Material Movement Diagram

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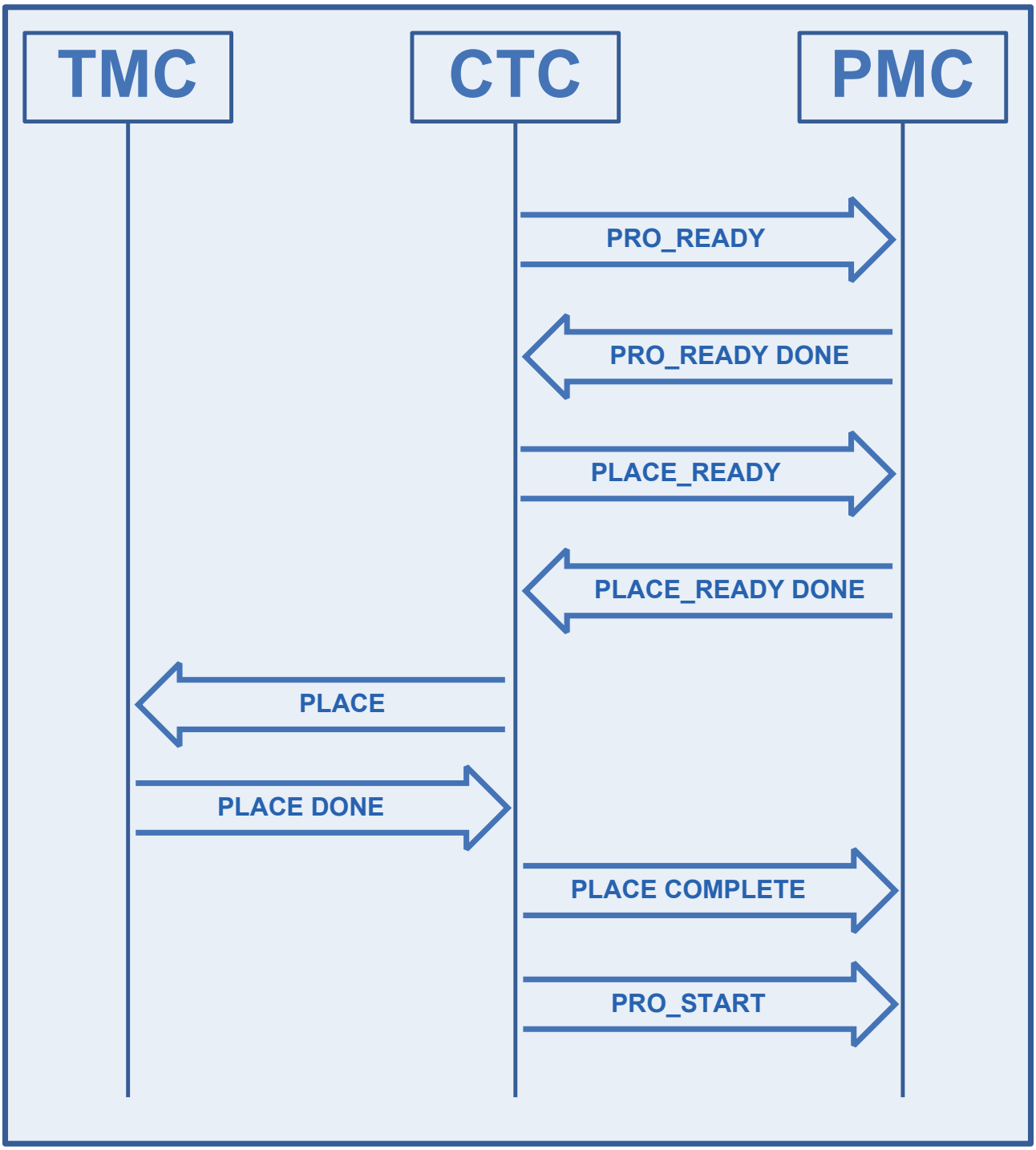
