

## Substation comprehensive preventive diagnosis system element technology reference material

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### 1. Transformer bushing leakage current measurement system

☐ System development purpose

- ☐ 33kV Capacitance calculated by measuring the leakage current of a condenser-type bushing mainly used in high-level transformers, PF,  $\tan\delta$  The purpose is to diagnose insulation deterioration through

☐ Summary of related theories

- ☐ Mainly used by KEPCO OIP Bushings are manufactured by wrapping several layers of insulating paper and impregnating them with oil. In this process, the bushing manufactured by stacking thin metal layers on the inside is called a condenser cone bushing. 33kV Applies to above-grade transformers
- ☐ The multiple metal layers inserted inside the bushing each form capacitance to distribute the voltage stress applied between the bushing conductor and ground, thereby reducing the electric current generated between the conductor and ground.

- ☐ inner insulating layer

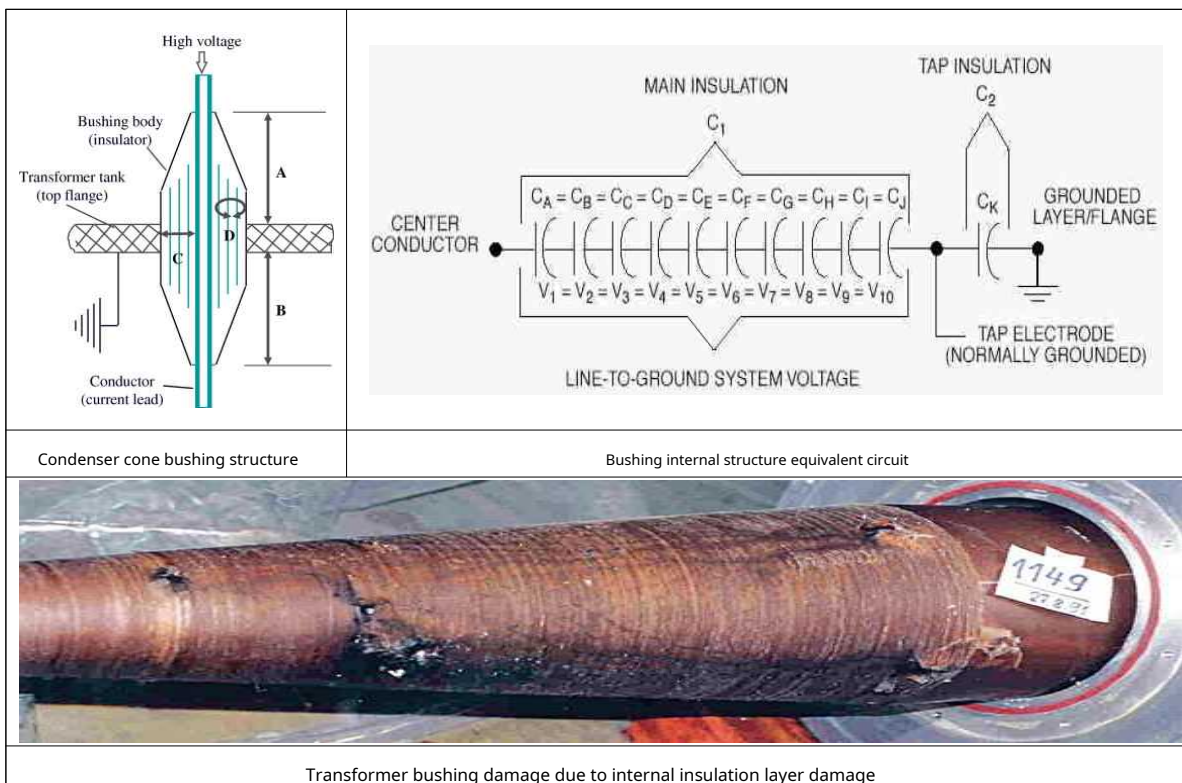
It gets worse

due to destruction

- ☐ section of the insulating layer

As it increases

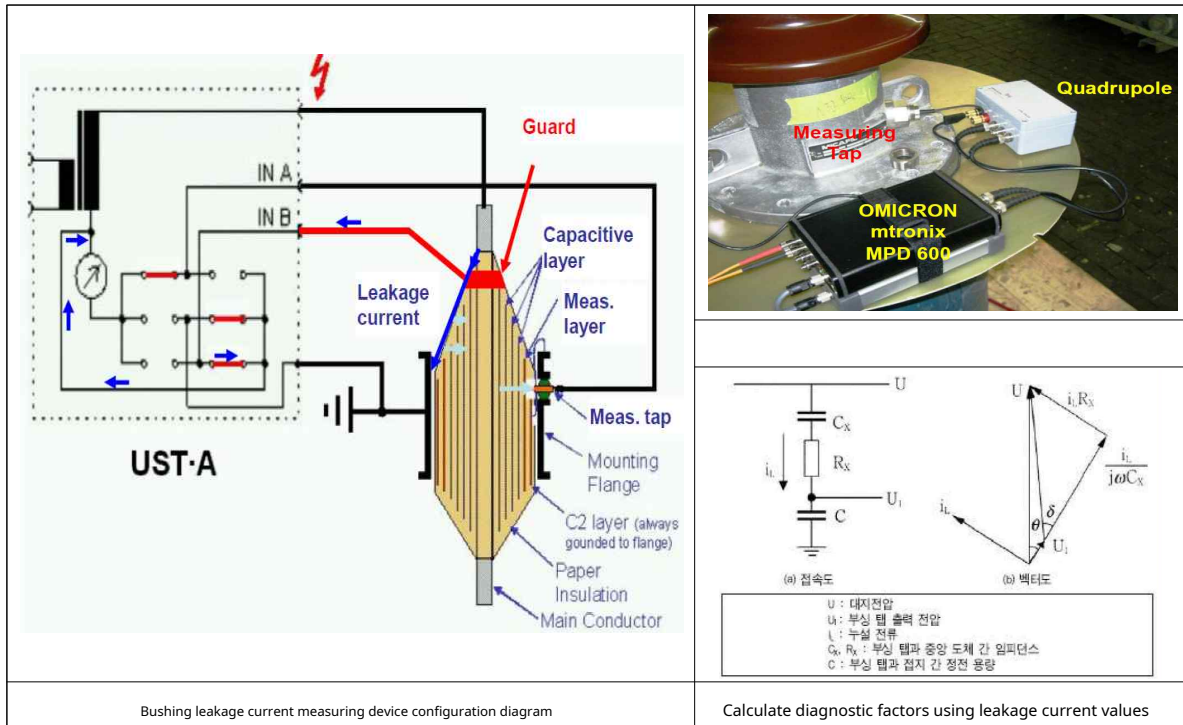
efficient through



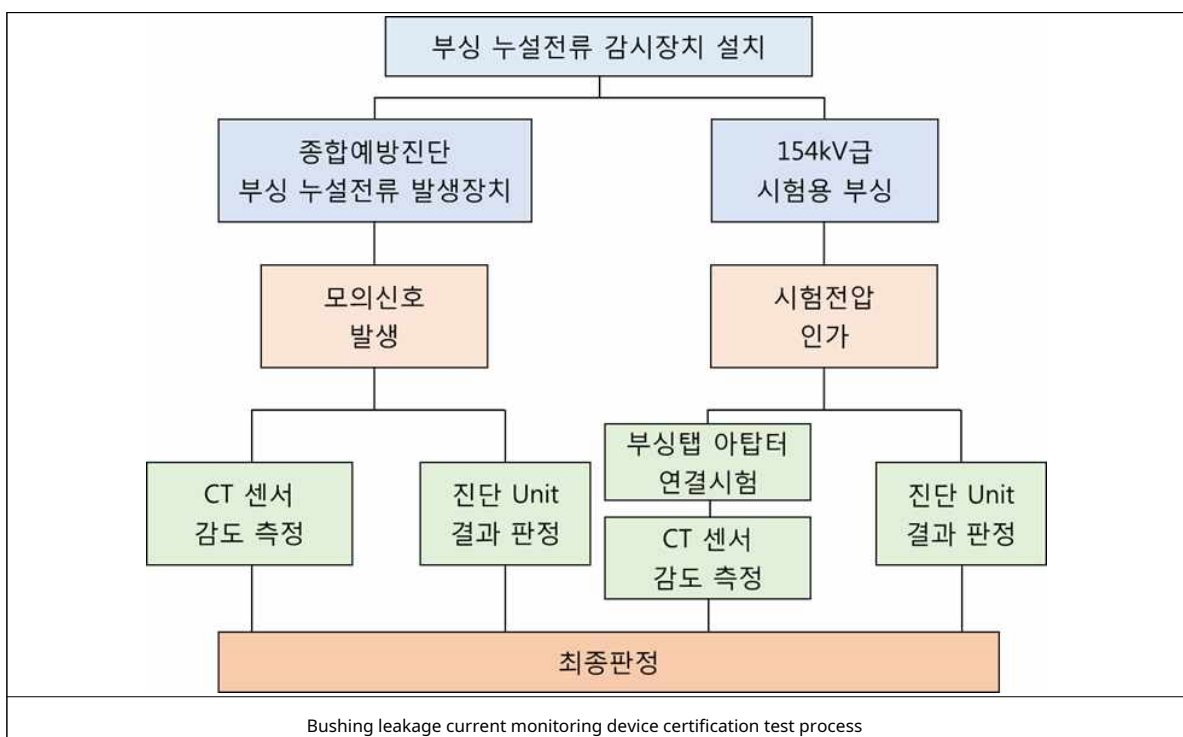
☐ Gas in oil measurement and analysis method

☐ Internal outermost conductive layer (Meas. layer) Bushing tab connected with (Meas. tap) with the sensor N-type

step



☐ Certification test procedure



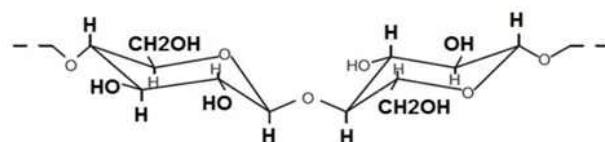
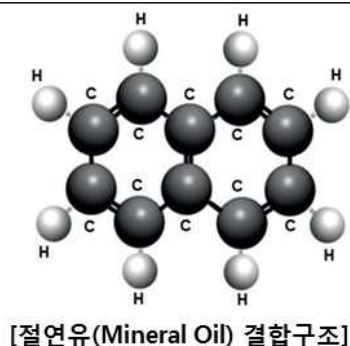
## 2. Transformer oil-in-gas analysis device

### ☐ Purpose of oil-in-gas analysis

- ☐ The purpose is to diagnose the presence of internal abnormalities by measuring hydrocarbon-based gases that are formed due to thermal stress applied to the insulator when an abnormal phenomenon occurs inside the transformer.

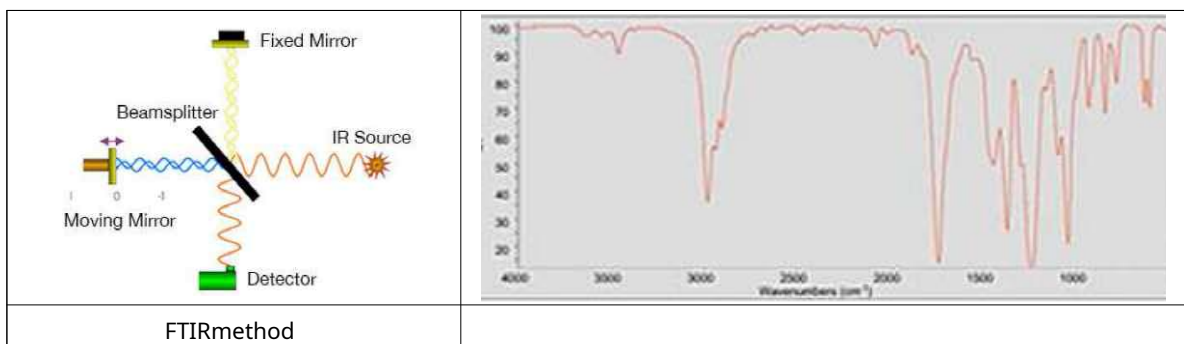
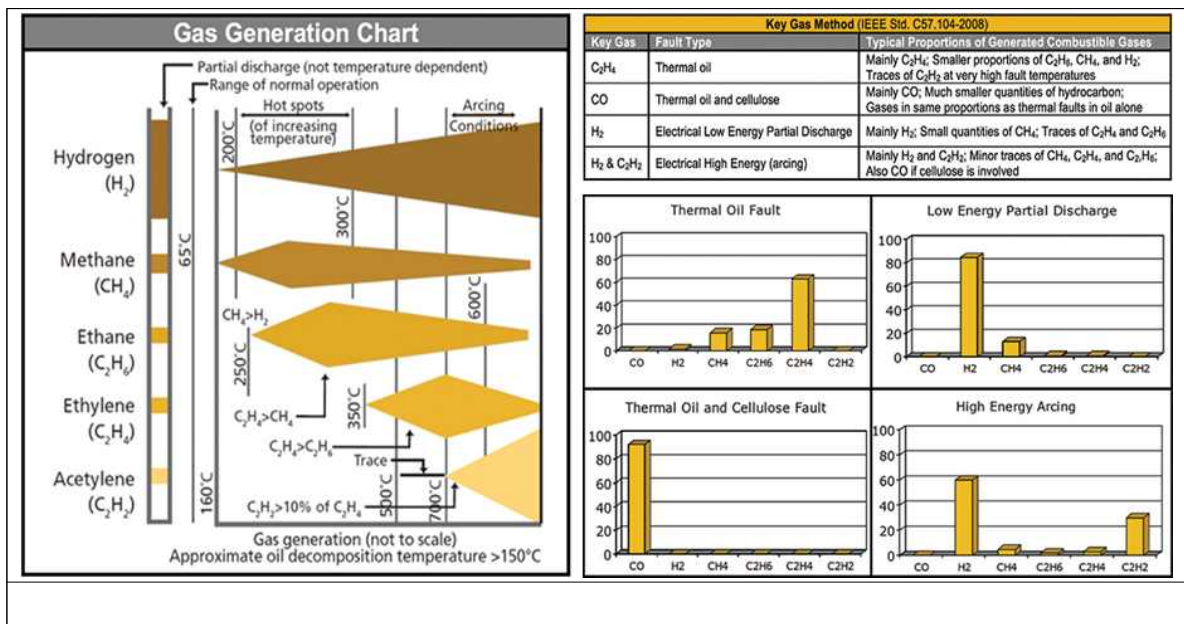
### ☐ Related theory

