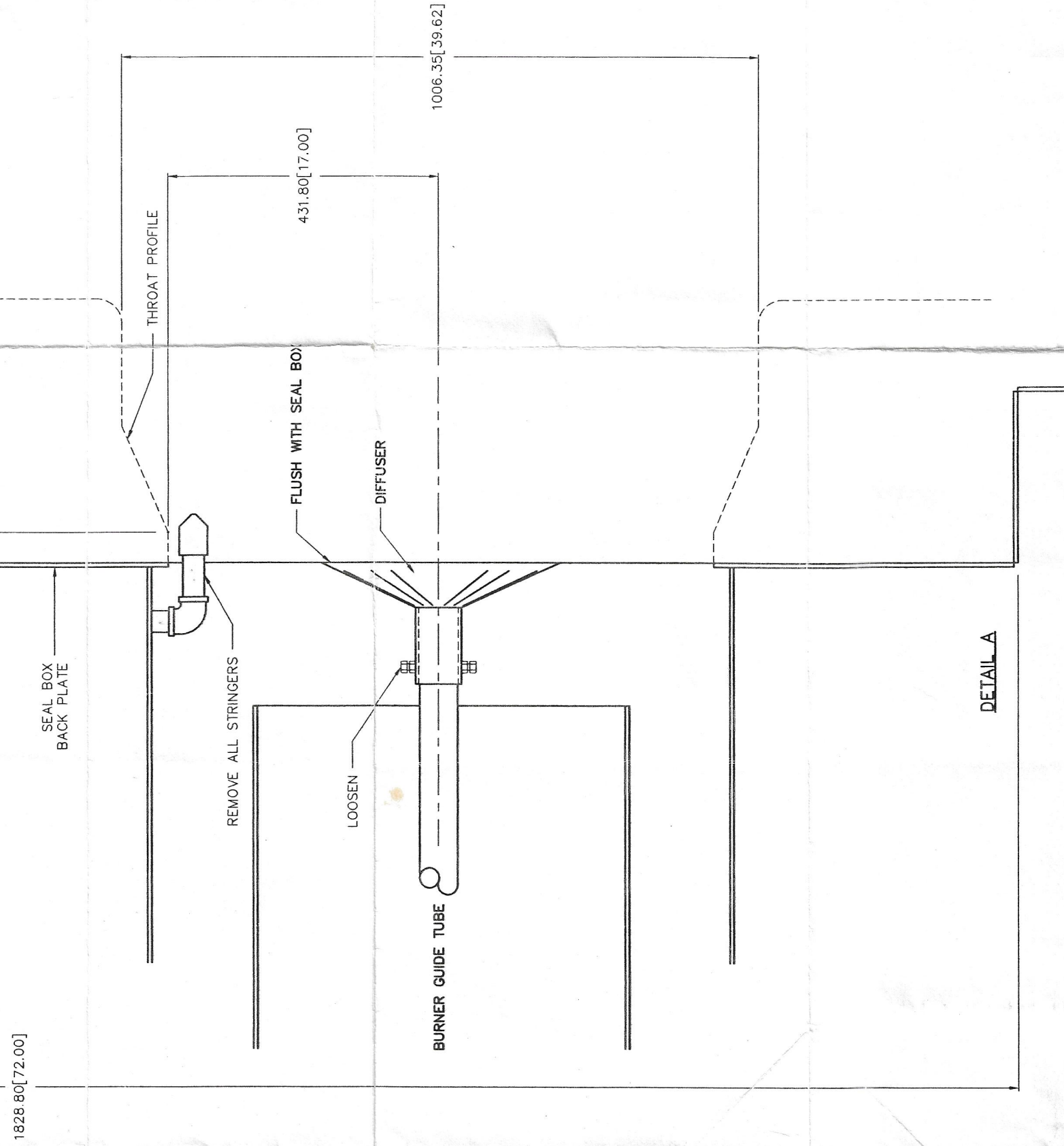
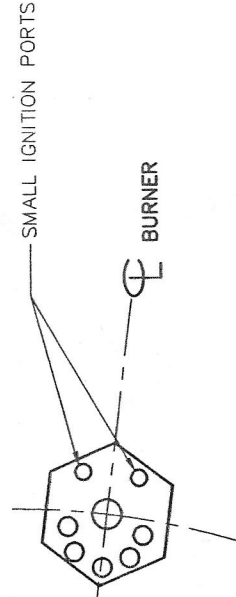
DETAIL D (STOP ASSEMBLY)
(1) ASSEMBLY REQUIRED



DETAIL B



DETAIL C



DETAIL A

[illegible]

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