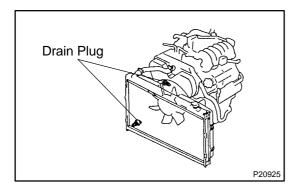
CO00P-03



REPLACEMENT

- 1. DRAIN ENGINE COOLANT
- (a) Remove the radiator cap.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.

- (b) Loosen the drain plugs, and drain the engine coolant.
- (c) Close the drain plugs.
- 2. FILL ENGINE COOLANT
- (a) Slowly fill the system with engine coolant.
 - Use of improper coolants may damage engine cooling system.
 - Use "TOYOTA Long Life Coolant" or equivalent and mix it with plain water according to the manufacturer's directions.
 - Use of the coolant which includes more than 50% (freezing protection down to -35°C (-31 °F)) or 60% (freezing protection down to -50°C (-58 °F)) of ethylene-glycol is recommended, but not more than 70%

NOTICE:

- Do not use an alcohol type engine coolant.
- The engine coolant should be mixed with demineralized water or distilled water.

Capacity:

w/ Rear heater: 9.0 liters (9.5 US qts, 7.9 lmp. qts) w/o Rear heater: 8.0 liters (8.5 US qts, 7.0 lmp. qts)

- (b) Reinstall the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) If necessary, refill engine coolant into the reservoir tank until it is "FULL" line.
- 3. CHECK ENGINE COOLANT FOR LEAKS
- 4. CHECK ENGINE COOLANT SPECIFIC GRAVITY COR-RECTLY

2002 4RUNNER (RM887U)

Author: Date:

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