Small Nuclear Rocket Engine (SNRE) Geometry and Material Configuration

SNRE Overview

Table 1: Core Overview of the SNRE.

Table 1. Core Overview of the Siving.		
Core Overview		
Uranium Enrichment	93.0%	
Total Number of Fuel Elements	564	
Total Number of Support Elements	241	
Mass of U235	$59.6\mathrm{kg}$	

Geometry Data

Table 2: Geometry Data of the SNRE Fuel Element

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Fuel Element Dimensions		
Flat-to-flat width	$1.905\mathrm{cm}$	
Number of Coolant Channels	19	
Borehole Diameter	$0.25654\mathrm{cm}$	
Borehole Pitch	$0.40894\mathrm{cm}$	
Internal Coating Thickness	$100\mu\mathrm{m}$	
External Coating Thickness	$50\mu\mathrm{m}$	

Table 3: Geometry Data of the SNRE Support Element

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Support Element Dimensions		
Flat-to-flat width	$1.89484\mathrm{cm}$	
Central Coolant Channel Radius	$0.20955\mathrm{cm}$	
Inner Tie Tube Radius	$0.26035\mathrm{cm}$	
Inner Gap (Stagnant Hydrogen) Radius	$0.26670\mathrm{cm}$	
Moderator Radius	$0.58420\mathrm{cm}$	
Outer Coolant Channel Radius	$0.67818\mathrm{cm}$	
Outer Tie Tube Radius	$0.69850\mathrm{cm}$	
Mid Gap (Stagnant Hydrogen) Radius	$0.70485\mathrm{cm}$	
Insulator Radius	$0.80645\mathrm{cm}$	
Outer Gap (Stagnant Hydrogen) Radius	$0.81280\mathrm{cm}$	
External Coating Thickness	$50.8\mu{ m m}$	

The external core regions consist of a steel wrapper, beryllium barrel, beryllium reflector, containing 12 control drums. Positioned above the core is the control drum

actuator zone, brim shield, core support plate, tie tube plenum, and shield regions. The control drums consist of a cylinder of reflective material, and control plate of absorptive material, which covers a 120 degree segment of the control drum.

Table 4: Geometry Data of the SNRE Core Exterior

Domina	Inner Radius	Outer Radius	Aft Bound-	Fwd Bound-
Region	inner Radius	Outer Radius	ary	ary
Core	-	$29.5275\mathrm{cm}$	0.0 cm	89.0 cm
Gap	$29.5275\mathrm{cm}$	$29.8450\mathrm{cm}$	0.0 cm	89.0 cm
Stainless-Steel	$29.8450\mathrm{cm}$	30.1625 cm	0.0 cm	89.0 cm
Wrapper	29.0450 CIII	50.1025 CIII	0.0 Cm	09.0 CIII
Gap	$30.1625\mathrm{cm}$	$30.4800\mathrm{cm}$	0.0 cm	89.0 cm
Beryllium Barrel	$30.4800\mathrm{cm}$	$33.3375\mathrm{cm}$	0.0 cm	89.0 cm
Gap	$33.3375\mathrm{cm}$	$33.6550\mathrm{cm}$	0.0 cm	89.0 cm
Beryllium Reflec-	$33.6550\mathrm{cm}$	43.3870 cm	0.0 cm	89.1 cm
tor	55.0550 CIII	45.5670 CIII	0.0 Cm	09.1 CIII
Gap	$43.3870\mathrm{cm}$	$48.7045\mathrm{cm}$	0.0 cm	129.640 cm
Pressure Vessel	$48.7045\mathrm{cm}$	$49.2633\mathrm{cm}$	0.0 cm	129.640 cm
Lower Tie Tube		33.6550 cm	89.0 cm	96.62 cm
Plenum	-	55.0550 CIII	09.0 CIII	90.02 CIII
Core Support	_	33.6550 cm	96.62 cm	106.78 cm
Plate	_	55.0550 CIII	90.02 CIII	100.76 CIII
Upper Tie Tube	_	33.6550 cm	106.78 cm	111.86 cm
Plenum	_	55.0000 CIII	100.70 CIII	111.00 Cm
Lower Internal	_	33.6550 cm	111.86 cm	119.734 cm
Shield	_	55.0000 CIII	111.00 cm	113.754 Cm
Hydrogen	_	33.6550 cm	119.734 cm	121.766 cm
Plenum	_	55.0000 CIII	113.754 CIII	121.700 Cm
Upper Internal	_	33.6550 cm	121.766 cm	$ _{129.640 {\sf cm}} $
Shield	_	55.0000 CIII	121.700 CIII	123.040 Cm
Control Drum	$33.6550\mathrm{cm}$	43.3870 cm	89.1 cm	111.860 cm
Actuator Zone	55.0550 CIII	45.5070 CIII	05.1 6111	111.000 CIII
Brim Shield	$33.6550\mathrm{cm}$	$48.3870\mathrm{cm}$	111.860 cm	119.734 cm
Hydrogen	$33.6550\mathrm{cm}$	48.3870 cm	119.734 cm	$ _{129.640 {\sf cm}} $
Plenum	33.0000 CIII	10.0010 Cm	110.101611	120.010 CIII