Passive PLACE



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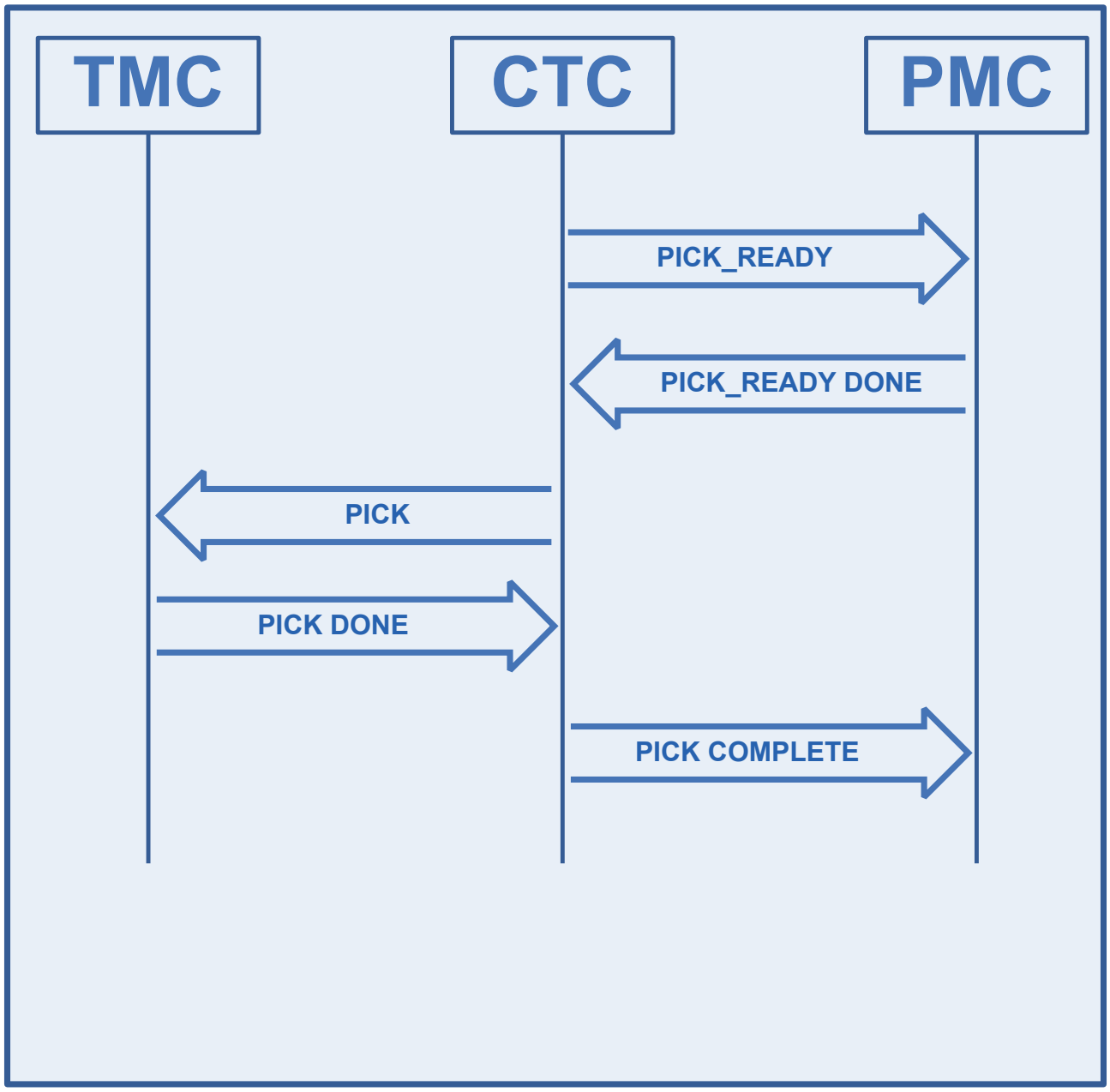
Passive PICK



