Arduino Code for Syringe Pump Operation

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```
#include <AccelStepper.h>
// Motor & control pins
#define STEP_PIN 3
#define DIR_PIN 4
// LED pins
#define GREEN_LED 9
#define RED_LED 8
// Switch pins
#define CONTROL_SWITCH_PIN 12 // Toggle switch: run (LOW) / pause (HIGH)
#define LIMIT_SWITCH_PIN 10 // Limit switch (normally closed)
AccelStepper stepper(AccelStepper::DRIVER, STEP_PIN, DIR_PIN);
const int syringeSize_mL = 10; // 10 for 10mL syringe, 20 for 20mL syringe
const float targetFlowRate_mL_per_min = 30; // Target flow rate in mL/min
// Internal constants
const float MAX_STEPS_PER_SEC = 1000.0;
const float STEP_DISTANCE_MM = 0.04; // Updated mechanical step size
```

```
// Variables
float area_mm2 = 0.0;
float distancePerML_mm = 0.0;
float motorSpeedStepsPerSec = 0.0;
// States
bool systemInitialized = false;
bool limitTriggered = false;
void setup() {
// Setup pins
pinMode(CONTROL_SWITCH_PIN, INPUT_PULLUP);
pinMode(LIMIT_SWITCH_PIN, INPUT_PULLUP);
pinMode(GREEN_LED, OUTPUT);
pinMode(RED_LED, OUTPUT);
// Set syringe area
if (syringeSize_mL == 10) {
 area_mm2 = 165.0;
} else if (syringeSize_mL == 20) {
 area_mm2 = 283.5;
} else {
 area_mm2 = 165.0;
}
```

// Calculate linear conversion

```
distancePerML_mm = 1000.0 / area_mm2;
float mm_per_min = targetFlowRate_mL_per_min * distancePerML_mm;
float mm_per_sec = mm_per_min / 60.0;
motorSpeedStepsPerSec = mm_per_sec / STEP_DISTANCE_MM;
if (motorSpeedStepsPerSec > MAX_STEPS_PER_SEC) {
 motorSpeedStepsPerSec = MAX_STEPS_PER_SEC;
}
stepper.setMaxSpeed(MAX_STEPS_PER_SEC);
stepper.setSpeed(motorSpeedStepsPerSec);
// Wait until toggle switch is flipped LOW to initialize
while (digitalRead(CONTROL_SWITCH_PIN) == HIGH) {
 // Wait for switch to be flipped to LOW (start)
}
delay(50); // small debounce
systemInitialized = true;
}
void loop() {
// Read limit switch
limitTriggered = digitalRead(LIMIT_SWITCH_PIN) == HIGH;
// Read current toggle switch state
bool switchState = digitalRead(CONTROL_SWITCH_PIN);
```

```
if (limitTriggered) {
 // LIMIT TRIGGERED: Immediate full stop
 digitalWrite(GREEN_LED, LOW);
 digitalWrite(RED_LED, HIGH);
 return;
}
if (systemInitialized) {
 if (switchState == LOW) {
  // Switch LOW: Motor runs
  stepper.runSpeed();
  digitalWrite(GREEN_LED, HIGH);
  digitalWrite(RED_LED, LOW);
 }else{
  // Switch HIGH: Motor paused
  digitalWrite(GREEN_LED, HIGH); // Yellow (Green + Red ON)
  digitalWrite(RED_LED, HIGH);
  delay(10); // stabilize LEDs
 }
}
}
```