

 COROMANDEL INTERNATIONAL LIMITED	Format No.	INST/F/13
	Issue No.	01
	Issue Date	03/10/2017
	Revision No.	01
	Revision Date:	03/10/2017

PREVENTIVE MAINTENANCE CHECKPOINTS-INDICATOR/SCANNER/TOTALIZER/PID CONTROLLER				
SECTION:			PM DATE:	
TAG NO:				
DESCRIPTION/LOCATION				
SR.	JOB	POINTS TO BE CHECKED	CHECK (v)	REMARK
1	INDICATOR/SCANNER/TOTALIZER/PID CONTROLLER	Take permit from the plant		
2		Isolate the power		
3		Clean the indicator, scanner with cotton waste		
4		Remove the sensor connection and connect calibrator		
5		Feed signal through STD calibrator at at-least 4 points		
6		If not ok then calibrate by zero and span		
7		Check the cable gland, if not proper then fix it properly. Also tighten all connections		
8		Ensure proper mounting of Indicator/Scanner		
9		Fix back to original connection, update instrument calibration tag and cover with polythene		
10		Mention all tags in shift Log book		
11		Close the permit		

Special Remarks:		
Checked by:	Verified by:	Reviewed by: