

Book

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P-497-A - INDEX OF SUB ASSEMBLIES

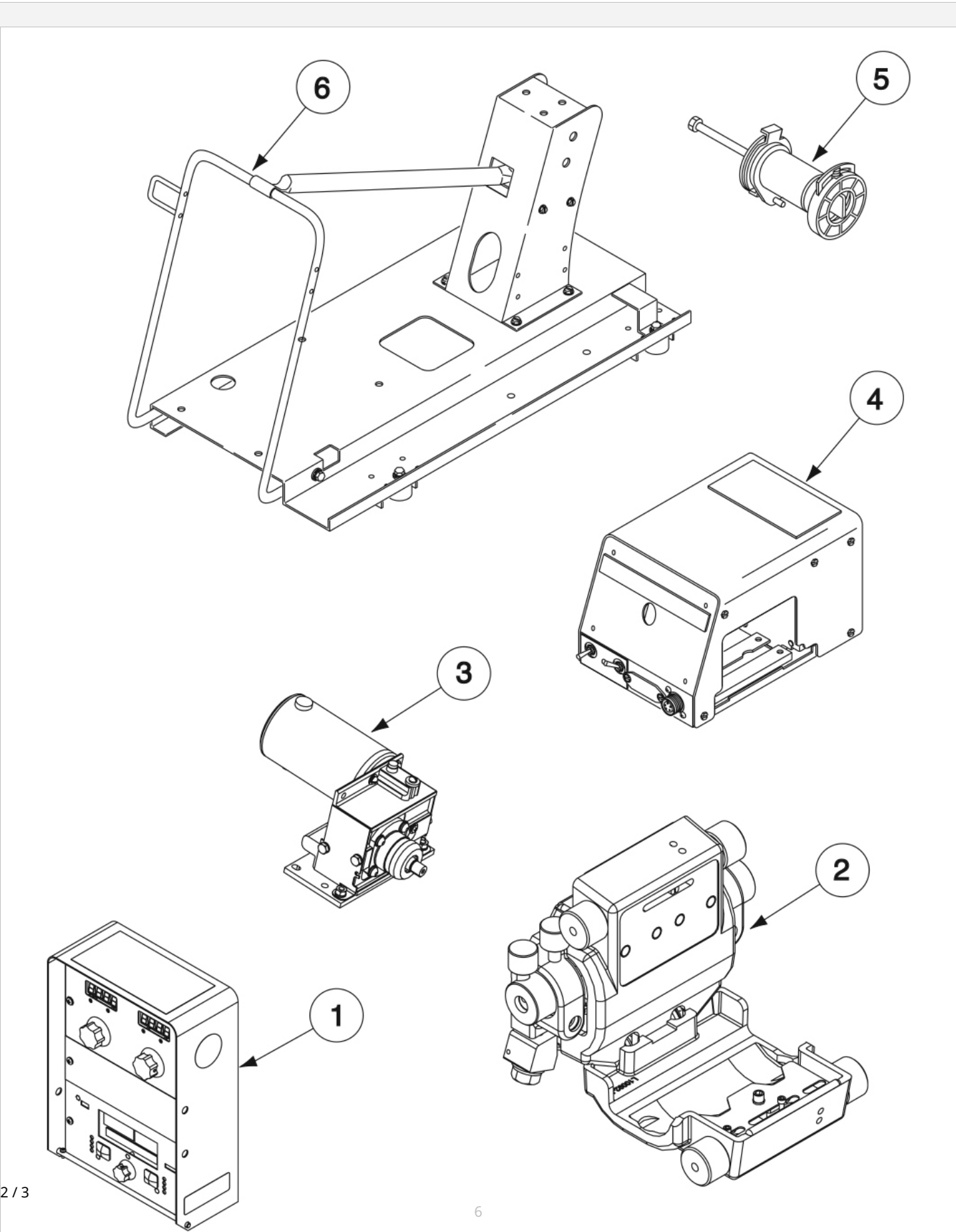
		P-497-A INDEX OF SUB ASSEMBLIES	Quantity: 1
		P-497-B.2 MISCELLANEOUS ITEMS	Quantity: 1
1		P-497-C CONTROL BOX ASSEMBLY	Quantity: 1
2		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
3		P-497-E MOTOR & GEAR BOX ASSEMBLY	Quantity: 1
4		P-497-F WIRE DRIVE ASSEMBLY	Quantity: 1
5		P-497-G SPINDLE ASSEMBLY	Quantity: 1
6		P-497-H REEL STAND & BASE ASSEMBLY	Quantity: 1

P-497-A - INDEX OF SUB ASSEMBLIES





P-497-A
INDEX OF SUB ASSEMBLIES













Quantity: 1






P-497-A - INDEX OF SUB ASSEMBLIES

 	<p>P-497-A</p> <p>INDEX OF SUB ASSEMBLIES</p>	<p>Quantity: 1</p>
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P-497-B.2 - MISCELLANEOUS ITEMS

		P-497-B.2 MISCELLANEOUS ITEMS	Quantity: 1
	9ST13777-8 HOSE CLAMP		Quantity: 2
	9SM18224-1 PINION GEAR (HI SPEED)	Superseded	Quantity: 1
	9ST14584 CORD CLIP		Quantity: 1
	9SM15608 GUN CONTROL ASSEMBLY		Quantity: 1
	9SS24509-1 CONTROL PANEL GROUND HARNESS		Quantity: 1
	9SG4439 WIRING DIAGRAM		Quantity: 1
	9ST13496-2 CABLE HANGER		Quantity: 1
	9SM18735-2-8 LINC-NET CABLE (8FT)		Quantity: 1
	9ST13086-130 CE CONFORMITY DECAL		Quantity: 1
	9SM19902-4 CABLE ASBLY	Superseded	Quantity: 1













