

ND 210

Impact Printer

Programmers Guide

Edition April 2002

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- the layout
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With kind regards,

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Control Sequences

Notation of the Command Description

XXXX Command Character or Command Sequence

Function: Name of the command

Code: Code Sequence (Notation)

 $\begin{array}{lll} \mbox{Hexadecimal} & = < > \mbox{H} \\ \mbox{Decimal} & = < > \mbox{Binary} \\ \end{array}$

Repeat bracket contents = [] k Format

Range: Describes the permitted range of values.Description: Describes the function of the command.Notes: Provides important information on settings.

Default: Describes the standard values.

Example: Examples of the command in use.

Reference: Reference to other commands

NOTE: Some of the command descriptions may include additional conditions to be met.

In the sentence:

"This command is enabled only when put at the beginning of a line".

The meaning of the underlined part is:

1. No print data (incl. spaces) are in the current print buffer.

2. The print position is not specified by ESC \ or ESC \$ commands.

Description of the Control Characters and Sequences

HT

Function: Horizontal tab

Code: <09>H

Description: Moves the print position to the next horizontal tab position.

Notes: This command is ignored unless the next horizontal tab position has been

set.

If the next horizontal tab position is outside of the printing area, the

printing position shifts to "printing area width + 1."

Horizontal tab positions are set with **ESC D**.

The default tab positions are at intervals of 8 characters (columns 9, 17,

25..) for the font B (7 x 9).

When underline mode is turned on, the underline will not be printed under

the tab space skipped by this command.

Reference: ESC D

LF

Function: Print and line feed

Code: <0A>H

Description: Prints the data located in the print buffer and feeds one line based on the

current line spacing.

Notes: This command sets the next printing position to the beginning of the line.

Reference: ESC 2, ESC 3

CR

Function: Carriage Return

Code: <0D>H

Description: Prints the data in the print buffer.

When AUTOFEED is enabled by configuration, a line feed is executed.

When AUTOFEED is disabled, no line feed is executed

Note: Sets the print starting position to the beginning of the line.

Reference: LF

DLE EOT

Function: Transmit real time status

Code: <10>H <04>H <n>

Range: $1 \le n \le 4$

Description: Transmits the selected printer status specified by n in real time, according

to the following parameters:

n	Function
1	Transmit printer status
2	Transmit off-line status
3	Transmit error status
4	Transmit paper roll sensor status

Notes: The status information to be transmitted is shown in the following tables.

The printer starts processing data upon receiving this command.

When transmitting the status, only one (!) byte is send by the printer, without confirming the condition of the DSR signal.

This command is executed even if the printer is off-line, the receive buffer is full or when an error occurs.

The status is transmitted whenever the data sequence $<10>H<04>H<n> (1 \le n \le 4)$ is received.

Example:

in ESC * m nL nH [d] nL + 256 * nH, d1 = <10>H, d2 = <04>H, d3 = <01>H

This command should not be used within the data sequence of another command that consists of 2 or more bytes.

This command is not available when using the ESC = (Select peripheral device) to deselect the printer.

If the value of n is out of the specified range the printer ignores this command.

When automatic status back (ASB) is enabled using the GS a command, than the status transmitted by the DLE EOT command and the ASB status must be differentiated according to the table on page 48.

n = 1: Printer status

		Value		
Bit	Function	0	1	
0	Not used	Fixed	to 0	
1	Not used	Fixed to 1		
2	Cash-drawer connector 3	Low	High	
3	On-line / Off-line	On-line	Off-line	
4	Not used	Fixed	d to 1	
5	Undefined			
6	Undefined			
7	Not used	Fixed to 0		

n = 2: Off-line status

		Value		
Bit	Function	0 1		
0	Not used	Fixed to 0		
1	Not used	Fixed to 1		
2	Cover status	Closed Open		
3	Paper feeding with paper feed	Except during	During paper	
	button	paper feeding	feeding	
4	Not used	Fixed to 1		
5	Printing stop due to a paper end	No paper end	Printing stops	
		stop		
6	Error	No error	Error occurs	
7	Not used	Fixed to 0		

Bit 5 is transmitted (printing stops) when printing stops due to paper sensor conditions, ESC c 4.

n = 3: Error status

		Value		
Bit	Function	0 1		
0	Not used	Fixed to 0		
1	Not used	Fixed to 1		
2	Mechanical errors	No error Error occur		
3	Auto cutter error	No error Error occu		
4	Not used	Fixed to 1		
5	Unrecoverable error	No error Error occurs		
6	Print head temperature	No error	Error occurs	
7	Not used	Fixed to 0		

Bit 2: Mechanical errors include home position and carriage sensor errors.

Bit 2 and 3:

If these errors occur due to paper jams, or the like, than it is possible to recover by correcting the cause of the error and executing DLE ENQ n (n=1, n=2).

If an error occurs due to a circuit failure (e.g. broken head wire), it is impossible to recover.

Bit 6: If the print head temperature becomes high, bit 6 is transmitted until the print head temperature drops significantly. The printer automatically

print head temperature drops significantly. The printer a recovers from such an error.

n = 4: Continuous paper sensor status

		Value		
Bit	Function	0 1		
0	Not used	Fixed to 0		
1	Not used	Fixed to 1		
2	Receipt near end sensor	Paper present No paper		
3	Receipt near end sensor	Paper present No paper		
4	Not used	Fixed to 1		
5	Receipt paper sensor	Paper present No pape		
6	Receipt paper sensor	Paper present	No paper	
7	Not used	Fixed to 0		

Reference: DLE ENQ , ESC u , ESC v , GS ENQ, GS a , GS r

See also the table for the Transmit Status Identification on page 48.

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DLE ENQ n

Function: Real time request to printer

Code: <10>H<05>H<n>

Range: n=1, n=2

Description: Responds to a request from the host system. n specifies the request as

follows:

n	Request
1	Recover from an error and restart printing from the line where the error occurred.
2	Recover from an error after clearing the receive and print buffers.

Note:

The printer starts processing of data when receiving this command.

This command is also executed when the printer is off-line, the receive buffer is full, or an error occurs.

The status is also transmitted whenever the data sequence of <10>H <05>H <n> (n=1,n=2) is received.

Example:

In ESC * m nL nH [d] nL + 256 * nH, d1 = <10> H, d2 = <05> H, d3 = <01> H

This command should not be used within the data sequence of another command that consists of two or more bytes.

Example:

When attempting to transmit ESC 3 n to the printer, but DTR (DSR for the host computer) goes to MARK before n is transmitted, and DLE ENQ 2 interrupts before n received, the code <10>H for DLE ENQ 2 is processed as the code for ESC 3 <10>H.

DLE ENQ 1 starts printing from the line where an error occurred. This command is available only for errors that have the possibility of recovery, except print head temperature error.

DLE ENQ 2 enables the printer to recover from an error after clearing the data in the receive buffer and the print buffer.

The printer retains the settings (by ESC!, ESC 3, etc.) that were in effect when the error occurred. The printer can be initialized completely by using this command and ESC @. This command is enabled only for errors (possible to recover), except print head temperature errors.

When the printer is disabled with ESC = (Select peripheral device), the error recovery functions (DLE ENQ 1 and

DLE ENQ 2) are enabled, and the other functions are disabled.

If the value of n is out of the specified range, this command is ignored.

Reference: DLE EOT

See also the table for the Transmit Status Identification on page 48.

DLE DC4 fn a b

Function: Turn off the power

Code: <10>H <14>H <02>H a b

Range: fn=2, a=1, b=8

Description: Executes the following in a power- off sequence:

• Saves the maintenance counter value

• Enters BUSY interface Control

• Switch off the printer

Notes:

This is a real-time command that the printer executes upon receiving it. Note the following when using this command.

If this command is embedded within the code string of another command, it is processed as a parameter of the other command, and the print result is not correct.

• If another command (such as bit image or defined data) has a code string in a parameter that is the same as this command, the printer starts processing this command.

This command is ignored in the following states:

• During transmission of block data (Header ~ NUL)

• When this command is disabled by GS (D

The printer executes this command even when it is in offline, receive buffer full, or error status.

This command is effective when the printer is disabled by ESC = (select peripheral device).

See also GS (E (a=80H) for setting the powerkey.

All information and data stored in RAM will be deleted by processing this

command.

Reference: GS (D, GS (E

ESC SP n

Function: Set right side character spacing

Code: <1B>H <20>H <n>

Range: $0 \le n \le 255$

Description: Sets the right-side character spacing using the horizontal motion units.

The right side character spacing is [n x (horizontal motion units)] inches.

Notes: This command is effective when right side character spacing of normal

width character [n x (horizontal motion units)] is 32/160 inches or less. If double-width mode is selected, the right side character spacing is 64/160

inches or less.

The right side character spacing for double width mode is twice the normal

value.

If the value of n is out the specified range, this command is ignored.

Default: n = 0

Reference:

GS P

ESC!n

Function: Select print mode(s)

Code: <1B>H <21>H <n>

Range: $0 \le n \le 255$

Description:

Selects print mode(s).

