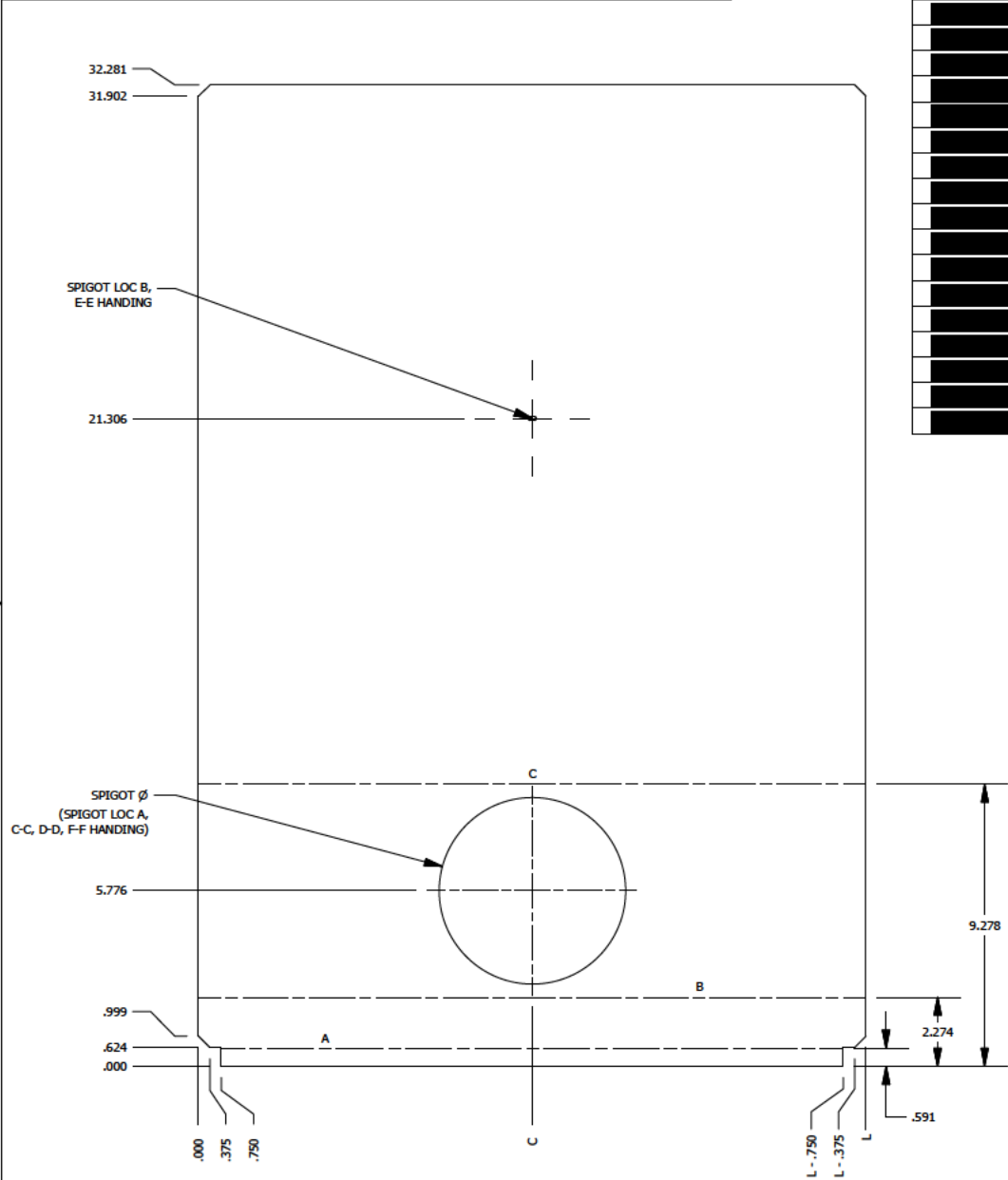


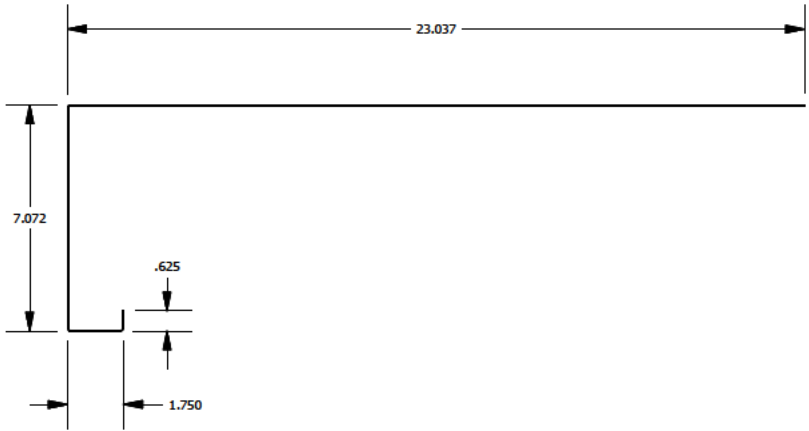
BEND ID	BEND DIRECTION	BEND ANGLE	BEND RADIUS
A	DOWN	90	.031
B	DOWN	90	.031
C	DOWN	90	.031



NOTE:
1. FINISH: AS MATERIAL

E	ECN	REDESIGN	08/22/18	JKF	SL	X°	0.5°
REV	ECN	DESCRIPTION	DATE	BY	APV	BEND RADIUS = .031	BREAK SHARP EDGES
REVISION HISTORY							

COMPONENT REF.	UNIT LENGTH (ft)	L (in)	C (in)	SPIGOT REF.	SPIGOT DIA. (in)	SPIGOT LOC.
	2	21.951	10.975	3" RD	3.125	A
	2	21.951	10.975	4" RD	4.125	A
	2	21.951	10.975	5" RD	5.125	A
	2	21.951	10.975	6" RD	6.125	A
	2	21.951	10.975	8" EL	4.875 X 3.125	A
	2	21.951	10.975	3" RD	3.125	B
	2	21.951	10.975	4" RD	4.125	B
	2	21.951	10.975	5" RD	5.125	B
	2	21.951	10.975	6" RD	6.125	B
	2	21.951	10.975	8" EL	4.875 X 3.125	B
	4	45.951	22.975	3" RD	3.125	A
	4	45.951	22.975	4" RD	4.125	A
	4	45.951	22.975	5" RD	5.125	A
	4	45.951	22.975	6" RD	6.125	A
	4	45.951	22.975	8" EL	4.875 X 3.125	A
	4	45.951	22.975	3" RD	3.125	B
	4	45.951	22.975	4" RD	4.125	B
	4	45.951	22.975	5" RD	5.125	B
	4	45.951	22.975	6" RD	6.125	B
	4	45.951	22.975	8" EL	4.875 X 3.125	B



TOLERANCES (UNLESS OTHERWISE NOTED)				CREATOR DATE 08/14/18	MATERIAL GALV G60 ASTM A653	THICK .036	GAUGE 20
X/XX	1/64	CHECKED BY DL	MODELED BY JKF	SCALE NTS	BLANK SIZE 32.281 in X L	ASSEMBLY REF.	
X.XXX	.02	SHEET 1 OF 1				INVENTOR FILE NAME	
X.XXX	.016	DESCRIPTION				REV E	