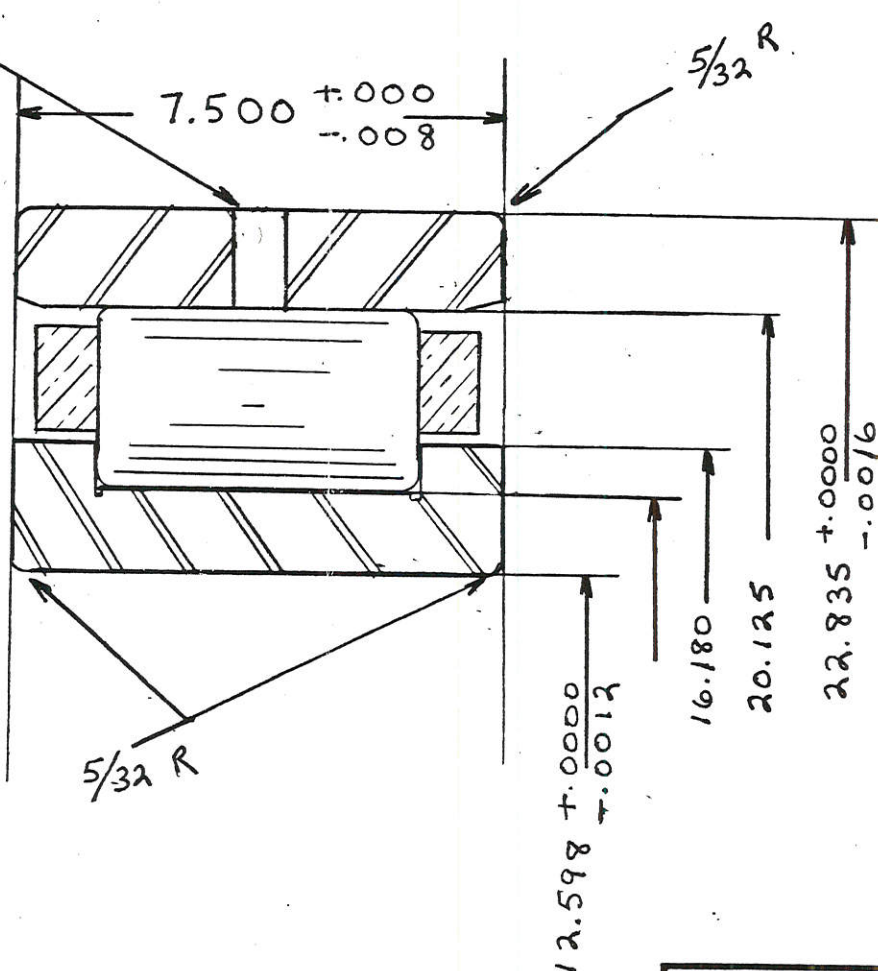


4 oil holes $\frac{1}{2}$ " ϕ



DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.

CUSTOMER APPROVAL

YES APPROVED AS DRAWN
APPROVED WITH CHANGES
MADE
SIGNED
DATE APPROVED
July 9, 1986

PLEASE RETURN TO
SCHEERER BEARING CORP.

JUL 14 1986

Radial Internal Clearance
before Mounting - .0050 to .0078 Mils

52100 STEEL
MACHINED BRONZE RETAINER

TOLERANCES (EXCEPT AS NOTED)		SCHEERER BRG. CORP.	
DECIMAL	±	SCALE	DRAWN BY GJR
FRACTIONAL	±	NONE	APPROVED BY
ANGULAR	±	TITLE RADIAL ROLLER BEARING	
DATE 7-1-86		DRAWING NUMBER RN-5264 R-2	