Form 3: Characteristic Accountability, Verification and Compatability Evaluation

	Characteristic Accountability				**Inspection/Test Results**		**Optional Fields**
5. Char No.	**6. Reference Location**	**7. Characteristic Designator**	**8. Requirement**	**9. Results**	**10. Designed Tooling**	**11. Non-Conformance Number**	**14. [Insert columns, etc., as required by Organization or Customer]**
5	sheet2_solid4 SHEET1 C2	MINOR	ToleranceValue=4	PASS	CMM	NA	PointProfile
1	sheet2_solid4 SHEET1 D3	REF	NonTolerance=MEASURED TargetValue=2466.729248046875 Direction=XAXIS	BASIC	CMM	NA	LinearCoordinate
2	sheet2_solid4 SHEET1 D3	MINOR	MaxValue=0.2 MinValue=-0.2 DefinedAsLimit=false TargetValue=774.26989746093795 Direction=YAXIS	PASS	CMM	NA	LinearCoordinate
3	sheet2_solid4 SHEET1 D3	MAJOR	MaxValue=945.20274658203095 MinValue=944.80274658203086 DefinedAsLimit=true Direction=ZAXIS	PASS	CMM	NA	LinearCoordinate
4	sheet2_solid4 SHEET1 B3	CRITICAL	ToleranceValue=1.5 OuterDisposition=1	FAIL	CMM	1234	PointProfile
6	sheet2_solid4 SHEET1 C1	MINOR	MaxValue=0.4 MinValue=-0.4 DefinedAsLimit=false TargetValue=10	FAIL	CMM	1234	Diameter
7	sheet2_solid4 SHEET1 C1	CRITICAL	MaterialModifier=NONE ReferencedComponent=ACTUAL PrecedenceEnum=PRIMARY MaterialModifier=MAXIMUM ReferencedComponent=ACTUAL PrecedenceEnum=SECONDARY MaterialModifier=MAXIMUM ReferencedComponent=ACTUAL PrecedenceEnum=TERTIARY ToleranceValue=1 MaterialCondition=MAXIMUM DiametricalZone=	PASS	GAGE PINS	NA	Position
8	sheet2_solid4 SHEET1 C3		MaxValue=10.4 MinValue=9.6 DefinedAsLimit=true	PASS	CALIPERS	NA	Diameter

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5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. [Insert columns, etc., as required by Organization or Customer]	
9	sheet2_solid4 SHEET1 C3	MINOR	MaterialModifier=NONE ReferencedComponent=ACTUAL PrecedenceEnum=PRIMARY MaterialModifier=LEAST ReferencedComponent=ACTUAL PrecedenceEnum=SECONDARY MaterialModifier=LEAST ReferencedComponent=ACTUAL PrecedenceEnum=TERTIARY ToleranceValue=1 MaterialCondition=REGARDLESS DiametricalZone=	FAIL	CMM	1234	Position	
10			NonTolerance=SET TargetValue=30	BASIC			Diameter	
DIST1	sheet2_solid4 SHEET1 B2		MaxValue=0.5 MinValue=-0.5 DefinedAsLimit=false TargetValue=81.208839738425993 AnalysisMode=THREEDIMENSIONAL	PASS	CMM		DistanceBetween	

The signature indicates that all characteristics are accounted for; meeting requirements or are properly documented for disposition.	
12. Prepared By John Doe	13. Date 2014-07-30T11:14:06