Small Nuclear Rocket Engine (SNRE) Geometry and Material Configuration

SNRE Overview

Table 1: Core Overview of the SNRE.

Table 1. Core Overview of the SiNKE.		
Core Overview		
Uranium Enrichment	93.0%	
Total Number of Fuel Elements 56		
Total Number of Support Elements 241		
Mass of U235	$59.6\mathrm{kg}$	

Geometry Data

Table 2: Geometry Data of the SNRE Fuel Element

, a		
Fuel Element Dimensions		
Flat-to-flat width	$1.905\mathrm{cm}$	
Number of Coolant Channels	19	
Borehole Diameter	$0.25654{\rm cm}$	
Borehole Pitch	$0.40894{\rm cm}$	
Internal Coating Thickness	$100\mu\mathrm{m}$	
External Coating Thickness	$50 \mu \mathrm{m}$	

Table 3: Geometry Data of the SNRE Support Element

Support Element Dimensions	
Flat-to-flat width	$1.89484{\rm cm}$
Central Coolant Channel Radius	$0.20955\mathrm{cm}$
Inner Tie Tube Radius	$0.26035\mathrm{cm}$
Inner Gap (Stagnant Hydrogen) Radius	$0.26670\mathrm{cm}$
Moderator Radius	$0.58420\mathrm{cm}$
Outer Coolant Channel Radius	$0.67818{\rm cm}$
Outer Tie Tube Radius	$0.69850\mathrm{cm}$
Mid Gap (Stagnant Hydrogen) Radius	$0.70485{\rm cm}$
Insulator Radius	$0.80645\mathrm{cm}$
Outer Gap (Stagnant Hydrogen) Radius	$0.81280\mathrm{cm}$
External Coating Thickness	$50.8\mu\mathrm{m}$

The external core regions consist of a steel wrapper, beryllium barrel, beryllium reflector, containing 12 control drums. Positioned above the core is the control drum

actuator zone, brim shield, core support plate, tie tube plenum, and shield regions. The control drums consist of a cylinder of reflective material, and control plate of absorptive material, which covers a 120 degree segment of the control drum.

Table 4: Geometry Data of the SNRE Core Exterior

Domina	Inner Radius	Outer Radius	Aft Bound-	Fwd Bound-
Region	inner Radius	Outer Radius	ary	ary
Core	-	$29.5275\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Gap	$29.5275\mathrm{cm}$	$29.8450\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Stainless-Steel	$29.8450{\rm cm}$	$30.1625\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Wrapper	29.0450 CIII	50.1025 CIII	0.0 CIII	09.0 CIII
Gap	$30.1625\mathrm{cm}$	$30.4800\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Beryllium Barrel	$30.4800\mathrm{cm}$	$33.3375\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Gap	$33.3375\mathrm{cm}$	$33.6550\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Beryllium Reflec-	$33.6550{\rm cm}$	43.3870 cm	$0.0\mathrm{cm}$	89.1 cm
tor	55.0550 CIII	45.5670 CIII	0.0 CIII	09.1 CIII
Gap	$43.3870\mathrm{cm}$	$48.7045\mathrm{cm}$	$0.0\mathrm{cm}$	$129.640{\rm cm}$
Pressure Vessel	$48.7045\mathrm{cm}$	$49.2633\mathrm{cm}$	$0.0\mathrm{cm}$	$129.640{\rm cm}$
Lower Tie Tube		33.6550 cm	$89.0\mathrm{cm}$	96.62 cm
Plenum	-	55.0550 CIII	09.0 CIII	90.02 CIII
Core Support		33.6550 cm	$96.62\mathrm{cm}$	$106.78\mathrm{cm}$
Plate	_	55.0550 CIII	90.02 CIII	100.76 CIII
Upper Tie Tube		33.6550 cm	$106.78\mathrm{cm}$	111.86 cm
Plenum	_	55.0550 CIII	100.75 CIII	111.00 CIII
Lower Internal		$33.6550\mathrm{cm}$	$111.86\mathrm{cm}$	$ _{119.734\mathrm{cm}}$
Shield	_	55.0550 CIII	111.00 CIII	119.754 CIII
Hydrogen		33.6550 cm	119.734 cm	121.766 cm
Plenum	-	55.0550 CIII	119.754 CIII	121.700 CIII
Upper Internal	_	$33.6550\mathrm{cm}$	121.766 cm	129.640 cm
Shield	_	55.0550 CIII	121.700 CIII	129.040 CIII
Control Drum	$33.6550{ m cm}$	43.3870 cm	89.1 cm	111.860 cm
Actuator Zone	55.0550 CIII	49.9010 CIII	03.1 CIII	111.000 CIII
Brim Shield	$33.6550\mathrm{cm}$	$48.3870\mathrm{cm}$	$111.860{\rm cm}$	119.734 cm
Hydrogen	$33.6550{ m cm}$	48.3870 cm	$119.734\mathrm{cm}$	$ _{129.640\mathrm{cm}}$
Plenum	55.0000 CIII	10.0010 cm	110.1040111	120.040 0111

Table 5: Geometry Data of the SNRE Control Drum

Control Drum Dimensions		
Control Drum Radius	$6.0325\mathrm{cm}$	
Control Plate Inner Radius	$5.3975\mathrm{cm}$	
Control Plate Thickness	$0.635\mathrm{cm}$	

