Small Nuclear Rocket Engine (SNRE) Geometry and Material Configuration

SNRE Overview

Table 1: Core Overview of the SNRE.

Table 1. Core Overview of the 3	DININE.		
Core Overview			
Uranium Enrichment	93.0%		
Total Number of Fuel Elements	564		
Total Number of Support Elements	241		
Mass of U235	$59.6\mathrm{kg}$		

Geometry Data

Table 2: Geometry Data of the SNRE Fuel Element

Fuel Element Dimensions				
Flat-to-flat width	$1.905\mathrm{cm}$			
Number of Coolant Channels	19			
Borehole Diameter	$0.25654{\rm cm}$			
Borehole Pitch	$0.40894{\rm cm}$			
Internal Coating Thickness	$100\mu\mathrm{m}$			
External Coating Thickness	$50 \mu \mathrm{m}$			

Table 3: Geometry Data of the SNRE Support Element

Support Element Dimensions	
Flat-to-flat width	$1.89484{\rm cm}$
Central Coolant Channel Radius	$0.20955\mathrm{cm}$
Inner Tie Tube Radius	$0.26035\mathrm{cm}$
Inner Gap (Stagnant Hydrogen) Radius	$0.26670\mathrm{cm}$
Moderator Radius	$0.58420\mathrm{cm}$
Outer Coolant Channel Radius	$0.67818{\rm cm}$
Outer Tie Tube Radius	$0.69850\mathrm{cm}$
Mid Gap (Stagnant Hydrogen) Radius	$0.70485{\rm cm}$
Insulator Radius	$0.80645\mathrm{cm}$
Outer Gap (Stagnant Hydrogen) Radius	$0.81280\mathrm{cm}$
External Coating Thickness	$50.8\mu\mathrm{m}$

The external core regions consist of a steel wrapper, beryllium barrel, beryllium reflector, containing 12 control drums. Positioned above the core is the control drum

actuator zone, brim shield, core support plate, tie tube plenum, and shield regions. The control drums consist of a cylinder of reflective material, and control plate of absorptive material, which covers a 120 degree segment of the control drum.

Table 4: Geometry Data of the SNRE Core Exterior

Domina	Inner Radius	Outer Radius	Aft Bound-	Fwd Bound-
Region	inner Radius	Outer Radius	ary	ary
Core	-	$29.5275\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Gap	$29.5275\mathrm{cm}$	$29.8450\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Stainless-Steel	$29.8450{\rm cm}$	$30.1625\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Wrapper	29.0450 CIII	50.1025 CIII	0.0 CIII	09.0 CIII
Gap	$30.1625\mathrm{cm}$	$30.4800\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Beryllium Barrel	$30.4800\mathrm{cm}$	$33.3375\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Gap	$33.3375\mathrm{cm}$	$33.6550\mathrm{cm}$	$0.0\mathrm{cm}$	89.0 cm
Beryllium Reflec-	$33.6550{\rm cm}$	43.3870 cm	$0.0\mathrm{cm}$	89.1 cm
tor	55.0550 CIII	45.5670 CIII	0.0 CIII	09.1 CIII
Gap	$43.3870\mathrm{cm}$	$48.7045\mathrm{cm}$	$0.0\mathrm{cm}$	$129.640{\rm cm}$
Pressure Vessel	$48.7045\mathrm{cm}$	$49.2633\mathrm{cm}$	$0.0\mathrm{cm}$	$129.640{\rm cm}$
Lower Tie Tube		33.6550 cm	$89.0\mathrm{cm}$	96.62 cm
Plenum	-	55.0550 CIII	09.0 CIII	90.02 CIII
Core Support		33.6550 cm	$96.62\mathrm{cm}$	$106.78\mathrm{cm}$
Plate	_	55.0550 CIII	90.02 CIII	100.76 CIII
Upper Tie Tube		33.6550 cm	$106.78\mathrm{cm}$	111.86 cm
Plenum	_	55.0550 CIII	100.75 CIII	111.00 CIII
Lower Internal		$33.6550\mathrm{cm}$	$111.86\mathrm{cm}$	$ _{119.734\mathrm{cm}}$
Shield	_	55.0550 CIII	111.00 CIII	119.754 CIII
Hydrogen		33.6550 cm	119.734 cm	121.766 cm
Plenum	-	55.0550 CIII	119.754 CIII	121.700 CIII
Upper Internal	_	$33.6550\mathrm{cm}$	121.766 cm	129.640 cm
Shield	_	55.0550 CIII	121.700 CIII	129.040 CIII
Control Drum	$33.6550{ m cm}$	43.3870 cm	89.1 cm	111.860 cm
Actuator Zone	55.0550 CIII	49.9010 CIII	03.1 CIII	111.000 CIII
Brim Shield	$33.6550\mathrm{cm}$	$48.3870\mathrm{cm}$	$111.860{\rm cm}$	119.734 cm
Hydrogen	$33.6550{ m cm}$	48.3870 cm	$119.734\mathrm{cm}$	$ _{129.640\mathrm{cm}}$
Plenum	55.0000 CIII	10.0010 cm	110.1040111	120.040 0111

Table 5: Geometry Data of the SNRE Control Drum

Control Drum Dimensions	
Control Drum Radius	$6.0325\mathrm{cm}$
Control Plate Inner Radius	$5.3975\mathrm{cm}$
Control Plate Thickness	$0.635\mathrm{cm}$

