#### **MANAGE FLOW**

Use your board and the data it generates to identify and iteratively remove impediments to work flowing smoothly through your system.

# LIMIT WORK IN PROGRESS

Focus your efforts on fewer things at a time to ensure a faster flow of higher quality results to your customer.

## KANBAN PRINCIPLES



at all times.

### IMPROVE COLLABORATIVELY

Work together to improve continuously, with a laser focus on your results as a team rather than individual efforts.

### MAKE PROCESS POLICIES EXPLICIT

Build your standards into the way you do work, rather than bury them in documents. Make doing the right thing obvious and easy.