- ☐ Transformer or OLTC If an abnormal phenomenon (insulation breakdown, local heating, etc.) occurs inside the device, heat is generated, and insulating materials such as insulating oil, insulating paper, and pressboard in contact with the heat source decompose.  $\text{CO}_2$ ,  $\text{CO}$ ,  $\text{H}_2$ ,  $\text{CH}_4$ ,  $\text{C}_2\text{H}_2$  It dissolves by generating hydrocarbon gas such as
- ☐ By collecting the insulating oil from the inlet device, extracting and analyzing the gas, it is possible to estimate the presence and extent of internal abnormalities depending on the amount and composition of the gas.
- ☐  $\text{H}_2$  Detection: Diagnosis of abnormalities due to partial discharge and arc discharge
  - When phenomena such as short circuit between coil layers, coil melting, arc short circuit between tap changer contacts, and arc generation due to circulating current occur.  $\text{H}_2$  Series of gases are mainly formed
  - This is a gas generated throughout transformer abnormalities,  $\text{H}_2$  Diagnosis is possible through analysis alone.
- ☐  $\text{CO}$ ,  $\text{CO}_2$  Detection: Occurs when solid insulating material in insulating oil overheats (70% hit rate)
  - C.O. When detecting a large amount: There is a high possibility of damage to solid insulating materials (insulating paper, backlight, etc.)
  - C.O. When detecting a small amount: low possibility of damage to solid insulators
- ☐  $\text{C}_2\text{H}_2$  Detection: Generated in large quantities during high-temperature pyrolysis
  - When an arc occurs, the insulating oil decomposes at high temperature.  $\text{C}_2\text{H}_2$  is detected in large quantities and is classified as the most fatal transformer accident.
  - Even if partial discharge occurs due to an internal defect in the transformer,  $\text{C}_2\text{H}_2$  Detected in large quantities
  - Due to local overheating due to poor contact, etc.  $\text{C}_2\text{H}_2$  can be detected, but the amount generated is small
- ☐  $\text{C}_3$ ,  $\text{C}_4$  System detection: Used as an aid when diagnosing abnormalities
  - Compared to other combustible gases, the molecular weight is heavier, so the amount of diffusion into the air is small.
  - Used as an auxiliary diagnostic item to check combustible gas generation trends.
  - To date, there has been no clear analysis of the cause, and there have been no cases of it being the main ingredient even in the event of a serious accident such as a short circuit or flashover inside a transformer.

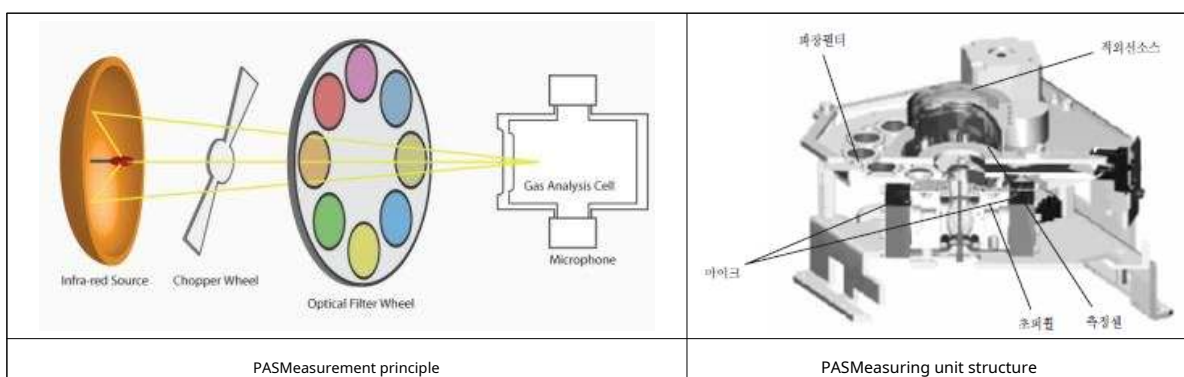


[절연지(Cellulose) 결합 구조]

