IBIDEN

Product Ordering Communication System

User Manual

Prepared By:

Macasadia, Jiem T.
System Development Team
Information Technology Team
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TABLE OF CONTENT

- Product Ordering Communication System (POCS) – Is a web based application that will help AOI and QET to communicate regarding on the request order. The system has a real time update of status no need to refresh the web application. It will load automatically the current status per machine on AOI view.

- How to Access the system.

First

- Go to this link http://192.168.53.222:7676/ or click the link to access the system.
- Note: if the machine ip address is not register it will redirect it to 403 page.

QET Machine View

AOI Machine View

Not Registered Machine

How to Add Machine

First
- Click the List of machine on the AOI View.

Second
- It will open a new tab > Click Add Machine PC Button > A modal will pop up

Third
- Fill up all the fields and put the correct IP Address > Click Register Machine

• **Note:** Only AOI can add the machine details or IT Administrator

List Of Machines

AOI ::1

Logs | Add Machine PC

AOI ::1

Show 10 ▼ entries   Search:

#	IP Address	Machine Name	Machine type	Date Added	Status	Action
1	172.27.18.65	QET 3	QET Machine	October 21, 2019	Active	View
2	172.27.18.10	QET 4	QET Machine	October 21, 2019	Active	View
3	172.27.16.13	QET 5	QET Machine	October 24, 2019	Active	View
4	172.27.16.7	QET 6	QET Machine	October 24, 2019	Active	View

