

 <b>COROMANDEL INTERNATIONAL LIMITED</b>	Format No.	INST/F/15
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PREVENTIVE MAINTENANCE CHECKPOINTS-INTERLOCK CHECKING				
SECTION:			PM DATE:	
TAG NO:				
DESCRIPTION/LOCATION				
SR.	JOB	POINTS TO BE CHECKED	CHECK (v)	REMARK
1	INTERLOCK CHECKING	Take permit from the plant and go in the field with the particular plant in-charge		
2		Start all the relevant equipments which are attached with the interlock system.		
3		If there is any motor in interlock, stop it and check whether the equipment functions according to interlock		
4		If there is any pressure or temperature with interlock, then increase/decrease pressure/temperature up to high or low level and then check whether the equipment functions according to interlock		
5		If there is any level switch interlock, then take out the level switch from the tank and change the float position and see whether the motor/XV functions according to interlock		
6		If there is any set point interlock, then set the set point on SCADA and start the equipment and check the interlock functions according to set point.		
7		If there is any deviation found, then rectify immediately.		
8		Close the permit and handover		

Special Remarks:		
Checked by:	Verified by:	Reviewed by: