BO41R-01

# DISASSEMBLY

### 1. REMOVE HEADREST

#### 2. REMOVE POWER SEAT SWITCH KNOBS

Using a screwdriver, remove the power seat switch knobs. HINT:

Tape the screwdriver tip before use.

## 3. REMOVE SEAT CUSHION SHIELD LH

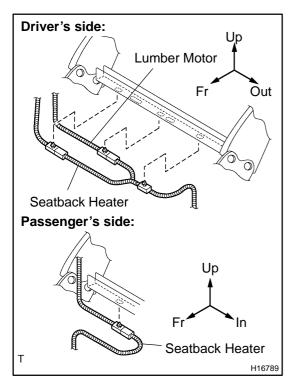
- (a) Remove the screw.
- (b) Disconnect the connector, then remove the seat cushion shield LH.
- (c) Remove the 2 screws and lumber support switch from the seat cushion shield LH.

## 4. REMOVE SEAT CUSHION SHIELD RH

Remove the 2 screws and seat cushion shield RH.

#### 5. REMOVE SEATBACK ASSEMBLY

(a) Disengage the hook.



- (b) Disconnect the connectors.
- (c) Remove the 4 bolts and seatback assembly.

### 6. REMOVE SEATBACK COVER

- (a) Remove the headrest supports.
- (b) Remove the seatback frame from the seatback cover with pad.
- (c) Driver's seat:
  - Remove the 2 bolts and lumber support assembly from the seatback frame.
- (d) Remove the seatback cover from the seatback pad.
- 7. IF NECESSARY, REPLACE SEATBACK SEAT HEAT-ER (See page BO-101)
- 8. REMOVE SEAT CUSHION ASSEMBLY

Remove the 4 bolts and seat cushion assembly.

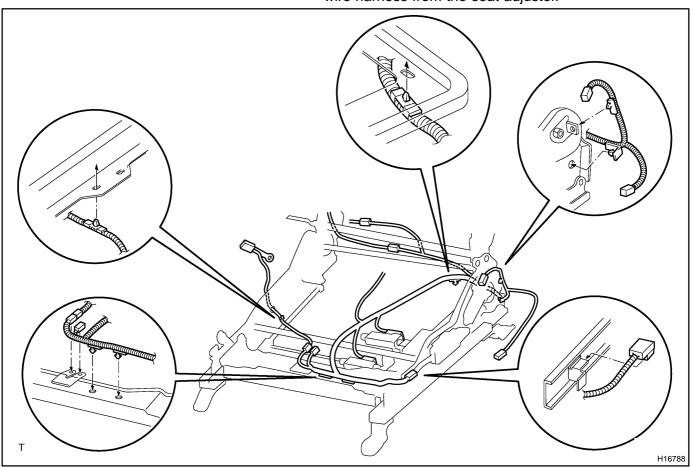
### 9. REMOVE SEAT CUSHION COVER

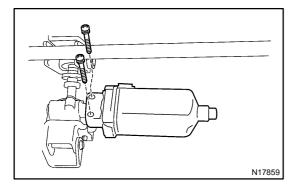
- (a) Remove the seat cushion frame from the seat cushion cover with pad.
- (b) Remove the silencer from the seat cushion frame.
- (c) Remove the seat cushion cover from the seat cushion pad.
- 10. IF NECESSARY, REPLACE SEAT CUSHION SEAT HEATER (See page BO-101)
- 11. REMOVE INSIDE INNER SHIELD
- 12. REMOVE OUTSIDE INNER SHIELD
- 13. REMOVE WIRE HARNESS
- (a) Disconnect the connectors.

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(b) Disengage the clamps of wire harness, them remove the wire harness from the seat adjuster.

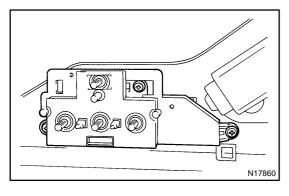




# 14. REMOVE SLIDE MOTOR

- (a) Remove the 2 screws.
- (b) Pull out the drive cable.
- 15. REMOVE VERTICAL MOTOR

Remove the 2 screws and motor.



## 16. REMOVE POWER SEAT SWITCH

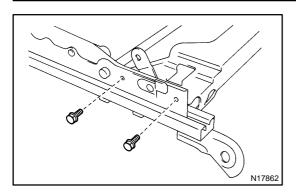
Remove the 3 screws and switch.

## 17. REMOVE RECLINING MOTOR

Remove the 3 screws and motor.

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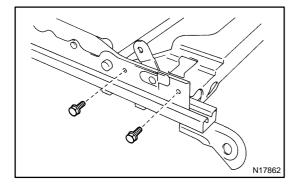


# 18. REMOVE SEAT SUPPORT SCREW

- (a) Remove the 2 bolts, 2 nuts and support screw.
- (b) Employ the same manner described above to the other side.

## 19. REMOVE FRONT SEAT INNER BELT

Remove the nut and inner belt.



# **20. REMOVE SLIDE MOTOR SUPPORT BRACKET** Remove the 4 bolts and support bracket.

# 21. REMOVE RECLINING CONNECTING PIPE

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