Combination structure of insulating oil and insulating paper

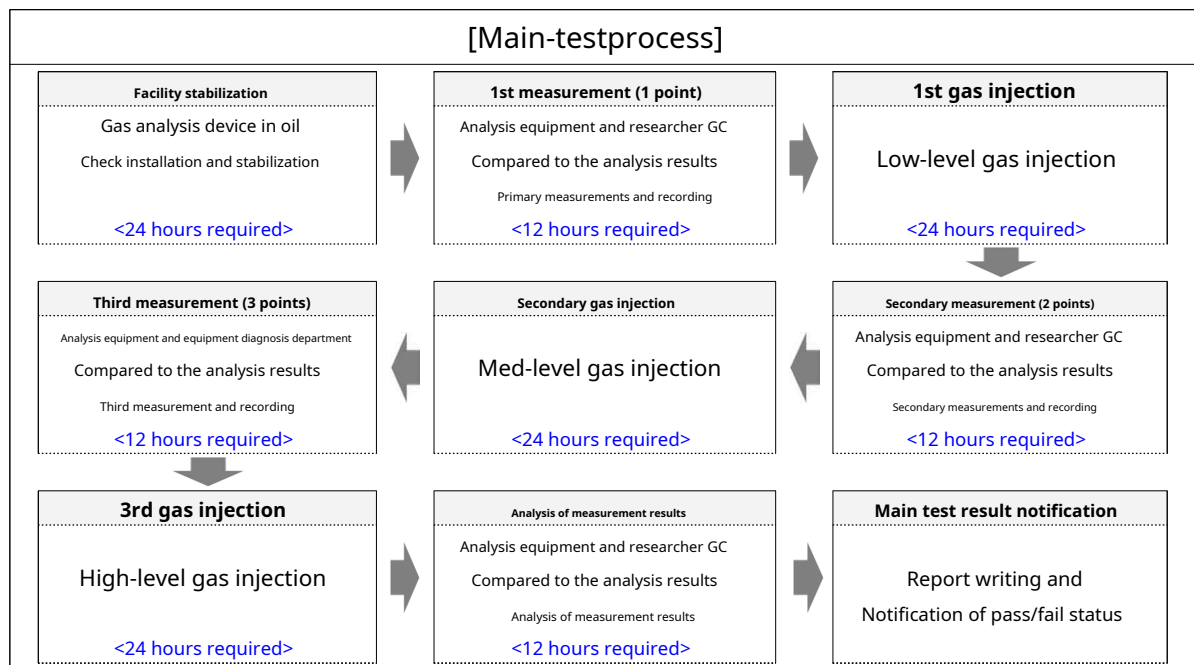
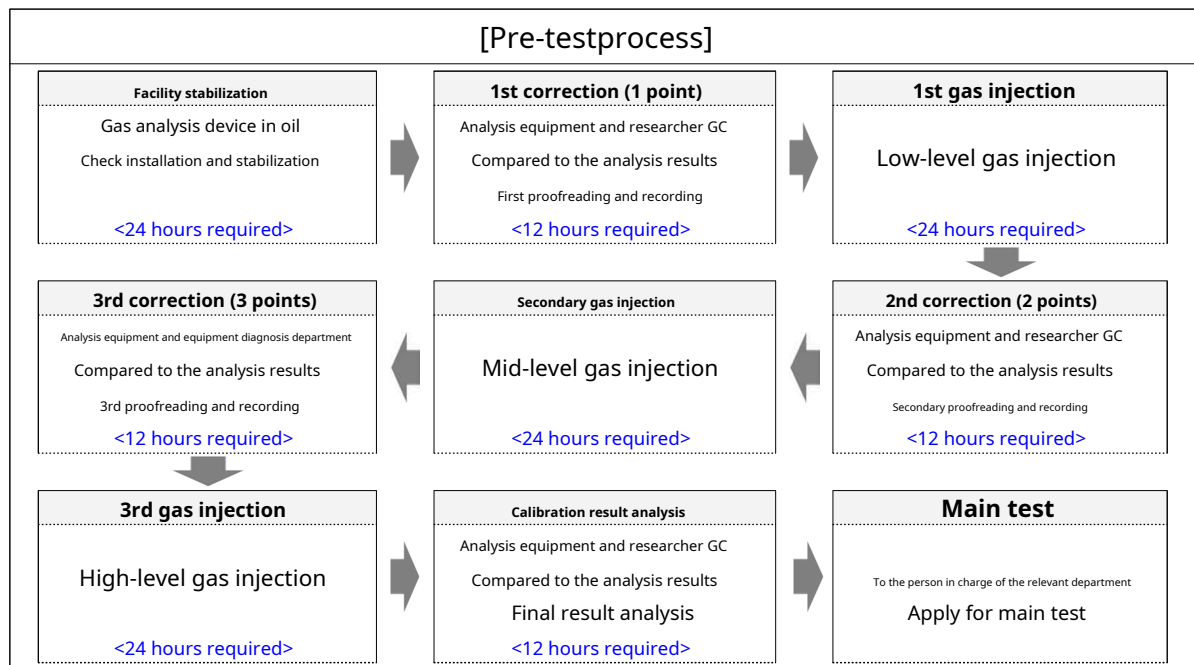


- Infrared photoacoustic spectroscopy (In
- A pulse-shaped light source
  - Vibration due to increased pressure
  - High sensitivity when vibrating
  - Each gas has its own
- Appears and uses it



☐ Certification test procedures and criteria

- ☐ for equipment calibrationPre-testandMain-testIt is divided into Korea Electric Power Research InstituteGCVerify whether the judgment criteria are satisfied by comparing the analysis results



- ☐ Analytical gas types and judgment criteria

No.	analyst type	Detection range	Criteria
One	H2	5 to 5,000 ppm	baseline10%Within
2	C.O.	10 to 5,000 ppm	
3	C2H2	5 to 5,000 ppm	
4	H2O	Relative humidity or "0"ppmmore	

### 3. GIS/Transformer/OLTC partial discharge diagnosis system



Partial discharge measurement purpose



GIS/Transformers/OLTC The purpose is to diagnose the condition of the device by acquiring partial discharge signals that occur when a defect occurs internally.



Summary of related theories



Partial discharge is a localized electric discharge phenomenon that occurs in the insulation system and occurs in a portion of the dielectric without completely bridging the electrodes.



Partial discharge occurs at the discharge start voltage (PDIV, Partial Discharge Inception Voltage) It refers to a localized insulation breakdown phenomenon that occurs when a voltage exceeding the voltage is applied to a defect. It causes various types of chemical/physical transformations in the material and deteriorates the material due to energy collisions of high-energy electrons or accelerated ions.