• Each bit of n is used in the following way:

Bit	Function	Value		
ы	FullClion	0	1	
0	Character font	9 x 9 font	7 x 9 font	
1	Undefined			
2	Undefined			
3	Emphasized	Canceled	Selected	
4	Double-height	Canceled	Selected	
5	Double-width	Canceled	Selected	
6	Undefined			
7	Underline	Canceled	Selected	

Notes:

When both double-width mode and double-height mode are selected, than quadruple size characters are printed.

Bidirectional printing may cause printing position misalignment between the upper and lower halves of the characters during double-high enlarged printing.

Therefore, it is better to select unidirectional printing by using ESC U for double-high enlarged printing.

If you turn on underline mode, some printed characters may be difficult to read, because the underline overlaps the lowest dots in the characters.

Default: n = 0 or 1 depends on configuration setting.

Reference: ESC E, ESC -

ESC \$ nL nH

Function: Set absolute print position **Code:** <1B>H <24>H <nL> <nH>

Range: $0 \le n L \le 255$

 $0 \le n~H \le 255$

Description: This command sets the distance from the beginning of the line to the

position at which subsequent characters are to be printed.

The distance (inches) from the beginning of the line is calculated by the

formula [(nL + nH x 256) x (horizontal motion units)] in inches.

Notes: Any value outside the printable area is ignored.

Reference: ESC \,

GS P

ESC % n

Function: Select/cancel user-defined character set

Code: <1B>H <25>H <n>

Range: $0 \le n \le 255$

Description: This command selects either the internal character set or the character set

defined by the user.

Using ESC &, the user can define a set of characters.

While switching on the printer, the internally stored character set (PC437,

USA) is copied into the loadable range for character sets (RAM).

When $n = <^{******}0>B$, the user-defined character set is canceled and the

internal character set is enabled.

When $n = <^{*******}1>B$, the user-defined character set is enabled.

Default: n = 0

Notes: A downloaded bit image and a user defined character set are useable at

the same time!

Reference: ESC &

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ESC & y c1 c2 [x[d]y * x] c2-c1+1

Function: Define user-defined characters

Code: <1B>H <26>H y c1 c2 [x d1 ...d2....d(y*x)]c2-c1+1

Range: y = 2

 $32 \le c1 \le c2 \le 126$ $0 \le x \le 12$ (9x9 font) $0 \le x \le 9$ (7x9 font) $0 \le d1 \dots dy^*x \le 255$

Description: Defines user-defined characters for the specified character code.

This command makes it possible to define character codes for all

characters (32 ... 126) for 7*9 and 9*9 fonts.

y specifies the number of bytes in the vertical direction. x specifies the number of dots in the horizontal direction.

c1 specifies the beginning ASCII code for the definition, and c2 specifies

the final code. For only one character, use c1 = c2.

d is the dot data for the characters. The dot pattern is in the horizontal direction from the left side. Any remaining dots on right side are blank.

Notes: The allowable character code range is from ASCII code <20>H to <7E>H.

Horizontally adjacent dots cannot be printed.

Only the top bits in the secondary data bytes in the vertical direction are

≀alid.

After user-defined character are defined, they are available until another definition is made, ESC @ is executed, the printer is resetted or the power

is turned off.

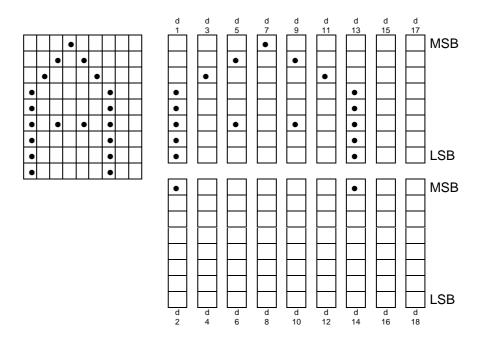
If the values of y, c1, c2 or x are out of the specified range, the printer ignores the command and processes the following data as normal data.

Default: The internal character set

Reference: ESC %, ESC ?

Example:

7 * 9 font when the dot pattern for code 20H is defined as shown below:



When the dot pattern for code 20H is defined as shown above.

The corresponding bit is 1 when printing and 0 when not printing.

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ESC * m nL nH [d] nL + 256 * nH

Function: Select bit-image mode

Code: <1B>H <2A>H <m> <nL> <nH>[<d>] nL + 256 * nH

Range: m = 0 or 1

 $0 \le nL \le 255$ $0 \le nH \le 3$ k = nL + 256 * nH $1 \le k \le 1123$ $0 \le d \le 255$

Description: Selects a bit-image mode using m and for the number of dots using nL and

nH.

The bit-image modes selectable by m are as follows:

m	No. of vertical	Horizontal Direction			mal nu ts per ¡ width	
	Dots	Dot Density	Adjacent Dot	57,5 mm	69,5 mm	76 mm
0	8	Single Density	Permitted	150	180	200
1	8	Double Density	Prohibited	300	360	400

Activates the graphic printing (8 pins) of bit images and prints a graphic line in the resolution specified by m.

m determines the resolution of the graphic printing:

m = 0: single graphic density (75 dpi, corresponds to full dot)

m = 1: double graphic density (150 dpi, corresponds to half dot)

data indicates the bit image data. Set the corresponding bit to 1 to print a dot; to 0 not to print a dot.

Divide the number of dots to be printed by 256. The integer answer is nH and the reminder is nL. Therefore, the number of dots in the horizontal direction is calculated by nL + 256 * nH.

Notes:

If the number of columns determined in this way is larger than the printing area of the selected printing station, the extra data bytes have no effect.

When the first data byte exceeds one line then the printing starts on the next line.

The number of vertical dots is always 8 dots.

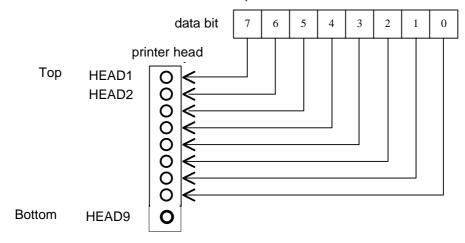
If the values of m or nH are out of the specified range, the data following is processed as normal data.

After the graphic has been printed, the printer returns to the normal data processing mode.

Graphic lines with double density are printed at half the normal printing speed as dots cannot follow one another at full printing speed in the half-dot matrix.

No line feed is executed. The command ESC J with n = 16, for example, must be used for the line feed between graphic lines which are to be joined close together.

The following illustration shows the relationship between the image data bit and the dots to be printed:



ESC - n

Function: Turn underline mode on/off

Code: <1B>H <2D>H <n> Range: n = 0, 1, 48, 49

Description: Turns underline mode on/off.

n = 0 or 48: Turns off underline mode. n = 1 or 49: Turns on underline mode.

Notes: This command and ESC! turn underline mode on or off in the same way.

If the value of n is out of the specified range, the printer ignores the

command.

Default: n = 0 **Reference:** ESC!

ESC₂

Function: Set 1/6" line spacing

Code: <1B>H <32>H

Description: Set the line spacing to 1/6".

ESC 3 n

Function: Set line spacing in n microsteps

Code: <1B>H <33>H <n>

Range: $0 \le n \le 255$

Description: Sets the line spacing to [n * vertical motion units] inches.

Default: n = 24 (1/6")

Reference:

GS_P

ESC <

Function: Return home **Code:** <1B>H <3C>H

Description: Moves the print head to the home-position on the left side of the printer.

Notes: The home position is detected by a home position sensor signal. This

applies to this control command only, which thus also norms the location between the print head position and the half dot position in the line buffer. Otherwise, every position is detected by counting the carrier motor steps

depending on the direction.

Since the home-position is detected when this command is executed, the

printing position may shift after this command has been executed.

...

ESC = n

Function: Select peripheral device

Code: <1B>H <3D>H <n>

Range: $0 \le n \le 255$

Description: Selects the device to which the host system sends data.

Each bit of n is used as follows:

Bit	Function	Va	lue
DIL	Function	0	1
0	Printer	Disabled	Enabled
1	Customer display	Disabled	Enabled
2	Undefined		
3	Undefined		
4	Undefined		
5	Undefined		
6	Undefined		
7	Undefined		

When the printer is disabled, it ignores transmitted data (except for DLE ENQ 1, DLE ENQ 2) until the PRINTER is enabled by this command.

Even if the printer is disabled, it may go off-line due to a manual printer operation.

When the printer is disabled, the customer display is still active.

ESC?n

Function: Cancel user-defined characters

Code: <1B>H <3F>H <n>

Range: $32 \le n \le 126$

Description: Cancels the specified user defined characters

Notes: This command deletes the defined pattern for the character code specified

by n in the selected font.

After the defined pattern is deleted, the printer prints the same pattern for

the internal characters.

The printer ignores this command when the value of n is out of the specified range and when the specified character code is not defined.

Reference: ESC & , ESC %

ESC @

Function: Initialize printer

Code: <1B>H <40>H

Description: Clears the data in the print buffer and resets the printer mode to the mode

that was in effect when power was turned on.

Notes: The configuration setting are not checked again.

The data in the receive buffer is not cleared.

