



DOCUMENT NUMBER: MI 723 ETAL

DCO NUMBER: 018354

ISSUE DATE: 6/15/2018 | 11:15 AM EDT

EFFECTIVE DATE: 6/15/2018 | 11:15 AM EDT

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DOCUMENT TYPE: MANUFACTURING INSTRUCTIONS

☒ PACKAGING☐ MANUFACTURING☐ INJECTION MOLDING

BUSSE CATALOG #: REFER TO TABLE 1

PRIVATE LABEL NUMBER: N/A

ITEM/ARTICULO SUTURE REMOVAL KIT

BUSSE COMP. # N/A

DEPARTMENT: PACKAGING

MACHINE/LA MAQUINA: DIXIE VAC

WORK STATION / ESTACION DE TRABAJO :PKG

ROOM #1

REVISION HISTORY

DATE:	DCO#	REASON FOR CHANGE :	CHANGE FROM:	CHANGE TO:	REQUESTED BY:
1/31/2014	011778	Change to new format for a more efficient machine procedure.Consolidating MI's that has the same box and Pallet Configuration.	1. Individual MI#'s 723, 724, 726 and 729. 2. Busse Catalog #'s. 3. Remove from line setup part#'s of component. 4. On Pallet Configuration remove Cat#'s from Product Code.	1. Combine MI 723 ETAL for suture removal kit. 2. Busse Catalog# will reflect as refer to table 1. 3. Add table 1 which has the Cat#'s and description. 4. On line setup add description of components. 5. Add photos figure 1 and 2 to MI 723 ETAL. 6. Add Pallet Configuration. 7. On Pallet Configuration add "Refer to list below" add Cat#'s below. 8. Add Machine Instruction and comment "Crew Size: Total 5 people 1-packer 4-loader 9. Add Revision History to MI 723 ETAL.	I.Contreras/V.Cruz



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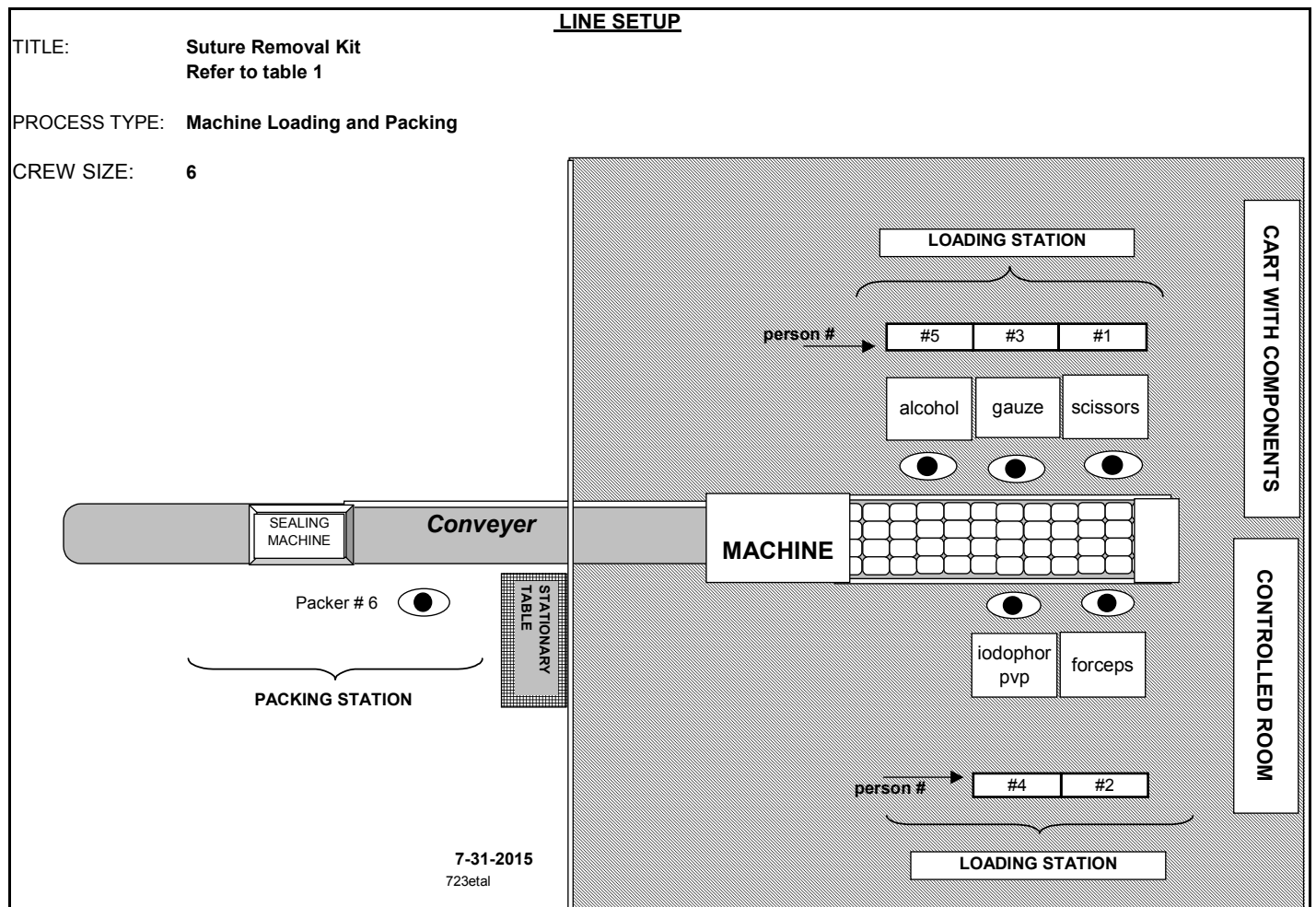
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REVISION HISTORY CONTINUATION