Material Data

Table 6: Material Data of the SNRE Support Element

Material	Atom Density	Mass Density		
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o		
	Fuel Element Coolar	nt		
Density	-	-		
H	1.61317×10^{-3}	-		
	Fuel			
Density	-	3.64		
U	-	0.60		
Zr	-	1.81		
C	-	1.23		
	Fuel Coating			
Density (100%)	-	6.73		
С	-	0.116 25		
Zr	-	0.883 75		

Table 7: Material Data of the SNRE Support Element

Material	Atom Density	Mass Density	
iviateriai	$(atoms/bn \cdot cm3)$	(g/cm3) and w/o	
	Support Element Coo	lant	
Density	-	-	
Н	1.61317×10^{-3}	-	
	Stagnant Hydroge	n	
Density	-	-	
Н	1.9127×10^{-3}	-	
	Inconel 718		
Density	-	8.19	
В	0.000023	0.000 050	
C	0.000 300	0.000730	
Al	0.000 914	0.005000	
Si	0.000558	0.003 180	
P	0.000022	0.000 140	
S	0.000022	0.000 140	
Ti	0.000927	0.009 000	
Cr	0.018 023	0.190 000	
Mn	0.000285	0.003 180	
Fe	0.015 014	0.170000	
Ni	0.044117	0.525000	
Со	0.000762	0.009 100	
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Material	Atom	Density	Mass	Density
iviateriai	$(atoms/bn \cdot cm3)$		(g/cm3) and w/o	
Cu	0.000212		0.002730	
Nb	0.002721		0.051250	
Мо	0.001568		0.030500	
	Mode	rator		
Density	-		5.61	
C	-		0.017582	
Zr	-		0.98241	
Insulator				
Density (50%)	-		3.365	
C	-		0.11625	
Zr	-		0.88375	
	Support Eler	nent Slee	ve	
Density	-		1.70	
C	0.085238		0.999999	
В	0.000000		0.000001	
Support Element Coating				
Density (100%)	-		6.73	
C	-		0.11625	
Zr	_		0.88375	

Note that the insulator region is porous ZrC at 50% porosity. The support element contains regions of stagnant hydrogen.

Table 8: Material Data of the SNRE Core Exterior

Material	Atom	Density	Mass	Density
iviateriai	$(atoms/bn \cdot cm3)$		(g/cm3) an	d w/o
Beryll	ium Core Peri	phery Fille	r Element	
Density	-		1.848	
Be	0.1235		1.0	
	Steel Wrapp	oer (SS-34	7)	
Density	-		8.0	
C	0.000321		0.000800	
Si	0.001715		0.010000	
P	0.000070		0.000450	
S	0.000045		0.000300	
Cr	0.015751		0.170000	
Mn	0.001754		0.020000	
Fe	0.058702		0.680450	
Ni	0.009029		0.110000	
Nb	0.000207		0.004000	
Та	0.000106		0.004000	
Continued on next page				

Material	Atom	Density	Mass Density	
iviateriai	(atoms/bn ·		(g/cm3) and w/o	
	Berylliu	ım Barrel		
Density	-		1.848	
Be	0.1235		1.0	
	Ref	lector		
Density	-		1.848	
Be	0.1235		1.0	
	Contro	ol Drum		
Density	-		1.848	
Be	0.1235		1.0	
	Contr	ol Plate		
Density	-		13.3	
Hf	-		1.0	
	Lower Tie	Tube Pleni		
Density	-		0.3908	
H	-		0.0029	
Fe	-		0.3879	
	Core Sup	port Plate		
Density	-		1.005	
H	-		0.0021	
Fe	<u> </u>		1.0029	
D :	Upper Tie	Tube Pleni		
Density	-		0.9718	
H Fe	_		0.0021	
Fe 0.9697 Lower Internal Shield				
Danaitu	Lower Int	ernai Sniei	4.4519	
Density H	-		0.0914	
В	-		0.0914	
Zr	-		4.3385	
	Hydroge	n Plenum	4.0000	
Density	Trydroge	i iciiuill	0.0027	
H			0.0027	
	Unner Int	ernal Shiel		
Density		c.mar Sinci	4.4519	
H	_		0.0914	
В	_		0.022	
Zr	_		4.3385	
	Control Drum Actuator Zone			
Density	-		0.4279	
H	_		0.0022	
Fe	_		0.278	
Cu	_		0.1477	
Continued on next page				

Material	Atom	Density	Mass	Density	
iviateriai	(atoms/bn·	$(atoms/bn \cdot cm3)$		$(\mathrm{g/cm}3)$ and $\mathrm{w/o}$	
	Brim	Shield			
Density	-		4.4519		
H	-		0.0914		
В	-		0.022		
Zr	-		4.3385		
Pressure Vessel					
Density	-		2.70		
Al	-		1.0		

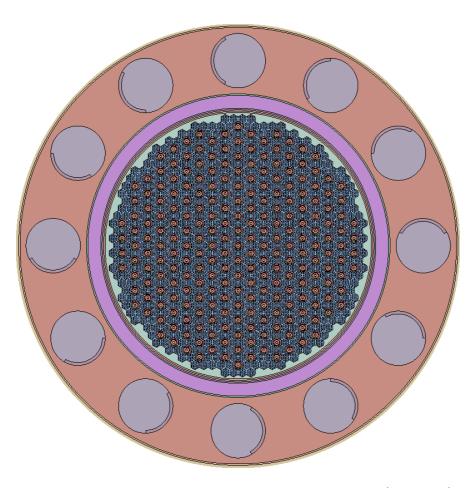


Figure 1: Model of the Core with Drums at the Critical Position (90 degrees)