P-497-B.2 - MISCELLANEOUS ITEMS

 	P-497-B.2 MISCELLANEOUS ITEMS	Quantity: 1
	9SG4437 WIRING HARNESS	Quantity: 1













P-497-C - CONTROL BOX ASSEMBLY

		P-497-C CONTROL BOX ASSEMBLY	Quantity: 1
		9SG4438 CONTROL BOX ASBLY	Quantity: 1
1		9SM20120 CONTROL BOX WELDED ASBLY	Quantity: 1
2		9SS22127-1 DECAL- WARRANTY	Quantity: 1
		9SS23759 CONTROLS NAMEPLATE	Quantity: 1
5		9SM16196 DECAL- WARNING	Quantity: 1
6		9ST10397-20 PLUG BUTTON	Quantity: 1
		9ST10082-27 SEMS SCREW	Quantity: 4
7		9ST10397-24 PLUG BUTTON	Quantity: 1
8		9ST12380-10 BUSHING	Quantity: 1
		9SM20125-1 DISPLAY/CONTROL PANEL ASLBY	Quantity: 1









P-497-C - CONTROL BOX ASSEMBLY

		P-497-C CONTROL BOX ASSEMBLY		Quantity: 1
13A		9SS25544 DISPLAY PANEL WELDED ASBLY		Quantity: 1
13B		9SM22778-2 KNOB		Quantity: 1
13C		9ST14034 SHAFT SEAL		Quantity: 2
13D		9ST7028-241 INSULATION TUBE		Quantity: 2
13E		9SM20100-1 DISPLAY DECAL		Quantity: 1
13F		9SL11757-1 SPI DISPLAY PC BD ASBLY	Superseded	Quantity: 1
13G		9SM17789-3 ENCODER	Superseded	Quantity: 2
		9SS9225-61 THREAD FORMING SCREW		Quantity: 2
		9SM20279 MSP4 PANEL ASBLY	Superseded	Quantity: 1
15A		9SS25700 MODE PANEL		Quantity: 1

P-497-C - CONTROL BOX ASSEMBLY

		P-497-C CONTROL BOX ASSEMBLY	Quantity: 1
		9SM20239 DECA L	Quantity: 1
15C		9ST13639-3 KNOB	Quantity: 1
15D		9SL12116-2 MSP4 DISPLAY PC BD ASBLY	^{Superseded} Quantity: 1
15F		9SS9225-61 THREAD FORMING SCREW	Quantity: 2
		9SCF000057 #6-32X.25RHS	Quantity: 5
26A		9SS23809 BLANK PANEL ASBLY	Quantity: 1
26B		9SS9225-61 THREAD FORMING SCREW	Quantity: 1
27		9SM18159-3 CONTROL BOX DOOR	Quantity: 1
28		9SS8025-96 SELF TAPPING SCREW	^{Superseded} Quantity: 2
29		9SS23912 HINGE ROD	Quantity: 1

P-497-C - CONTROL BOX ASSEMBLY

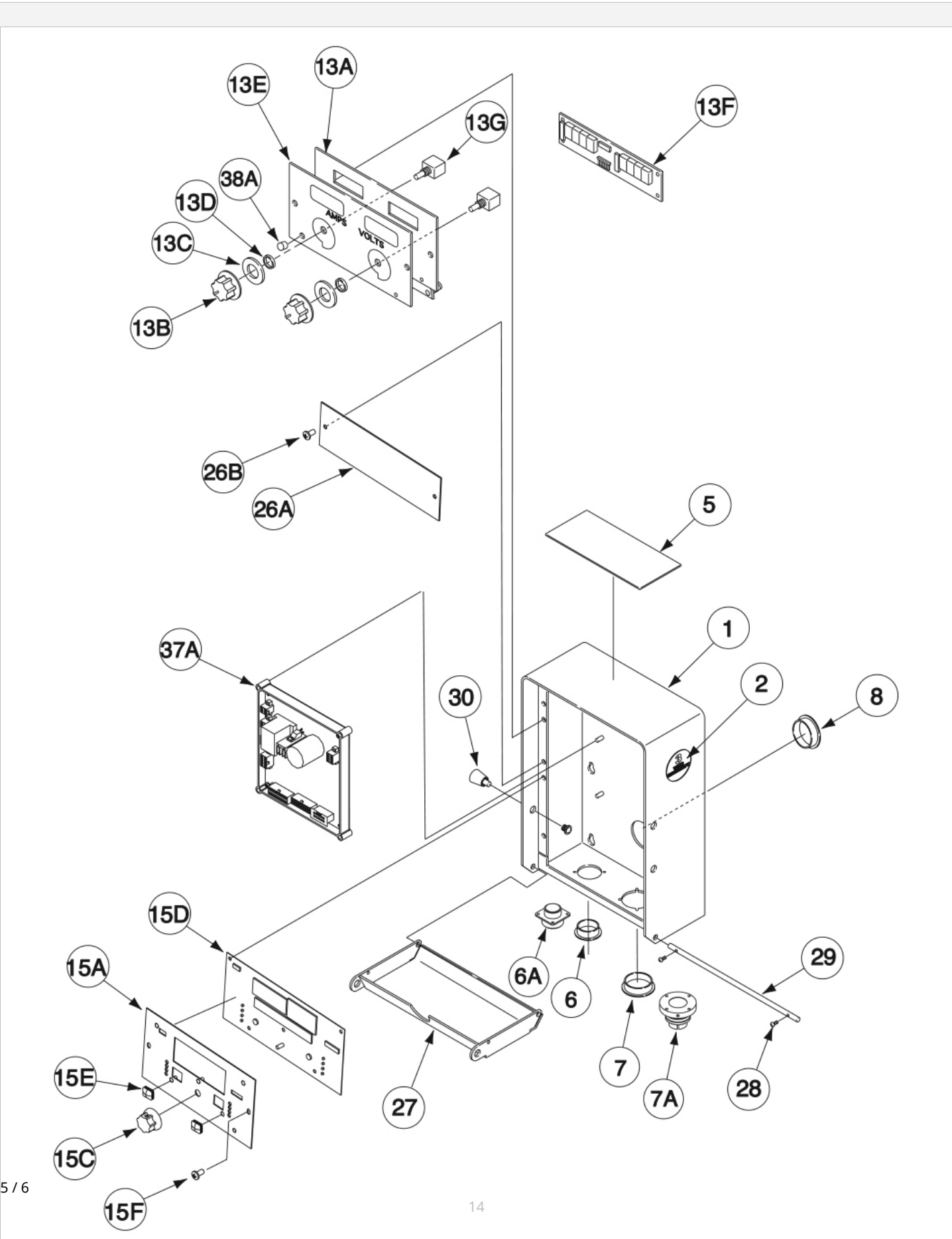
		P-497-C CONTROL BOX ASSEMBLY	Quantity: 1
30		9SS23889 SPRING LOADED PLUNGER	Quantity: 1
		9SCF000010 #10-24HN	Quantity: 1
		9ST9695-1 SHAKE WASHER	Quantity: 1
		9SM19902-5 CABLE ASBLY	Quantity: 1
		9SM22750 MODE SEARCH DECAL	Quantity: 1
		9ST9187-13 HEX LOCK NUT	Quantity: 4