Typical partial discharge defects

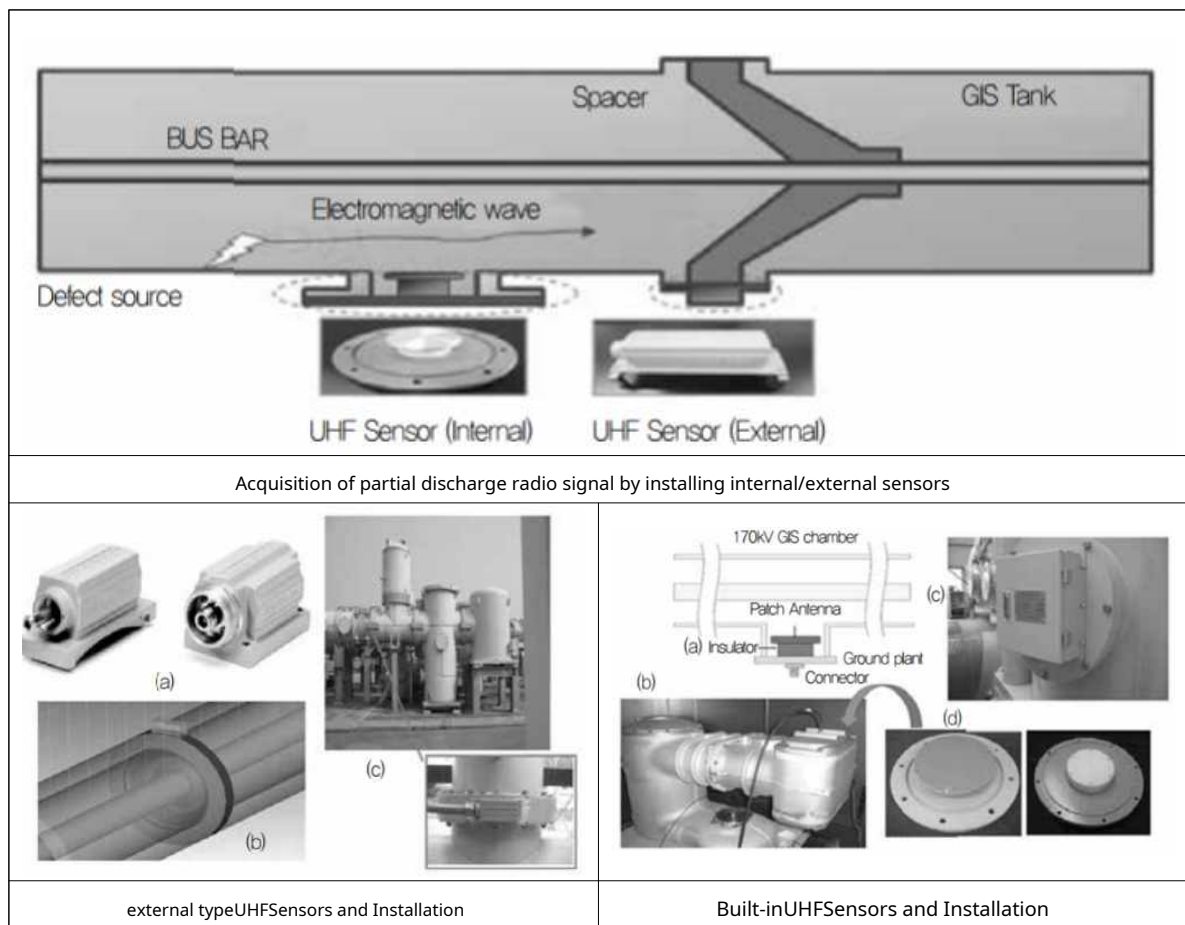
- Void discharge: When a void occurs inside a solid insulator, local electric field concentration occurs due to the difference in dielectric constant, which refers to the resulting internal discharge.
- Corona discharge: Appears due to local electric field concentration occurring in the protruding electrode structure.
- Creepage discharge: In a composite insulation structure made up of two or more insulators, the interface between the insulators exhibits the weakest electric field characteristics, and Occurs when leakage current flows
- Floating discharge: Occurs when metal is floating between electrodes.
- Particle discharge: Occurs when very small metal particles move due to electrical energy applied when voltage is applied.
- Electric tree: Occurs when an electric tree occurs or progresses inside a solid insulator.

corona discharge	void discharge	creeping discharge
floating discharge	particle discharge	electric tree
Typical partial discharge defect structure		

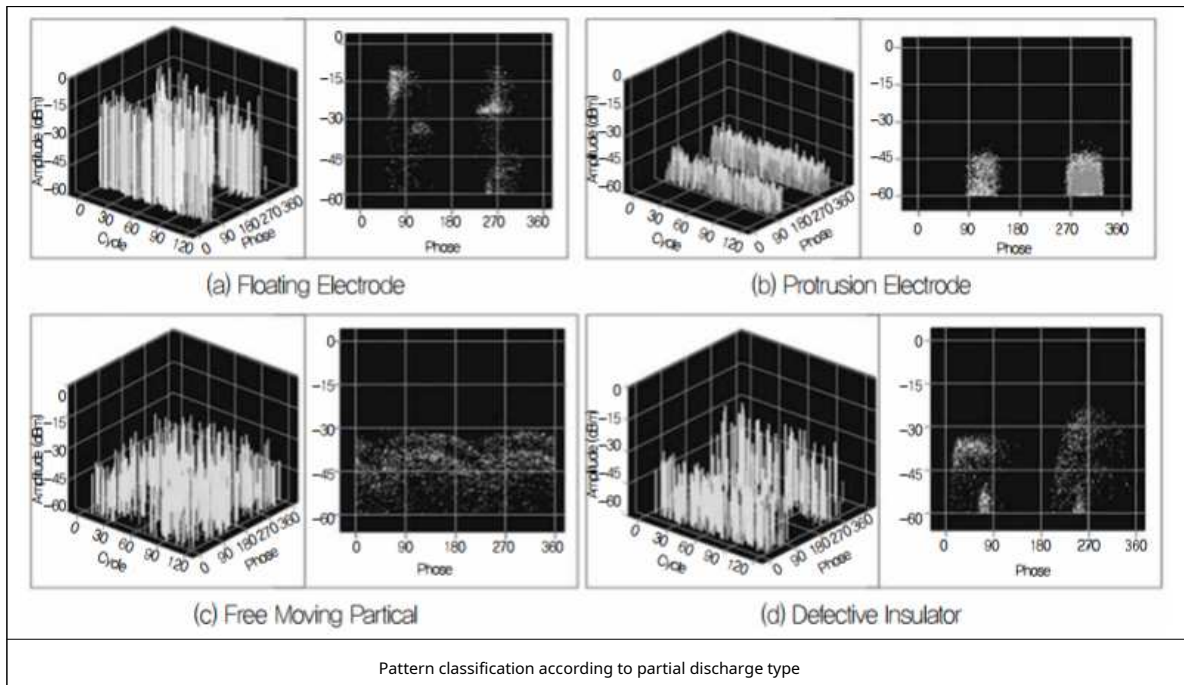


☐ Partial discharge detection method

- Detection of partial discharge is based on the conversion of energy generated during discharge, and appears as electrical impulse current, electromagnetic radiation, sound, increase in gas pressure, chemical reaction, etc., so the method of measuring partial discharge is determined depending on the method of observing the phenomenon. .
- Currently, the most widely used detection method is the detection method that occurs during partial discharge.300 MHz to 2 GHz Measures electromagnetic waves in the band using a sensor.Ultra High Frequency (UHF)method, and the presence, cause, location, etc. of partial discharge can be diagnosed through the acquired signal.
- In the case of a transformer, since the steel enclosure is completely sealed and grounded, signal acquisition is possible only by installing a built-in sensor in the monitoring window.GISIn the case of this case, since radio waves can be propagated to the outside due to the spacer for supporting the conductor, it is possible to apply not only a built-in sensor through a surveillance window, but also an external sensor attached to the spacer.

