BO0DJ-02

## REASSEMBLY

1. INSTALL SEAT LOCK ASSEMBLY

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

2. INSTALL REAR NO. 2 SEAT LAP BELT

Install the rear No. 2 seat lap belt with the bolt.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- 3. INSTALL SEAT LOCK COVER
- 4. INSTALL SEAT CUSHION PAD

Install the seat cushion pad to the seat cushion frame.

5. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to seat cushion pad with frame.

- 6. INSTALL RECLINING CONNECTING PIPE
- 7. INSTALL RECLINING ADJUSTER RH AND LH

Install the reclining adjuster RH and LH with the 8 bolts.

Torque: 29 N-m (300 kgf-cm, 22 ft-lbf)

8. INSTALL SEATBACK PAD

Install the seatback pad to the seatback frame.

- 9. INSTALL SEATBACK COVER
- (a) Install the seatback cover to the seatback pad with frame, then zip the seatback cover close.
- (b) Install new hog rings.
- (c) Install seatback board.
- 10. INSTALL SEATBACK ASSEMBLY
- (a) Install the seatback assembly with the 4 bolts.

Torque: 29 N·m (300 kgf·cm, 22 ft·lbf)

- (b) Install arm covers with the 2 screws.
- 11. INSTALL OUTER SHIELD LH

Install the outer shield LH with the screw.

12. INSTALL OUTER SHIELD RH

Install the outer shield RH with the screw.

2002 4RUNNER (RM887U)

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