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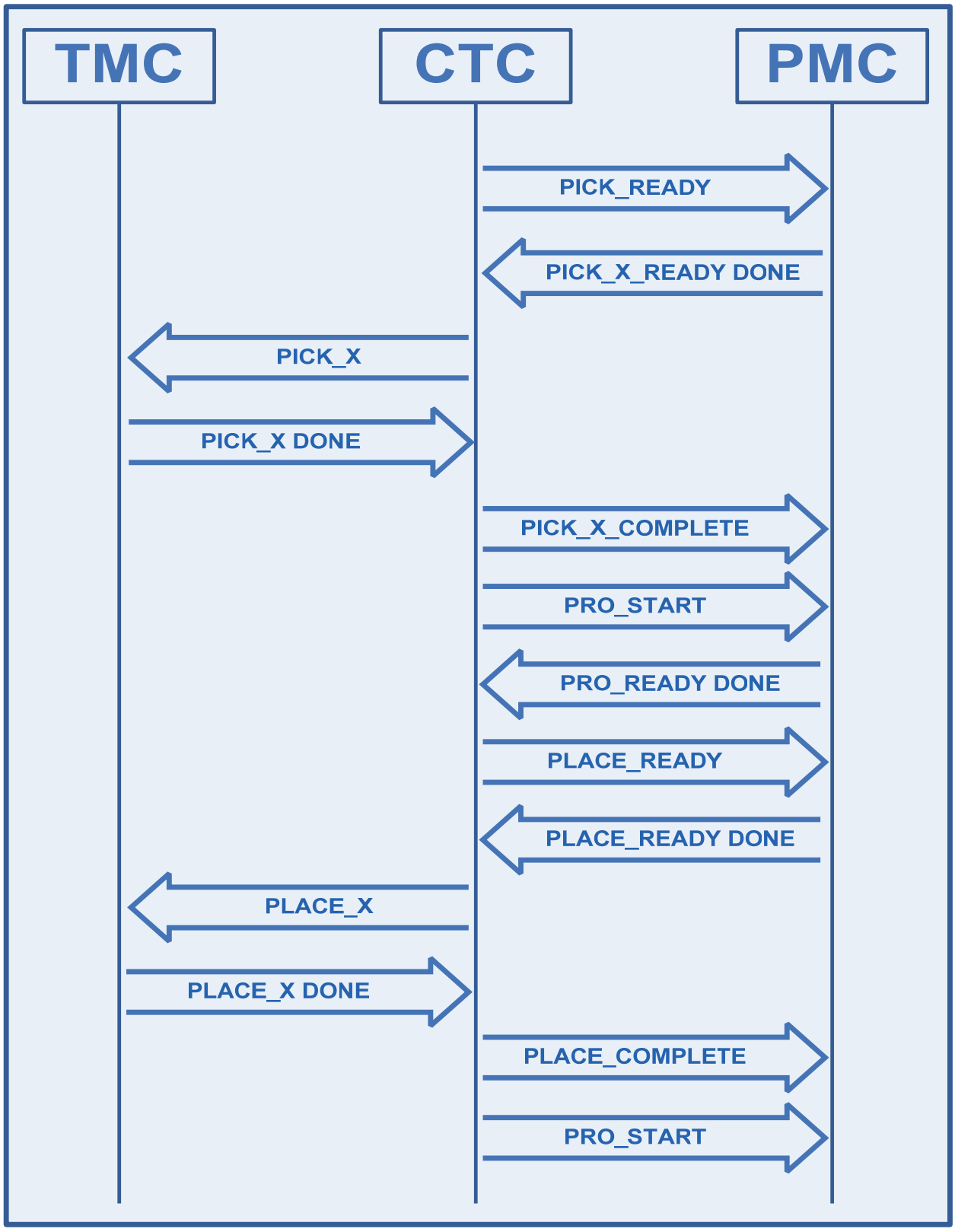
Passive Swap I : PICK → PLACE



