Small Nuclear Rocket Engine (SNRE) Geometry and Material Configuration

SNRE Overview

Table 1: Core Overview of the SNRE

| Table 1: Core Overview of the SINKE. | |
|--------------------------------------|-------------------|
| Core Overview | |
| Uranium Enrichment | 93.0% |
| Total Number of Fuel Elements | 564 |
| Total Number of Support Elements | 241 |
| Mass of U235 | $59.6\mathrm{kg}$ |

Geometry Data

Table 2: Geometry Data of the SNRE Fuel Element

| Fuel Element Dimensions | |
|----------------------------|----------------------|
| Flat-to-flat width | $1.905\mathrm{cm}$ |
| Number of Coolant Channels | 19 |
| Borehole Diameter | $0.25654{\rm cm}$ |
| Borehole Pitch | $0.40894\mathrm{cm}$ |
| Internal Coating Thickness | $100\mu\mathrm{m}$ |
| External Coating Thickness | $50 \mu \mathrm{m}$ |

Table 3: Geometry Data of the SNRE Support Element

| Table 3. Geometry Data of the Siving St | ipport Licinicii | |
|---|----------------------|--|
| Support Element Dimensions | | |
| Flat-to-flat width | $1.89484{\rm cm}$ | |
| Central Coolant Channel Radius | $0.20955{\rm cm}$ | |
| Inner Tie Tube Radius | $0.26035{\rm cm}$ | |
| Inner Gap (Stagnant Hydrogen) Radius | $0.26670\mathrm{cm}$ | |
| Moderator Radius | $0.58420{\rm cm}$ | |
| Outer Coolant Channel Radius | $0.67818{\rm cm}$ | |
| Outer Tie Tube Radius | $0.69850{\rm cm}$ | |
| Mid Gap (Stagnant Hydrogen) Radius | $0.70485\mathrm{cm}$ | |
| Insulator Radius | $0.80645{\rm cm}$ | |
| Outer Gap (Stagnant Hydrogen) Radius | $0.81280{\rm cm}$ | |
| External Coating Thickness | $50.8\mu\mathrm{m}$ | |

The external core regions consist of a steel wrapper, beryllium barrel, beryllium reflector, containing 12 control drums. Positioned above the core is the control

drum actuator zone, brim shield, core support plate, tie tube plenum, and shield regions. The control drums consist of a cylinder of reflective material, and control plate of absorptive material, which covers a 120 degree segment of the control drum.

Table 4: Geometry Data of the SNRE Core Exterior

| Region | Inner Radius | Outer Radius | Aft Bound- | Fwd Bound- |
|-------------------------------|----------------------|----------------------|---------------------|----------------------|
| Region | Illilei Itaulus | Outer Madius | ary | ary |
| Core | - | $29.5275{\rm cm}$ | $0.0\mathrm{cm}$ | 89.0 cm |
| Gap | $29.5275\mathrm{cm}$ | $29.8450{\rm cm}$ | $0.0\mathrm{cm}$ | $89.0\mathrm{cm}$ |
| Stainless-Steel Wrapper | $29.8450\mathrm{cm}$ | $30.1625\mathrm{cm}$ | $0.0\mathrm{cm}$ | 89.0 cm |
| Gap | $30.1625\mathrm{cm}$ | $30.4800{\rm cm}$ | $0.0\mathrm{cm}$ | $89.0\mathrm{cm}$ |
| Beryllium Barrel | $30.4800\mathrm{cm}$ | $33.3375\mathrm{cm}$ | $0.0\mathrm{cm}$ | $89.0\mathrm{cm}$ |
| Gap | $33.3375\mathrm{cm}$ | $33.6550\mathrm{cm}$ | $0.0\mathrm{cm}$ | 89.0 cm |
| Beryllium Reflec- tor | $33.6550\mathrm{cm}$ | $43.3870{\rm cm}$ | $0.0\mathrm{cm}$ | 89.1 cm |
| Gap | $43.3870{\rm cm}$ | $48.7045\mathrm{cm}$ | $0.0\mathrm{cm}$ | $129.640{\rm cm}$ |
| Pressure Vessel | $48.7045\mathrm{cm}$ | $49.2633{\rm cm}$ | $0.0\mathrm{cm}$ | $129.640{\rm cm}$ |
| Lower Tie Tube Plenum | - | $33.6550\mathrm{cm}$ | 89.0 cm | 96.62 cm |
| Core Support Plate | - | $33.6550\mathrm{cm}$ | 96.62 cm | $106.78\mathrm{cm}$ |
| Upper Tie Tube Plenum | - | $33.6550\mathrm{cm}$ | $106.78\mathrm{cm}$ | 111.86 cm |
| Lower Internal Shield | - | $33.6550\mathrm{cm}$ | 111.86 cm | 119.734 cm |
| Hydrogen Plenum | - | $33.6550{ m cm}$ | 119.734 cm | 121.766 cm |
| Upper Internal Shield | - | $33.6550\mathrm{cm}$ | 121.766 cm | 129.640 cm |
| Control Drum Actuator Zone | $33.6550\mathrm{cm}$ | $43.3870{\rm cm}$ | 89.1 cm | 111.860 cm |
| Brim Shield | $33.6550\mathrm{cm}$ | $48.3870\mathrm{cm}$ | $111.860{\rm cm}$ | $119.734{\rm cm}$ |
| Hydrogen Plenum | $33.6550\mathrm{cm}$ | 48.3870 cm | 119.734 cm | $129.640\mathrm{cm}$ |

Table 5: Geometry Data of the SNRE Control Drum

| Control Drum Dimensions | |
|----------------------------|---------------------|
| Control Drum Radius | $6.0325\mathrm{cm}$ |
| Control Plate Inner Radius | $5.3975\mathrm{cm}$ |
| Control Plate Thickness | $0.635\mathrm{cm}$ |

Material Data

Table 6: Material Data of the SNRE Fuel Element

| Material | Mass Density (g/cm3) and w/o | |
|------------------|------------------------------|--|
| Fuel | Element Coolant | |
| Density | 2.7002×10^{-3} | |
| ¹ H | 9.9977×10^{-1} | |
| ² H | 2.2980×10^{-4} | |
| | Fuel | |
| Density | 3.6400 | |
| natC | 3.3791×10^{-1} | |
| ⁹⁰ Zr | 2.5214×10^{-1} | |
| ⁹¹ Zr | 5.5597×10^{-2} | |
| ⁹² Zr | 8.5916×10^{-2} | |
| ⁹⁴ Zr | 8.8964×10^{-2} | |
| ⁹⁶ Zr | 1.4638×10^{-2} | |
| ²³⁵ U | 1.5330×10^{-1} | |
| ²³⁸ U | 1.1538×10^{-2} | |
| Fuel Coating | | |
| Density (100%) | 6.7300 | |
| natC | 1.1625×10^{-1} | |
| ⁹⁰ Zr | 4.4811×10^{-1} | |
| ⁹¹ Zr | 9.8811×10^{-2} | |
| ⁹² Zr | 1.5269×10^{-1} | |
| ⁹⁴ Zr | 1.5811×10^{-1} | |
| ⁹⁶ Zr | 2.6016×10^{-2} | |

Table 7: Material Data of the SNRE Support Element

| Material | Mass Density (g/cm3) and w/o | |
|-------------------------|------------------------------|--|
| Support Element Coolant | | |
| Density | 2.7002×10^{-3} | |
| ¹ H | 9.9977×10^{-1} | |
| ^{2}H | 2.2980×10^{-4} | |
| Stagnant Hydrogen | | |
| Density | 1.9127×10^{-3} | |
| ¹ H | 9.9977×10^{-1} | |
| 2 H | 2.2980×10^{-4} | |
| | Continued on next page | |

