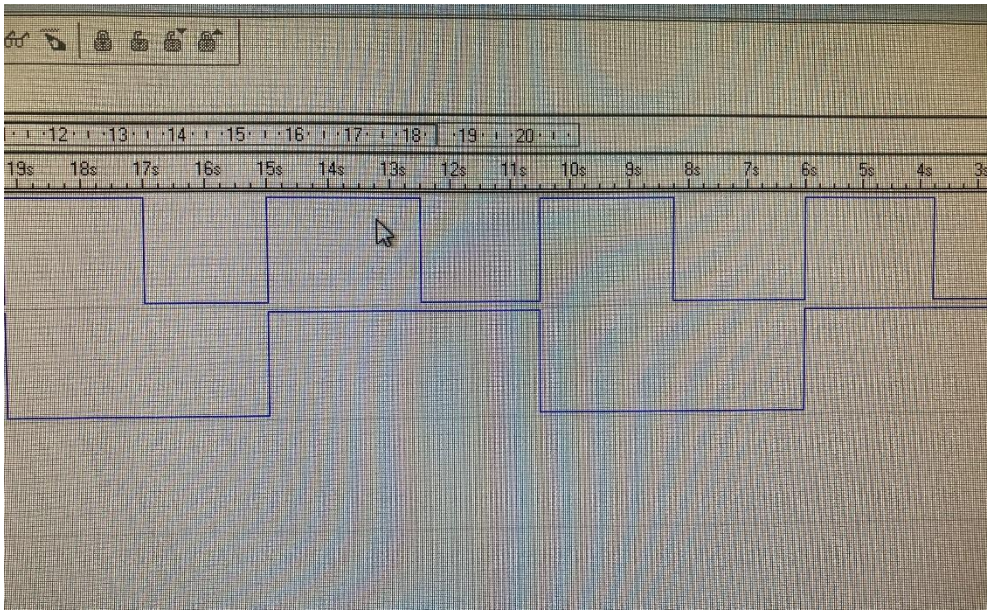


程序注释

网络 1 网络标题

网络注释

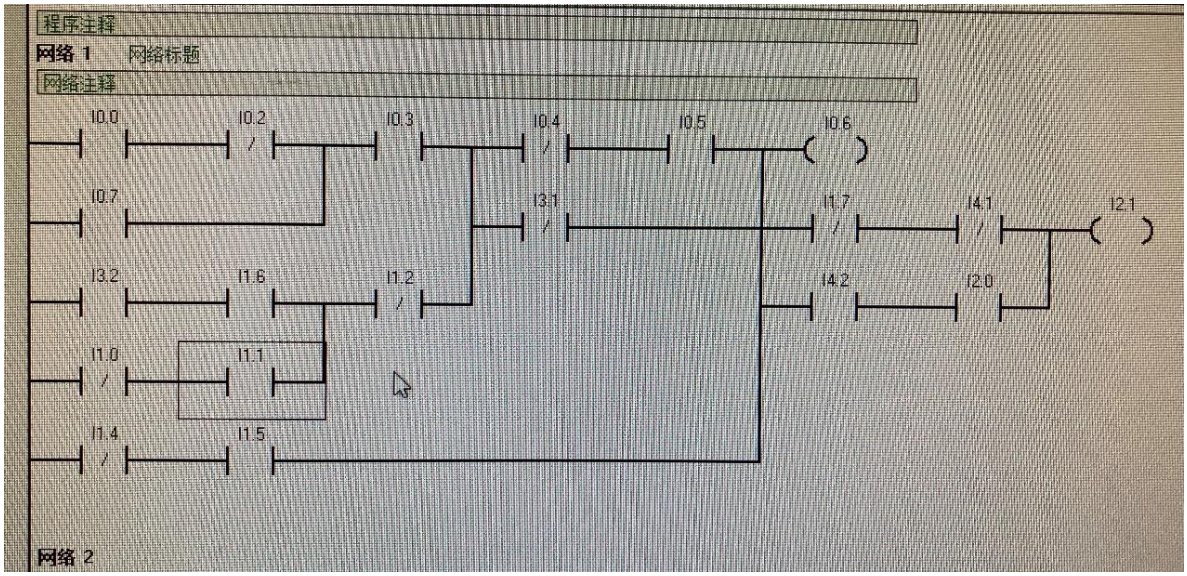
```
LD      I0.0
AN      I0.2
O       I0.7
A       I0.3
LD      I3.2
A       I1.6
LDN     I1.0
A       I1.1
OLD
AN      I1.2
OLD
LDN     I0.4
A       I0.5
ON      I3.1
ALD
LDN     I1.4
A       I1.5
OLD
=       I0.6
LDN     I1.7
AN      I4.1
LD      I4.2
A       I2.0
OLD
ALD
=       I2.1
```

