BO26O-01

## **INSTALLATION**

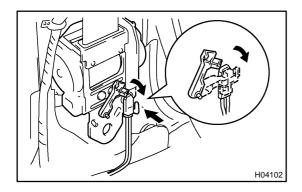
## NOTICE:

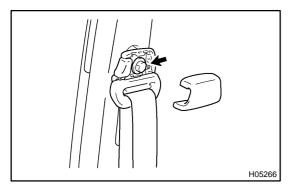
- Never use seat belt pretensioner from another vehicle. When replacing parts, replace them with new parts.
- Make sure that the front seat outer belt is installed to the specified torque.
- If the front seat outer belt has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front seat outer belt with a new one.
- When installing the front seat outer belt, take care that the wiring does not interfere with other parts and is not pinched between other parts.
- 1. INSTALL FRONT SEAT OUTER BELT
- (a) Install the retractor of front seat outer belt with the 2 bolts. **Torque:**

Upper bolt: 8.5 N-m (85 kgf-cm, 74 in.-lbf) Lower bolt: 42 N-m (430 kgf-cm, 31 ft-lbf)

- (b) Connect the pretensioner connector as shown in the illustration
- (c) Install the front seat outer belt shoulder anchor with the bolt.

Torque: 42 N-m (430 kgf-cm, 31 ft-lbf)





(d) Install the anchor cover.

2.

- (e) Install the front seat outer belt floor anchor with the bolt.

  Torque: 42 N-m (430 kgf-cm, 31 ft-lbf)
  - **INSTALL CENTER PILLAR LOWER GARNISH**
- 3. INSTALL REAR DOOR SCUFF PLATE

Install the rear door scuff plate with the 2 screws.

4. INSTALL FRONT DOOR SCUFF PLATE

Install the front door scuff plate with the 4 screws.

2002 4RUNNER (RM887U)

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