
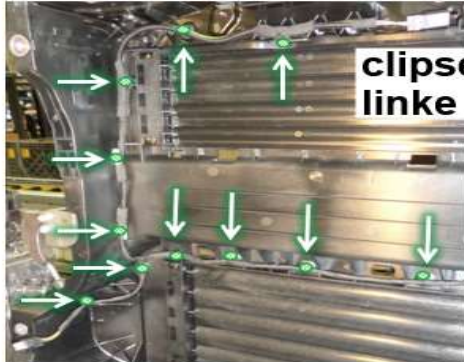


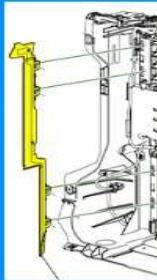
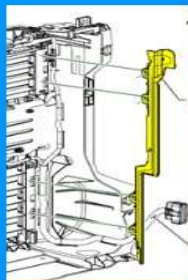




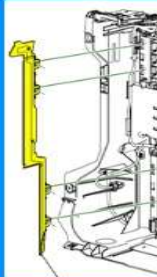
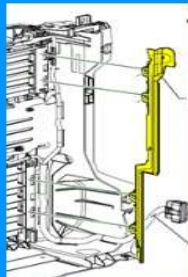



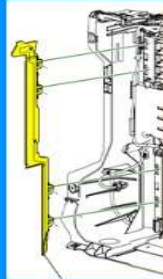
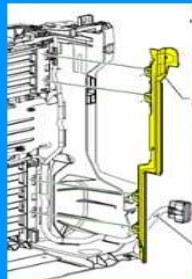


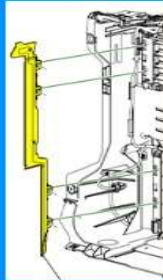
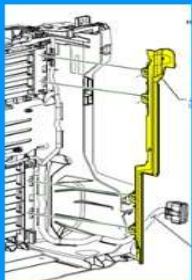

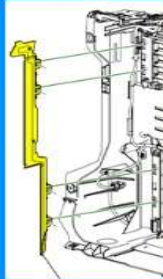
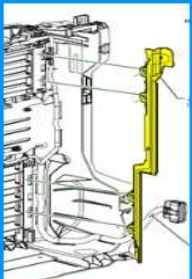



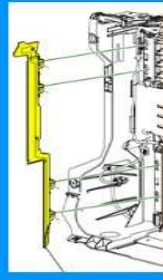
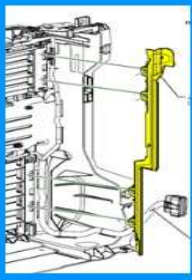













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| Rhenus LMS GmbH | | Prozessschrittbeschreibung | | | | | QPS | |  | |
| | | Geltungsbereich | | KB | STATION | B030 | | | | |
| | Beschreibung | M | P | Teilenummer | Beschreibung | Anzahl | Prüfung Art | D | Visuelle Hilfe | |
| KB-CGE-00-03-45 Verlegung Kabel BAGS links | | | | | | | | | |  <p>clipse Kabel an linke Seite BAGS</p> |
| 20 | clipse 9 Clipse Zu Crash Sensor | NC |  | | | | vollstaendige Anzahl Clipse | | | |
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| | | | | | | | | | | |
| 30 | clipse 2 Clipse zu ECT-Sensor (nur DV NEO) | NC |  | | | | vollstaendige Anzahl Clipse | | | |
| KB-CGE-00-03-105 Montage Deflektoren | | | | | | | | | | <p>montiere Deflektor LHS und RHS je 4 Rastlaschen</p>   |
| 10 | nehme Deflektor RHS JX6B 8310 D* | NC |  | JX6B 8310DA | Deflektor RH C519 Panther | 1 | richtige Teilenummer | | | |
| 20 | nehme Deflektor LHS JX6B 8311 D* | NC |  | JX6B 8311DA | Deflektor LH C519 Panther | 1 | richtige Teilenummer | | | |
| 30 | stecke Deflektor RHS JX6B 8310 D* | NC |  | | | | Einrast-Geräusch | | | |
| | | | | | | | | | | |
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| 40 | stecke Deflektor LHS JX6B 8311 D* | NC |  | | | | Einrast-Geräusch | | | |
| | | | | | | | | | <p>montiere Deflektor LHS und RHS je 4 Rastlaschen</p>   | |
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| KB-CGE-00-03-110 Montage Deflektoren | | | | | | | | | | |
| 10 | nehme Deflektor RHS JX6B 8310 B1* | NC |  | JX6B 8310B1A | Deflektor RH C519 Dragon | 1 | richtige Teilenummer | | | |