程序注释

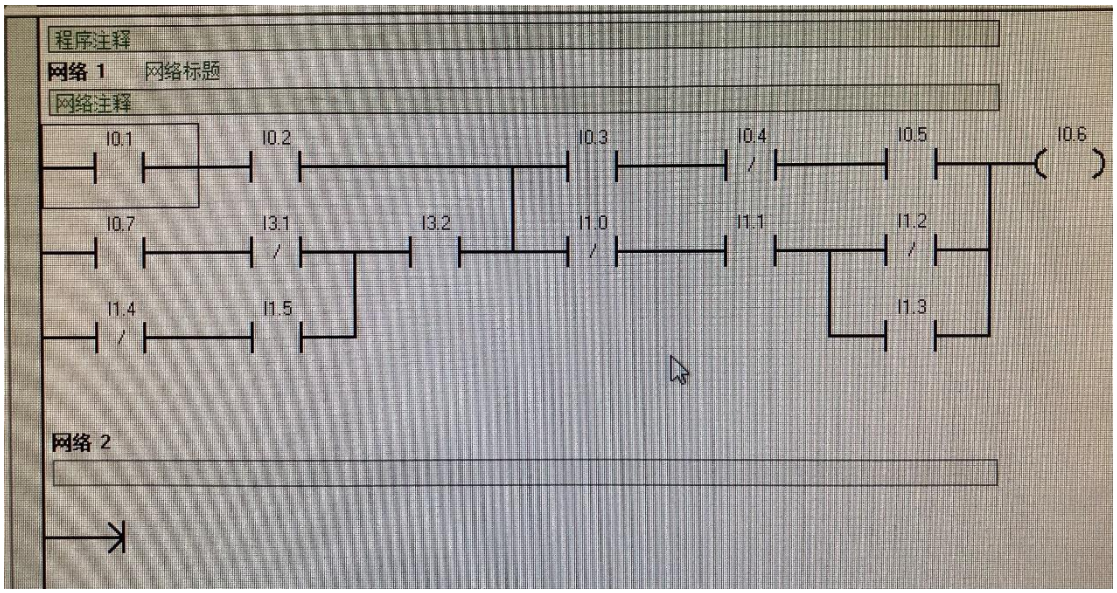
网络 1 网络标题

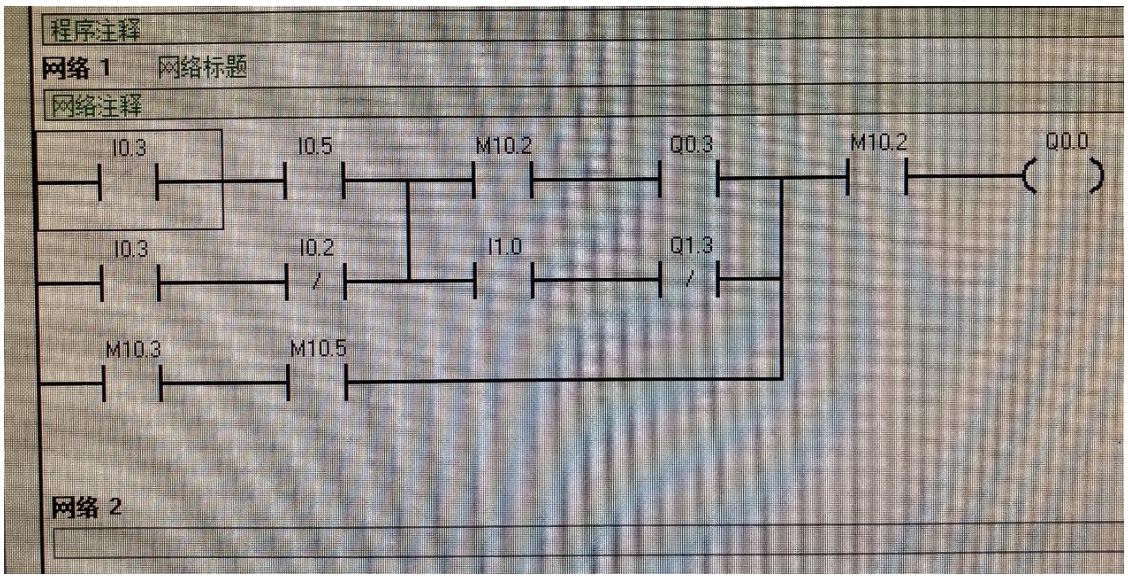
网络注释

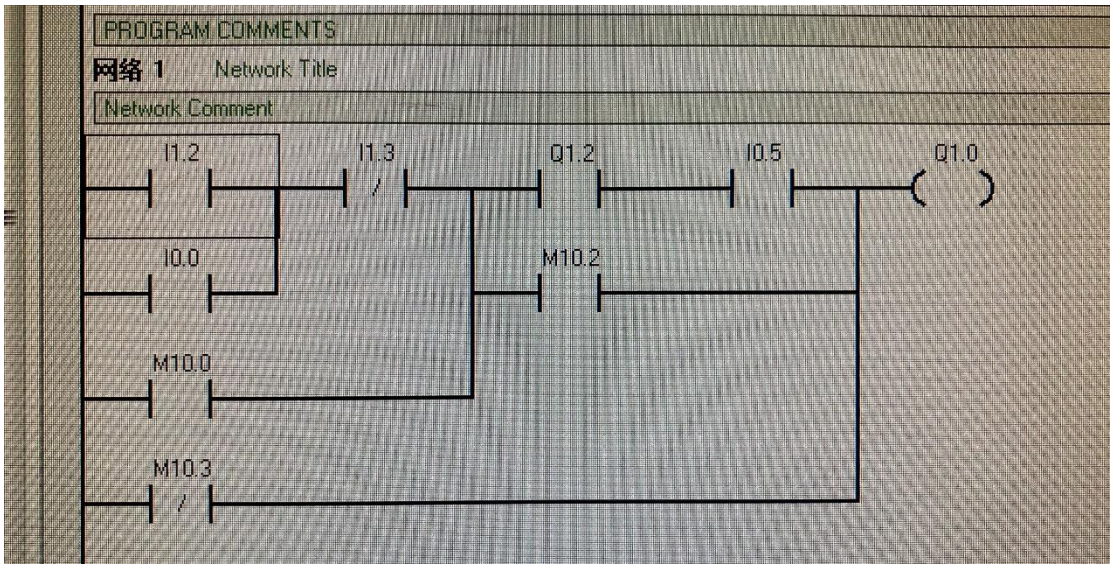
```
LD      I0.1
A       I0.2
LD      I0.7
AN      I3.1
LDN     I1.4
A       I1.5
OLD
A       I3.2
OLD
LD      I0.3
AN      I0.4
