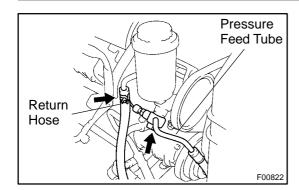
SR02I-04



REMOVAL

1. REMOVE AIR CLEANER ASSEMBLY

Remove the 3 bolts and air cleaner assembly.

2. DISCONNECT RETURN HOSE

Remove the clip and disconnect the return hose.

NOTICE:

Take care not to spill fluid on the drive belt.

- 3. REMOVE OIL PRESSURE SWITCH
- (a) Disconnect the connector.
- (b) Remove the oil pressure switch from the pressure feed tube.

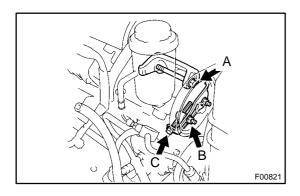
NOTICE:

Be careful not to drop the switch.

If the oil pressure switch is dropped or strongly damaged, replace it with a new one.

4. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket, and disconnect the pressure feed tube from the PS vane pump assembly.



5. REMOVE DRIVE BELT

- (a) Loosen the bolt "A" and nut "B".
- (b) Loosen the bolt "C".

6. REMOVE PS VANE PUMP ASSEMBLY

Remove the bolt "A", nut "B" and PS vane pump assembly.

2002 4RUNNER (RM887U)

Author: Date: 1391