

Milestone 1 – Project Proposal

The purpose of this document is to define the first project of the DSC 680 Applied Data Science course. The data source will be identified and preliminarily reviewed for the project. My current role is a Material Quality Engineer (MQE) within the Global Procurement Group. My main objective as an MQE is to be a subject matter expert on incoming materials. This entails solving critical problems with suppliers and addressing quality concerns within the supply chain. Another crucial aspect within the supply chain entails on-time delivery of shipments. Essentially, suppliers need to be committed to delivering material in the agreed upon timeframe with their customers. With this background in mind, I have chosen to focus on sales forecasting and late delivery prediction for the first project. The Milestone 1 template will be followed for the remainder of this document and can be referenced in the Appendix.

Topic

Project Name: Sales Forecasting and Late Delivery Prediction for Supply Chain

This project focuses on the prediction of future sales and late deliveries to improve supply chain performance.

Business Problem

In today's world, a supplier that understands their customers' needs and can provide the material (or service) in a timely fashion becomes invaluable. Customers tend to retain suppliers with high performance and this project will focus on two main aspects. The first objective is to develop a model for sales forecasting based on historical data. A foundational understanding of customer demand can help suppliers better manage their own internal supply chain and processes. The second focus is to determine a method for predicting late deliveries. This allows the supplier to correct ongoing issues with late deliveries or communicate with customers early in the process. The relationships between customers and suppliers within a system often get compared to a stream. One supplier may report to a particular customer, then that customer serves as a supplier for an alternate customer downstream and so on... Organizations can relay these strategies to their suppliers "upstream" to continue to meet customer expectations. The research questions associated with this project are outlined below:

Objective 1 Prediction of Future Sales

- Which categories had the highest sales historically?
- Which customers bought the most historically?
- Are there any variables strongly correlated with sales?
- Which model provides the best accuracy for forecasting sales?

Objective 2 Prediction of Late Deliveries

- Which categories had the highest number of late deliveries historically?
- Does a particular product tend to be late historically?
- Do customers in a particular geographic area tend to receive late shipments?
- Are there any variables strongly correlated with late deliveries?
- Which model provides the best accuracy for predicting late deliveries?

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Datasets

The dataset for this analysis is from Mendeley Data and represents supply chain data from the company DataCo Global. Only the structured data from the DataCoSupplyChainDataset.csv will be utilized. The link to the data can be found below:

[DataCo SMART SUPPLY CHAIN FOR BIG DATA ANALYSIS - Mendeley Data](#)

The shape of the dataset includes 53 variables and over 180,000 records. The source for the data includes a quick description of each variable as shown below:

FIELDS	DESCRIPTION
Type	Type of transaction made
Days for shipping (real)	Actual shipping days of the purchased product
Days for shipment (scheduled)	Days of scheduled delivery of the purchased product
Benefit per order	Earnings per order placed
Sales per customer	Total sales per customer made per customer
Delivery Status	Delivery status of orders Advance shipping, Late delivery, Shipping canceled, Shipping on time
Late_delivery_risk	Categorical variable that indicates if sending is late (1), it is not late (0).
Category Id	Product category code
Category Name	Description of the product category
Customer City	City where the customer made the purchase
Customer Country	Country where the customer made the purchase
Customer Email	Customer's email
Customer Fname	Customer name
Customer Id	Customer ID
Customer Lname	Customer lastname
Customer Password	Masked customer key
Customer Segment	Types of Customers Consumer, Corporate, Home Office
Customer State	State to which the store where the purchase is registered belongs
Customer Street	Street to which the store where the purchase is registered belongs
Customer Zipcode	Customer Zipcode
Department Id	Department code of store
Department Name	Department name of store
Latitude	Latitude corresponding to location of store
Longitude	Longitude corresponding to location of store
Market	Market to where the order is delivered Africa, Europe, LATAM, Pacific Asia, USCA
Order City	Destination city of the order