P-497-C - CONTROL BOX ASSEMBLY





P-497-C
CONTROL BOX ASSEMBLY













Quantity: 1















P-497-C - CONTROL BOX ASSEMBLY

 	<p>P-497-C</p> <p>CONTROL BOX ASSEMBLY</p>	<p>Quantity: 1</p>
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P-497-D - DOOR & FEEDPLATE ASSEMBLY

		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
		9SG3104-11 FEEDPLATE AND DOOR ASSEMBLY (RIGHT)	Quantity: 1
		9SL10193-5 DOOR ASBLY (RIGHT)	Superseded Quantity: 1
1A		9SL10092-3 PRESSURE DOOR MACHINING	Superseded Quantity: 1
1B		9SM18183-2 PRESSURE ARM	Superseded Quantity: 2
1C		9SS22734 WEAR PLUG	Quantity: 2
1D		9SS22890 COVER PLATE	Quantity: 1
1E		9SS25930-5 TORX BUTTON HEAD SCREW #10-24X.62	Superseded Quantity: 1
1F		9SE106A-1 LOCK WASHER	Quantity: 1
1G		9SS22662 SPRING RETAINING ROD	Quantity: 1
1H		9ST11862-54 COMPRESSION SPRING	Quantity: 2













P-497-D - DOOR & FEEDPLATE ASSEMBLY

		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
1J		9ST9447-100 #6-32 X 1.00 SHCS	Quantity: 2
1K		9SS22899 INDICATOR	Quantity: 1
		9ST14052 PLASTIC THRUST WASHER	Quantity: 4
1M		9ST14043 THRUST WASHER	Quantity: 1
1N		9SS22674 ADJUSTMENT KNOB	Quantity: 1
		9SM8809-135 PI N	Quantity: 4
		9SS24520 DECA L	Quantity: 1
		9SG3076-6 FEEDPLATE ASBLY	Quantity: 1
13		9SG3755-1 FEEDPLAT E	Superseded Quantity: 1
14		9SS22672 WIRE GUIDE RETAINING PIN	Quantity: 2













P-497-D - DOOR & FEEDPLATE ASSEMBLY

		P-497-D DOOR & FEEDPLATE ASSEMBLY		Quantity: 1
15		9SS22655 CLAMP		Quantity: 1
17		9ST9447-9 SOCKET HEAD CAP SCREW	Superseded	Quantity: 1
18		9ST9447-11 SOCKET HEAD CAP SCREW	Superseded	Quantity: 1
19		9SS22901 INSULATION		Quantity: 1
20		9SS22732-2 SPACE R		Quantity: 3
21		9SS22732-1 INSULATOR BUSHING		Quantity: 3
22		9SS22654-1 AXLE ARM	Superseded	Quantity: 2
		9SS22755 AXLE ARM PIN		Quantity: 2
24		9SS11604-22 SET SCREW #8-32 X .38		Quantity: 2
25		9SM18275 GEAR COVER PLATE		Quantity: 2













P-497-D - DOOR & FEEDPLATE ASSEMBLY

		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
26		9SS25930-5 TORX BUTTON HEAD SCREW #10-24X.62	Superseded Quantity: 2
27		9SE106A-1 LOCK WASHER	Quantity: 2
28		9SS22897 AXLE ARM SPRING	Quantity: 1
29		9ST4291-A LOCK WASHER	Quantity: 1
30		9SS9262-3 PLAIN WASHER	Quantity: 1
31		9ST9447-29 SOCKET HEAD CAP SCREW	Quantity: 1
32		9SS25312 MOLDED DRIVE ROLL SHAFT ASSEMBLY	Quantity: 4
38		9SM18187 WIRE GUIDE- OUTER	Quantity: 1
33		9SS22664 PRESSURE CONE	Quantity: 2
39		9SS24395-1 ROLL PIN	Quantity: 2







P-497-D - DOOR & FEEDPLATE ASSEMBLY

		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
34		9ST9447-101 SOCKET HEAD CAP SCREW 5/16X1.75	Quantity: 4
35		9SS16860-1 INSULATING BUSHING	Quantity: 2
40		9SS24396 WIRE GUIDE KNOB	Quantity: 2
41		9SS22756 HINGE PIN	Quantity: 1
		9ST14659-3 FASTENER BUTTON	^{Superseded} Quantity: 2
42		9SS11604-22 SET SCREW #8-32 X .38	Quantity: 1
37		9SS24626 PRESSURE CONE INSERT	Quantity: 3
		^{9SS22905-2} GUN ADAPTER ASSEMBLY	Quantity: 1
		^{KP2071-1} WIRE GUIDE ASBLY, OUTER, 4 ROLL	^{Superseded} Quantity: 1
43A		9ST14557-19 HOSE NIPPLE	Quantity: 1

P-497-D - DOOR & FEEDPLATE ASSEMBLY

		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
43B		9SS22893-2 CONDUCTOR BLOCK	Quantity: 1
44		9SS22933 KNURLED KNOB	Quantity: 2
		9ST10642-179 FLEX TUBE	Quantity: 1
48		9SM18947-1 BALL BUSHING ASSEMBLY	Quantity: 1
		9SS11604-64 SET SCREW (SS)	Quantity: 2
50		9SM19611-1 CONNECTION BAR	Quantity: 1
50A		9SCF000030 1/2-13 x 1.5 HHCS	Quantity: 1
50B		9SS9262-1 PLAIN WASHER	Quantity: 1
50C		9SE106A-15 LOCK WASHER	Quantity: 1
51		9ST9447-112 SOCKET HEAD CAP SCREW	Quantity: 1

