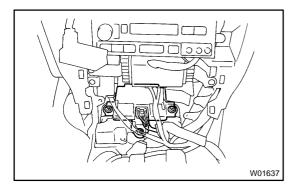
RS0BO-05

INSTALLATION

NOTICE:

- Never use SRS parts from another vehicle. When replacing parts, replace them with new parts.
- Never reuse the airbag sensor assembly involved in a collision when the airbag has deployed.
- Never repair a sensor in order to reuse it.



1. INSTALL AIRBAG SENSOR ASSEMBLY

(a) Using a torx wrench, install the airbag sensor assembly with 3 screws.

Torx wrench: T40 (Part No.09042-00020 or locally manufactured tool)

Torque: 21 N-m (210 kgf-cm, 15 ft-lbf)
(b) Connect the airbag sensor connector.

NOTICE:

- Installation of the connector is done after the sensor assembly has been installed.
- Make sure the sensor assembly is installed with the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the senor assembly, take care that the SRS wiring does not interfere with other parts and is not pinched between other parts.
- After installing, shake the sensor assembly to check that there is no looseness.
- 2. INSTALL REMOVED PARTS

2002 4RUNNER (RM887U)

Author: Date: 1460