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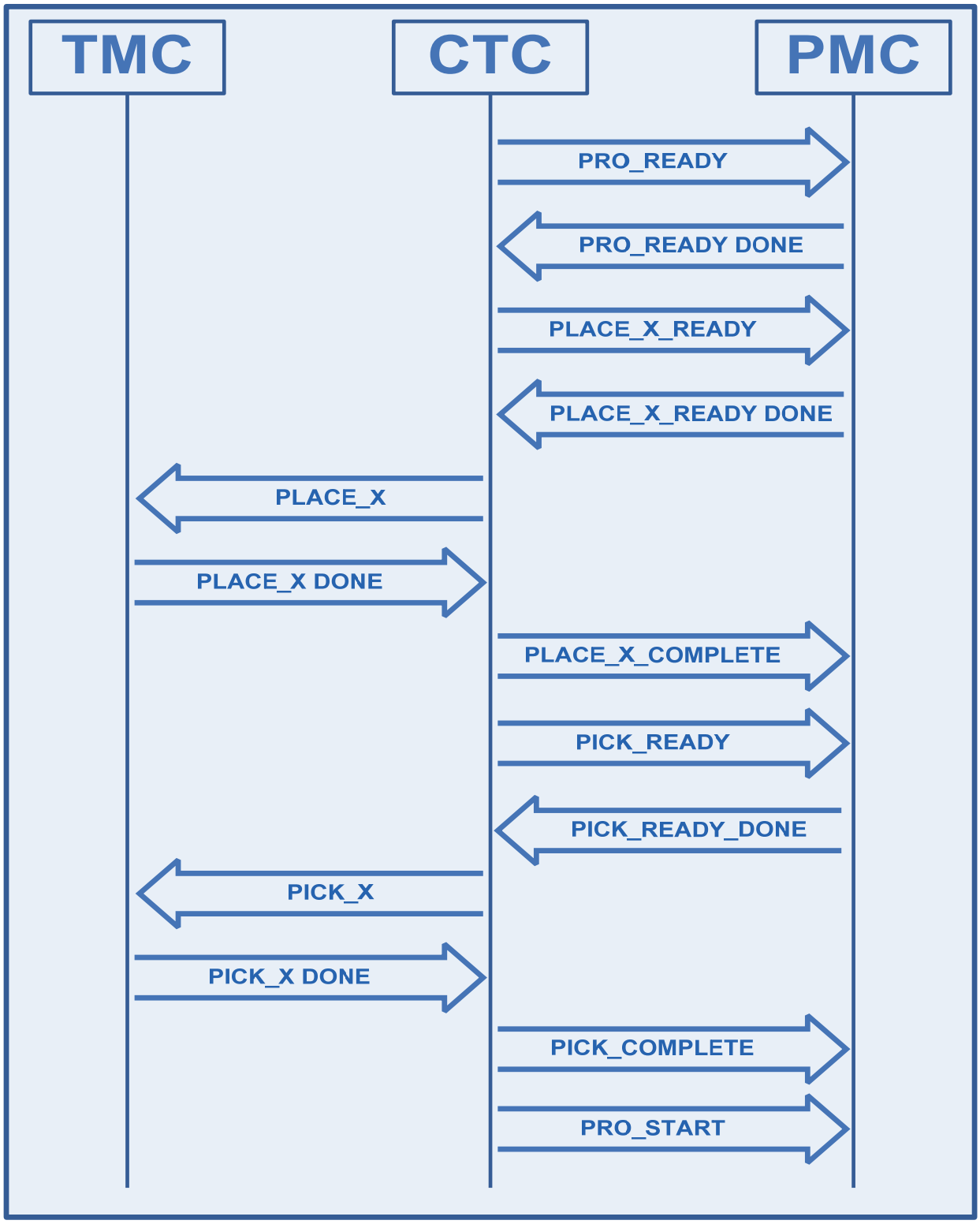
Passive Swap II : PLACE → PICK



