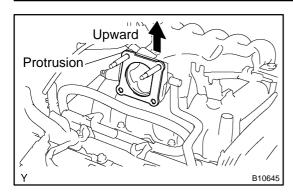
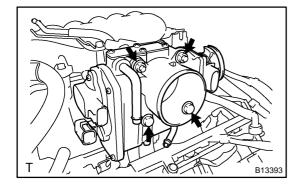
SF1NX-01



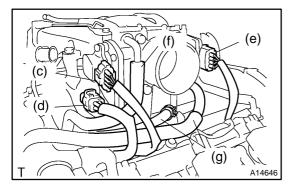
INSTALLATION

- 1. INSTALL THROTTLE BODY
- (a) Place a new gasket on the air intake chamber facing the protrusion upward.

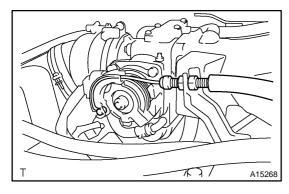


(b) Install the throttle body with the 2 bolts and 2 nuts.

Torque: 18 N-m (180 kgf-cm, 13 ft-lbf)



- (c) Connect the throttle position sensor connector.
- (d) Connect the throttle control motor connector.
- (e) Connect the accelerator pedal position sensor connector.
- (f) Connect the air hose.
- (g) Connect the 2 water bypass hoses.



- 2. CONNECT ACCELERATOR CABLE TO THROTTLE BODY
- 3. INSTALL AIR CLEANER HOSE
- 4. FILL WITH ENGINE COOLANT
- 5. START ENGINE AND CHECK FOR COOLANT LEAKS

2002 4RUNNER (RM887U)

Author: Date: 963