A       I0.5
LDN     I1.0
A       I1.1
LDN     I1.2
O       I1.3
ALD
OLD
ALD
=       I0.6
```

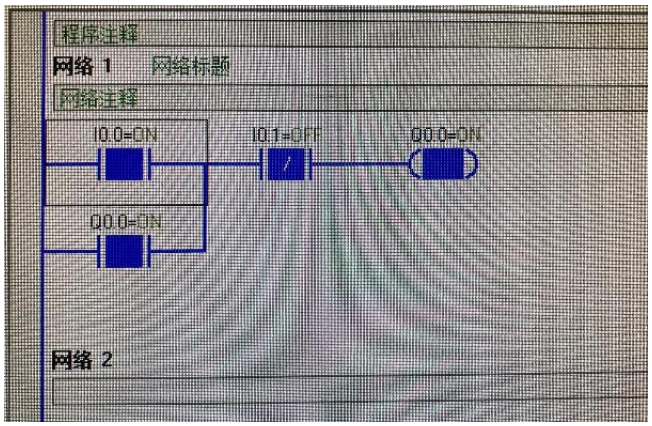

程序注释
网络 1 网络标题
网络注释
I0.0
I0.2
I0.3
I0.4
I0.5
I0.6
I0.7
I3.1
I1.7
I4.1
I2.1
I3.2
I1.6
I1.2
I4.2
I2.0
I1.0
I1.1
I1.4
I1.5
网络 2

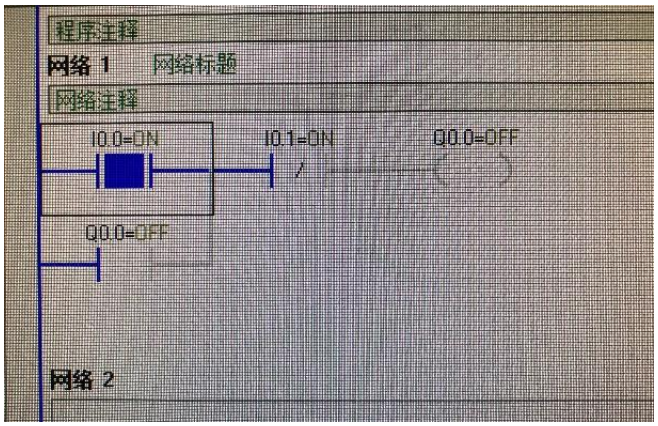
-

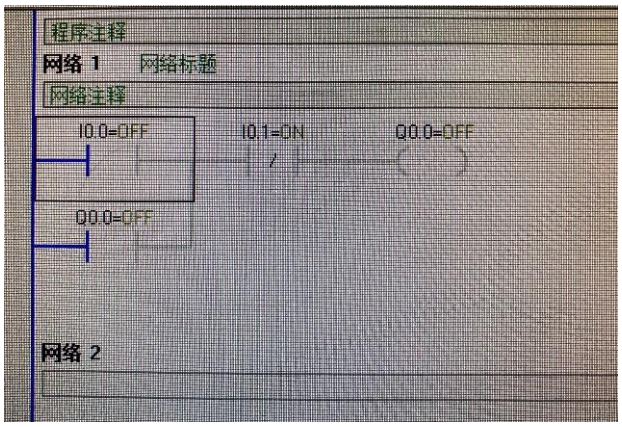

程序注释
网络 1 网络标题
网络注释
I0.1
I0.2
I0.3
I0.4
I0.5
I0.6
I0.7
I3.1
I3.2
I1.0
I1.1
I1.2
I1.4
I1.5
I1.3
网络 2


程序注释
网络 1 网络标题
网络注释
I0.3
I0.5
M10.2
Q0.3
M10.2
Q0.0
I0.3
I0.2
I1.0
Q1.3
M10.3
M10.5
网络 2

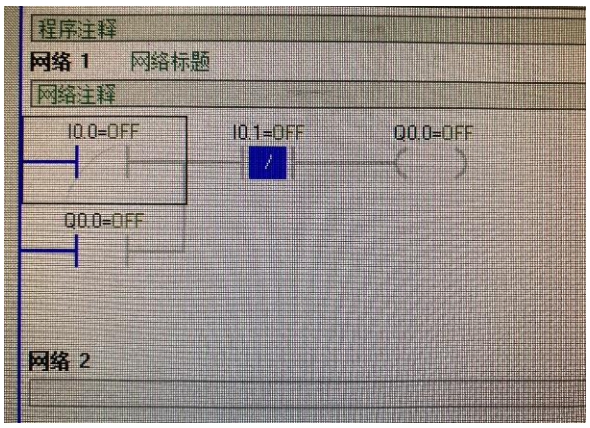

PROGRAM COMMENTS
网络 1
Network Title
Network Comment
I1.2
I1.3
Q1.2
I0.5
Q1.0
I0.0
M10.2
M10.0
M10.3