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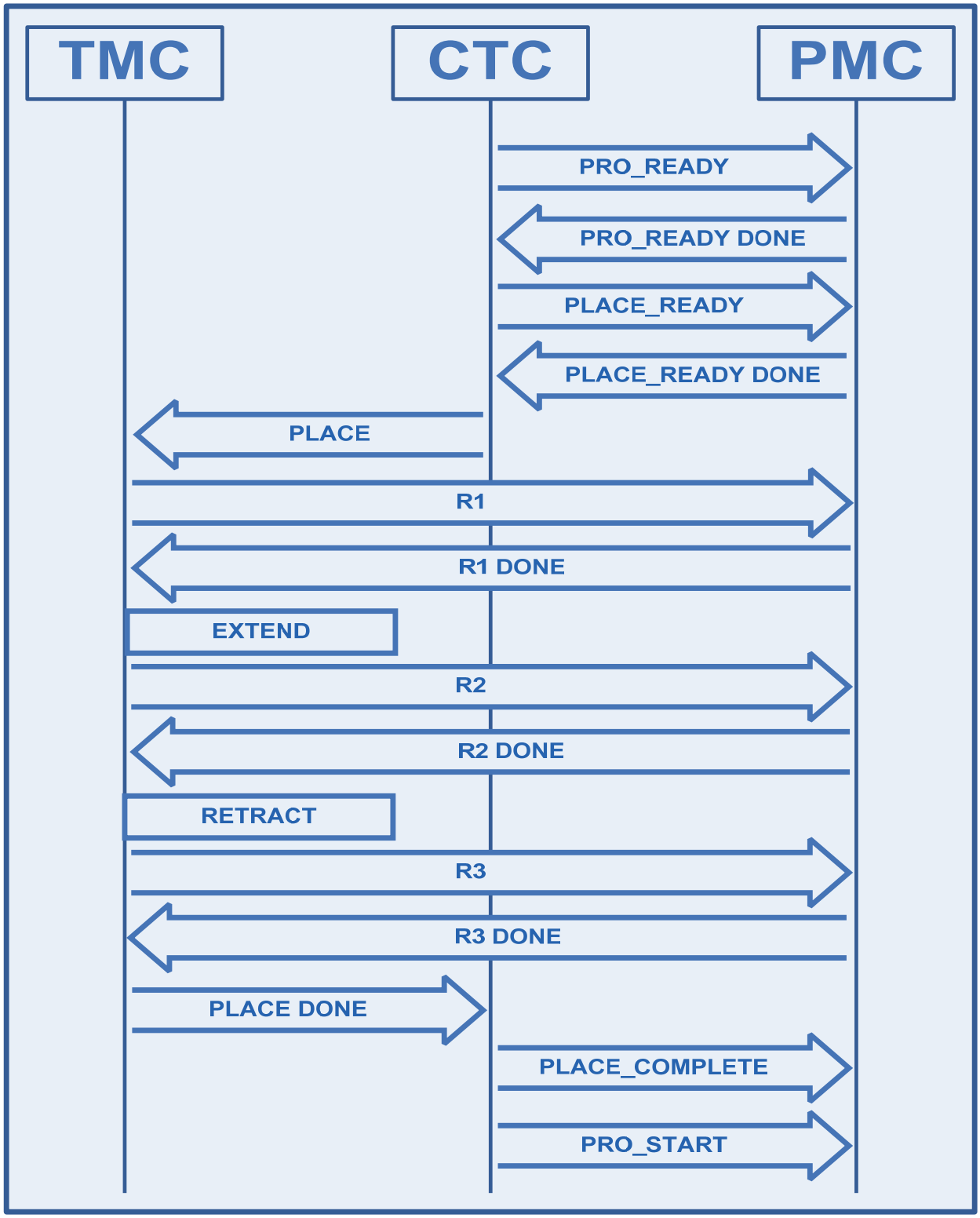
Active PLACE



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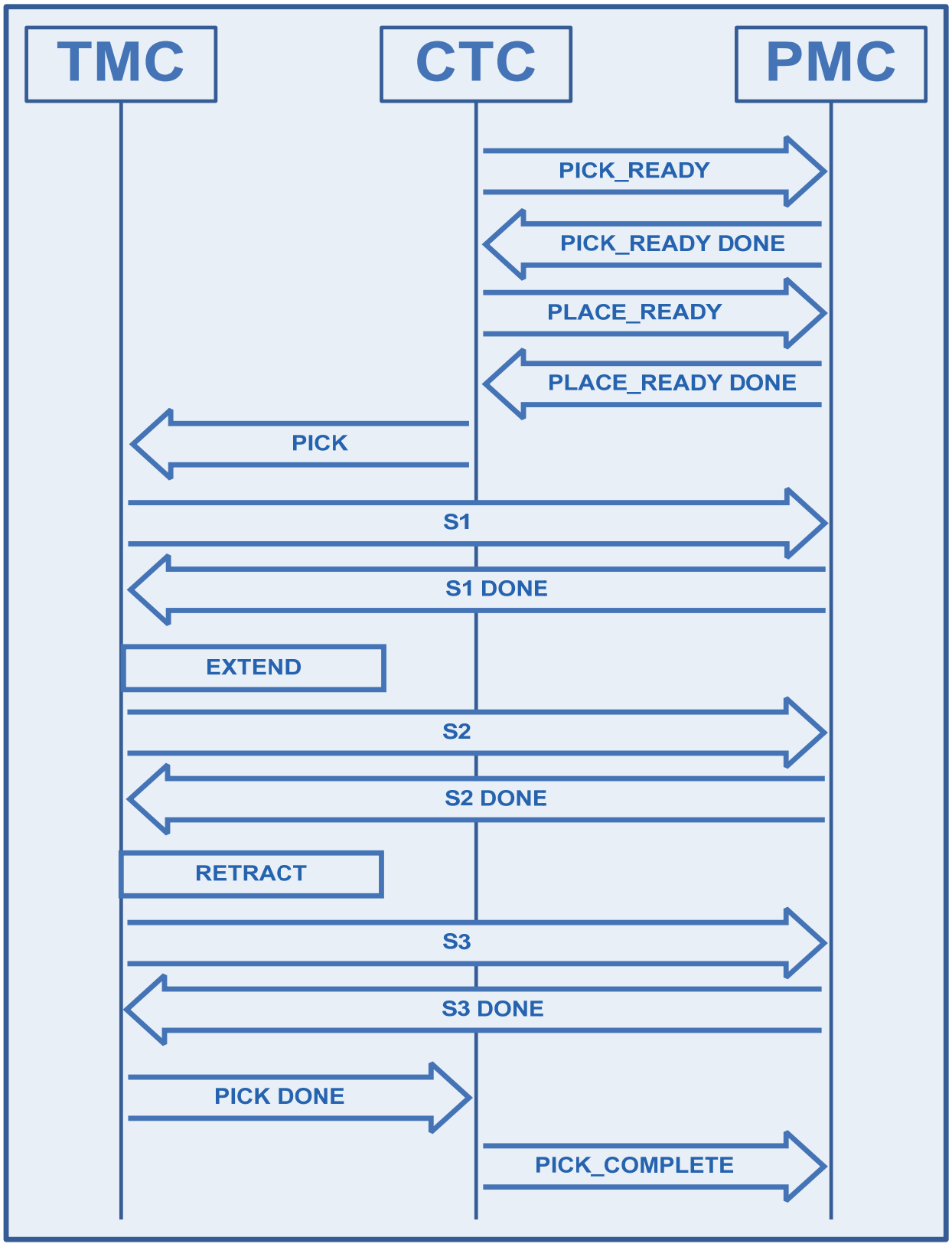
Active PICK



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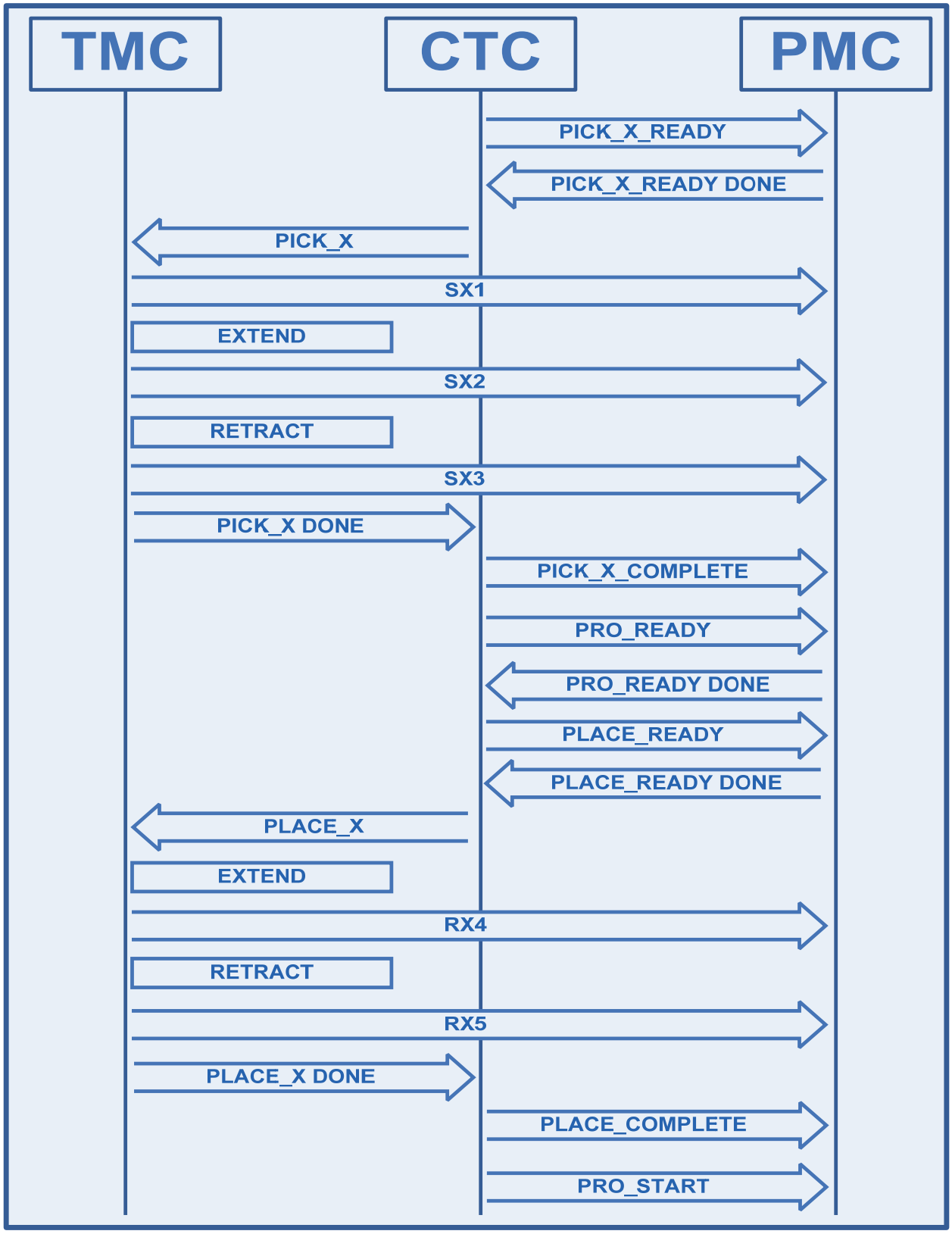
Active Swap I: PICK → PLACE



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