-90	PSM 3, joint 1		-45				0 PS	M 3, join	t 1			45				90
-90	PSM 3, joint 2	-	45	5			0 PSM 3, joint 2			45				90		
-90	PSM 3, joint 3	-45			0 PSM 3, j	oint 3		45			90					
-135	PSM 3, joint 5	3, joint 5 -90			-45		SM 3, jo	oint 5 45			90			135		
-135	PSM 3, joint 4	-90		-45		0	PSM 3	3, joint 4		45			90		135	