ESC D

Function: Set horizontal tab positions **Code:** <1B>H <44>H *n1...nk NUL*

Range: $1 \le n \le 255$

 $0 \le k \le 32$

Description: Sets horizontal tab positions.

n specifies the column number (counted from the beginning of the line) for

setting a horizontal tab position.

k indicates the total number of horizontal tab positions to be set.

Notes: The tab position is set at [character width x n] from the beginning of the

line. The character width includes the right-side space of the character,

and is twice the normal value when double-width is specified.

This command deletes horizontal tab positions that have already been set.

When " n = 8" has been set for the horizontal tab position, the printing

position moves to the ninth digit when HT is executed.

Up to 32 tab positions can be set. Data exceeding 32 tab positions is

processed as normal data.

Input < n>k in ascending order and place a NUL code <00>H at the end when < n>k is less than or equal to the preceding value <n>k-1, tab setting is finished and the following data is processed as normal data.

ESC D NUL cancels all horizontal tabl positions.

The previously specified horizontal tab positions do not change, even if

the character width changes.

Default: The default tab positions are at intervals of 8 characters (columns 9, 17,

25, ...) for the font B (7 x 9).

Reference: HT

ESC E n

Function: Turn emphasized mode on/off

Code: <1B>H <45>H <n>

Range: $0 \le n \le 255$

Description: Turns emphasized mode on or off.

 $n = <^{******}0>B$ turns off the emphasized mode. $n = <^{*******}1>B$ turns on the emphasized mode.

Notes: The 2 - pass printing is slower in emphasized mode.

This command and ESC! turn on and off emphasized mode in the same

way. Be careful when this command is used with ESC!.

Only the lowest bit of n is valid.

Default: n = 0**Reference**: ESC!

ESC G n

Function: Turn double-strike mode on/off

Code: <1B>H <47>H <n>

Range: $0 \le n \le 255$

Description: Turns double strike mode on or off.

 $n = <^{******}0>B$ turns off the double strike mode. $n = <^{******}1>B$ turns on the double strike mode.

Notes: Printer output is the same in double-strike mode and in emphasized

mode.

Only the lowest bit of n is valid.

Default: n = 0**Reference:** ESC E

ESC J n

Function: Print and feed paper **Code:** <1B>H <4A>H <n>

Range: $0 \le n \le 255$

Description: Prints the contents of the print buffer, and feeds the paper by the amount of

[n * vertical motion unit] inches.

Sets the printing position to the beginning of the line.

The max. paper feed amount that can be set is 40". If more than 40" are

specified than the is paper feed amount set to 40".

Notes: This command should *not* be executed continuously more then once.

If the paper feed amount exceeds 1 inch, the printer prints the data and

does not feed the paper.

Reverse direction paper feeding causes the problem that paper feed pitch

is incorrect.

Reference:

GS P

ESC K n

Function: Print and reverse feed **Code:** <1B>H <4B>H <n>

Range: $0 \le n \le 144$

Description: Prints the contents of the print buffer, and feeds the receipt in the reverse

direction by the amount of [n * vertical motion unit] inches. Sets the print starting position to the beginning of the line.

Reference:

GS P

ESC R n

Function: Select an international character set

Code: <1B>H <52>H <n>

Range: $0 \le n \le 10$

Description: Selects a country's character set using n as follows:

n	Character set
0	USA
1	France
2	Germany
3	Great Britain
4	Denmark I
5	Sweden
6	Italy
7	Spain
8	Japan
9	Norway
10	Denmark II

Notes: If the value of n is out of the specified range, the command is ignored.

Default: $n = 0 \Rightarrow USA$

Reference: Character code tables on page 51.

ESC U n

Function: Turn unidirectional printing mode on/off

Code: <1B>H <55>H <n>

Range: $0 \le n \le 255$

Description: Turns unidirectional print mode on or off.

 $n = <^{******}0>B$ turns off the unidirectional mode. $n = <^{*******}1>B$ turns on the unidirectional mode.

Notes: When unidirectional printing mode is switched on, the printer prints from

left to right.

To avoid horizontal printing misalignment, unidirectional printing mode

should be used.

Only the lowest bit of n is valid.

Default: n = 0

ESC \ nL nH

Function: Set relative print position

Code: <1B>H <5C>H <nL> <nH>

Range: $0 \le nL \le 255$

 $0 \le nH \le 255$

Description: Sets the print starting position based on the current position.

Notes: A positive number specifies movement to the right, and a negative number

specifies a movement to the left.

Use the supplement of N pitch movement to the left:

- N pitch = 65536 - N

The print starting position is [(nL+nH*256) * (horizontal motion unit)]

inches calculated from the current position.

Any value that falls outside the printable area is ignored.

Reference: ESC \$,

GS P

ESC a n

Function: Select justification **Code:** <1B>H <61>H <n>

Range: $0 \le n \le 2, 48 \le n \le 50$

Description: Aligns all the data in one line to the specified position.

n selects the justification as follows:

n	Justification
0, 48	Left justification
1, 49	Centering
2, 50	Right justification

Notes: The command is enabled only when input at the beginning of the line.

This command justifies the space area according to ESC \$ or

ESC \.

If the value of n is out of the specified range, the printer ignores the

command.

ABCDE

Default: n = 0

Example:

 Left justification
 Centering
 Right justification

 ABC
 ABC
 ABC

 ABCD
 ABCD
 ABCD

ABCDE

ABCDE

ESC c 4 n

Function: Select station sensors(s) to stop printing

Code: <1B>H <63>H <34>H <n>

 $0 \le n \le 255$ Range:

Description: Selects the station sensors(s) used to stop printing when paper-end is

detected.

Each bit of n is used as follows:

Bit	Function	Value	
DIL	Function		1
0	Receipt near end sensor	Disabled	Enabled
1	Receipt near end sensor	Disabled	Enabled
2	Receipt-end sensor	Disabled	Enabled
3	Receipt-end sensor	Disabled	Enabled
4	Undefined	-	-
5	Undefined	-	-
6	Undefined	-	-
7	Undefined	-	-

Notes: It is possible to select multiple sensors for print control to stop printing.

Then if any sensor detects a paper end, the printer stops printing.

When a paper end is detected, printing is stopped after printing the current

line and feeding the paper.

When a paper-end is detected by the receipt station sensor, the printer

goes off-line after printing stops.

Default: n = 12 => receipt end sensor

ESC c 5 n

Function: Enable / disable panel buttons

Code: <1B>H <63>H <35>H <n>

Range: $0 \le n \le 255$

Description: This command enables or disables the panel buttons (line feed receipt).

When $n = <^{******}0>B$, the panel buttons are enabled.

When $n = <^{*******}1>B$, the panel buttons are disabled.

Notes: Only the lowest bit of n is valid.

When the panel buttons are disabled, no button on the panel is usable.

For this printer, "panel switch" refers to the feed button.

Default: n = 0

ESC d n

Function: Print and feed paper n lines

Code: <1B>H <64>H <n>

Range: $0 \le n \le 255$

Description: Prints the data in the print buffer and feeds n lines.

Notes: This command sets the print starting position to the beginning of the line.

The line spacing of one line feed can be set using the commands ESC 2

and ESC 3.

The maximum paper feed amount is 40 inches. If the specified amount exceeds 40 inches, the paper feed amounts is automatically set to 40

inches.

Reference: ESC 2, ESC 3, ESC e

ESC e n

Function: Print and reverse feed n lines

Code: <1B>H <65>H <n>

Range: $0 \le n \le 6$

Description: Prints the data of the print buffer, then feeds n lines in the reverse direction

at the receipt station.

Notes: Sets the print starting position to the beginning of the line.

It should *not* be executed continuously more then once.

If the n line feed amount exceeds 1 inch, the printer prints the data and

does not feed the paper.

Paper feeding in the reverse direction causes the problem that the paper

feed pitch is incorrect.

The line spacing of one reverse line feed can be set using the commands

ESC 2 and ESC 3.

Default: 1/6" line spacing

Reference: ESC 2, ESC 3, ESC d

ESC i

Function: Execute full cut **Code:** <1B>H <69>H

Description: Executes a full cut of the receipt station.

Notes: The command is enabled only when input at the beginning of a line.

4 linefeeds after the full cut, it is possible that the receipt, which was cut,

falls in back of the printer.

Reference: ESC m ,GS V

ESC_m

Function: Execute partial cut **Code:** <1B>H <6D>H

Description: Executes a partial cut of the receipt station.

Notes: The command is enabled only when input at the beginning of the line.

Reference: ESC i ,GS V

ESC o

Function: Print software stamp

Code: <1B>H <6F>H

Description: The software stamp that has been loaded is printed on the receipt station.

The software stamp is a bitmap graphic which can be loaded with a special

utility into the flash memory of the printer.

Notes: This command is available only when input at the beginning of a line.

The software stamp is also available after power is switched off.

ESC p m t1 t2

Function: Generate pulse (for cash drawer)

Code: <1B>H <70>H <m> <t1> <t2>

Range: m = 0, 1, 48, 49

 $0 \le t1 \le 255$ $0 \le t2 \le 255$

Description: The opening pulse defined by t1 and t2 is transmitted to the

selected cash drawer.

m = 0, 48: Open first cash drawer (connector pin 2)
m = 1, 49: Open second cash drawer (connector pin 5).

