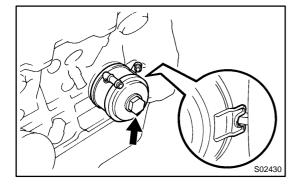
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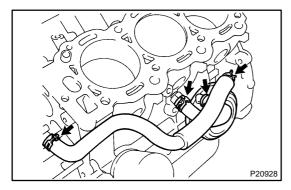
## INSTALLATION

- 1. INSTALL OIL COOLER
- (a) Clean the oil cooler contact surface on the oil cooler mounting.
- (b) Place a new O-ring to the oil cooler.
- (c) Apply a light coat of engine oil on the threads and under the head of the union bolt.



(d) Install the oil cooler, New gasket and union bolt.

Torque: 59 N-m (600 kgf-cm, 43 ft-lbf)



2. CONNECT OIL COOLER HOSES

Connect the No.1 and No.2 oil cooler hoses.

- 3. FILL WITH ENGINE COOLANT
- 4. START ENGINE AND CHECK FOR COOLANT AND ENGINE OIL LEAKS

2002 4RUNNER (RM887U)

Author: Date: 1028