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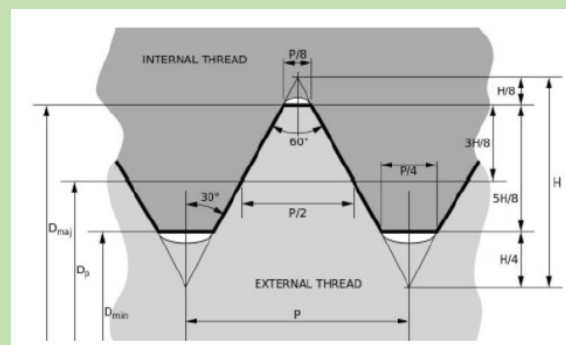
Mechanical Design 2

Class Section 01

11/28/2021

**Problem 1**

Draw the internal and external thread profiles of a  $\frac{1}{4}$  -20 – UNC thread and identify the key dimensions.



**Solution:**

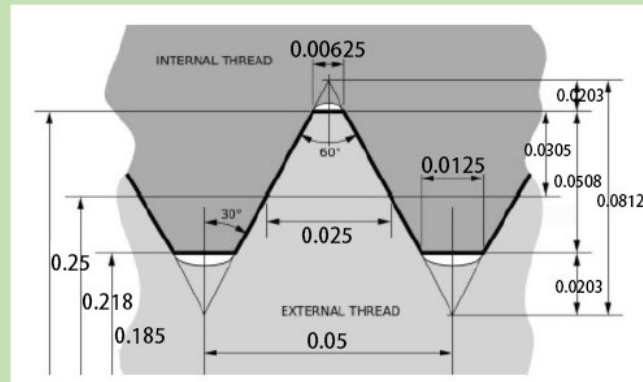
Nominal major diameter of 0.25 in and 20 threads per inch.

Tensile Stress Area: 0.0318 in<sup>2</sup>.

$$p = \frac{1}{20 \text{ /inch}} = 0.05 \text{ inch}$$

$$d_r = d - 1.299038p = 0.1850481$$

$$d_p = d - 0.649519p = 0.21752405$$



### Problem 2

An M14X2 hex-head bolt with a nut is used to clamp together two 15-mm steel plates.

- Select a proper class R washer for the bolt and nut.
- Determine a suitable length of the bolt, rounded up to the nearest 5 mm.
- Determine the bolt stiffness.
- Determine the stiffness of the member per Eq. 8-19.
- Repeat (c) using Eq. 8-22 and Eq. 8-23.

### Solution:

a.

Nominal major diameter of 14 mm and pitch of 2 mm.

$$d_p = 14 \text{ mm}$$

Therefore, I select washer size **14 R** from Table A-33 with maximum thickness 3.50 mm.

b.

From Table A-31, the nut height is  $H = 12.8 \text{ mm}$ .

Hence,

$$l = 2t + 2h_w = 2 \times (15 \text{ mm}) + 3.50 \text{ mm} = 33.5 \text{ mm}$$

$$L \geq l + H = 2 \times (15 \text{ mm}) + 12.8 \text{ mm} + 3.50 \text{ mm} = 46.3000 \text{ mm}$$

Rounded up to the nearest 5 mm,

$$L = \mathbf{50 \text{ mm}}$$

c.

The thread length of inch-series bolts is

$$L_T = 2d + 6 = 2 \times (14 \text{ mm}) + 6 \text{ mm} = 34 \text{ mm}$$

Length of unthreaded portion in grip:

$$l_d = L - L_T = 50 \text{ mm} - 34 \text{ mm} = 16 \text{ mm}$$

Length of threaded portion in grip:

$$l_t = l - l_d = 33.5 \text{ mm} - 16 \text{ mm} = 17.5 \text{ mm}$$

Area of unthreaded portion:

$$A_d = \frac{\pi d^2}{4} = \frac{\pi \times (14 \text{ mm})^2}{4} = 153.9380 \text{ mm}^2$$

Area of threaded portion (from Table 8-1):

$$A_t = 115 \text{ mm}^2$$

Fastener stiffness:

$$k_b = \frac{A_d A_t E}{A_d l_t + A_t l_d} = \frac{(153.9380 \text{ mm}^2) \times (115 \text{ mm}^2) \times (207 \text{ GPa})}{(153.9380 \text{ mm}^2) \times (14 \text{ mm}) + (115 \text{ mm}^2) \times (16 \text{ mm})} = 9.1723 \times 10^8 \text{ N/m}$$

d.