Material Data

Table 6: Material Data of the SNRE Support Element

Material	Atom Density	Mass Density		
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o		
	Fuel Element Coolant			
Density	-	-		
H	1.61317×10^{-3}	-		
Fuel				
Density	-	3.64		
U	-	0.60		
Zr	-	1.81		
C	-	1.23		
Fuel Coating				
Density (100%)	-	6.73		
С	-	0.116 25		
Zr	-	0.883 75		

Table 7: Material Data of the SNRE Support Element

Material	Atom Density	Mass Density		
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o		
	Support Element Coolant			
Density	-	-		
Н	1.61317×10^{-3}	-		
	Stagnant Hydroge	n		
Density	-	-		
Н	1.9127×10^{-3}	-		
	Inconel 718			
Density	-	8.19		
В	0.000023	0.000 050		
C	0.000 300	0.000730		
Al	0.000 914	0.005000		
Si	0.000558	0.003 180		
P	0.000022	0.000 140		
S	0.000022	0.000 140		
Ti	0.000927	0.009 000		
Cr	0.018 023	0.190 000		
Mn	0.000285	0.003 180		
Fe	0.015 014	0.170000		
Ni	0.044117	0.525000		
Со	0.000762	0.009 100		
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Material	Atom	Density	Mass	Density
iviateriai	(atoms/bn·c	em3)	(g/cm3) and	d w/o
Cu	0.000212		0.002730	
Nb	0.002721		0.051250	
Мо	0.001568		0.030500	
	Mode	rator		
Density	-		5.61	
C	-		0.017582	
Zr	-		0.98241	
	Insul	ator		
Density (50%)	-		3.365	
C	-		0.11625	
Zr	-		0.88375	
Support Element Sleeve				
Density	-		1.70	
C	0.085238		0.999999	
В	0.000000		0.000001	
Support Element Coating				
Density (100%)	-		6.73	
C	-		0.11625	
Zr	_		0.88375	

Note that the insulator region is porous ZrC at 50% porosity. The support element contains regions of stagnant hydrogen.

Table 8: Material Data of the SNRE Core Exterior

Material	Atom Density	Mass Density	
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o	
	Steel Wrapper (SS-3	47)	
Density	-	8.0	
C	0.000 321	0.000 800	
Si	0.001715	0.010 000	
P	0.000070	0.000 450	
S	0.000045	0.000 300	
Cr	0.015751	0.170000	
Mn	0.001754	0.020 000	
Fe	0.058 702	0.680 450	
Ni	0.009 029	0.110 000	
Nb	0.000207	0.004 000	
Ta	0.000 106	0.004 000	
Beryllium Barrel			
Density	-	1.848	
Be	0.1235	1.0	
Continued on next page			

Material	Atom	Density	Mass Densit
Material	(atoms/bi	$n \cdot cm3)$	(g/cm3) and w/o
	R	eflector	
Density	-		1.848
Be	0.1235		1.0
	Con	trol Drum	
Density	-		1.848
Be	0.1235		1.0
	Con	trol Plate	
Density	-		13.3
Hf	-		1.0
	Lower Tie	Tube Plen	um
Density	-		0.3908
Н	-		0.0029
Fe	-		0.3879
	Core S	upport Plate	
Density	-		1.005
Н	-		0.0021
Fe	-		1.0029
	Upper Tie	e Tube Plen	um
Density	-		0.9718
Н	-		0.0021
Fe	-		0.9697
	Lower In	nternal Shiel	
Density	-		4.4519
Н	-		0.0914
В	-		0.022
Zr			4.3385
	Hydro	gen Plenum	T .
Density	-		0.0027
Н	<u> </u>		0.0027
	Upper II	nternal Shie	
Density	-		4.4519
Н	-		0.0914
B	-		0.022
Zr			4.3385
D :	Control Dru	m Actuator	
Density	-		0.4279
H F-	-		0.0022
Fe	-		0.278
Cu	- D.1	Cl.:-1.1	0.1477
Brim Shield			
Density	-		4.4519
Н			0.0914
Continued on next page			

Material	Atom Density (atoms/bn·cm3)	Mass Density (g/cm3) and w/o
B	(atoms/bn·cm5)	(g/cms) and w/o
Zr	-	4.3385
	Pressure Vessel	
Density	-	2.70
Al	-	1.0

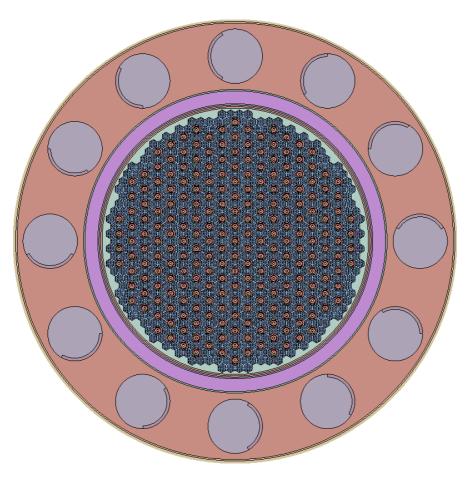


Figure 1: Model of the Core with Drums at the Critical Position (90 degrees)