



Batch ref. no.: 212537

Batch: Test11112222

Recipe no.: 001

Customer: H&M

Color no.:

Machine: S006 Sample MC06 15Kg

Procedure: 9999

Quality: 100% COTTON S/J-150

Color name: CITRUS



















Quality comp.: 100% Cotton

Liquor amount [l]: 160.00 Liquor ratio [l/ 8.00

Batch weight [kg]: 20.00

Comment: 08-Mar-21 10:38:49 pm

PrepaNo	Code	Name	Product Lot	Rel.Amount	Amount Unit
0011		Start			
0080		S/C + ENZ SAMPLE			
		Hold Time			50 min
		Temperature			100 °C
		Scouring Water Ltrs: 120			
		Scouring 100 x 50'			
1	0016	RH-NB 1120		1.4400 %	0.2880 kg
2	0002	Imerol Blue		1.5000 g/l	0.2400 kg
3	0003	Caustic Soda		2.0000 g/l	0.3200 kg
4	0033	Hydrogen Peroxide-50%		2.8000 g/l	0.4480 kg
		Normal Hot Water Ltrs:60			
		Normal Hot 90 x 10'			
		Run Wash Water Ltrs: 60			
		Acid PC+Enzyme Water Ltrs:			
5	0012	Jingen Neutra Acid		1.2000 g/l	0.1920 kg
	0025	Bactosol SAP		0.2000 g/l	0.0320 kg
	0012	Jingen Neutra Acid		0.2400 g/l	0.0384 kg
6	0020	Enzyme MUE-880		0.3200 %	0.0640 kg
		Run Wash Water Ltrs: 60			
		Dyeing Water Ltrs: 0			
7	0009	Drimagen E3R		0.5000 g/l	0.0800 kg
	0009	Drimagen E3R		0.1000 g/l	0.0160 kg
	0016	RH-NB 1120		0.9000 %	0.1800 kg
	0015	Dekol 1097 SP		1.0000 g/l	0.1600 kg
	0024	Jintec ECO SDS		0.1300 g/l	0.0208 kg
8	0217	Drimaren Yellow CL3G	12007	0.7000 %	0.1400 kg
	0201	Drimaren Ultimate Yellow H		0.3700 %	0.0740 kg
	0215	Drimaren Blue HFRL		0.0022 %	0.0004 kg

9	0004		Glauber Salt	42.0000 g/l	6.7200 kg
10	0005		Soda Ash Light	20.0000 g/l	3.2000 kg
			1st b/d wash water Ltrs: 80		
			2nd b/d wash Water Ltrs: 80		
			3rd b/d wash Water Ltrs: 80		
			B/D Acid Water Ltrs: 80		
11	0012		Jingen Neutra Acid	1.5000 g/l	0.2400 kg
12	0019		Ladipur RSK	0.4000 g/l	0.0640 kg
			Chemical Hot Water Ltrs: 80		
			Chemical Hot 90 x 10'		
			Normal Hot Water Ltrs:80		
			Normal Hot 90 x 10'		
			Normal Hot Water Ltrs:80		
			Run Wash Water Ltrs: 80		
			Run Wash Water Ltrs: 80		
			Fixing Water Ltrs: 80		
0098			After Treatment (sample)		
0013			End		