

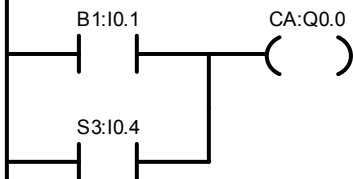
Block: MAIN
Author:
Created: 10/18/2018 03:48:09 pm
Last Modified: 10/22/2018 04:36:40 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

PROGRAM COMMENTS

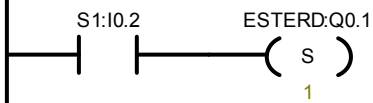
Network 1 Acionamento da caixa

Network Comment



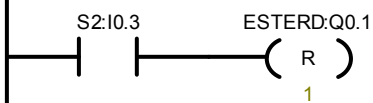
Symbol	Address	Comment
B1	I0.1	Botão de ligar
CA	Q0.0	Despejo do objeto(Caixa)
S3	I0.4	Sensor que fara com que apos detectadop o objeto outra objeto sera mandado

Network 2 o sensor aciona a esteira

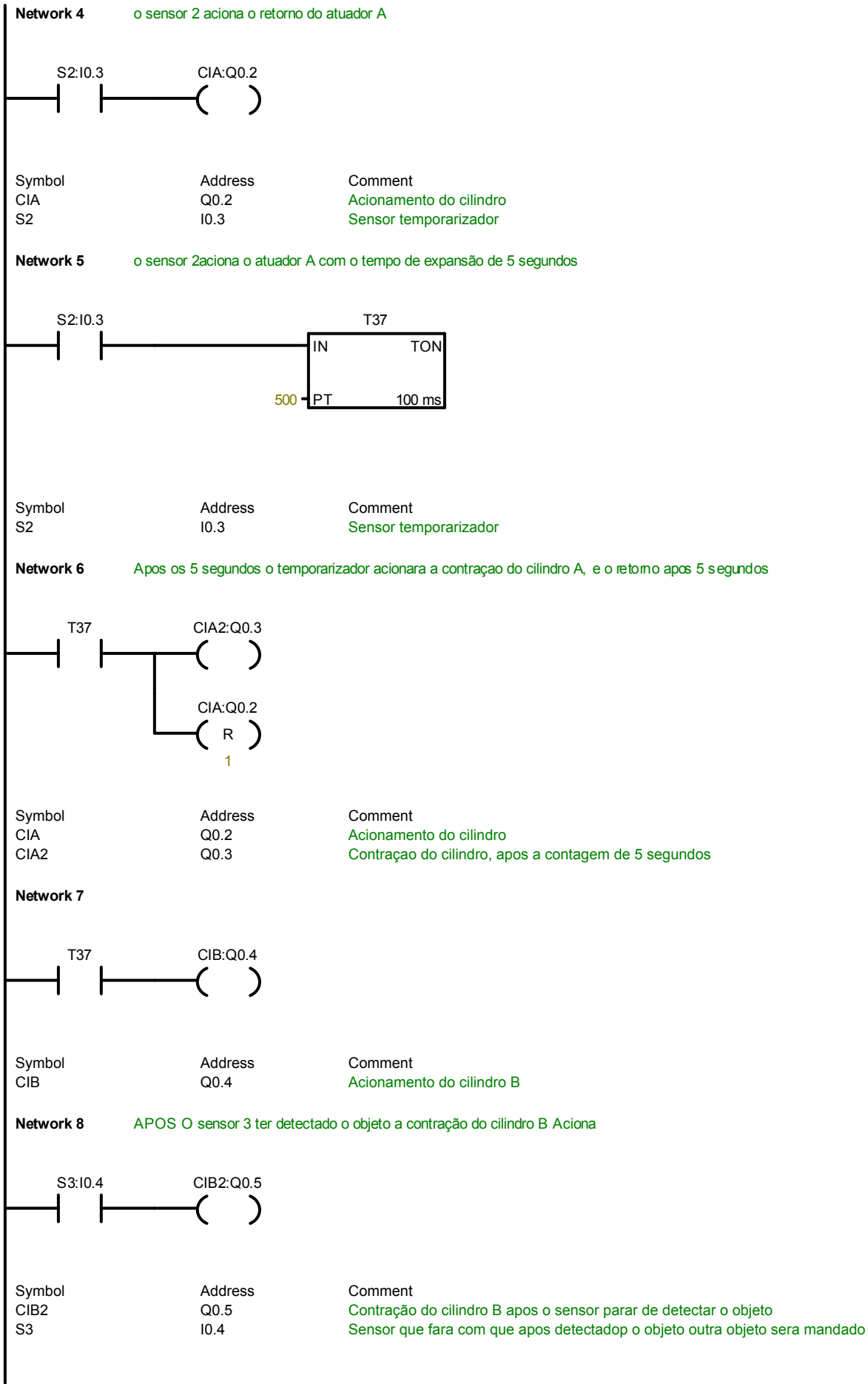


Symbol	Address	Comment
ESTERD	Q0.1	Rotação da esteira para direita
S1	I0.2	Sensor 1

Network 3 atraves do senso 2 a esteira da um reset



Symbol	Address	Comment
ESTERD	Q0.1	Rotação da esteira para direita
S2	I0.3	Sensor temporizador



Network 9

Apos o sensor 3 ter detectado o objeto ele lança uma nova caixa

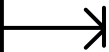


Block: SBR_0
Author:
Created: 10/18/2018 03:48:09 pm
Last Modified: 10/22/2018 04:36:40 pm

Symbol	Var Type	Data Type	Comment
EN	IN	BOOL	
	IN		
	IN_OUT		
	OUT		
	TEMP		

SUBROUTINE COMMENTS

Network 1	Network Title
Network Comment	



Block: INT_0
Author:
Created: 10/18/2018 03:48:09 pm
Last Modified: 10/22/2018 04:36:40 pm

Symbol	Var Type	Data Type	Comment
	TEMP		
	TEMP		
	TEMP		
	TEMP		

INTERRUPT ROUTINE COMMENTS

Network 1 Network Title
Network Comment