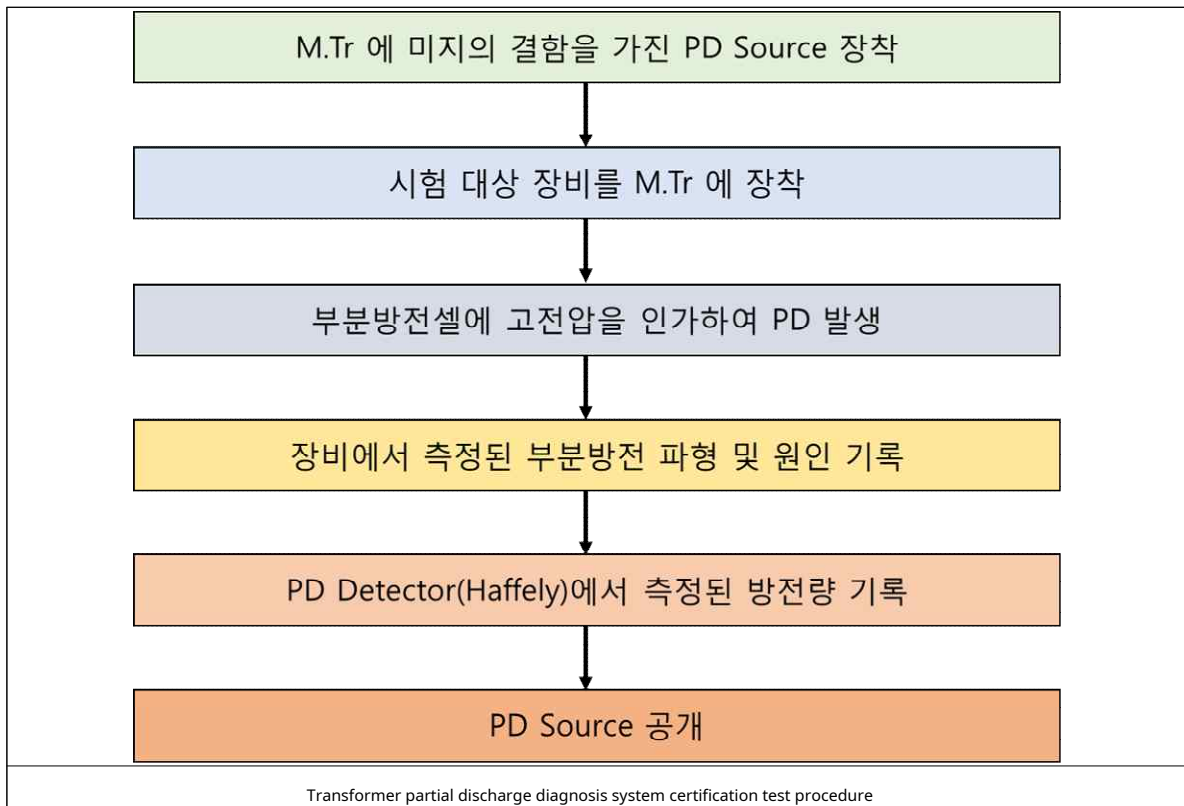


- Currently, the most widely used partial discharge waveform analysis method isPRPD(Phase Resolved Partial Discharge)/PRPS(Phase Resolved Pulse Sequence)As a method,  $\Phi$ - is analyzed using the pulse phase, size, and frequency of the discharge signal.qnBased on analytics
- PRPDIf the signal acquired through this method is represented as a graph with the axis of the phase-signal period, it shows a unique pattern depending on the discharge type, so this can be used to determine whether a partial discharge has occurred and its type.