9/10/2015	015819	Changing to 4 lane tooling for better production and cost efficiency, also due to more cartons per pallet a high capacity pallet is needed.	1. Crew size 5, 2. Figure 1 and 2. 3. 8262-2. 4. Shipper carton # 7162. Old DCO#015733	1. Crew size 6, 2. Figure 1 and 2 & 3. 3. 8262B. 4. Shipper carton # 7230S. 5. Add on pack off instructios " Note use special pallet. And step #2 and #3 New DCO#015819	I.Contreras
12/7/2017	017982	Revising MI to change Figure 1 and modify the steps 1 & 2.	1. One (1) Scissors. Una (1) tijera 2. One (1) Forceps. Una (1) pinza	Add new Figure #1. 1. One (1) straight Iris cissors. With the loops at the "Peel Here" end Unas (1) tijeras Iris derechos. Con los círculos hacia la parte de "Peel Here" 2. One (1) Serrated Forceps. With the handle opposite at the "Peel Here" end Unas(1) Pinzas Serrated. Con el mango opuesto hacia la parte de "Peel Here"	P. Reyes
5/2/2018	018354	Busse is changing this kit under DCO#018337, therefore MI need to be revised for accuracy.	Line setup does not need to be removed due to it does not state the part#. Only Remove old picture.	Line setup does not need to be revised due to it does not state the part#. Only picture change.	P. Reyes

PRINTING/LABELING INSTRUCTIONS/ FOR SHIPPER/DISPENSER CARTONS
INSTRUCCIONES PARA IMPRIMIR/ETIQUETAR LAS CAJAS DE ENVIO/DISTRIBUIR

1. The shipper cartons/dispenser boxes are labeled/printed using the following MI 101.
Las cajas de envio/cajas de distribuir se etiquetan o se imprimen siguiendo el procedimiento del MI 101

CREW SIZE: TOTAL 6 PEOPLE 1-PACKER 5- LOADER***CANTIDAD DE PERSONAL: 6 personas en total, 1 empacador (a) y 5 ensamblador (a)***



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EACH KIT CONTAINS THE FOLLOWING COMPONENTS WHICH SHALL BE PACKED SEQUENTIALLY FROM BOTTOM TO TOP IN A FORMED TRAY.

CADA ESTUCHE CONTIENE LOS SIGUIENTES COMPONENTES LOS CUALES DEBEN SER EMPACADOS SECUENCIALMENTE DESDE EL FONDO HASTA ARRIBA EN UNA BANDEJA QUE SE FORMA EN LA MAQUINA

1. One (1) straight Iris Scissors. With the loops at the "Peel Here" end
Unas (1) tijeras Iris derechos. Con los círculos hacia la parte de "Peel Here"
2. One (1) Serrated Forceps. With the handle opposite at the "Peel Here" end
Unas (1) Pinzas Serrated. Con el mango opuesto hacia la parte de "Peel Here"
3. One (1) 3" X 3" 8-Ply Gauze Dressings folded.
Una (1) gaza para vendaje de 3" X 3", con 8 dobleces doblada.
4. One (1) Iodophor PVP Prep Pad.
Una (1) almohadilla preparada con Iodophor PVP.
5. One (1) Alcohol Prep Pad.
Una (1) almohadilla preparada con alcohol.
6. The kit is then covered and sealed while the machine prints with the approved printing mat, as listed on the DHR.
El estuche se cubre y se sella mientras la máquina imprime, con la placa de imprimir aprobada como se especifica en el DHR.



