

HOW TO READ THE METRIC VERNIER CALIPER

1. READ THE VALUE OF THE MAIN (stationary) BAR SCALE WHICH IS JUST TO THE LEFT AND ABOVE THE '0' ZERO READING ON THE VERNIER (moveable) SCALE. VALUES WILL BE IN mm
2. THEN ADD THE VALUE ON THE VERNIER (moveable) SCALE WHICH EXACTLY COINCIDES WITH A LINE ON THE MAIN (stationary) BAR SCALE. VALUES WILL BE IN 0.1 OR 0.15 mm