The pulse ON time is [t1 * 10] ms (if t1 has an even value) and the OFF

time is [t2 * 10] ms (if t2 has an even value).

If t1 has an uneven value, then the pulse ON time is

[(t1 + 1) * 10] ms;

if t2 has an uneven value, then the pulse OFF time is

[(t2 + 1) * 10] ms.

When t2 < t1, the printer processes t2 as t1.

If m is out of the specified range, the printer ignores the command and

processes t1 and t2 as normal data.

Notes: t1 = 5 and t2 = 255 are required for WN cash drawers.

So an OFF time of 2,55 seconds is the maximal value which can be selected for this command, but please note that WN cash drawers need a OFF time of 6 seconds. This must be guaranteed by the application SW.

ESC t n

Function: Select character code table

Code: <1B>H <74>H <n>

Range: $0 \le n \le 5, 254 \le n \le 255$

Description: Selects page n of the character set from the following table.

n	Character code table	
0	PC437 (USA, Standard Europe)	
1	Katakana	
2	PC850 (Multilingual)	
3	PC860 (Portuguese)	
4	PC863 (Canadian-French)	
5	PC865 (Nordic)	
19	PC858	
254	Space page	
255	Space page	

Notes: If the value of n is out of the specified range, the command will be

ignored.

The space page is the code page, which could be downloaded in the

FLASH EPROM.

Default: n = 0 or space page

Reference: Character code tables page 51

ESC u n

Function: Transmit peripheral device status

Code: <1B>H <75>H <n>

Range: n = 0, 48

Description: Transmit the status of the cash drawer(s) upon receiving this command.

The meaning of the status byte is shown in the table below:

Bit	Mooning	Val	ue
DIL	Meaning	0	1
0	Cash drawer connector pin 3 voltage level	LOW	HIGH
1	Undefined	-	-
2	Undefined	-	-
3	Undefined	-	-
4	Not used	fixed to 0	
5	Undefined	-	-
6	Undefined	-	-
7	Not used	fixed to 0	

Notes:

When DTR / DSR control is selected, the printer transmits only 1 byte after confirming that the host system is ready to receive data (DSR signal is space).

If the host computer is not ready to receive data (DSR signal is MARK), the printer keeps waiting until the host system is ready. When XON / XOFF control is selected, the printer transmits only 1 byte without checking the DSR signal.

If no cash drawer is connected, the value of bit 0 is always "1".

This command is executed when the data is processed in the receive buffer. Therefore, there may be a time lag between receiving the command and transmitting the status, depending on the receive buffer status.

When Auto Status Back (ASB) is enabled using GS a, the status transmitted by ESC u and the ASB status must be differentiated using the *Transmit Status Identification* table on page 48.

If n is out of the specified range, the printer ignores the command.

Reference: DLE EOT, GS ENQ, GS a , GS r

ESC v

Function: Transmit station sensor status

Code: <1B>H <76>H

Description: Transmits the current station sensor status.

The status to be transmitted is shown in the table below:

Bit	Function	Val	ue
DIL	Function	0	1
0	Receipt near end	Paper available	No paper
1	Receipt near end	Paper available	No paper
2	Receipt end	Paper available	No paper
3	Receipt end	Paper available	No paper
4	Not used	fixed 0	-
5	Undefined	-	-
6	Undefined	-	-
7	Not used	fixed 0	-

Notes:

The ESC v command is used for synchronization between host software and printer. The reply of this command is only transmitted when all previous print jobs have been carried out.

When DTR/DSR control is selected, the printer transmits only 1 byte after confirming that the host is ready to receive data (DSR signal is SPACE). If the host computer is not ready to receive data (DSR signal is MARK), the printer waits until the host is ready. When XON/XOFF control is selected, the printer transmits only 1 byte without checking the DSR Signal.

The 1 byte status data is transmitted after printing and paper feed operation completely stop (transmit timing differs from ESC u, GS I and GS r).

This command is executed when the data is processed in the receive buffer. Therefore, there may be a time lag between receiving the command and transmitting the status, depending on the receive buffer status.

When Auto Status Back (ASB) is enabled using GS a, the status transmitted by ESC u and the ASB status must be differentiated using the *Transmit Status Identification* table on page 48.

Reference: DLE EOT, GS ENQ, GS a, GS r

ESC { n		
Function:	Turns upside down printing mode on/off	
Code:	<1B>H <7B>H <n></n>	
Range:	$0 \le n \le 255$	
Description:	Turns upside down printing mode on or off. When $n = <^{******}0>B$, upside-down printing mode is turned off. When $n = <^{******}1>B$, upside-down printing mode is turned on.	
Notes:	Only the lowest bit of n is valid.	
	In upside-down printing mode, the printer rotates the line to be pri 180° and then prints it.	inted by
	This command is enabled only when input at the beginning of a li	ne.
Default:	n = 0	
Example:	Upside-down-on Upside-down-on	

GS ENQ

Function: Transmit real-time printer status.

Code: <1D>H <05>H

Description: Transmits the real-time printer status upon receiving this command..

Bit	Function	Value	
DIL		0	1
0	Receipt near end	Paper present	No paper
1	Receipt near end	Paper present	No paper
2	Cover open / close	Closed	Open
3	Online / Offline	Online	Offline
4	Cash drawer connector pin 3 voltage level	LOW	HIGH
5	Undefined	-	-
6	Mechanical error state	No error	Error occurred
7	Not used	-	Fixed to 1

Bit 3: It becomes 1 when the printer is off-line due the paperend stop or cover open.

Bit 6: It becomes 1 when an error occurred due to autocutting, home position detection, carriage detection, or print head high temperature error.

Notes:

The printer transmits only one byte without checking the DSR signal.

This command is executed even if the printer is in off-line state, if the receive buffer is full, or in the mechanical error state.

The printer status is transmitted whenever the data sequence of <1D>H <05>H is received.

Example:

in ESC p m t1 t2: t1 = <1D>H, t2 = <05>H in ESC * m nL nH [d] nL + 256 * nH: d1 = <1D>H, d2 = <05>

This command should not be used within the data sequence of another command that consists of two or more bytes.

Example:

If you attempt to transmit ESC 3 n to the printer, be sure to transmit n before transmitting GS ENQ regardless of

the condition of the DTR signal (DSR for the host computer). If GS ENQ interrupts before n is received, n is processed as <1D>H.

If you attempt to transmit ESC 3 n to the printer, be sure to transmit n before transmitting GS ENQ regardless of the condition of the DTR signal (DSR from the host computer).

If GS ENG interrupts before n is received, n is processed as <1D> H.

When Auto Status Back (ASB) is enabled using GS a, the status transmitted by GS ENQ and the ASB status must be differentiated using the Transmit Status Identification table on 48.

Reference: DLE EOT, ESC u ,ESC v , GS a , GS r

GS (A pl pH n m

Function: Execute test prints.

Code: <1D>H <28>H <41>H pL pH n m

Range: pL = 2, pH = 0;

n = 1, 49; m = 1, 2, 49, 50

Description: Executes a specified test print.

n specifies paper used for the test print as follows:

n	Paper
1,49	Paper roll

m specifies a type of test print as follows:

m	Test print
2,50	Selftest
3,51	Statistic data

Notes: This command is effective only when processed at the beginning of the

line.

After processing this command, the printer performs software resetting. The printer is in the status when the power is turned on by executing this command.

When processing the self test printing m=2, 50) and the statistic data printing =3, 51), the printer does not process data reception and transmission between the host. ASB status and real-time commands cannot be used.

GS (D

Function: Enable/disable real-time commands

Code: <1D>H <28>H <44>H pL pH m a b

Range: pL = 3, pH = 0;

m = 20; a = 2; b = 0, 1, 48, 49

Default: $b = 0 \rightarrow DLE DC4 disabled$

Description: Specifies enable or disable of a real-time command.

a specifies the type of real-time command.

b specifies enable/ disable of real-time command processing.

b	Real-time command type
0,48	Disable DLE DC4
1,49	Enable DLE DC4

Notes: The printer processes each real-time command that is enabled upon

receiving it.

A real-time command specified as disabled is not processed.

The setting of this command is effective until ESC @ is executed, the

printer is reset, or the power is turned off.

If you transmit a command for a bit image or defined data that contains the sequence DLE DC4, be sure to disable real-time command processing

before transmitting the bit image or defined data command. Then the

printer will process the sequence DLE DC4 as image data.

Reference: DLE DC4

GS (E pL pH fn [parameter]

Function: Customize NV memory.

Description: Customizes the NV user memory area. The table below explains the functions available in this command. Executes commands related to the

user setting mode by specifying the function code fn.

fn	Format	Function
1	GS (E pL pH fn d1 d2	Changes into user setting mode
2	GS (E pL pH fn d1 d2 d3	Ends user setting mode (performs a soft reset).
3	GS (E pL pH fn [a1 b18bk1]	Sets value(s) for memory switch
4	GS (E pL pH fn a	Transmit the settings of the memory switch to host.
11	GS (E pL pH fn a d1dk	Sets the communication conditions for the serial interface.
12	GS (E pL pH fn a	Tansmit the communication conditions for the serial interface

pL, pH specifies (pL + pH \times 256) as the number of bytes after pH (fn and [parameter]).

fn specifies the function

d1, d2, d3 vary, depending on the mode.

a specifies the type of data to be stored.

b8...b1 specifies the setting values for the memory switch.

nL, nH specifies the values to be set for the data specified by a.