P-497-D - DOOR & FEEDPLATE ASSEMBLY

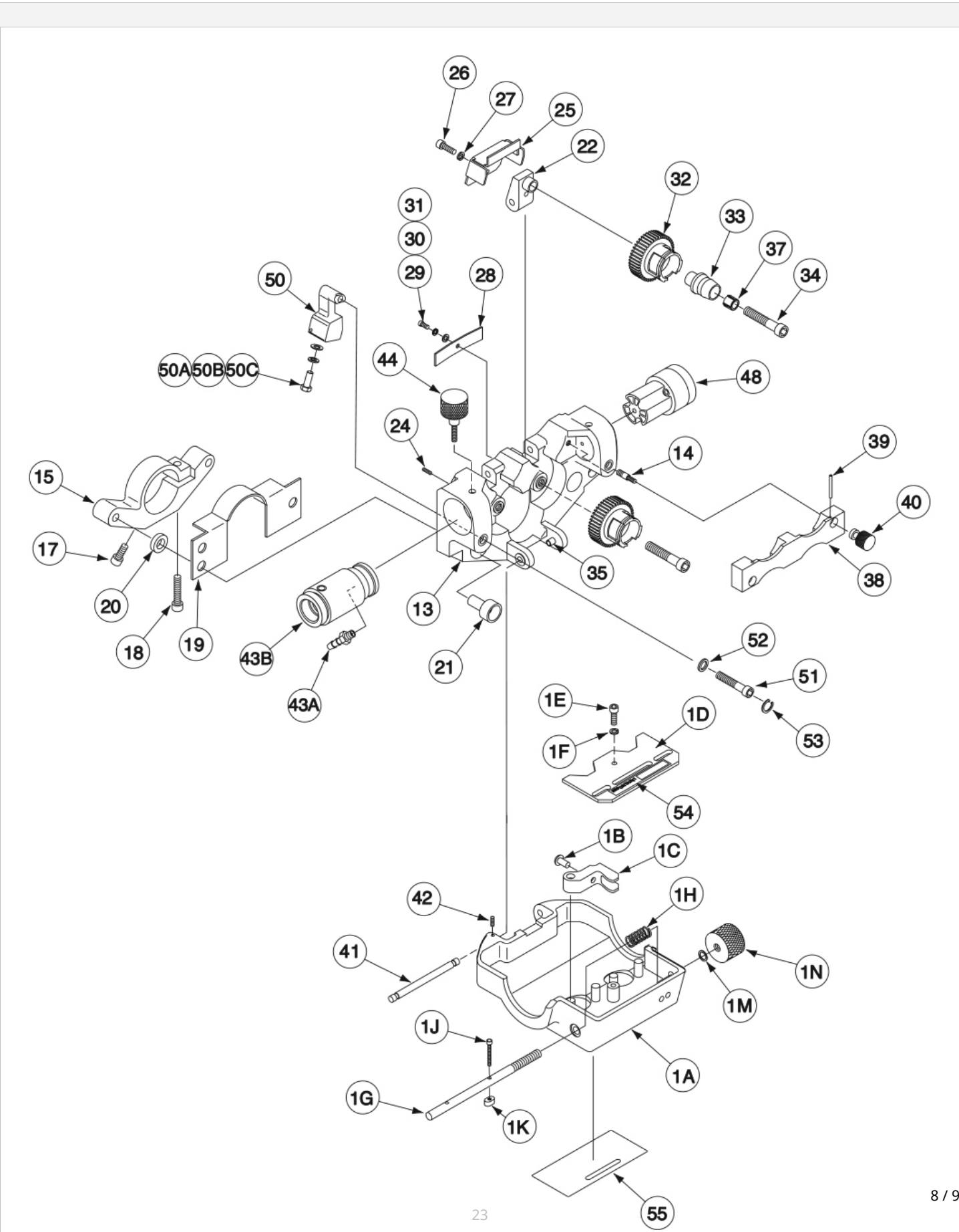
		P-497-D DOOR & FEEDPLATE ASSEMBLY	Quantity: 1
52		9SS9262-167 PLAIN WASHER	Quantity: 1
53		9SS9776-69 RETAINING RING	Quantity: 1
54		9SS24520 DECA L	Quantity: 1
55		9SS22900 DECA L	Quantity: 1

P-497-D - DOOR & FEEDPLATE ASSEMBLY





P-497-D
DOOR & FEEDPLATE ASSEMBLY













Quantity: 1















P-497-D - DOOR & FEEDPLATE ASSEMBLY

 	<p>P-497-D</p> <p>DOOR & FEEDPLATE ASSEMBLY</p>	<p>Quantity: 1</p>
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P-497-E - MOTOR & GEAR BOX ASSEMBLY

		P-497-E MOTOR & GEAR BOX ASSEMBLY	Quantity: 1
		9SG3028-2 MOTOR & GEAR BOX	Superseded Quantity: 2
		9SM18189 DRIVE MOTOR ASBLY	Quantity: 1
1A		9SL16325 DRIVE MOTOR	Quantity: 1
1B		9SM18188-A BRUS H	Superseded Quantity: 2
1C		9SM18188-B BRUSH CAP	Quantity: 2
1D		9SS9262-70 PLAIN WASHER	Quantity: 1
1E		9SS18011 RING MAGNET	Quantity: 1
1F		9SS17980-3 PINON GEAR	Quantity: 1
1G		9ST9967-33 ROLL PIN	Quantity: 1
		9SS8053-133 TERMINA L	Quantity: 2

P-497-E - MOTOR & GEAR BOX ASSEMBLY

		P-497-E MOTOR & GEAR BOX ASSEMBLY	Quantity: 1
2		9SS21227 SWITCH MTG HOUSING	Quantity: 1
3A		9SCF000038 #10-24X1.00RH S	Quantity: 1
3B		9SE106A-1 LOCK WASHER	Quantity: 1
3C		9SS10773-7 INSULATING WASHER	Quantity: 1
4		9SS20374 HALL EFFECT SWITCH ASBLY	Superseded Quantity: 1
5		9SG3028-2A GEAR BOX ASBLY (FOR PARTS ORDERS)	Quantity: 1
6		9SCF000047 #10-24X.50RHS SCREW	Quantity: 2
7		9SE106A-1 LOCK WASHER	Quantity: 2
8		9SS9262-27 PLAIN WASHER	Quantity: 2
9		9S#404 WOODRUFF KEY	Quantity: 1