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FIGURE 1/*FIGURA 1*
FOR REFERENCE ONLY/*PARA REFERENCIA SOLAMENTE*





PACK OFF INSTRUCTIONS/INSTRUCCIONES DE EMPAQUE:

NOTE: Use Special pallets "HIGH CAPACITY 48"X48" PALLETS 5/8" SLOTS.
Inspect that the pallet is not broken, uneven or has any other defect. (Refer to figure 2).
NOTA: Usar paleta especial " HIGH CAPACITY 48"X48" PALLETS 5/8" SLOTS.
Inspeccionar que la paleta no este quebrada , desnivelado o tenga cualquier otro defecto. (Refierase a la figura 2)

1. Fifty (50) kits are packed into a Shipper Carton previously labeled/printed.
(Refer to figure 3).
NOTE: ALL KITS MUST BE PACKED LIDSTOCK UP.
Cincuenta (50) estuches se ponen en una caja de embarque previamente etiquetada/imprimida.
NOTA: TODOS LOS ESTUCHES DEBEN SER EMPACADOS CON LAS TAPAS HACIA ARRIBA. .
(Refierase a la figura 3)
2. **Product have to be placed on the first 5 pallet of the load / BIC.**
(Starting with pallet #1)
El producto debe ponerse en las primeras 5 paletas de la carga / BIC.
(Comenzando con la paleta #1).
3. Place one (1) sign **color orange** stating "**Do Not Double Stack Pallet**" (Form #PR-042)
on the outside of the pallet, located on the same side as the pallet tag.
Then shrink wrap the pallet.
*Coloque un rotulo de **color naranja** que lea "**Do Not Double Stack Pallet**" (Form #PR-042)*
en el mismo lado de la paleta, en el lado que esta localizada la etiqueta. Luego envuelva la paleta con plàstico.

FIGURE 2/FIGURA 2

FIGURE 3/FIGURA 3
FOR REFERENCE ONLY/PARA REFERENCIA SOLAMENTE



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Table 1	
Cat#:	DESCRIPTION:
723	SUTURE REMOVAL KIT
724	SUTURE REMOVAL KIT
726	SUTURE REMOVAL KIT
729	SUTURE REMOVAL KIT



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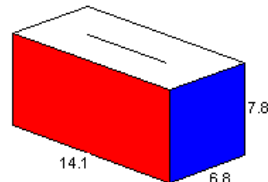
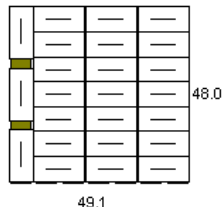
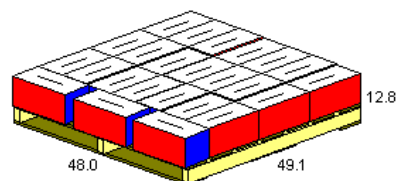
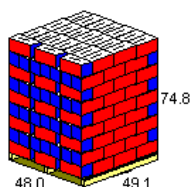
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PALLET CONFIGURATION/ CONFIGURACIÓN DE LA PALETA

Product Name Suture Removal Kit.
 Product Code Refer to list below.
 Datafile Name mi# 723etal box 7230s (8/6/2015)
 Solution Ref. 1 I (Edited)
 Cube Used 99.0 % 24 Case / Layer
 Area Used 99.3 % 9 Layer / Load
 Pallet type 48x48 216 Case / Load

	Length	Width	Height	Net	Gross
Case (OD)	14.125	6.750	7.750 in	4.725	5.725 lb
Product	49.125	47.250	69.750 mm	1020.600	1236.600 lb
Load	49.125	48.000	74.750 in	1236.600	1288.600 lb
Overhang	0.563	-0.375	in		



LIST OF CAT# 723, 724, 726, 729.

EACH TIER SHOULD BE INVERTED.

DOCUMENT APPROVAL – Original Signatures appear on referenced DCO.

Quality Manager
 Packaging Manager
 Quality Lead Inspector
 Spanish Translator
 Quality Technician