Eq. 8-19: the spring rate or stiffness of upper frustum

$$k_1 = \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} = \frac{\pi \times (207 \text{ GPa}) \times (14 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (15 \text{ mm}) \times \tan 30^\circ + (21 \text{ mm}) - (14 \text{ mm})][(21 \text{ mm}) + (14 \text{ mm})]}{[2 \times (15 \text{ mm}) \times \tan 30^\circ + (21 \text{ mm}) + (14 \text{ mm})][(21 \text{ mm}) - (14 \text{ mm})]}} = 6.2326 \times 10^9 \text{ N/m}$$

Eq. 8-19: the spring rate or stiffness of middle frustum

$$D = (21 \text{ mm}) + 2 \times (15 \text{ mm}) \times \tan 30^\circ = 38.32 \text{ mm}$$

$$k_2 = \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} = \frac{\pi \times (207 \text{ GPa}) \times (14 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (1.75 \text{ mm}) \times \tan 30^\circ + (38.32 \text{ mm}) - (14 \text{ mm})][(38.32 \text{ mm}) + (14 \text{ mm})]}{[2 \times (1.75 \text{ mm}) \times \tan 30^\circ + (38.32 \text{ mm}) + (14 \text{ mm})][(38.32 \text{ mm}) - (14 \text{ mm})]}} = 1.2539 \times 10^{11} \text{ N/m}$$

Eq. 8-19: the spring rate or stiffness of lower frustum

$$k_3 = \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} = \frac{\pi \times (207 \text{ GPa}) \times (14 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (16.75 \text{ mm}) \times \tan 30^\circ + (21 \text{ mm}) - (14 \text{ mm})][(21 \text{ mm}) + (14 \text{ mm})]}{[2 \times (16.75 \text{ mm}) \times \tan 30^\circ + (21 \text{ mm}) + (14 \text{ mm})][(21 \text{ mm}) - (14 \text{ mm})]}} = 5.9375 \times 10^9 \text{ N/m}$$

Total member stiffness:

$$k_m = \left( \frac{1}{k_1} + \frac{1}{k_2} + \frac{1}{k_3} \right)^{-1} = 2.9687 \times 10^9 \text{ N/m}$$

e.

Eq. 8-22:

$$k_m = \frac{0.5774\pi Ed}{2 \ln \left( 5 \frac{0.5774l + 0.5d}{0.5774l + 2.5d} \right)} = \frac{0.5774\pi \times (207 \text{ GPa}) \times (14 \text{ mm})}{2 \ln \left[ 5 \frac{0.5774 \times (33.5 \text{ mm}) + 0.5 \times (14 \text{ mm})}{0.5774 \times (33.5 \text{ mm}) + 2.5 \times (14 \text{ mm})} \right]}$$

$$= 2.9689 \times 10^9 \text{ N/m}$$

Eq. 8-23:

$$k_m = EdA \exp \left( \frac{Bd}{l} \right) = (207 \text{ GPa}) \times (14 \text{ mm}) \times 0.78715 \times \exp \left[ \frac{0.62873 \times (14 \text{ mm})}{(33.5 \text{ mm})} \right]$$

$$= 2.9667 \times 10^9 \text{ N/m}$$

(Table 8-8 (Steel):  $A = 0.78715$ ,  $B = 0.62873$ )

### Problem 3

A **30-mm** thick AISI 1020 steel plate is sandwiched between a **10-mm** thick 2024-T3 aluminum plate on the top and another **20-mm** thick 2024-T3 aluminum plate on the bottom. The plates are tightened with a bolt and nut as well as washers of class N under both. The bolt is  $M10 \times 1.5$ , property class 5.8.

- Assuming the bolt requires its length to be at least 2 threads beyond the nut after tightening. Determine the minimum length of the bolts per Table A-17.
- Determine the bolt stiffness.
- Determine the stiffness of the members using Eq. 8-20.
- Determine the stiffness of the joint.

### Solution:

a.

Nominal diameter of bolt is 10 mm.

Therefore, I select washer size **14 N** from Table A-33 with maximum thickness 2.30 mm.

From Table A-31, the nut height is  $H = 8.4$  mm.

Hence,

$$l = l_1 + l_2 + l_3 + h_w = (30 \text{ mm}) + (10 \text{ mm}) + (20 \text{ mm}) + (2.30 \text{ mm}) = 62.3 \text{ mm}$$

$$L \geq l + H = 62.3 \text{ mm} + 8.4 \text{ mm} = 70.7 \text{ mm}$$

The minimum length of the bolts per Table A-17 is equal to

$$L = \mathbf{80 \text{ mm}}$$

b.