P-497-E - MOTOR & GEAR BOX ASSEMBLY

		P-497-E MOTOR & GEAR BOX ASSEMBLY	Quantity: 1
10A		9SS22717-1 MOUNTING PLATE	Quantity: 1
10B		9SCF000345 1/4-20X.625FHS	Quantity: 4
10C		9SCF000017 1/4-20HN	Quantity: 4
10D		9SE106A-2 LOCK WASHER	Quantity: 2
11A		9SM18223-1 PINION GEAR (LOW SPEED)	Superseded Quantity: 2
11B		9SS9225-30 THREAD FORMING SCREW	Quantity: 2
11C		9SE106A-1 LOCK WASHER	Quantity: 2
11D		9SS9262-158 PLAIN WASHER	Quantity: 2
12A		9SS23836 MOTOR SUPPORT	Quantity: 1
12B		9SS9225-45 THREAD FORMING SCREW	Quantity: 2

P-497-E - MOTOR & GEAR BOX ASSEMBLY

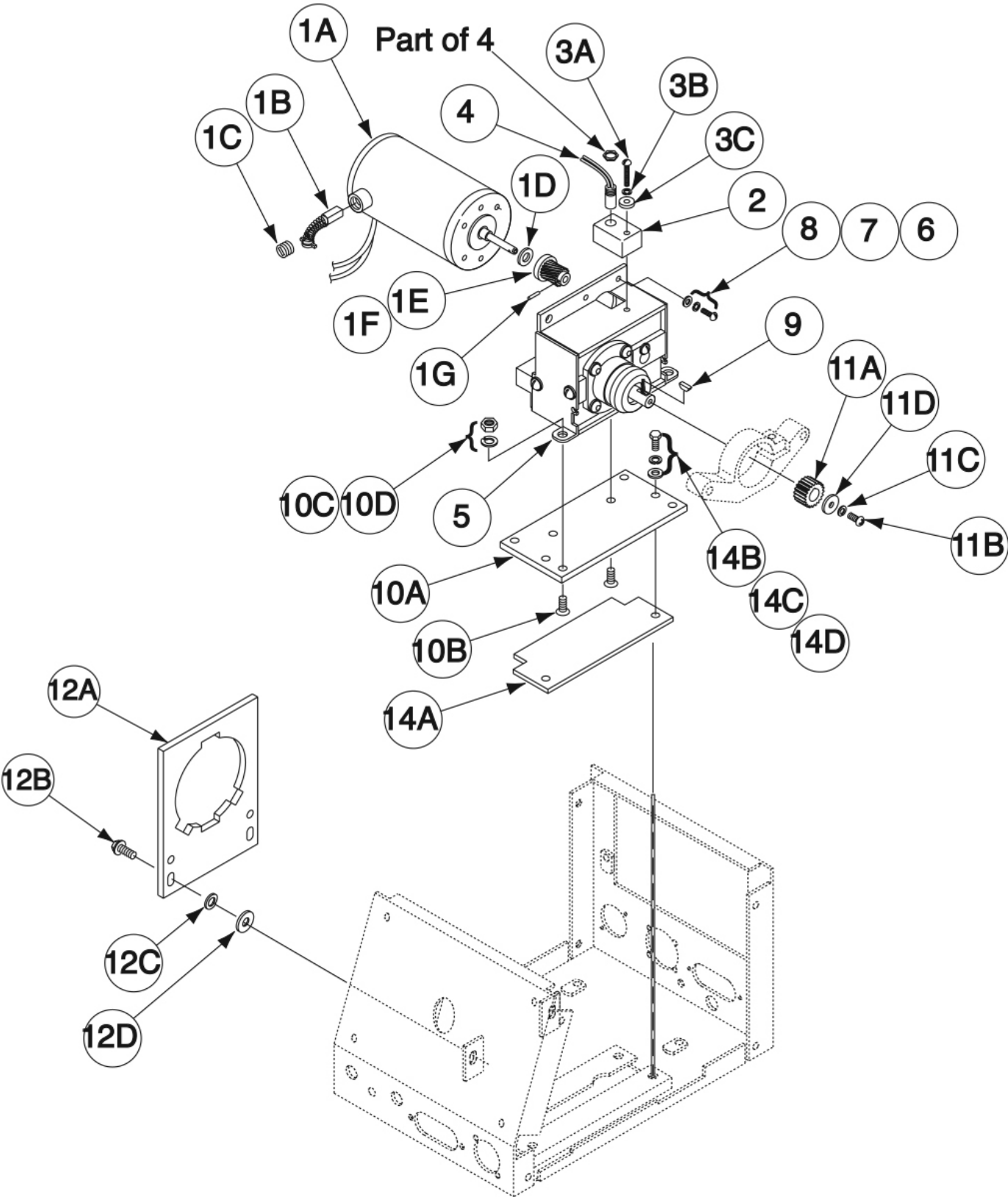
		P-497-E MOTOR & GEAR BOX ASSEMBLY	Quantity: 1
12C		9SE106A-2 LOCK WASHER	Quantity: 2
12D		9SS9262-98 PLAIN WASHER	Quantity: 2
14A		9SS23738 FEED HEAD INSULATION	Quantity: 1
14C		9SS9262-98 PLAIN WASHER	Quantity: 4
14D		9SE106A-2 LOCK WASHER	Quantity: 4

P-497-E - MOTOR & GEAR BOX ASSEMBLY





P-497-E
MOTOR & GEAR BOX ASSEMBLY













Quantity: 1















P-497-E - MOTOR & GEAR BOX ASSEMBLY

 	<p>P-497-E</p> <p>MOTOR & GEAR BOX ASSEMBLY</p>	<p>Quantity: 1</p>
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P-497-F - WIRE DRIVE ASSEMBLY

	 	P-497-F WIRE DRIVE ASSEMBLY	Quantity: 1
		9SG4435 WIRE DRIVE FINAL ASBLY	Quantity: 1
1		9SG4436 WIRE DRIVE CASE BOTTOM	Quantity: 1
		9SL12071 DIVIDER PANEL ASSEMBLY	Quantity: 1
2A		9SL12070 DIVIDER PANEL	Quantity: 1
2B		9SS25629-26 USER INTERFACE WIRE DRIVE BOARD ASBLY	Superseded Quantity: 1
		9ST9187-13 HEX LOCK NUT	Quantity: 4
2D		9ST13637-6 BRIDGE RECTIFIER	Superseded Quantity: 1
2E		9ST9187-13 HEX LOCK NUT	Quantity: 1
2J		9SM26354-1 VOLTAGE SENSE SELECT PC BD ASBLY	Superseded Quantity: 1
2K		9SM20159-3 SPOOL GUN PC BOARD ASSEMBLY	Superseded Quantity: 1