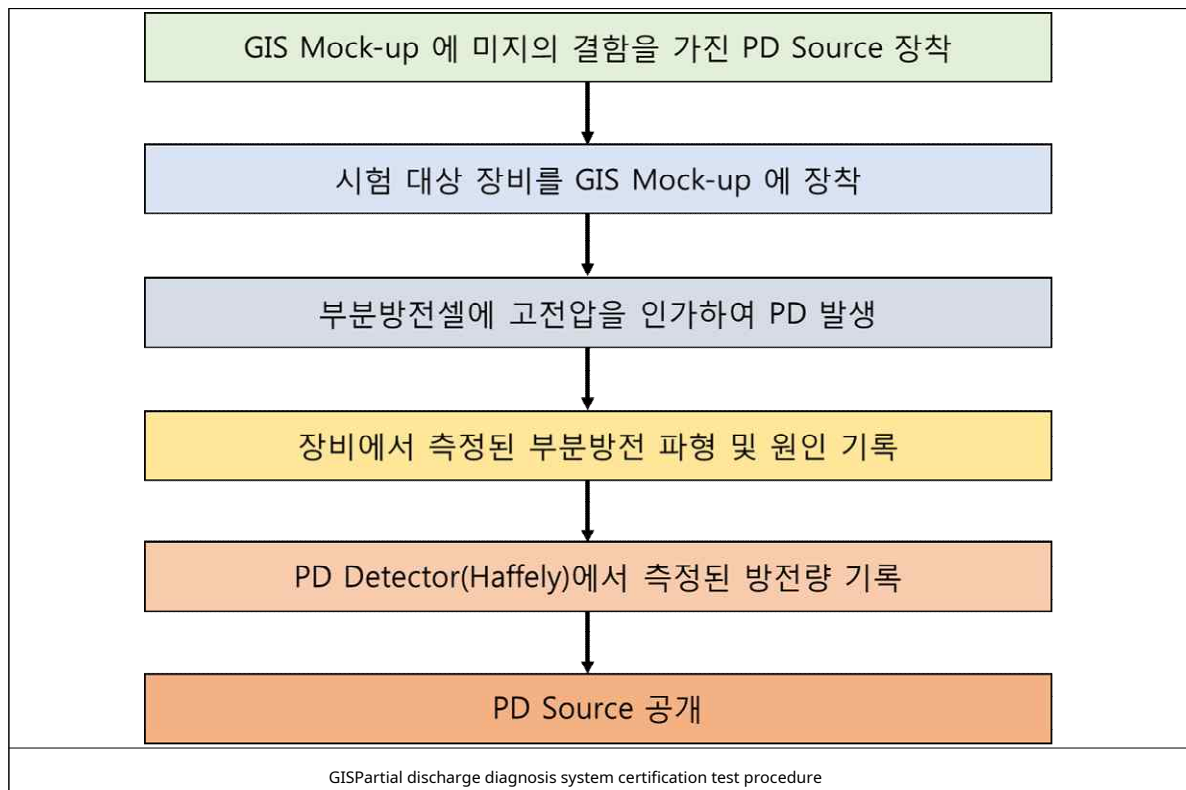


☐ Certification test procedures and criteria

☐ Certification test procedure







## ○ Criteria

Test Items	Test contents	Criteria	note
Diagnostic performance test	DischargeCell, ExperimentData each 20 more than one Blind test	By device type	
interspecies	LU-DiagnosisUnit, DiagnosisUnit-HMI Verification of compatible	Discharge signal classification	
Compatibility test	diagnostic performance between heterogeneous systems	Whether	

4. OLTC operating characteristics analysis device

☐ System development purpose


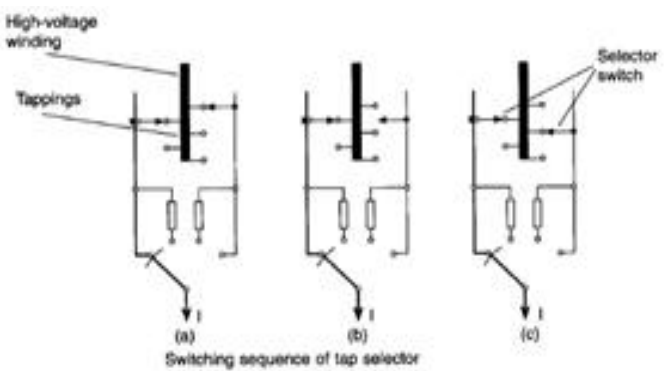

- OLTCThe purpose is to diagnose the contact status of each tap by measuring the tap position, operation time, and motor driving current during operation.

☐ Summary of related theories

- OLTCThis is a device that allows tap switching even during normal operation of the transformer. It can adjust the transformation ratio of the transformer without affecting the active or reactive power while the load current is flowing, so it can be used from the distribution level.765kVWidely used in transformers
- Currently at KEPCO765kVon transformerOLTC On-LineCondition monitoring system is being applied
- OLTCAction sequence

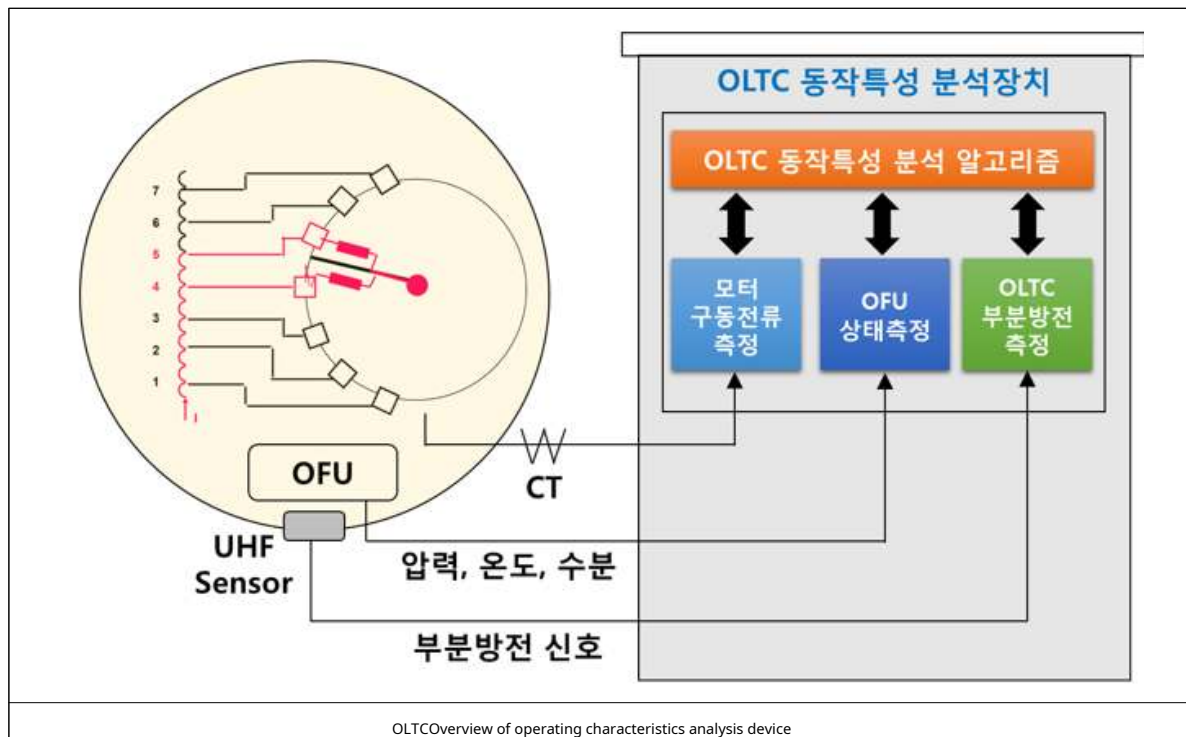
Transformers2Voltage fluctuations on the vehicle side occur→Detected by voltage regulation relay→OLTCDriving motor operation→OnePrimary winding tap selector moves to transfer target tap→Electrical connection through transfer switch operation

- When the changeover switch operates, a circular current due to the tap voltage flows while temporarily short-circuiting one stage of the tap, causing an arc to occur when the tap is switched, resulting in contact cutting, etc.OLTCMay cause poor contact contact

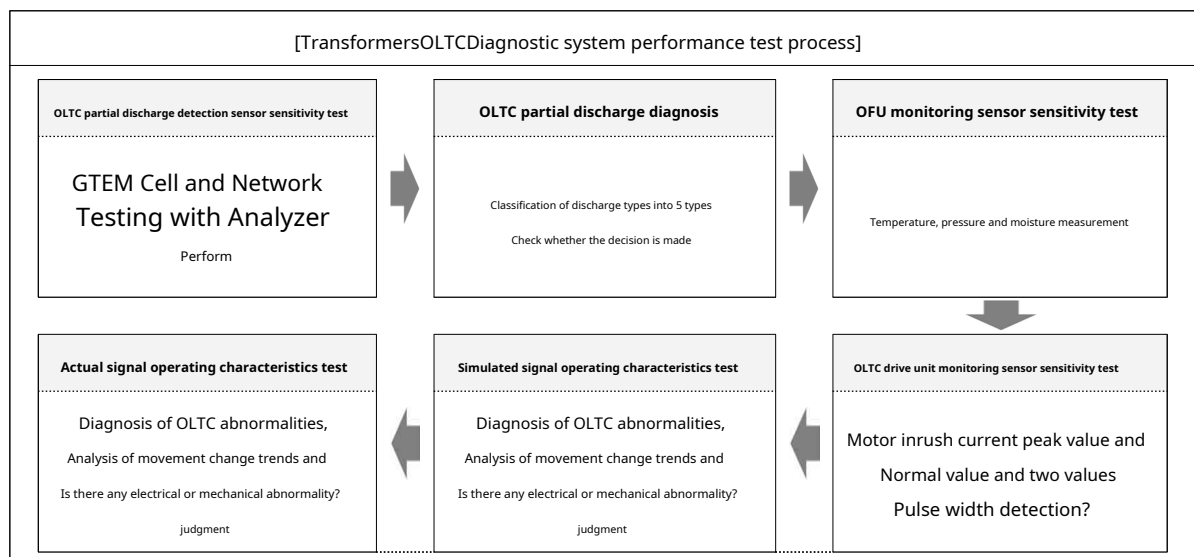
	
	OLTCBasic operating procedure
	
OLTC	

☐ OLTC Operating characteristics analysis method

- A torque sensor is installed on the drive power transmission shaft to measure shaft torque. CT using 3D diagnosis is performed by measuring the current and load current of the phase motor
- If contact resistance increases due to contact cutting, it is possible to calculate contact wear by measuring the load current and number of operations by using the change in current on the load side of the car.
- If the contact resistance increases, the motor driving torque increases when switching taps, and the motor torque is calculated using the change in the motor driving current to perform status diagnosis.
- Besides that, UHF using sensors OLTC internal partial discharge measurement and OFU (Oil Filter Unit) Perform comprehensive diagnosis by measuring pressure, oil temperature, and insulating oil contamination using



☐ Certification test procedure



## 5. Circuit breaker operation characteristics analysis device



Purpose of analyzing circuit breaker operation characteristics



GIS electrical operation time and Trip The purpose is to measure signals and currents and use the measurement data to monitor the circuit breaker's operating status and diagnose any abnormalities.



Related theory



GIS My circuit breaker control circuit consists of a control device made up of contact points depending on the equipment operation method, and sequence control is achieved by combining the contact points.

- 'a' Contact point: Normally, the contact point is OFF state and in operation state ON contact point

- 'b' Contact point: Normally, the contact point is ON state and during mechanical operation. OFF contact point



Breaker operation is Trip/Close It is divided into and the contact status during each operation is as follows.

- Trip: In protection relay Trip When a signal is given and the compressed air or hydraulic pressure conditions for operating the breaker contact are met, the control circuit's 'a' contact point ON Changes to (circuit breaker on) state Trip coil This woman turns the breaker open

- Close: In protection relay Close When a signal is given and the conditions for operating the breaker contact are met, the control circuit b' contact point ON ((breaker open) state changes to Trip coil This is energized and turns on the circuit breaker.

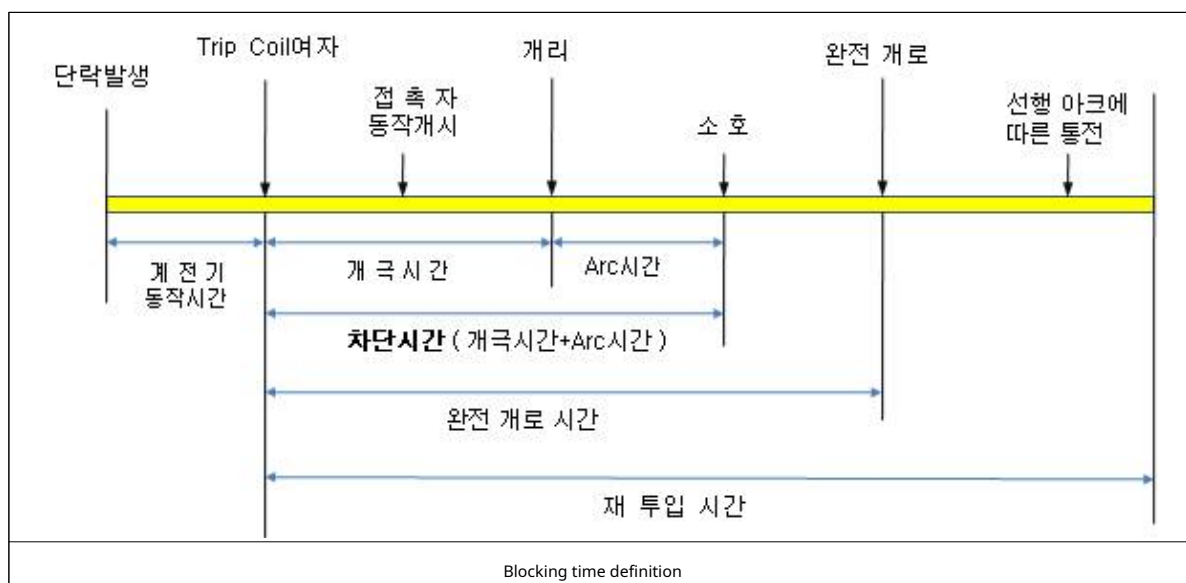


When the circuit breaker is closed/opened under load, a transient voltage is applied between the contacts.

If the magnitude exceeds the dielectric strength, an arc is generated and continues until the current reaches zero, after which the arc is extinguished.



Trip Coil The time from the point of excitation until the arc is extinguished is defined as the blocking time.



☐ How to measure circuit breaker operating current

○ Trip/CloseCoil current measurement

- Trip/Close on the coil DC 10A within 1.0 (Error)  $\pm$  One % with a precision of more than

Open Clamp Type of Hall Measure coil current using a sensor

○ AC load current

- For existing instruments CT of 2 Individually on the difference current side CT By attaching 2 Indirect analysis of the difference current

- AC 5A within 0.5A sensor with a level of precision or higher must be used.

○ 'a', 'b' Contact configuration

- Configured to measure the opening and closing time of the breaker by combining each contact point

☐ Certification test procedure