The thread length of inch-series bolts is (Table 8-7)

$$L_T = 2d + 6 = 2 \times (10 \text{ mm}) + 6 \text{ mm} = 26 \text{ mm}$$

Length of unthreaded portion in grip:

$$l_d = L - L_T = 80 \text{ mm} - 26 \text{ mm} = 54 \text{ mm}$$

Length of threaded portion in grip:

$$l_t = l - l_d = 62.3 \text{ mm} - 54 \text{ mm} = 8.3 \text{ mm}$$

Area of unthreaded portion:



$$A_d = \frac{\pi d^2}{4} = \frac{\pi \times (10 \text{ mm})^2}{4} = 78.540 \text{ mm}^2$$

Area of threaded portion (from Table 8-1):

$$A_t = 58.0 \text{ mm}^2$$

Fastener stiffness:

$$k_b = \frac{A_d A_t E}{A_d l_t + A_t l_d} = \frac{(78.540 \text{ mm}^2) \times (58.0 \text{ mm}^2) \times (207 \text{ GPa})}{(78.540 \text{ mm}^2) \times (8.3 \text{ mm}) + (58.0 \text{ mm}^2) \times (54 \text{ mm})} = 2.4920 \times 10^8 \text{ N/m}$$

c.

Eq. 8-20: the spring rate or stiffness of upper aluminum frustum

$$k_1 = \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} = \frac{\pi \times (71 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (12.30 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) - (10 \text{ mm})][(15 \text{ mm}) + (10 \text{ mm})]}{[2 \times (12.30 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) + (10 \text{ mm})][(15 \text{ mm}) - (10 \text{ mm})]}} = 1.4377 \times 10^9 \text{ N/m}$$

Eq. 8-20: the spring rate or stiffness of upper steel frustum

$$D = (15 \text{ mm}) + 2 \times (12.3 \text{ mm}) \times \tan 30^\circ = 29.2 \text{ mm}$$

$$k_2 = \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} = \frac{\pi \times (207 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (18.8 \text{ mm}) \times \tan 30^\circ + (29.2 \text{ mm}) - (10 \text{ mm})][(29.2 \text{ mm}) + (10 \text{ mm})]}{[2 \times (18.8 \text{ mm}) \times \tan 30^\circ + (29.2 \text{ mm}) + (10 \text{ mm})][(29.2 \text{ mm}) - (10 \text{ mm})]}} = 1.1876 \times 10^{10} \text{ N/m}$$

Eq. 8-20: the spring rate or stiffness of lower steel frustum

$$D = (15 \text{ mm}) + 2 \times (20 \text{ mm}) \times \tan 30^\circ = 29.2 \text{ mm}$$

$$k_3 = \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} = \frac{\pi \times (207 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (11.1 \text{ mm}) \times \tan 30^\circ + (21 \text{ mm}) - (10 \text{ mm})][(21 \text{ mm}) + (10 \text{ mm})]}{[2 \times (11.1 \text{ mm}) \times \tan 30^\circ + (21 \text{ mm}) + (10 \text{ mm})][(21 \text{ mm}) - (10 \text{ mm})]}} = 2.6809 \times 10^{10} \text{ N/m}$$

Eq. 8-20: the spring rate or stiffness of upper aluminum frustum



$$\begin{aligned}
 k_4 &= \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} \\
 &= \frac{\pi \times (71 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (20 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) - (10 \text{ mm})][(15 \text{ mm}) + (10 \text{ mm})]}{[2 \times (20 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) + (10 \text{ mm})][(15 \text{ mm}) - (10 \text{ mm})]}} \\
 &= 1.2015 \times 10^9 \text{ N/m}
 \end{aligned}$$

Total member stiffness:

$$k_m = \left( \frac{1}{k_1} + \frac{1}{k_2} + \frac{1}{k_3} + \frac{1}{k_4} \right)^{-1} = 6.0629 \times 10^8 \text{ N/m}$$

d.

The joint stiffness is equal to

$$k_j = k_b + k_m = (2.4920 \times 10^8 \text{ N/m}) + (6.0629 \times 10^8 \text{ N/m}) = 8.5549 \times 10^8 \text{ N/m}$$



### Problem 4

Assuming the bolt requires its length to be at least 2 threads beyond its grip length. Repeat Prob. #3 (a) thru (d) with the bottom aluminum plate having a threaded hole to eliminate the nut.

### Solution:

a.

Nominal diameter of bolt is 10 mm.

Therefore, I select washer size **14 N** from Table A-33 with maximum thickness 2.30 mm.

Hence,

$$l = l_1 + l_2 + \frac{d}{2} + h_w = (30 \text{ mm}) + (10 \text{ mm}) + \frac{(10 \text{ mm})}{2} + (2.30 \text{ mm}) = 47.3 \text{ mm}$$

$$L \geq h + 1.5d = (30 \text{ mm}) + (10 \text{ mm}) + (2.30 \text{ mm}) + 1.5 \times (10 \text{ mm}) = 57.3 \text{ mm}$$

The minimum length of the bolts per Table A-17 is equal to

$$L = \mathbf{60 \text{ mm}}$$

b.

