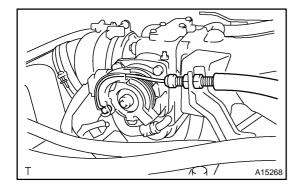
EM1MR-01

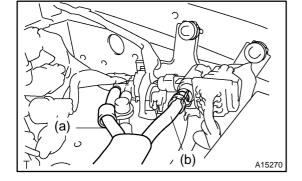
REMOVAL

- 1. REMOVE ENGINE UNDER COVER
- 2. DRAIN ENGINE COOLANT AND OIL
- 3. DRAIN TRANSMISSION OIL
- 4. REMOVE HOOD
- 5. REMOVE RADIATOR ASSEMBLY (See page CO-18)
- 6. REMOVE FAN WITH FLUID COUPLING AND FAN PUL-LEYS
- 7. REMOVE AIR CLEANER ASSEMBLY
- 8. DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY
- 9. DISCONNECT HEATER HOSES

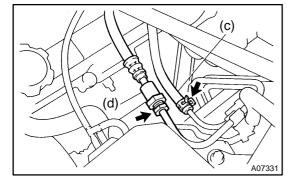


10. DISCONNECT HOSES

- (a) Disconnect the EVAP hose.
- (b) Disconnect the CCV hose.

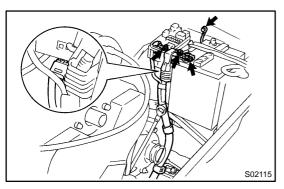


- (c) Disconnect the fuel return hose.
- (d) Disconnect the fuel inlet hose.



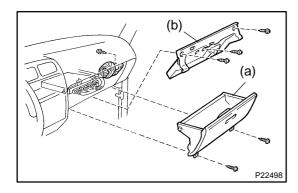
11. DISCONNECT STARTER WIRE AND CONNECTOR

- (a) Remove the bolt, and disconnect the ground strap.
- (b) Remove the 2 nuts, disconnect the positive (+) terminal cable from the battery.
- (c) Disconnect the 2 starter wire clamps and connector.
- (d) Remove the nut, and disconnect the wire from the relay block No.2.
- 12. DISCONNECT GENERATOR WIRE (See page CH-6)



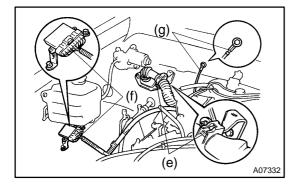
2002 4RUNNER (RM887U)

Author: Date: 877

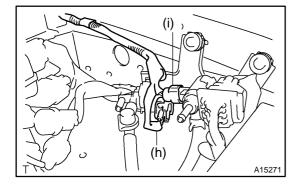


13. DISCONNECT ENGINE WIRE FROM CABIN

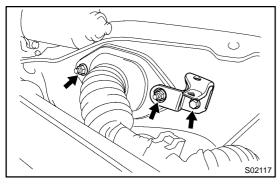
- (a) Remove the glove compartment door.
- (b) Remove the lower finish No.2 panel.
- (c) Disconnect the 5 ECM connectors.
- (d) Disconnect the 2 cassette connectors (cowl wire x engine wire) and 2 wire clamps from the lower finish panel.



- (e) Disconnect the engine wire clamp.
- (f) Disconnect the igniter connector.
- (g) Disconnect the ground strap.



- (h) Disconnect the VSV connector for the EVAP.
- (i) Disconnect the VSV connector for the CCV and clamp.



- (j) Remove the bolt and wire bracket.
- (k) Remove the 2 nuts holding the engine wire retainer to the cowl panel, and pull out the engine wire from the cabin.
- 14. REMOVE PROPELLER SHAFT (See page PR-4)
- 15. DISCONNECT SPEEDOMETER CABLE

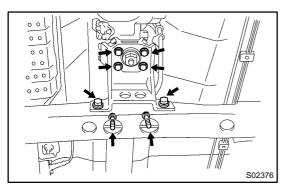
NOTICE:

Do not lose the felt protector and washers.

- 16. REMOVE FRONT EXHAUST PIPE (See page EM-105)
- 17. PLACE JACK UNDER TRANSMISSION

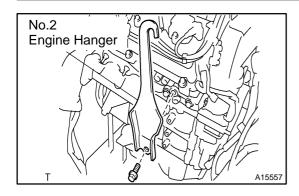


Remove the 8 bolts holding the mounting bracket to the mounting insulator and crossmember.



2002 4RUNNER (RM887U)

Author: Date: 878



19. REMOVE ENGINE WITH TRANSMISSION

(a) w/ A/C:

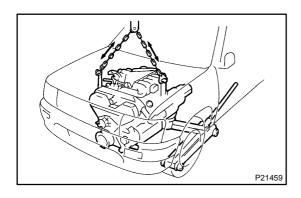
Remove the bolt and disconnect the A/C compressor wire clamp.

(b) Install the No. 2 engine hanger with the bolt in the correct direction.

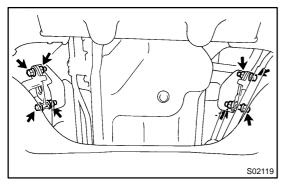
Parts No.:

No. 2 engine hanger	12282-62050
Bolt	90119-10684

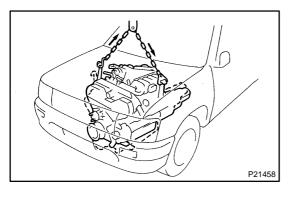
Torque: 45 N-m (459 kgf-cm, 33 ft-lbf)



(c) Attach the engine hoist chain to the 2 engine hangers.



(d) Remove the 4 bolts and nuts holding the engine front mounting insulators to the frame.



(e) Lift the engine with transmission out of the vehicle slowly and carefully.

NOTICE:

Make sure the engine is clear of all wiring and hoses.

- (f) Place the engine and transmission assembly onto the stand.
- 20. SEPARATE ENGINE AND TRANSMISSION

2002 4RUNNER (RM887U)

Author: Date: 879