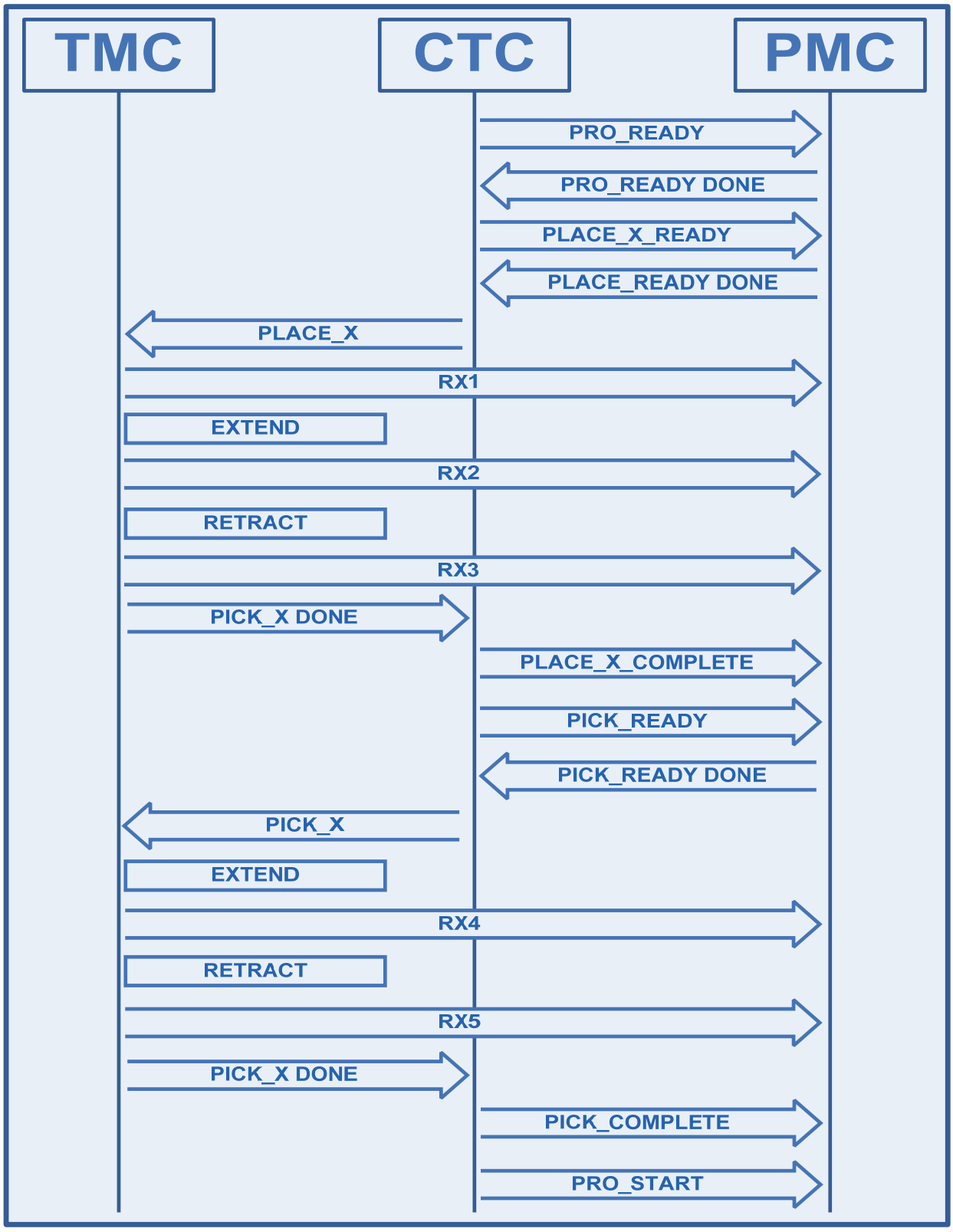
Active Swap II: PLACE → PICK



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