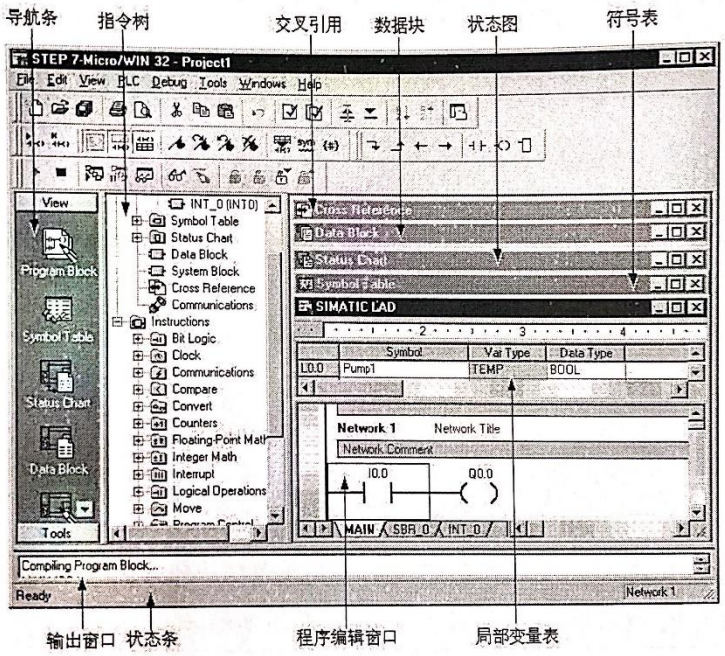

程序注释
网络 1
网络标题
网络注释
I0.0=ON
I0.1=OFF
Q0.0=ON
Q0.0=ON
网络 2


程序注释
网络 1
网络标题
网络注释
I0.0=ON
I0.1=ON
Q0.0=OFF
Q0.0=OFF
网络 2

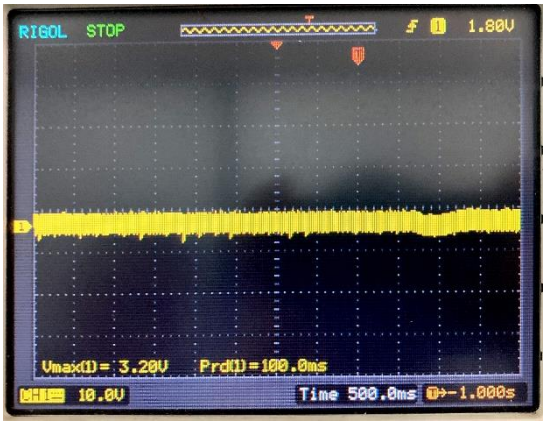

程序注释
网络 1 网络标题
网络注释
I0.0=OFF
I0.1=ON
Q0.0=OFF
Q0.0=OFF
网络 2

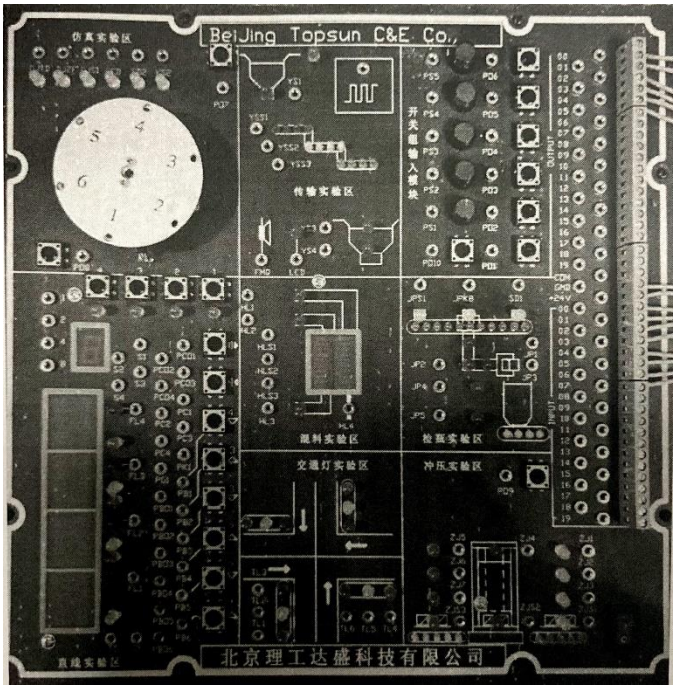
、 5


程序注释
网络 1 网络标题
网络注释
I0.0=OFF
I0.1=OFF
Q0.0=OFF
Q0.0=OFF
网络 2


导航条
指令树
交叉引用
数据块
状态图
符号表
STEP 7-Micro/WIN 32 - Project1
File Edit View PLC Debug Tools Windows Help
View
Program Block
Symbol Table
Status Chart
Data Block
System Block
Cross Reference
Communications
Instructions
Bit Logic
Clock
Communications
Compare
Convert
Counters
Integer Math
Interrupt
Logical Operations
Move
Tools
Cross Reference
Data Block
Status Chart
Symbol Table
SIMATIC LAD
Symbol
Var Type
Data Type
L0.0
Pump1
TEMP
BOOL
Network 1
Network Title
Network Comment
I0.0
Q0.0
MAIN
SBR_0
INT_0
Compiling Program Block...
Ready
Network 1
输出窗口
状态条
程序编辑窗口
局部变量表

RIGOL STOP
1.80V
Vmax(1)=3.60V Prd(1)=100.0ms
10.0V
Time 500.0ms -1.000s


RIGOL STOP
1.80V
Vmax(1)=3.20V Prd(1)=100.0ms
10.0V
Time 500.0ms -1.000s


BeiJing Topsun C&E Co.,
北京理工达盛科技有限公司