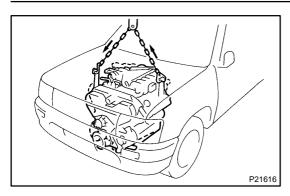
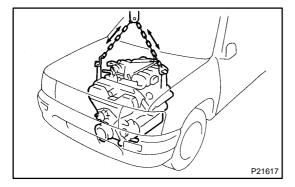
EM1MU-02



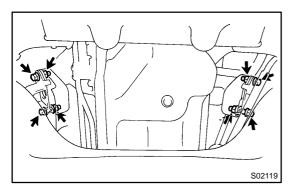
## INSTALLATION

## 1. INSTALL ENGINE ASSEMBLY IN VEHICLE

- (a) Attach the engine hoist chain to the engine hangers.
- (b) Lower the engine assembly into the engine compartment.



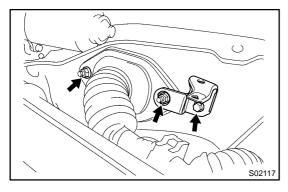
- (c) Keep the engine level, and align the RH and LH mountings and body mountings.
- (d) Attach the RH and LH mounting insulators to the body mountings, and temporarily install the 4 bolts and nuts.
- (e) Remove the engine chain hoist from the engine.
- (f) Remove the bolt and engine hanger No.2.
- (g) w/ A/C:Install the bolt, and connect the A/C compressor wire.



# 2. TIGHTEN RH AND LH ENGINE MOUNTING INSULATOR BOLTS AND NUTS

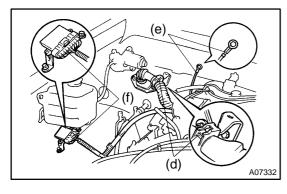
Tighten the 4 bolts and nuts holding the mounting insulators to the body mountings.

Torque: 38 N·m (387 kgf·cm, 28 ft·lbf)



## 3. CONNECT ENGINE WIRE TO CABIN

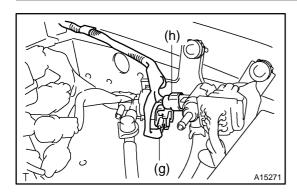
- (a) Push in the engine wire through the cowl panel.
- (b) Install the 2 nuts.
- (c) Install the bolt and bracket.



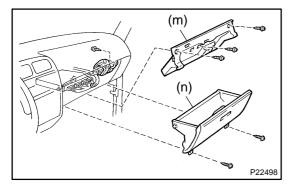
- (d) Connect the engine wire clamp.
- (e) Connect the round strap.
- (f) Connect the igniter connector.

2002 4RUNNER (RM887U)

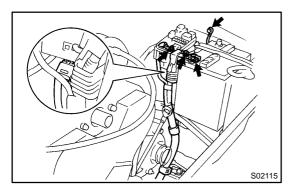
Author: Date: 888



- (g) Connect the VSV connector for the EVAP.
- (h) Connect the VSV connector for the CCV and clamp.
- (i) Connect the 5 connectors to the ECM.
- (j) Connect the 2 cassette connectors.
- (k) Install the ECM with the 2 bolts.

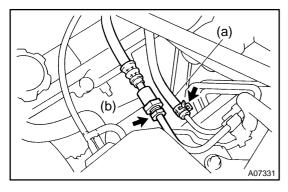


- (I) Install the lower finish No.2 panel.
- (m) Install the glove compartment door.
- 4. CONNECT GENERATOR WIRE (See page CH-15)



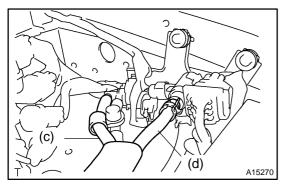
#### 5. CONNECT STARTER WIRE AND CONNECTORS

- (a) Connect the 3 starter wire clamps and connector.
- (b) Install the 2 nuts, and connect the positive (+) terminal cable to battery.
- (c) Connect the ground strap with the bolt.
- (d) Connect wire to the relay block No.2 with the nut.



## 6. CONNECT HOSES

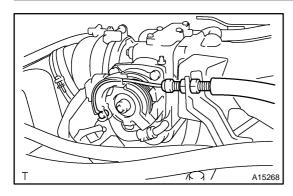
- (a) Connect the fuel return hose.
- (b) Connect the fuel inlet hose. (See page SF-1)



- (c) Connect the EVAP hose.
- (d) Connect the CCV hose.
- 7. CONNECT HEATER HOSES

2002 4RUNNER (RM887U)

Author: Date: 889



- 8. CONNECT ACCELERATOR CABLE TO THROTTLE BODY
- 9. INSTALL FAN WITH FLUID COUPLING AND FAN PUL-LEYS
- 10. INSTALL AIR CLEANER ASSEMBLY
- 11. INSTALL RADIATOR ASSEMBLY (See page CO-23)
- 12. FILL WITH ENGINE OIL
- 13. FILL WITH ENGINE COOLANT
- 14. INSTALL ENGINE UNDER COVER
- 15. INSTALL TRANSMISSION (See page AT-27)
- 16. INSTALL HOOD
- 17. PERFORM ROAD TEST

Check for abnormal noise, shock, slippage, correct shift points and smooth operation.

18. RECHECK ENGINE COOLANT AND ENGINE OIL LEV-ELS

2002 4RUNNER (RM887U)

Author: Date: 890