| Material | Mass Density (g/cm3) and w/o |
|--------------------|------------------------------|
| | Inconel 718 |
| Density | 8.1900 |
| ¹⁰ B | 9.2155×10^{-6} |
| ¹¹ B | 4.0785×10^{-5} |
| natC | 7.3000×10^{-4} |
| 27 Al | 5.0000×10^{-3} |
| ²⁸ Si | 2.9214×10^{-3} |
| ²⁹ Si | 1.5371×10^{-4} |
| ³⁰ Si | 1.0494×10^{-4} |
| 31 P | 1.4000×10^{-4} |
| ^{32}S | 1.3260×10^{-4} |
| ³³ S | 1.0797×10^{-6} |
| ^{34}S | 6.3031×10^{-6} |
| ³⁶ S | 1.5704×10^{-8} |
| ⁴⁶ Ti | 7.1281×10^{-4} |
| ⁴⁷ Ti | 6.5680×10^{-4} |
| ⁴⁸ Ti | 6.6461×10^{-3} |
| ⁴⁹ Ti | 4.9790×10^{-4} |
| ⁵⁰ Ti | 4.8644×10^{-4} |
| ^{50}Cr | 7.9300×10^{-3} |
| ^{52}Cr | 1.5903×10^{-1} |
| ⁵³ Cr | 1.8380×10^{-2} |
| $^{54}\mathrm{Cr}$ | 4.6614×10^{-3} |
| ^{55}Mn | 3.1800×10^{-3} |
| ^{54}Fe | 9.5975×10^{-3} |
| ⁵⁶ Fe | 1.5623×10^{-1} |
| ⁵⁷ Fe | 3.6726×10^{-3} |
| ⁵⁸ Fe | 4.9733×10^{-4} |
| ⁵⁹ Co | 9.1000×10^{-3} |
| ⁵⁸ Ni | 3.5279×10^{-1} |
| ⁶⁰ Ni | 1.4057×10^{-1} |
| ⁶¹ Ni | 6.2126×10^{-3} |
| ⁶² Ni | 2.0133×10^{-2} |
| ^{64}Ni | 5.2928×10^{-3} |
| ⁶³ Cu | 1.8695×10^{-3} |
| ⁶⁵ Cu | 8.6052×10^{-4} |
| ^{93}Nb | 5.1250×10^{-2} |
| ^{92}Mo | 0.030 500 |
| ^{94}Mo | 0.030 500 |
| ^{95}Mo | 0.030 500 |
| | Continued on next page |

| Material | Mass Density (g/cm3) and w/o | |
|-------------------------|------------------------------|--|
| ⁹⁶ Mo | 0.030 500 | |
| ⁹⁷ Mo | 0.030 500 | |
| ⁹⁸ Mo | 0.030 500 | |
| ¹⁰⁰ Mo | 0.030 500 | |
| | Moderator | |
| Density | 5.6100 | |
| ¹ H | 1.7582×10^{-2} | |
| 2 H | 4.0412×10^{-6} | |
| ^{nat} Zr | 9.8241×10^{-1} | |
| | Insulator | |
| Density (50%) | 3.3650 | |
| natC | 1.1625×10^{-1} | |
| ⁹⁰ Zr | 4.4811×10^{-1} | |
| 91 Zr | 9.8811×10^{-2} | |
| 92 Zr | 1.5269×10^{-1} | |
| 94 Zr | 1.5811×10^{-1} | |
| ⁹⁶ Zr | 2.6016×10^{-2} | |
| Suppo | rt Element Sleeve | |
| Density | 1.7000 | |
| ¹⁰ B | 1.8431×10^{-7} | |
| ¹¹ B | 8.1569×10^{-7} | |
| natC | 1.0000 | |
| Support Element Coating | | |
| Density (100%) | 6.7300 | |
| nat C | 1.1625×10^{-1} | |
| ⁹⁰ Zr | 4.4811×10^{-1} | |
| 91 Zr | 9.8811×10^{-2} | |
| 92 Zr | 1.5269×10^{-1} | |
| 94 Zr | 1.5811×10^{-1} | |
| ⁹⁶ Zr | 2.6016×10^{-2} | |

Note that the insulator region is porous ZrC at 50% porosity. The support element contains regions of stagnant hydrogen.