Showing 1 to 4 of 4 entries   Previous 1 Next

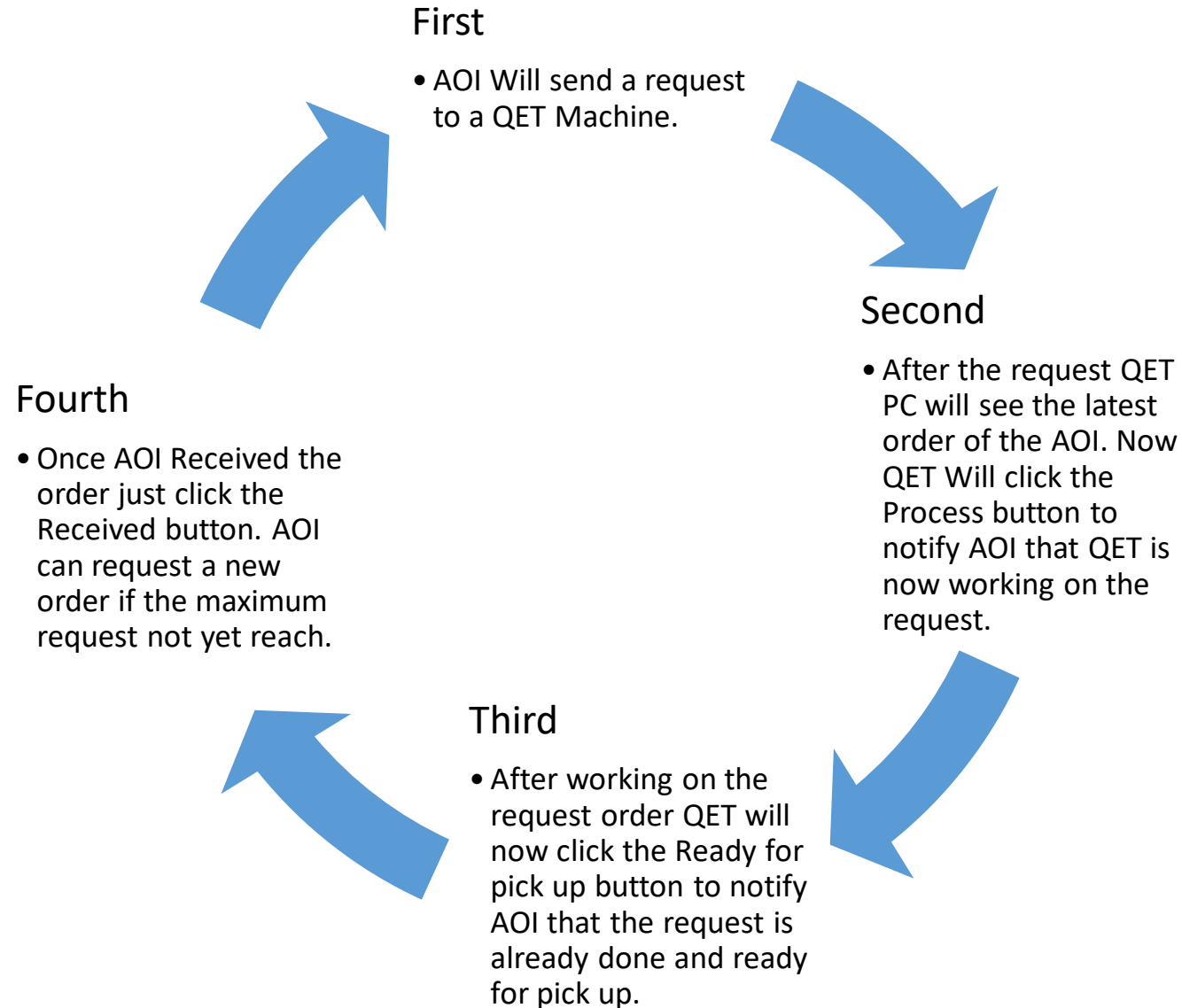### Add Machine PC   ×

IP Address   **Machine Name**   **Machine Type**

IP ADDRESS   Machine Name   Select Machine Type ▼

Register Machine   Close

5

How system works

First

- AOI Will send a request to a QET Machine.

Second

- After the request QET PC will see the latest order of the AOI. Now QET Will click the Process button to notify AOI that QET is now working on the request.

Third

- After working on the request order QET will now click the Ready for pick up button to notify AOI that the request is already done and ready for pick up.

Fourth

- Once AOI Received the order just click the Received button. AOI can request a new order if the maximum request not yet reach.

AOI Will send a request to a QET Machine.

AOI ::1

List Of Machines

Machine Name	Trigger Time	Status	First Order	Second Order	Third Order	Machine Setup	Action
QET 3	02:26 PM	No Request				Setup 1	No Request
QET 4	02:04 PM	No Request	10	2	2 lots		No Request
QET 5	04:33 PM	Ordering	10				Ordering
QET 6	04:53 PM	No Request	5				No Request

2 Lots | Select Machine ▼ | Send Request

Select Machine
QET 3
QET 6
QET 5

IBIDEN **Second**

UNITED

After the request QET PC will see the latest order of the AOI. Now QET Will click the Process button to notify AOI that QET is now working on the request.

After working on the request order QET will now click the Ready for pick up button to notify AOI that the request is already done and ready for pick up.

Product Ordering Communication System

QET 3

Processing Request

Trigger Time: 02:41 PM

First Order	Second Order	Third Order
2 Lots		

Ready For Pick Up

Machine Setup

Machine Current Set	Setup 1
Machine Setup	Update Setup

AOI ::1

List Of Machines

Machine Name	Trigger Time	Status	First Order	Second Order	Third Order	Machine Setup	Action
QET 3	02:43 PM	Ready For Pick Up	2 Lots			Setup 1	Received
QET 4	02:04 PM	No Request	10	2	2 lots		No Request
QET 5	04:33 PM	Ordering	10				Ordering
QET 6	04:53 PM	No Request	5				No Request

Request Load		Select Machine ▼	Send Request

Once AOI Received the order just click the Received button. AOI can request a new order if the maximum request not yet reach

Machine Name	Trigger Time	Status	First Order	Second Order	Third Order	Machine Setup	Action
QET 3	02:46 PM	Ready For Pick Up	2 Lots	3 Lots		Setup 1	Received
QET 4	02:04 PM	No Request	10	2	2 lots		No Request
QET 5	04:33 PM	Ordering	10				Ordering
QET 6	04:53 PM	No Request	5				No Request

Machine Name	Trigger Time	Status	First Order	Second Order	Third Order	Machine Setup	Action
QET 3	02:48 PM	Processing Request	3 Lots			Setup 1	Processing Request
QET 4	02:04 PM	No Request	10	2	2 lots		No Request
QET 5	04:33 PM	Ordering	10				Ordering
QET 6	04:53 PM	No Request	5				No Request

NOTE: Once you've clicked the Received button the second order will be move to first and third order will be move to second order then after you received the order the status will change to processing request.