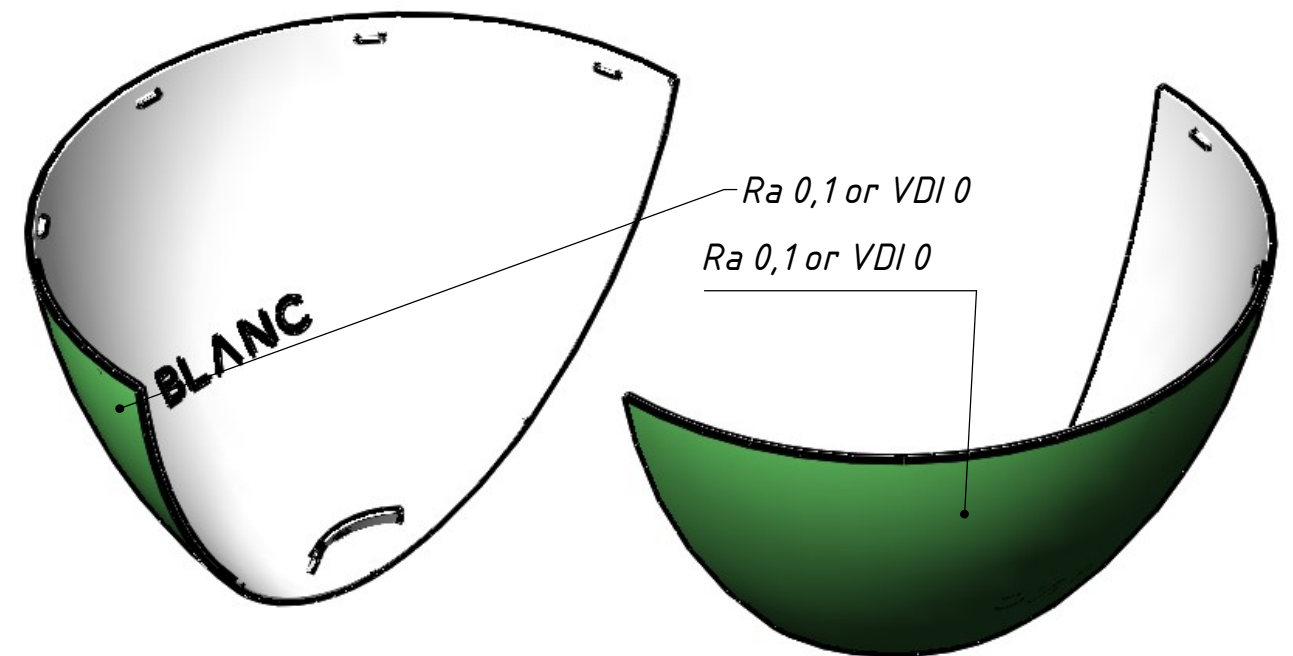
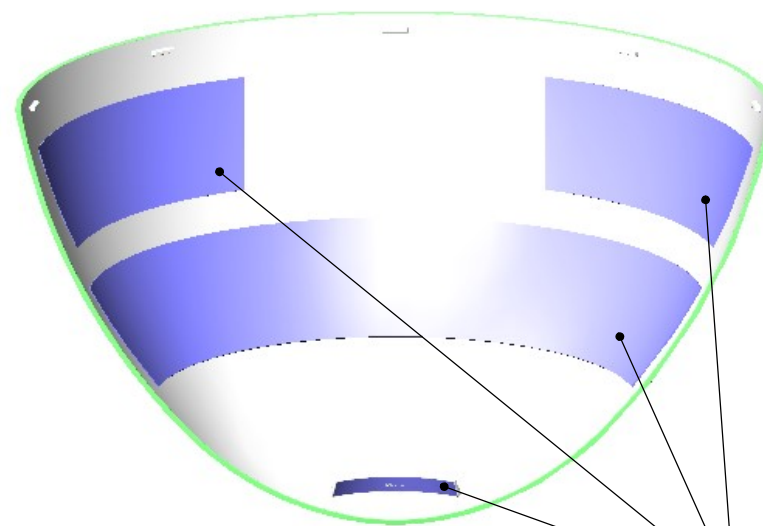


Roughness scheme (color only for scheme)



Mold elements scheme (color only for scheme)



1. Purpose of the product: decorative shield of full-face mask.
2. * - Sizes for reference.
3. Unspecified dimensions are made according to model: "BLANC.02.02 Bottom shield rev E.STEP".
4. Unspecified deviations ± 0.1 mm.
5. Unspecified raduises 0.5 mm.
6. Unspecified moulding slopes: 2° .
7. Roughness: Ra 0,1 or VDI 0 for specified surfaces. The roughness is made by the tool for unspecified surfaces.
8. Material: PP (polypropylene).
9. Volume of material: 45.1 cubic cm.
10. Color: RAL Classic 841 9003 or Pantone 11-0601 TPX Bright White. Coloration in material, not cover.
11. Coating: no required.
12. Scratches, cracks and other defects are not allowed.
13. Transport in protective box.
14. All changes must be agreed with the customer.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: see above TOLERANCES: LINEAR: see above ANGULAR: see above				FINISH: no required		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		E	
								BLANC					
								TITLE: Bottom shield					
DRAWN Kurdyuk				SIGNATURE		DATE 21-4-11							
CHK'D Egorov													
APPV'D Lapyk													
MFG													
Q.A								MATERIAL:		DWG NO.			
								PP (polypropylene)		BLANC.02.02			
										A3			
								WEIGHT: 42.13		SCALE:1:2			
										SHEET 1 OF 1			