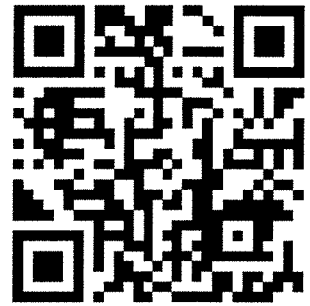


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Title Page

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Operation - Serial Number: AM - 2303

SOP # QA - 101

Department Operations

Location Singapore HQ



Conducted on Jun 21, 2025



Prepared by John Doe