P-497-F - WIRE DRIVE ASSEMBLY

		P-497-F WIRE DRIVE ASSEMBLY	Quantity: 1
		9SM17294-8 12 VDC SOLENOID VALVE ASSEMBLY	Superseded Quantity: 1
9B		9SS23069 SOLENOID BRKT	Quantity: 1
9C		9ST10082-27 SEMS SCREW	Quantity: 2
9D		9ST14557-8 HOSE NIPPLE	Quantity: 1
9E		9ST11591-3 FEMALE CONNECTOR	Quantity: 1
		9SS20829 FILTER SCREEN	Quantity: 1
16A		9SM17894 WATER INLET / OUTLET COVER	Quantity: 2
16B		9SS8025-92 SELF TAPPING SCREW	Superseded Quantity: 4
17A		9SM19488-2 FILTER PC BD ASBLY	Quantity: 1
17B		9SS8025-96 SELF TAPPING SCREW	Superseded Quantity: 4

P-497-F - WIRE DRIVE ASSEMBLY

			P-497-F WIRE DRIVE ASSEMBLY	Quantity: 1
18		9ST10800-38 SWITCH	Superseded	Quantity: 2
19		9ST10800-49 TOGGLE SWITCH		Quantity: 2
		9ST10397-20 PLUG BUTTON		Quantity: 1
24A		9SS25687 WIRE DRIVE COVER		Quantity: 1
25		9SS25699-2 WIRE DRIVE I.D. DECAL		Quantity: 1
26A		9SL10258 WIRE DRIVE COVER		Quantity: 1
26B		9SS9225-65 THREAD FORMING SCREW		Quantity: 10
27		9SM20105 WIRE DRIVE DECAL		Quantity: 1
28		9SM16196 DECAL- WARNING		Quantity: 1
32		9SS18543-4 INPUT CABLE GROMMET		Quantity: 2

P-497-F - WIRE DRIVE ASSEMBLY

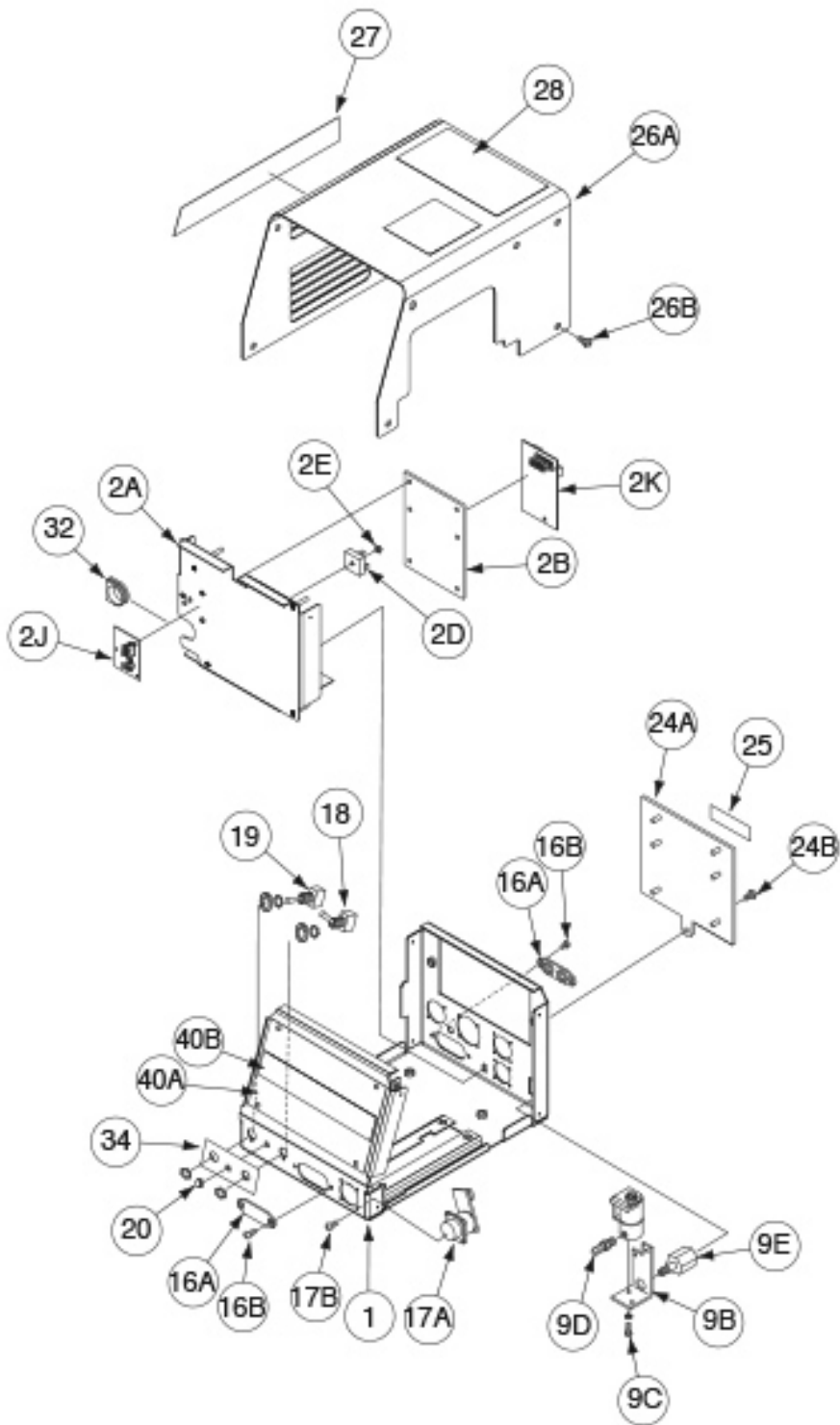
		P-497-F WIRE DRIVE ASSEMBLY	Quantity: 1
		9ST10397-19 PLUG BUTTON	Quantity: 2
34		9SS23757 DECAL-WIRE DRIVE FRONT	Quantity: 1
		9SCF000010 #10-24HN	Quantity: 1
		9ST9695-1 SHAKE WASHER	Quantity: 1
		9ST10642-179 FLEX TUBE	Quantity: 1
		9SS23760-2 WIRE DRIVE I.D.DECAL	Quantity: 1
		9SS9225-61 THREAD FORMING SCREW	Quantity: 4
		9SS24727-1 COUNTRY OF ORIGIN DECAL	Quantity: 1
		9SS25536 DECA L	Quantity: 1