Table 8: Material Data of the SNRE Core Exterior

| Material | Mass Density (g/cm3) and w/o | | |
|-------------------|------------------------------|--|--|
| Beryllium Core | Periphery Filler Element | | |
| Density | 1.8480 | | |
| ⁹ Be | 1.0000 | | |
| Steel \ | Nrapper (SS-347) | | |
| Density | 8.0000 | | |
| natC | 8.0000×10^{-4} | | |
| ²⁸ Si | 9.1867×10^{-3} | | |
| ²⁹ Si | 4.8336×10^{-4} | | |
| ³⁰ Si | 3.2999×10^{-4} | | |
| ³¹ P | 4.5000×10^{-4} | | |
| ^{32}S | 2.8415×10^{-4} | | |
| ³³ S | 2.3136×10^{-6} | | |
| 34 S | 1.3507×10^{-5} | | |
| ³⁶ S | 3.3651×10^{-8} | | |
| ⁵⁰ Cr | 7.0953×10^{-3} | | |
| ⁵² Cr | 1.4229×10^{-1} | | |
| ⁵³ Cr | 1.6445×10^{-2} | | |
| ⁵⁴ Cr | 4.1707×10^{-3} | | |
| ⁵⁵ Mn | 2.0000×10^{-2} | | |
| 54 Fe | 3.8415×10^{-2} | | |
| ⁵⁶ Fe | 6.2534×10^{-1} | | |
| ⁵⁷ Fe | 1.4700×10^{-2} | | |
| ⁵⁸ Fe | 1.9906×10^{-3} | | |
| ⁵⁸ Ni | 1.0000×10^{-1} | | |
| ⁶⁰ Ni | 2.9454×10^{-2} | | |
| ⁶¹ Ni | 1.3017×10^{-3} | | |
| ⁶² Ni | 4.2183×10^{-3} | | |
| ⁶⁴ Ni | 1.1090×10^{-3} | | |
| ⁹³ Nb | 4.0000×10^{-3} | | |
| ¹⁸¹ Ta | 3.9995×10^{-3} | | |
| Beryllium Barrel | | | |
| Density | 1.8480 | | |
| ⁹ Be | 1.0000 | | |
| | Reflector | | |
| Density | 1.8480 | | |
| ⁹ Be | 1.0000 | | |
| | Continued on next page | | |
| L | 1 0 | | |

| Material | Mass Density (g/cm3) and w/o | |
|---------------------------|------------------------------|--|
| C | Control Drum | |
| Density | 1.8480 | |
| ⁹ Be | 1.0000 | |
| C | Control Plate | |
| Density | 1.3300×10^{1} | |
| ¹⁷⁴ H f | 2.0000×10^{-3} | |
| ¹⁷⁶ Hf | 5.2000×10^{-2} | |
| ¹⁷⁷ Hf | 1.8600×10^{-1} | |
| ¹⁷⁸ Hf | 2.7100×10^{-1} | |
| ¹⁷⁹ Hf | 1.3700×10^{-1} | |
| ¹⁸⁰ Hf | 3.5200×10^{-1} | |
| Lower | Tie Tube Plenum | |
| Density | 3.9080×10^{-1} | |
| ¹ H | 7.4207×10^{-3} | |
| ² H | 1.7052×10^{-6} | |
| ^{54}Fe | 5.6037×10^{-2} | |
| ⁵⁶ Fe | 9.1220×10^{-1} | |
| ⁵⁷ Fe | 2.1443×10^{-2} | |
| ⁵⁸ Fe | 2.9037×10^{-3} | |
| Core | Support Plate | |
| Density | 1.0050 | |
| ¹ H | 2.0891×10^{-3} | |
| ² H | 4.8017×10^{-7} | |
| ^{54}Fe | 5.6338×10^{-2} | |
| ⁵⁶ Fe | 9.1709×10^{-1} | |
| ⁵⁷ Fe | 2.1559×10^{-2} | |
| ⁵⁸ Fe | 2.9193×10^{-3} | |
| Upper | Tie Tube Plenum | |
| Density | 9.7180×10^{-1} | |
| ¹ H | 2.1604×10^{-3} | |
| ² H | 4.9658×10^{-7} | |
| ^{54}Fe | 5.6338×10^{-2} | |
| ⁵⁶ Fe | 9.1709×10^{-1} | |
| ⁵⁷ Fe | 2.1559×10^{-2} | |
| ⁵⁸ Fe | 2.9193×10^{-3} | |
| Lower Internal Shield | | |
| Density | 4.4519 | |
| ¹ H | 2.0526×10^{-2} | |
| ² H | 4.7179×10^{-6} | |
| ¹⁰ B | 9.1080×10^{-4} | |
| | Continued on next page | |
| | 1 0 | |