Notes:

The user setting mode is a special mode to change the values in the NV memory with this command.

In Function 2, the printer performs software reset. Therefore, the printer clears the receive and print buffers, and resets all settings (user-defined characters, macros, and the character style) to the mode in effect at power on.

The customized values can be known with Function 4 or 12, even though the printer does not enter the user setting mode.

Frequent write commands by this command, may damage the NV memory. Therefore, it is recommended to write to NV memory no more than 10 times a day.

While processing this command, the printer is BUSY while writing data to the NV memory and stops receiving data. Therefore it is prohibited to transmit data including the real-time commands during the execution of this command.

GS (E pL pH fn d1 d2

Code: <1D>H <28>H <45>H pL pH fn d1 d2

Range: pL = 3, pH = 0

fn = 1 d1 = 73d2 = 78

Description: Enters the user setting mode and notifies that the mode has changed.

	Hexadecimal	Decimal	Number of data
Header	37H	55	1 byte
Flag	20H	32	1 byte
NULL	00H	0	1 byte

Notes: The following commands are enabled in the user setting mode. <Function

2> through <Function 12> of GS (E, GS I.

GS (E pL pH fn d1 d2 d3

Code: <1D>H <28>H <45>H pL pH fn d1 d2 d3

Range: pL = 4, pH = 0

fn = 2 d1 = 79 d2 = 85 d3 = 84

Description: Ends the user setting mode and performs a software reset. Therefore, the

printer clears the receive and print buffers, and resets all settings (userdefined characters, downloaded bit images, macros, and the print mode) to

the mode that was in effect at power on.

Notes: This function code (fn = 2) is enabled only in the user setting mode.

GS (E pL pH fn [a1 b18...b11]...[ak bk8...bk1]

Code: <1D>H <28>H <45>H pL pH fn [a1 b18...b11]...[ak bk8...bk1]

Range: $10 \le (pL + pH * 256) \le 28$

fn = 3

a = 1, 2, 80h b = 48, 49, 50

Description: Changes the memory switch specified by a to the values specified

bv b:

When b = 48, the applicable bit is turned to Off. When b = 49, the applicable bit is turned to On. When b = 50, the applicable bit is not changed.

For default set all switches to Off.

When a = 1, the memory switch 1 is set as follows:

Bit	Setting Value	Function
1-2	50	Reserved
3	48	Condition for BUSY: Receive buffer full or offline
	49	Condition for BUSY: Receive buffer full
4	48	Data processing for receiving error: Prints "?"
4	49	Data processing for receiving error: Ignored
5	48	Automatic line feed: Disabled
3	49	Automatic line feed: Enabled
6	50	Reserved
7	48	Pin 6 reset signal: Not used
,	49	Pin 6 reset signal: Used
8	48	Pin 25 reset signal: Not used
0	49	Pin 25 reset signal: Used

When a = 2, the memory switch 2 is set as follows:

a	z, the memory emiter z is set as relieve.				
Bit	Setting	Function			
	Value				
1	50	Reserved			
2	48	Autocutter is installed			
2	49	Autocutter is not installed			
3-8	50	Reserved			

When a = 80h, the memory switch 80h is set as follows:

	Setting Value	Function	
1	48	Character spacing: 2 dots	
'	49	Character spacing: 3 dots	
2	48	Font selection: 7 x 9	
	49	Font selection: 9 x 9	
3	48	Print speed: fast	
3	49	Print speed: slow	
1 E	48	Paperwidth selection (see below)	
4-5 Paperwidth selection (see		Paperwidth Selection (See Delow)	
6	48	Powerkey enabled	
O	49	Powerkey disabled	
7 48 Marksensor disabled		Marksensor disabled	
,	49	Marksensor enabled	
8	50	Reserved	

Paper width selection:

Paper width	Bit 4	Bit 5			
69,5 mm	48	48			
57,5 mm	49	48			
76 mm	48	49			
76 mm full	49	49			

Notes: This function code (fn = 3) is enabled only in the user setting mode.

GS (E pL pH fn a

Code: <1D>H <28>H <45>H pL pH fn a

Range: pL = 2, pH = 0

fn = 4

a = 1, 2, 80h

Description: Transmits the setting values of the memory switch by a.

	Hexadecimal	Decimal	Number of data
Header	37H	55	1 byte
Flag	20H	32	1 byte
Data	30H or 31H	48 or 49	8 bytes
NULL	00H	0	1 byte

Data for setting is transmitted as 8 bytes or a data string in the order from

bit 8 to 1, as follows:

Off: hex = 30H / decimal = 48 On: hex = 31H / decimal = 49

Notes: If a is out of range, this command is ignored.

GS (E pL pH fn a d1..dk

Code: <1D>H <28>H <45>H pL pH fn a d1 dk

Range: $3 \le (pL + pH * 256) \le 28$

fn = 11 $1 \le a \le 3$ $48 \le d \le 57$ $1 \le k \le 5$

Description: Sets the communication conditions of the serial interface specified by a

according to value d.

When a = 1, baud rate setting:

Baud rate (bps)	d1	d2	d3	d4	d5
4800	52	56	48	48	
9600	57	54	48	48	
19200 (default)	49	57	50	48	48
38400	51	56	52	48	48

When a = 2, parity setting:

, , , , , , , , , , , , , , , , , , , ,	
Parity	d1
No parity	48
Odd parity (default)	49
Even parity	50

When a = 3, flow control setting:

Flow control	d1
DTR/DSR (default)	48
XON/XOFF	49

Notes: If the value specified with a, d1 is out of range, this command is ignored.

(the setting is not changed)

This function code (fn = 11) is enabled only in the user setting mode.

GS (E pL pH fn a

Code: <1D>H <28>H <45>H pL pH fn a

Range: pL = 2, pH = 0

 $\begin{array}{l} fn=12 \\ 1 \leq a \leq 3 \end{array}$

Description: Transmits the communication conditions of the serial interface specified by

a.

	Hexadecimal	Decimal	Number of data
Header	37H	55	1 byte
Flag	20H	32	1 byte
Communication	30H - 33H	48 - 51	1 byte
type			
Separator	1FH	31	1 byte
Setting value	30H - 39H	48 - 57	1 – 6 bytes
NULL	00H	0	1 byte

Notes: If a is out of range, this command is ignored.

GS * x y [d] x * y * 8

Function: Defines a down-loaded bit-image

Code: <1D>H <2A>H <x> <y> [<d>] x * y * 8

Range:

 $1 \le x \le 255$ $1 \le y \le 255$ $x * y \le 404$

Description: Defines a downloaded bit-image using the dots specified by x and y.

Notes: The number of dots is x*8 in the horizontal direction, and y*8 in the

vertical direction.

The d indicates the bit-image data.

After a down-loaded bit-image is defined, it is available until another definition is made, ESC @ or ESC & is executed, the printer is reset or the

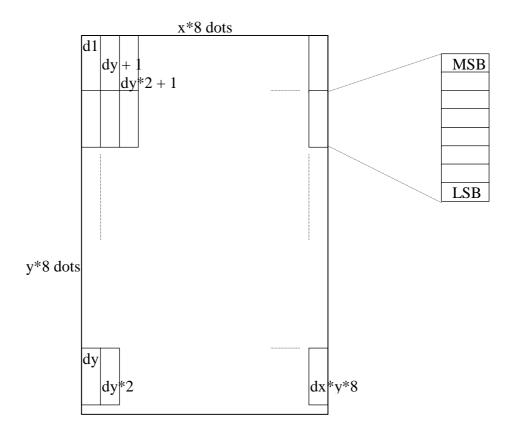
power is turned off.

A user-defined character and a down-loaded bit-image cannot be defined

simultaneously. When this command is executed, the user-defined

character is cleared.

The following figure shows the relationship between the bit-image data and the dots to be defined:



Reference: GS /

GS/m

Function: Print down-loaded bit-image

Code: <1D>H<2F>H<m>**Range:** $0 \le m \le 1, 48 \le m \le 49$

Description: Prints a down-loaded bit-image using the mode specified by "m", see table

below:

m	No. of Vertical	Horizonta	l Direction	Maximal number of dots per paper width		
	Dots	Dot Adjacent Density Dot		57,5 mm	69,5 mm	76 mm
0,48	8	Single Density	Permitted	150	180	200
1,49	8	Double Density	Prohibited	300	360	400

Notes: This command is ignored if data exists in the print buffer.

This command is ignored if a down loaded bit-image has not been

defined.

If a down-loaded bit-image to be printed exceeds one line, the excess

data is not be printed

If the value of m is out of the specified range, this command is ignored.

Reference: GS *

GS E n

Function: Select print speed. **Code:** <1D>H <45>H <n>

Range: $0 \le n \le 255$

Description: Selects the printing speed.