P-497-F - WIRE DRIVE ASSEMBLY





P-497-F
WIRE DRIVE ASSEMBLY













Quantity: 1







P-497-F - WIRE DRIVE ASSEMBLY

 	<p>P-497-F</p> <p>WIRE DRIVE ASSEMBLY</p>	<p>Quantity: 1</p>
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P-497-G - SPINDLE ASSEMBLY

		P-497-G SPINDLE ASSEMBLY	Quantity: 1
		9SM14935-2 SPINDLE REF ASBLY	Quantity: 1
1		9SS17435-4 FRICTION WASHER	Superseded Quantity: 2
2		9SL10560 SPINDL E	Quantity: 1
3		9SS22975 SPINDLE SHAFT	Quantity: 1
4		9ST12965-2 KEYED WASHER	Quantity: 1
5		9ST11862-14 SPRIN G	Quantity: 1
6		9SS23968 BRAKE PLATE LOCK	Quantity: 1
7		9ST14813-B THUMB SCREW	Quantity: 1
8		9SS23811 RETAINING COLLAR ASSEMBLY	Quantity: 1
9		9SS23972 BRAKE PLATE	Quantity: 1

P-497-G - SPINDLE ASSEMBLY

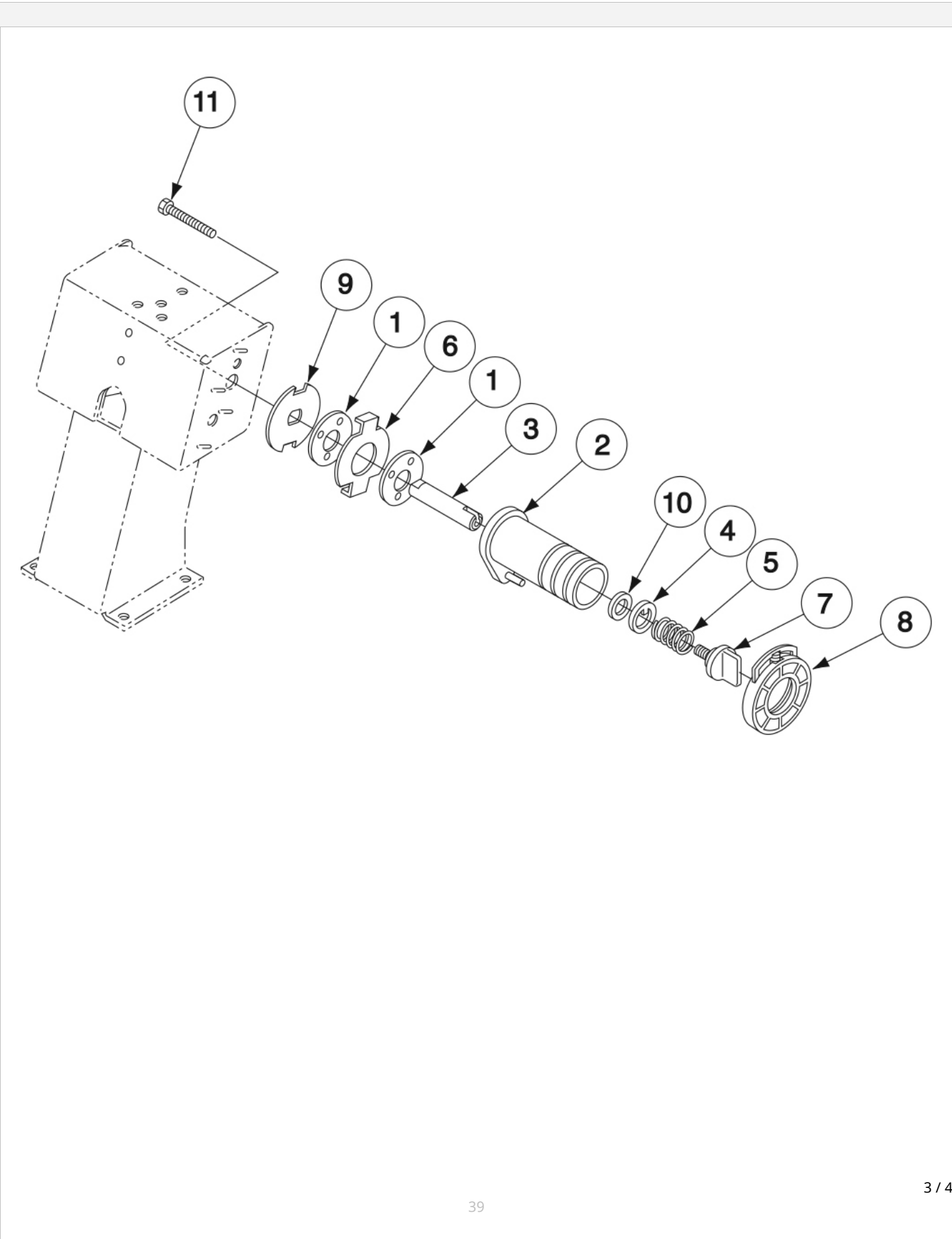
			P-497-G SPINDLE ASSEMBLY	Quantity: 1
10			9SS17435-3 FRICTION WASHER	Quantity: 1
11			9SCF000169 1/2-13X.625HHC S	Quantity: 1

P-497-G - SPINDLE ASSEMBLY





P-497-G
SPINDLE ASSEMBLY

Quantity: 1















P-497-G - SPINDLE ASSEMBLY

 	<p>P-497-G</p> <p>SPINDLE ASSEMBLY</p>	<p>Quantity: 1</p>
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P-497-H - REEL STAND & BASE ASSEMBLY