The thread length of inch-series bolts is (Table 8-7)

$$L_T = 2d + 6 = 2 \times (10 \text{ mm}) + 6 \text{ mm} = 26 \text{ mm}$$

Length of unthreaded portion in grip:

$$l_d = L - L_T = 60 \text{ mm} - 26 \text{ mm} = 34 \text{ mm}$$

Length of threaded portion in grip:

$$l_t = l - l_d = 47.3 \text{ mm} - 34 \text{ mm} = 13.3 \text{ mm}$$

Area of unthreaded portion:

$$A_d = \frac{\pi d^2}{4} = \frac{\pi \times (10 \text{ mm})^2}{4} = 78.540 \text{ mm}^2$$

Area of threaded portion (from Table 8-1):

$$A_t = 58.0 \text{ mm}^2$$

Fastener stiffness:

$$k_b = \frac{A_d A_t E}{A_d l_t + A_t l_d} = \frac{(78.540 \text{ mm}^2) \times (58.0 \text{ mm}^2) \times (207 \text{ GPa})}{(78.540 \text{ mm}^2) \times (13.3 \text{ mm}) + (58.0 \text{ mm}^2) \times (34 \text{ mm})} = \mathbf{3.1259 \times 10^8 \text{ N/m}}$$

c.

Eq. 8-20: the spring rate or stiffness of upper aluminum frustum

$$\begin{aligned}
 k_1 &= \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} \\
 &= \frac{\pi \times (71 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (12.30 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) - (10 \text{ mm})][(15 \text{ mm}) + (10 \text{ mm})]}{[2 \times (12.30 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) + (10 \text{ mm})][(15 \text{ mm}) - (10 \text{ mm})]}} \\
 &= 1.4377 \times 10^9 \text{ N/m}
 \end{aligned}$$

Eq. 8-20: the spring rate or stiffness of upper steel frustum

$$D = (15 \text{ mm}) + 2 \times (12.3 \text{ mm}) \times \tan 30^\circ = 29.2 \text{ mm}$$

$$\begin{aligned}
 k_2 &= \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} \\
 &= \frac{\pi \times (207 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (17.7 \text{ mm}) \times \tan 30^\circ + (29.2 \text{ mm}) - (10 \text{ mm})][(29.2 \text{ mm}) + (10 \text{ mm})]}{[2 \times (17.7 \text{ mm}) \times \tan 30^\circ + (29.2 \text{ mm}) + (10 \text{ mm})][(29.2 \text{ mm}) - (10 \text{ mm})]}} \\
 &= 1.2301 \times 10^{10} \text{ N/m}
 \end{aligned}$$

Eq. 8-20: the spring rate or stiffness of lower steel frustum

$$\begin{aligned}
 D &= (15 \text{ mm}) + 2 \times [(60 \text{ mm}) - (30 \text{ mm}) - (10 \text{ mm}) - (2.3 \text{ mm})] \times \tan 30^\circ \\
 &= 35.4 \text{ mm}
 \end{aligned}$$

$$\begin{aligned}
 k_3 &= \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} \\
 &= \frac{\pi \times (207 \text{ GPa}) \times (14 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (12.3 \text{ mm}) \times \tan 30^\circ + (35.4 \text{ mm}) - (14 \text{ mm})][(35.4 \text{ mm}) + (14 \text{ mm})]}{[2 \times (12.3 \text{ mm}) \times \tan 30^\circ + (35.4 \text{ mm}) + (14 \text{ mm})][(35.4 \text{ mm}) - (14 \text{ mm})]}} \\
 &= 2.1877 \times 10^{10} \text{ N/m}
 \end{aligned}$$

Eq. 8-20: the spring rate or stiffness of upper aluminum frustum

$$\begin{aligned}
 k_4 &= \frac{P}{\delta} = \frac{\pi E d \tan \alpha}{\ln \frac{(2t \tan \alpha + D - d)(D + d)}{(2t \tan \alpha + D + d)(D - d)}} \\
 &= \frac{\pi \times (71 \text{ GPa}) \times (10 \text{ mm}) \times \tan 30^\circ}{\ln \frac{[2 \times (17.7 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) - (10 \text{ mm})][(15 \text{ mm}) + (10 \text{ mm})]}{[2 \times (17.7 \text{ mm}) \times \tan 30^\circ + (15 \text{ mm}) + (10 \text{ mm})][(15 \text{ mm}) - (10 \text{ mm})]}} \\
 &= 1.2511 \times 10^9 \text{ N/m}
 \end{aligned}$$

Total member stiffness:

$$k_m = \left( \frac{1}{k_1} + \frac{1}{k_2} + \frac{1}{k_3} + \frac{1}{k_4} \right)^{-1} = 6.1657 \times 10^8 \text{ N/m}$$



d.

The joint stiffness is equal to

$$k_j = k_b + k_m = (2.4920 \times 10^8 \text{ N/m}) + (6.0629 \times 10^8 \text{ N/m}) = 9.2916 \times 10^8 \text{ N/m}$$