Each bit of n is used as follows:

Bit	Function	Value	
DIL	Function	0	1
0	Undefined		
1	Undefined		
2	Undefined		
3	Undefined		
4	Printing speed	High	Low
5	Undefined		
6	Undefined		
7	Undefined		

Notes: This command is enabled only when input at the beginning of a line.

Default: n = 0

GS I n

Function: Transmit printer ID **Code:** <1D>H <49>H <n>

Range: $0 \le n \le 3, 49 \le n \le 51, 65 \le n \le 69, 112$

Description: Transmit the specified printer ID.

n specifies the ID of the printer as follows:

n	Printer ID	Specifications
1, 49	Model ID	0D H
2, 50	Type ID	See table below
3, 51	Firmware ID	Firmware version
65	Firmware version	Firmware version
66	Manufacturer	WINCOR-NIXDORF
67	Printer model	ND210
68	Serial number	Serialnumber of the printer
69	Font of language for each country	-

Notes:

When DTR / DSR control is selected, the printer transmits only one byte after confirming that the host system is ready to receive data (DSR signal is SPACE). If the host system is not ready to receive data (DSR signal is MARK), the printer waits until the host system is ready. When XON / XOFF control is selected, the printer transmits only one byte without confirming the condition of the DSR signal.

The ID of the printer is transmitted when the data in the receive buffer is developed. Therefore, there may be a time lag between receiving this command and transmitting the status, depending on the receive buffer status.

The Firmware version may be changed.

When Auto Status Back (ASB) is enabled using GS a, the status transmitted by GS I and the ASB status must be differentiated using the Transmit Status Identification table on page 48.

When n is out of the specified range, this command is ignored.

n = 2 Type ID:

Bit	Function	Value	
DIL	Function	0	1
0	Two byte code characters	Not	Mounted
		mounted	
1	Auto cutter	Not	Mounted
		mounted	
2	Undefined		
3	Undefined		
4	Not used	Fixed to 0	
5	Undefined		
6	Undefined		
7	Not used	Fixed	to 0

Reference: See also the table for the Transmit Status Identification on page 48.

Notes: Each printer information is composed of [header + printer

information + NUL] (when $65 \le n \le 69$).

If the printer information is not prepared, [Header + NUL] (2 bytes)

are sent.

The firmware version can be confirmed by self test printing. Self test is executed by panel switch operation when power is turned on.

The printer goes BUSY immediately before sending the header, and it returns to READY after sending NUL. (This excludes situations when the printer goes to BUSY status for other reasons.)

Printer information is distinguished from other send data by the header of the block data. When the data sent from printer after printing GS I is [Hex = 5FH / Decimal = 95], process the data to NUL [Hex = 00H / Decimal = 0].

When communicating with printer by XON/ XOFF control, XOFF code might be transmitted into "Header to NUL."

GS P x y

Function: Set vertical motion unit **Code:** <1D>H <50>H <x> <y>

Range: $0 \le x \le 255$

 $0 \le y \le 255$

Description: Sets the units for setting the values in the horizontal direction to 1/x inch,

and in the vertical direction to 1/y inch.

When setting x = 0 and y = 0, the values are reset to the default values.

Notes:

The current settings remain unchanged after this command is executed.

The calculated result when using this command and the line spacing setting command is adjusted with the minimum pitch of the mechanism

(horizontal:1/160 inches, vertical: 1/144 inches).

The remainder is cut off.

Default: x = 160, y = 144

Example: When setting n = 48 in ESC 3 as a default, the amount of paper feeding is

set to 48/144 (1/3 inch).

When setting x = 0 and y = 240 in GS P and n = 48 in

ESC 3, the amount of paper feeding is set to 48/240 (1/5 inch).

①GSVm/2GSVmn

Function: Select cut mode and cut paper

Code: ① <1D>H <56>H m

2 <1D>H <56>H m n

Range: ① m = 0.48;1,49 ② $m = 65,66,67; 0 \le n \le 255$

Description: Feeds paper for cutting position as follows:

m	Print mode
0,48	Full cut
1,49	Partial cut
65	Feeds paper for (cutting postion +[n*0.176 mm{1/144 inches}]), and full cut
66	Feeds paper for (cutting postion +[n*0.176 mm{1/144 inches}]), and half cut
67	Feeds paper to cutting position, full cut and feeds n lines (max. 6 lines) back

Notes: This command is effective only at the beginning of a line.

The Function m = 67 can be used for compensation of the headloss

because of cutting.

Reference: ESC i , ESC m

GS a n

Function: Enable / disable automatic status back

Code: <1D>H <61>H <n>

Range: $0 \le n \le 255$

Description: Selects a status for Automatic Status Back (ASB)

Each bit of n is used as follows:

Bit	Function	Val	ue
		0	1
0	Cash drawer connector pin 3	Disabled	Enabled
1	On-line / Off-line	Disabled	Enabled
2	Error	Disabled	Enabled
3	Paper roll sensor	Disabled	Enabled
4	Undefined		
5	Undefined		
6	Undefined		
7	Undefined		

Notes:

If any status is not selected, ASB becomes disabled.

ASB is enabled if only one status is selected. The printer automatically transmits a status of 4 bytes whenever the status changes.

If ASB is enabled while processing this command, the current status is transmitted with no regulations.

When transmitting a status, the printer transmits only 4 bytes without confirming the condition of the DSR signal.

Four bytes of status data must be consecutive, except for XOFF code.

This command is executed when the data in the receive buffer is developed. Therefore, there may be a time lag between receiving this command and transmitting the first status, depending on the receive buffer status.

When the printer is disabled by ESC = (Select peripheral device), this command is disabled, but the ASB which has been set is always enabled.

When using ESC u, ESC v, GS I, GS r, DLE EOT or GS ENQ, the status transmitted by this command, the ASB status, and the status transmitted by another command must be differentiated, according to table Transmit Status Identification (See also the table for the Transmit Status Identification on page 48.).

The status to be transmitted is as follows:

First byte (printer information)

Bit	Function	Val	ue
DIL	runction	0	1
3 0	Not used	Fixed to 0	
1	Not used	Fixed to 0	
2	Cash drawer connector pin 3 voltage level	LOW	HIGH
3	On-line / Off-line	On-line	Off-line
4	Not used	Fixed to 1	
5	Cover open / close	Close	Open
6	Paper feeding with paper feed button	Not during paper feed	During paper feed
s 7	Not used	Fixed	d to 0

Second byte (error information)

D:4	Bit Function	Value	
DIL		0	1
0	Undefined		
1	Undefined		
2	Mechanical error	No error	Error occurs
3	Auto-cutter error	No error	Error occurs
4	Not used	Fixed to 0	
5	Error impossible to recover	No error	Error occurs
6	Head temperature	No error	Error occurs
7	Not used	Fixed	d to 0

Third byte (paper sensor information)

D:4	Function	Value	
Bit		0	1
0	Receipt near end sensor	Paper present	No paper
1	Receipt near end sensor	Paper present	No paper
2	Receipt end sensor	Paper present	No paper
3	Receipt end sensor	Paper present	No paper
4	Not used	Fixed to 0	
5	Undefined		
6	Undefined		
7	Not used	Fixed	d to 0

Forth byte (paper sensor information)

Bit	t Function -	Value	
DIL		0	1
0	Undefined		
1	Undefined		
2	Undefined		
3	Undefined		
4	Not used	Fixed	to 0
5	Undefined		
6	Undefined		
7	Not used	Fixed	to 0

Default: n=0 when handshaking control is off,

n=2 when handshaking control is on

Reference: DLE EOT, ESC u , ESC v , GS ENQ, GS r

.......

GS g 0 m nL nH

Function: Initialize maintenance counter

Code: <1D>H <67>H <30>H

Range: m = 0

 $(nL + nH \times 256) = 10, 11, 13, 50$

Description: Initializes the resetable maintenance counter to 0:

Counter	Specification
10	Counts a paper feed of 1/6 inch as one line
11	Counts all fired dots
13	Counts the number of carriage passes when printing
50	Counts an autocutter operation

Notes: Frequent write command executions by this command may damage the

NV memory. Therefore, it is recommended to write to the NV memory no

more than 10 times a day.

While processing this command, the printer is BUSY while writing data to the user NV memory and stops receiving data. Therefore it is prohibited to transmit data including the real-time commands during the execution of

this command.

GS g 2 m nL nH

Function: Initialize maintenance counter

Code: <1D>H <67>H <32>H

Range: m = 0

 $(nL + nH \times 256) = 10, 11, 13, 50, 138, 139, 141, 142, 178, 198$

Description: Transmits the value of the specified maintenance counter.:

Counter	Specification
10,138	Number of a paper feed of 1/6 inch as one line
11,139	Number of all fired dots
13,141	Number of carriage passes when printing
142	Number of all power on
50,178	Number of an autocutter operation
198	Number of hours the power has been on
238	Reset counter for paper feed count
239	Reset counter for fired dots count
240	Reset counter for autocutter operation count
241	Reset counter for carriage passes count

Notes:

The printer transmits [Header + Data + NUL] collectively without confirming whether the host is ready to receive data. To receive all data correctly, adequate capacity is required in the receive buffer of the host.