		P-497-H REEL STAND & BASE ASSEMBLY	Quantity: 1
		9SL10286-1 REEL STAND & BASE ASBLY	Superseded Quantity: 1
1		9SG3021 BASE	Quantity: 1
2A		9SM18745 MAST WELDED ASBLY	Quantity: 1
2B		9SCF000062 5/16-18 X 1.25 HHCS	Quantity: 4
		9SE106A-14 LOCK WASHER	Quantity: 4
2D		9SCF000029 5/16-18H N	Quantity: 4
		9SS9262-121 PLAIN WASHER	Quantity: 1
		9SM14935-2 SPINDLE REF ASBLY	Quantity: 1
4A		9SS20979 RUBBER INSOLATOR	Quantity: 4
4B		9SCF000034 3/8-16X.75HHC S	Quantity: 4

P-497-H - REEL STAND & BASE ASSEMBLY

		P-497-H REEL STAND & BASE ASSEMBLY	Quantity: 1
4C		9SS9262-120 WASHER	Quantity: 4
4D		9SE106A-16 LOCK WASHER	Quantity: 4
5A		9SM18840 MAST SUPPORT	Quantity: 1
5B		9SS9225-68 THREAD FORMING SCREW	Quantity: 2
6A		9SS23784 HANDLE BRKT	Quantity: 1
6B		9SS9225-68 THREAD FORMING SCREW	Quantity: 4
7		9SM18839 BASE SUPPORT	Quantity: 2
8		9SS24034 CABLE RETAINER	Quantity: 1
9		9SL10297 ROLL BAR ASBLY	Quantity: 1
10B		9SE106A-2 LOCK WASHER	Quantity: 2

P-497-H - REEL STAND & BASE ASSEMBLY

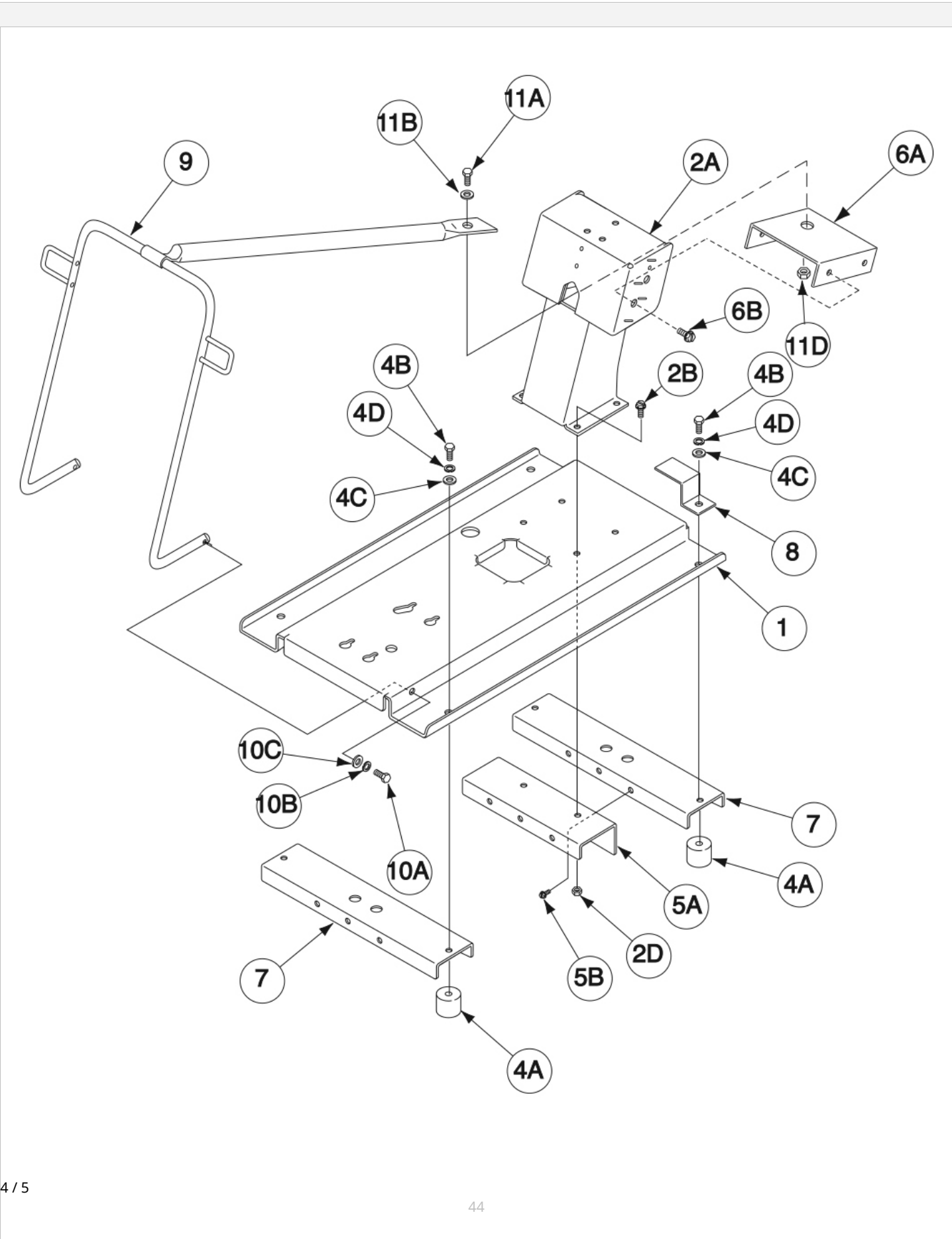
		P-497-H REEL STAND & BASE ASSEMBLY	Quantity: 1
10C		9SS9262-98 PLAIN WASHER	Quantity: 2
11B		9SS9262-98 PLAIN WASHER	Quantity: 8
		9SE106A-2 LOCK WASHER	Quantity: 1
11D		9SCF000017 1/4-20HN	Quantity: 1

P-497-H - REEL STAND & BASE ASSEMBLY





P-497-H
REEL STAND & BASE ASSEMBLY

Quantity: 1



P-497-H - REEL STAND & BASE ASSEMBLY

 	<p>P-497-H</p> <p>REEL STAND & BASE ASSEMBLY</p>	<p>Quantity: 1</p>
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