| Material | Mass Density (g/cm3) and w/o | |
|------------------|------------------------------|--|
| ¹¹ B | 4.0309×10^{-3} | |
| ⁹⁰ Zr | 4.9415×10^{-1} | |
| ^{91}Zr | 1.0896×10^{-1} | |
| 92 Zr | 1.6838×10^{-1} | |
| 94 Zr | 1.7435×10^{-1} | |
| ⁹⁶ Zr | 2.8688×10^{-2} | |
| Нус | drogen Plenum | |
| Density | 2.7002×10^{-3} | |
| ¹ H | 9.9977×10^{-1} | |
| ² H | 2.2980×10^{-4} | |
| Uppe | r Internal Shield | |
| Density | 4.4519 | |
| ¹ H | 2.0526×10^{-2} | |
| ² H | 4.7179×10^{-6} | |
| ¹⁰ B | 9.1080×10^{-4} | |
| ¹¹ B | 4.0309×10^{-3} | |
| ⁹⁰ Zr | 4.9415×10^{-1} | |
| ⁹¹ Zr | 1.0896×10^{-1} | |
| 92 Zr | 1.6838×10^{-1} | |
| ⁹⁴ Zr | 1.7435×10^{-1} | |
| ⁹⁶ Zr | 2.8688×10^{-2} | |
| Control [| Drum Actuator Zone | |
| Density | 4.2790×10^{-1} | |
| ¹ H | 5.1402×10^{-3} | |
| ² H | 1.1815×10^{-6} | |
| ⁵⁴ Fe | 3.6678×10^{-2} | |
| ⁵⁶ Fe | 5.9707×10^{-1} | |
| ⁵⁷ Fe | 1.4036×10^{-2} | |
| ⁵⁸ Fe | 1.9006×10^{-3} | |
| ⁶³ Cu | 2.3637×10^{-1} | |
| ⁶⁵ Cu | 1.0880×10^{-1} | |
| Brim Shield | | |
| Density | 4.4519 | |
| ¹ H | 2.0526×10^{-2} | |
| ² H | 4.7179×10^{-6} | |
| ¹⁰ B | 9.1080×10^{-4} | |
| ¹¹ B | 4.0309×10^{-3} | |
| ⁹⁰ Zr | 4.9415×10^{-1} | |
| ^{91}Zr | 1.0896×10^{-1} | |
| ^{92}Zr | 1.6838×10^{-1} | |
| | Continued on next page | |
| L | 1 0 | |

| Material | Mass Density (g/cm3) and w/o |
|------------------|------------------------------|
| 94 Zr | 1.7435×10^{-1} |
| ⁹⁶ Zr | 2.8688×10^{-2} |
| Pressure Vessel | |
| Density | 2.7000 |
| ²⁷ AI | 1.0000 |

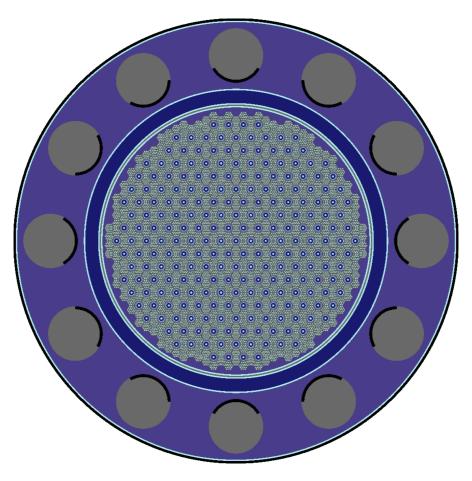


Figure 1: x-y Model Plot of the Core in the Subcritical Position (0 degrees)

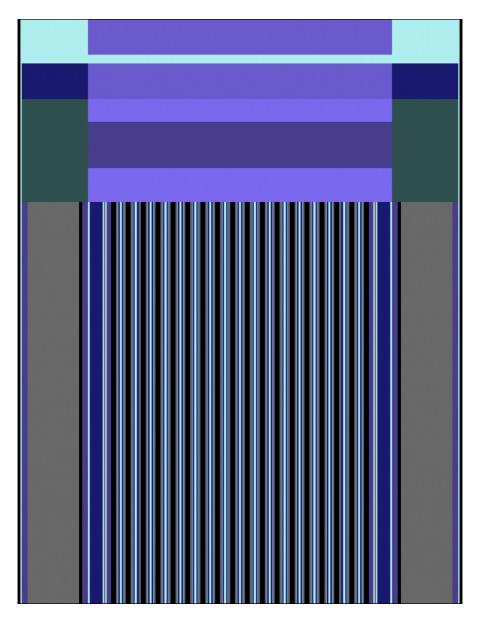


Figure 2: x-z Model Plot of the Core in the Subcritical Position (0 degrees)