During data transmission, the printer ignores the real-time commands. Also, the printer does not transmit ASB even when the ASB is enabled. Therefore, the user cannot confirm changes in the printer status during these periods.

The counter values may be different from actual counting depending on the time difference or the error occurring.

The maintenance counter value consists of [Header + data + NUL], as follows:

Header: Hexadecimal = 5FH/ Decimal = 95: 1- byte data

Data: Counter value = 30H~ 39H/ Decimal = 48~ 57: 1- byte data

NUL: Hexadecimal = 00H/ Decimal = 0: 1- byte data

When the counter values are transmitted, the printer converts them to character codes corresponding to the decimal value and transmits from the most significant bit.

Example: When the counter value is 120, the transmission data for "120" is 3 bytes, consisting of 49, 50 and 48.

GS r n

Function: Transmit status

Code: <1D>H <72>H <n>

Range: $0 \le n \le 49 \le n \le 50$

Description: Transmits the status specified by n as follows:

n	Function
1, 49	Transmits paper sensor status (same as ESC v)
2, 50	Transmits cash drawer connector status (same as ESC u 0)

Notes:

When DTR / DSR is selected, the printer transmits only one byte after confirming the host system is ready to receive data (DSR signal is SPACE). If the host system is not ready to receive data (DSR signal is MARK), the printer transmits only one byte without confirming the condition or the DSR signal.

This command is executed when the data in the receive buffer is developed. Therefore, there may be a time lag between receiving this command and transmitting the first status, depending on the receive buffer status.

When Auto Status Back (ASB) is enabled using GS a, the status transmitted by GS r and the ASB status must be differentiated according to the table on page 48.

If the value of n is out of the specified range, the printer ignores this command

The status bytes to be transmitted are shown below:

n = 1: Station sensor status

D.,	F	Val	ue
Bit	Function	0	1
0	Receipt near end sensor	Paper present	No paper
1	Receipt near end sensor	Paper present	No paper
2	Receipt sensor	Paper present	No paper
3	Receipt sensor	Paper present	No paper
4	Not used	Fixed	to 0
5	Undefined		
6	Undefined		
7	Not used	Fixed	to 0

n = 2: Cash drawer kick-out connector status

D:4	Eunation	Valu	ie
Bit	Function	0	1
0	Cash drawer connector pin 3 voltage level	LOW	HIGH
1	Undefined		
2	Undefined		
3	Undefined		
4	Not used	Fixed	to 0
5	Undefined		
6	Undefined		
7	Not used	Fixed	to 0

Reference: DLE EOT, ESC u , ESC v , GS ENQ, GS a

The following table shows the **Transmit Status Identification**:

Command + Function	Status reply
ESC u	<0**0****>B
ESC v	<0**0****>B
GS I	<0**0****>B
GS r	<0**0****>B
XON	<000100001>B
XOFF	<000100011>B
DLE EOT(1 to 5)	<0**1**10>B
ASB (1st byte)	<0**1**00>B
ASB (2nd to 4th byte)	<0**0****>B
GS ENQ	<1******>B

The following table shows the possible adjustments and how it can be changed.

Paramet	er	Value	Chan	geable with	Т	est with
			Conftool	Esc Sequence	Verifyer	Esc Sequence
Cutter		not mounted, enable, disable	yes	ESC (E	yes	ESC (E
Parity		no, even odd	yes	ESC (E	yes	ESC (E
Baudrat	e	4800, 9600, 19200,38400	yes	ESC (E	yes	ESC (E
Handsha	ake	Hardware, Software	yes	ESC (E	yes	ESC (E
Busy Co	ondition	Offline, Receive buffer full	yes	ESC (E	yes	ESC (E
Receive	Error	Prints "?", Ignored	yes	ESC (E	yes	ESC (E
Autoline	rfeed	enable, disable	yes	ESC (E	yes	ESC (E
Characte	erspacing	2 dots, 3 dots	yes	ESC (E	yes	ESC (E
Fontsele	ection	7x9, 9x9	yes	ESC (E	yes	ESC (E
Print sp	eed	Fast, slow	yes	ESC (E	yes	ESC (E
Paper		58, 70, 76 mm, 76 mm full	yes	ESC (E	yes	ESC (E
Reset		Pin 6, Pin 25, Pin 6 & 25, no	yes	ESC (E	yes	ESC (E
Power K	čey	enable, disable	no	ESC (E	no	ESC (E
Power S	Supply	Auto, < 75 W, >75 W	yes	no	yes	no
Headten	nperatur	50 - 128 °C	no	no	yes	ESC + (fe)
Serialnu	mber	4294967295	no	ESC (91) (01)	yes	GSID
Revision	1	99	no	ESC (91) (03)	yes	no
Firmwar	eversion	99.99	no	no	yes	GSIA
Whole	Linefeeds	4294967295	no	no	yes	GS g 2
	Dots	4294967295	no	no	yes	GS g 2
	Carrier Movements	4294967295	no	no	yes	GS g 2
	Cuts	4294967295	no	no	yes	GS g 2
	Power ons	4294967295	no	no	yes	GS g 2
	Power on hours	1000000000	no	no	yes	GS g 2

Parameter			Chang	eable with	Te	st with
		Value	Conftool	Esc Sequence	Verifyer	Esc Sequence
Resetable	Linefeeds	4294967295	yes	GS g 0	yes	GS g 2
	Dots	4294967295	yes	GS g 0	yes	GS g 2
	Carrier Movements	4294967295	yes	GS g 0	yes	GS g 2
	Cuts	4294967295	yes	GS g 0	yes	GS g 2
Changeable	Linfeed mechanism	255	yes	GS g 0	yes	GS g 2
	Printhead	255	yes	GS g 0	yes	GS g 2
	Flex cable	255	yes	GS g 0	yes	GS g 2
	Cutterunit	255	yes	GS g 0	yes	GS g 2

Character Set

With the sequence *ESC t* the following character code tables could be selected:

PC437 USA, Standard Europe

Katakana

PC850 Multilingual (Denmark, Norway)

PC860 Portuguese PC863 Canadian-French

PC865 Nordic

PC858

Additionally a user defined page - the space page - could be loaded into the FLASH (two pages from the character code 80H to the character code FFH, 7x9 or 9x9).

This code pages could be loaded with a special utility and will be available after a power off.

Space pages are also available as default character sets, i.e. after power on the space page is the default page instead of the page PC437.

User defined characters could also be loaded by the sequence *ESC* &. It is possible to define one page from the character code 20H to the character code 7EH for 7x9 and for 9x9. This characters will be loaded into the RAM and are not available after power off.

With the sequence ESC R it is possible to select an international character set.

In the following tables the implemented code pages are shown:

International character set

					-			ASC	l code	•			,	
	Country	HEX DEC	23 35	24 36	40 64	5B 91	5C 92	5D 93	5E 94	60 96	7B 123	7C 124	7D 125	7E 126
0	U.S.A.		#	\$	@	[\]	^	•	{	1	}	~
1	France		#	\$	à	0	Ç	§	~	`	é	ù	è	
2	Germany		#	\$	§	Ä	Ö	Ü	^	•	ä	ö	ü	ß
3	U.K.		£	\$	@	[\]	^	`	{	!	}	~
4	DenmarkI		#	\$	@	Æ	Ø	Å	^	`	æ	ø	å	~
5	Sweden		#	¤	É	Ä	Ö	Å	ΰ	é	ä	ö	å	ü
6	ltaly		#	\$	@	0	\	é	^	ù	à	ò	è	ì
7	Spain		Pt	\$	@	i	Ñ	ن	^	`		ñ	}	~
8	Japan		#	\$	@	[¥]	^	•	{	-	}	~
9	Norway		#	п	É	Æ	Ø	Å	Ü	é	æ	ø	å	ü
10	Denmark II		#	\$	É	Æ	Ø	Å	Ü	é	æ	ø	å	ü