Order Country	Destination country of the order
Order Customer Id	Customer order code
order date (DateOrders)	Date on which the order is made
Order Id	Order code
Order Item Cardprod Id	Product code generated through the RFID reader
Order Item Discount	Order item discount value
Order Item Discount Rate	Order item discount percentage
Order Item Id	Order item code
Order Item Product Price	Price of products without discount
Order Item Profit Ratio	Order Item Profit Ratio
Order Item Quantity	Number of products per order
Sales	Value in sales
Order Item Total	Total amount per order
Order Profit Per Order	Order Profit Per Order
Order Region	Region of the world where the order is delivered Southeast Asia ,South Asia ,Oceania ,Eastern Asia, West Asia , West of USA , US Center , West Africa, Central Africa ,North Africa ,Western Europe ,Northern , Caribbean , South America ,East Africa ,Southern Europe , East of USA ,Canada ,Southern Africa , Central Asia , Europe , Central America, Eastern Europe , South of USA
Order State	State of the region where the order is delivered
Order Status	Order Status COMPLETE, PENDING, CLOSED, PENDING_PAYMENT, CANCELED, PROCESSING , SUSPECTED_FRAUD , ON_HOLD , PAYMENT_REVIEW
Product Card Id	Product code
Product Category Id	Product category code
Product Description	Product Description
Product Image	Link of visit and purchase of the product
Product Name	Product Name
Product Price	Product Price
Product Status	Status of the product stock If it is 1 not available, 0 the product is available
Shipping date (DateOrders)	Exact date and time of shipment
Shipping Mode	The following shipping modes are presented Standard Class, First Class, Second Class, Same Day

After a quick review, not all variables will be retained in the analysis. For example, Customer Email and Product Image will be removed initially. Other variables will be evaluated for importance related to forecasting sales or predicting late shipments.

Methods

The Cross Industry Standard Process for Data Mining (CRISP-DM) will be followed for this project. The high-level phases for this process include Business Understanding, Data Understanding, Data Preparation, Modeling, Evaluation, and Deployment. The Business Understanding phase was considered above in the Business Problem section. To recap, this project aims to improve supply chain performance through sales forecasting and prediction of late delivery. There will hopefully be actionable insights that surface from this analysis. The Data Understanding step will involve Exploratory Data Analysis. This will include univariate and bivariate analysis of the variables. Next, the Data Preparation step will be performed to prepare the data for each respective model. The forecasting sales model will be regression whereas the late delivery model will be classification. Supervised learning algorithms will be utilized for each. For forecasting sales, I am considering Linear, Lasso, and Ridge Regression models. For predicting late deliveries, I am considering Logistic Regression, Decision Trees, and potentially Ridge or Lasso Regression. Since there are two types of problems being addressed, the evaluation metrics will be different for the models predicting future sales (R^2 or RMSE) compared to prediction of a late delivery (accuracy, precision, recall, F1 score). Cross-validation will be considered to better understand model performance. Lastly, a recommendation will be made whether to deploy the models. This will be an iterative process and steps may be revisited often throughout the analysis.

Ethical Considerations

Ethics is essential when working on any type of data science task/project. Since this project focuses on supply chain, it is important to remember privacy for customers and/or vendors. This project will consider ethics throughout each step in the analysis. Honesty and transparency for all major decisions will be communicated clearly to the audience. The story within the data will be unfolded without any deceitful intent.

Challenges/Issues

This is not a one-size fit all solution for all organizations. Supply chains are structured differently depending on industries and products (or services) sold. Several challenges may surface during the analysis. First, there may be key variables not included in the dataset for predicting sales or late deliveries. It will be important to understand the most influential variables within the dataset. This challenge can also be mitigated by considering an alternate dataset. Second, the selected models may not have strong enough performance to be deployed. The evaluation metrics will serve useful for selecting the best model and determining if it is ready for deployment. Third, the frequency for retraining the model after deployment (if necessary) will need to be chosen carefully. Supply chain data may quickly evolve as customers' needs change and markets fluctuate.

References

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Appendix – Milestone Template Criteria

Each Milestone must follow the following template

Milestone 1 - Proposal

Submit a proposal with the following topics covered as a PDF

- Topic - Describe and name your project in 1-2 sentences max
- Business Problem - Describe the business problem your project is trying to solve and/or the research questions you will explore
- Datasets - where are you getting your data? Describe the data that you will use to solve the problem
- Methods - What analysis methods will you use to complete this project? Note this is just a proposal, your project can adapt as you work on it
- Ethical Considerations - What are some potential ethical concerns of this topic or analyzing the data?
- Challenges/Issues - What are some issues and challenges do you think you might face?
- References - What sources will you use to validate your results and support your project topic?

Milestone 2 - Draft White Paper

Submit a draft of your white paper with the following topics covered as a PDF

- Business Problem
- Background/History
- Data Explanation (Data Prep/Data Dictionary/etc)
- Methods
- Analysis
- Conclusion
- Assumptions
- Limitations
- Challenges
- Future Uses/Additional Applications
- Recommendations
- Implementation Plan
- Ethical Assessment