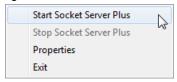
The Socket Server Plus application is preinstalled on the instrument and will start automatically at power up.

To communicate with the instrument via raw socket, users need to:

- 1. Add Socket Server Plus to the Exceptions list of Windows Firewall on the instrument.
- 2. Add port number (default is 4001) to the Inbound and Outbound Rules of Windows Firewall on the instrument
- Add port number (default is 4001) to the Inbound and Outbound Rules of Windows Firewall on the client PC
- 4. Enable socket server on the instrument:
 - In the Windows notification area, click the arrow to show the hidden icons.
 - Locate the icon representing the Socket Server Plus application.

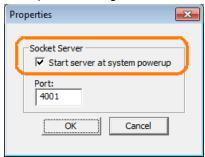


Right click on the icon and select Start Socket Server Plus.



To enable Socket Server automatically at power up, set the properties for the Socket Sever Plus application:

- 1. Right click on the Socket Server Plus icon and select Properties.
- 2. In the Properties dialog, set the Socket Server to enable (start) at system power up.



Default port is 4001. The port number can be changed as long as it does not conflict with other applications. For instance, TekVISA's Socket Server uses Port 4000 by default.