| Rhenus LMS GmbH | | Prozessschrittbeschreibung | | | | | QPS | |  | | |
|-----------------|--------------------------------------|------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------|--------------------------|----------------------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| | | Geltungsbereich | KB | STATION | B030 | | | | | | |
| | | Beschreibung | M | P | Teilenummer | Beschreibung | Anzahl | Prüfung Art D | | Visuelle Hilfe | |
| ALLE | 20 | nehme Deflektor LHS JX6B 8311 B1* | NC |  | JX6B 8311B1A | Deflektor LH C519 Dragon | 1 | richtige Teilenummer | | <div>montiere Deflektor LHS und RHS je 4 Rastlaschen</div> <div> </div> | |
| | 30 | stecke Deflektor RHS JX6B 8310 B1* | NC |  | | | | Einrast-Geräusch | | | |
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| | 40 | stecke Deflektor LHS JX6B 8311 B1* | NC |  | | | | Einrast-Geräusch | | <div>montiere Deflektor LHS und RHS je 4 Rastlaschen</div> <div> </div> | |
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| | | | | | | | | | | | |
| | KB-CGE-00-03-115 Montage Deflektoren | | | | | | | | | | |
| 10 | nehme Deflektor RHS JX6B 8310 A1* | NC |  | JX6B 8310A* | Deflektor RH C519 Fox/GTDI/DVNeo | 1 | richtige Teilenummer | | <div>montiere Deflektor LHS und RHS je 4 Rastlaschen</div> <div> </div> | | |
| 20 | nehme Deflektor LHS JX6B 8311 A1* | NC |  | JX6B 8311A1A | Deflektor LH C519 Fox/GTDI/DVNeo | 1 | richtige Teilenummer | | | | |
| 30 | stecke Deflektor RHS JX6B 8310 A1* | NC |  | | | | Einrast-Geräusch | | | | |
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| | | | | | | | | | | | |
| 40 | stecke Deflektor LHS JX6B 8311 A1* | NC |  | | | | Einrast-Geräusch | | <div>montiere Deflektor LHS und RHS je 4 Rastlaschen</div> <div> </div> | | |
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| Rhenus LMS GmbH | | Prozessschrittbeschreibung | | | | | | | | QPS | |  | | | |
| | | Geltungsbereich | | KB | | STATION | B030 | | | | | | | | |
| | | Beschreibung | | M | P | Teilenummer | | Beschreibung | | Anzahl | Prüfung Art D | | Visuelle Hilfe | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| SYMBOLE | M = | besondere Merkmale | NC | nicht kritisch | | CC | KRITISCH | SC | WICHTIG |  | KRITISCH INTERN | |  | WICHTIG INTERN | |
| | P = | Prüfungsart |  | VISUELL | |  | Prüfwerkzeug |  | MANUELL ZUG / DRUCK |  |bis hörbar ok | | | | |
| | D = | Dokumentationsart |  | schreiben / abzeichnen | |  | pers. Stempel |  | elektronisch | | | | | | |
| Arbeitssicherheit und Umwelt | | | | | | Beschädigte Bauteile | | | ERSTELLT | | | PRÜFEN/ FREIGEBEN | | PRÜFEN/ GENEHMIGEN | |
|  | | | | | | Achtung: Beschädigte Bauteile sind gemäß PB "Lenkung fehlerhafter Produkte" zu behandeln | | E, A.Eisenbart | | | | | | | |
| | | | | | | | | QMB, J.Krone | | | | | | | |
| | | | | | | | | TL, A.Kaldun | | | | | | | |
| | | | | | | | | TL, D.Blum | | | | | | | |