Table 5: Geometry Data of the SNRE Control Drum

Control Drum Dimensions		
Control Drum Radius	$6.0325\mathrm{cm}$	
Control Plate Inner Radius	$5.3975\mathrm{cm}$	
Control Plate Thickness	$0.635\mathrm{cm}$	

Material Data

Table 6: Material Data of the SNRE Support Element

Material	Atom Density	Mass Density	
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o	
	Fuel Element Coolant		
Density	-	-	
H	1.61317×10^{-3}	-	
Fuel			
Density	-	3.64	
U	-	0.60	
Zr	-	1.81	
C	-	1.23	
Fuel Coating			
Density (100%)	-	6.73	
C	_	0.116 25	
Zr	-	0.883 75	

Table 7: Material Data of the SNRE Support Element

Material	Atom Density	Mass Density		
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o		
	Support Element Coolant			
Density	-	-		
H	1.61317×10^{-3}	-		
	Stagnant Hydroger	1		
Density	-	-		
H	1.9127×10^{-3}	-		
Inconel 718				
Density	-	8.19		
В	0.000023	0.000050		
C	0.000 300	0.000730		
Al	0.000 914	0.005000		
Si	0.000558	0.003 180		
P	0.000022	0.000 140		
S	0.000022	0.000 140		
Ti	0.000927	0.009 000		
Cr	0.018 023	0.190 000		
Mn	0.000285	0.003 180		
Fe	0.015014	0.170000		
Ni	0.044117	0.525000		
Со	0.000762	0.009 100		
Continued on next page				

Material	Atom Density	Mass Density	
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o	
Cu	0.000212	0.002730	
Nb	0.002721	0.051 250	
Мо	0.001568	0.030 500	
	Moderator		
Density	-	5.61	
C	-	0.017 582	
Zr	-	0.98241	
Insulator			
Density (50%)	-	3.365	
C	-	0.116 25	
Zr	-	0.88375	
Support Element Sleeve			
Density	-	1.70	
C	0.085238	0.999 999	
В	0.000000	0.000 001	
Support Element Coating			
Density (100%)	-	6.73	
C	-	0.116 25	
Zr	-	0.88375	

Note that the insulator region is porous ZrC at 50% porosity. The support element contains regions of stagnant hydrogen.

Table 8: Material Data of the SNRE Core Exterior

Material	Atom	Density	Mass	Density
iviateriai	(atoms/bn · cm3)		(g/cm3) and	d w/o
	Steel Wrap	per (SS-34	7)	
Density	-		8.0	
C	0.000321		0.000800	
Si	0.001715		0.010000	
P	0.000070		0.000450	
S	0.000045		0.000300	
Cr	0.015751		0.170000	
Mn	0.001754		0.020000	
Fe	0.058702		0.680450	
Ni	0.009029		0.110000	
Nb	0.000207		0.004000	
Ta	0.000106		0.004000	
Beryllium Barrel				
Density	-		1.848	
Be	0.1235		1.0	
Continued on next page				

Matarial	Atom	Density	Mass Density
Material	(atoms/bn		(g/cm3) and w/o
		eflector	
Density	-		1.848
Be	0.1235		1.0
	Cont	rol Drum	
Density	-		1.848
Be	0.1235		1.0
	Cont	rol Plate	
Density	-		13.3
Hf	-		1.0
	Lower Tie	Tube Pleni	um
Density	-		0.3908
Н	-		0.0029
Fe	-		0.3879
	Core Su	ipport Plate	
Density	-		1.005
Н	-		0.0021
Fe	_		1.0029
	Upper Tie	Tube Plen	
Density	-		0.9718
Н	-		0.0021
Fe	-		0.9697
	Lower In	ternal Shiel	
Density	-		4.4519
Н	-		0.0914
В	-		0.022
Zr	<u> </u>		4.3385
	Hydrogen Plenum		
Density	-		0.0027
Н	<u> </u>		0.0027
	Upper Ir	iternal Shiel	
Density	-		4.4519
Н	-		0.0914
B	-		0.022
Zr			4.3385
Danaite	Control Drui	m Actuator	
Density	-		0.4279
H Fe	-		0.0022
re Cu	-		0.278
Cu	- D	n Chield	0.1477
Brim Shield			
Density H	-		4.4519 0.0914
11			
Continued on next page			

Material	Atom Density	Mass Density
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o
В	-	0.022
Zr	-	4.3385
Pressure Vessel		
Density	-	2.70
Al	-	1.0

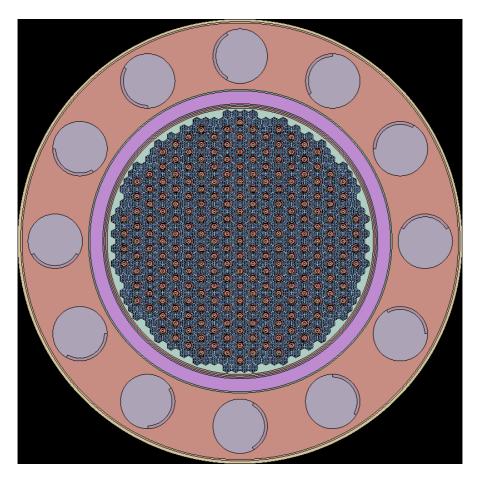


Figure 1: Model of the Core with Drums at the Critical Position (90 degrees)