Character code table PC437: USA, Standard Europe

	HEX	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	E	F
HEX	BIN	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111
_	0000	NUL	DLE	SP	0	@	P	,	р	Ç	É	á		L	1	a	E
0	0000	00	16	32	48	64	80	96	112	128	144	160	176	192	208	224	240
,	0001		XON	!	1	A	Q	a	q	ü	æ	í	***	I	T	β	±
	0001	01	17	33	49	65	81	97	113	129	145	161	177	193	209	225	241
2	0010			"	2	В	R	b	r	é	Æ	ó	***	т	т	Γ	≥
1_	0010	02	18		50	66	82	98	114	130	146	162	178	194	210	226	242
3	0011		XOFF	#	3	C	S	с	s	â	ô	ú	Ι	/		π	≤
Ľ	0011	03	19		51	67	83	99	115		147	163	179	195	211	227	243
4	0100	EOT		\$	4	D	T	d	t	ä	ö	ñ	┦		-	Σ	
<u> </u>	0100	04	20		52	68	84	100	116	132	148	164	180	196	212	228	244
5	0101	ENQ	[-	%	5	E	U		u	à	ò	Ñ	٦	+	۳,	σ	ا ا
		05	21	37			85	101	117	133	149	165.	181	197	213	229	245
6	0110	[00	[00]	&	6	F	V	f	v	å	û	<u>₽</u>	1	۲,	r	μ	÷
ļ		06	22	, 38	54	70	86	102	118	134	150	166	182	198	214	230	246
7	0111	107	23	20	7	G		· —			ù	2	1 100	F	1	τ	≈
├		07	CAN	39	55 8	H 71	X 87	103 h	119		151 ÿ		183	199	215 +	<u>231</u> Φ	247
8	1000	08	24	40	56	72	^ ₈₈	1104	x 120		152	خ 168	184	200	216	232	248
		HT	124)	9	T 12	Υ 00	i 104	У 1120	ë	Ö	1100	1104		7 1210	0	1240
9	1001	09	25	41	57	73	1 89	105	121	137	153	169	185	201	217	233	249
		LF	120	*		J	7.	j j	Z Z	è	11	- 1200	1 100	1	L 1811	Ω	. 1245
٨	1010	10	26	42	58	74	90	106	122	138	154	170	186	202	218	234	250
<u> </u>				+	:	K	7,00	k	1,22		¢			T	1210	δ	1 200
В	1011	11	27	43	59	75	91	107	123	139	155	171	187	203	219	235	251
		FF		,	<	L	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	1	1		£		1	F		œ	n
C	1100	12	28	44	60	76	92	108	124	140	156	172	188	204	220	236	252
•		CR	GS	_	=	М]	m	}	ì	¥	i	J	_		ø	2
D	1101	13	29	45	61	77	93	109	125	141	157	173	189	205	221	237	253
D	1110			•	>	N	^	n	~	Ä	Pt	«		+		€	•
L	1110	14	30	46	62	78	94	110	126	142	158	174	190	206	222	238	254
r	1111			/_	?	0		0	SP	A	f	»	٦	I			SP
Г	1111	15	31	47	63	79	95	111	127	143	159	175	191	207	223	239	255

Character code table Katakana

	HEX	8	9	A.	В	С	D	Е	F
HEX	BIN	1000	1001	1010	1011	1100	1101	1110	1111
0	0000	-		SP	-	タ	Ę	=	×
	0000	128	144	160	176	192	208	224	240
1	0001		Τ	•	ア	チ	4	F	円
	0001	129	145	161	177	. 193	209	225	241
2	0010	-		٦	イ	ツ	メ	‡	年
	0010	130	146	162	178	194	210	226	242
3	0011		 -	د	ウ	テ	モ	🗕	月
٦	0011	131	147	163	179	195	211	227	243
4	0100	—		\	エ	ト	ヤ	4	日
1	0100	132	148	164	180	196	212	228	244
5	0101	=		·	オ	ナ	ユ	_	時
<u> </u>	0101	133	149	165	181	197	213	229	245
6	0110	—		ヲ	カ	=	3	\	分
	0110	134	150	166		198	214	230	246
7	0111			ア	+	ヌ	ラ		秒
<u> </u>	0111	135	151	167	183		215	231	247
8	1000		<u></u>	۲	ク	ネ	リ	•	〒
		136	152	168	184		216	232	
9	1001	l	د	ゥ	·	! ノ	ル	•	市
		137	153	169	185		217	233	+
A	1010		i.	エ	·	ハー	ν	+	区
<u> </u>		138	154	170	186		218	234	
В	1011			*	サ	۲		.	町
		139	155	171	187		219	235	251
c	1100			7	シ	7	ワ	•	村
		140	156	172	188	———		236	252
D	1101)	크		^	ン	0	人
		141	157	173	 		221	237	I
E	1110			∃	セ			/	
		142		174	 		222	238	
F	1111	+	7	ツ _{[1} ==	ソ	· マ		\	SP
		143	159	175	191	207	223	239	255

Character code table PC850: Multilingual

	HEX		8		9		A		В		С		D		E		F
HEX	BIN	10	000		001		010	10	011	1	100	1	101	1	110	1	111
0	0000	Ç		É		á				L		ð		Ó		_	
Ů	0000		128		144		160		176		192		208		224		240
1	0001	ü		æ		í				1		Đ		ß		±	
	0001		129		145		161		177		193		209		225		241
2	0010	é		Æ		ó	,	*		_	ŗ	Ê		Ô		-	
	0010		130		146		162		178		194		210		226		242
3	0011	â		ô		ú	<u></u>			H		Ë		Ò		3	
Ľ	001.		131		147		163		179		195		211		227	_	243
4	0100	ä		ö		ñ	r 	4		-		È		õ		¶	
<u> </u>			132		148		164		180		196		212		228	ļ	244
5	0101	à	[400	ò		Ñ	405	Á		+	<u> </u>	1		ð		§	
ļ			133		149		165		181	~	197	_	213	_	229		245
6	0110	å	104	û	150	<u>a</u>	100	Â	100	ã	100	Í		μ		÷	
}			134	Ļ	150		166	,	182	~	198		214	 - <u>-</u>	230		246
7	0111	Ç	125	ù	151	O	107	À	100	Ã	100	Î	[مرح	þ		د	
-		<u> </u>	135		151	 -	167	@	183	L	199	Ï	215		231	•	247
8	1000	ê	126	ÿ	152	ن	160		104	_		1	010	Þ	000)	(0.40)
<u> </u>		ë	136	Ö	152	®	168	4	184		200		216	Ú	232		248
9	1001	C	137		153	0	169	1	185	r	201	_	217	U	233		249
		è	131	Ü	1100	1	103	1	100	1	1201	<u> </u>		0	1233		249
A	1010		138		154	,	170	•	186		202	r	218		234		250
-		ï	100	Ø	1201	1/2	110	7	100	T	1202		1210	Ù	1204	1	230
В	1011		139	_	155	2	171	•	187	•	203	-	219		235		251
		î	1	£	1	14	1 - 1 -	_1	1	}			1310	ý	1200	3	
C	1100		140	l	156		172		188		204	-	220	•	236		252
	1101	ì	1	Ø		i	.	¢	1	_	1	:	1==-	Ý	1-00	2	1=0=
D	1101		141		157		173	Ċ	189		205	'	221	_	237	ļ	253
_	1110	Ä	•	×	• 	«	•	¥	4	+		Ì		-	<u> </u>	-	
E	1110		142		158		174		190	1	206		222	! 	238		254
E	1111	Å		f		*		٦		¤		-	• • •	1	•	SP	
F	1111		143		159		175		191		207		223		239		255

Character code table PC860: Portuguese

	HEX		8		9		A		В		С		D		E		F
HEX	BIN	10	000	10	001	10	010	1	011	1	100	1	101	1	110	1	111
0	0000	Ç		É		á		100		L		1		a		=	
U	0000		128		144		160		176		192		208		224		240
1	0001	ü		À		í				ㅗ		+		ß		±	
	0001		129		145		161		177		193		209		225		241
2	0010	é		È		Ó		***		T		T		Γ		≥	
	0010		130		146		162		178		194		210		226		242
3	0011	â		ô		ú						L		π		≤	
Ľ	0011		131		147		163		179		195		211		227		243
4	0100	a		õ		ñ		4		_		_		Σ		ſ	
<u> </u>			132		148	~	164		180		196		212		228		244
5	0101	à		ò		Ñ	r 	4		+		_		σ		J	$ \longrightarrow $
		_	133	-4-	149		165		181		197		213		229		245
6	0110	Á	104	Ú	150	<u>a</u>	100	-	100	F		r		μ		÷	
			134		150		166		182		198	_	214	ļ	230		246
7	0111	ç	125	ù	151	2	107	ד	100	F	100	+	615	τ	001	≈	اجرحا
-		â	135	Ì	151	ن	167		183	L	199	-	215	_	231		247
8	1000	ê	136	1	152	ی	168	٦	184	_	200	+	016	Φ	000		
		Ê	130	ð	154	Ò	1100	4	1104		200		216	θ	232	•	248
9	1001	_ <u></u>	137		153		169	"	185	r	201	_	217		233	•	249
-		è	131	Ü	100		105	1	100	1	1201	<u> </u>	211	Ω	233		243
A	1010		138		154		170	•	186		202	٢	218	32	234		250
<u> </u>		Í	1.00	¢	1-0-	1/2	12.0	7	1100	T	1202		210	δ	201	√	200
В	1011	_	139		155		171	•	187	•	203	_	219		235	~	251
_		Ô		£	1	1	1		1	ŀ	1-00		1-10	8	1200	n	1201
С	1100		140		156	-	172		188	•	204	-	220		236		252
		ì	1	Ù		i		_1	 	-				ø	1	2	1
D	1101		141		157		173		189		205	-	221		237		253
E	1110	Ã		Pt	•	«	•		•	+	•		•	€	-	=	
E	1110		142		158		174		190		206		222		238		254
F	1111	Â		6		>>		7		_				Ω	•	SP	
Ĺ	1111	<u> </u>	143		159		175		191		207		223		239		255

Character code table PC863: Canadian-French

	HEX		8		9		A		В		С		D		E		F
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Character code table PC865: Nordic

	HEX	8		9		A	_	В		С		D		E		F
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	0010	13	0	146		162		178		194		210		226		242
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Character code table PC858

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