

TR7600LL SIII SERIES

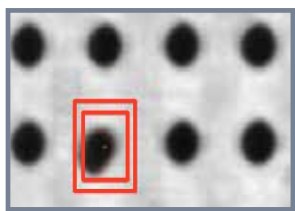


- Ultra-high Speed 3D CT X-Ray Inspection
- Excellent Image Quality
- True 3D Solder Joint Viewer
- Extra Large Board Inspection
- High Resolution for 01005in Chips

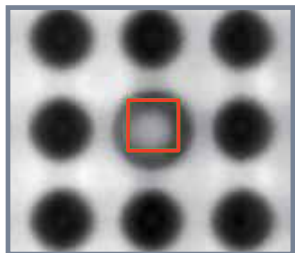
**AUTOMATED
X-RAY INSPECTION**

TR7600LL SIII FEATURES

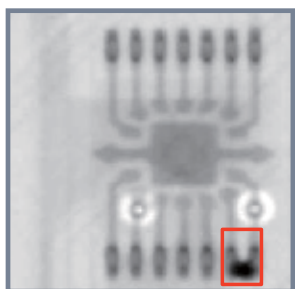
Defect Symptom Images



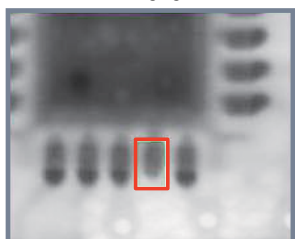
BGA Head-In-Pillow



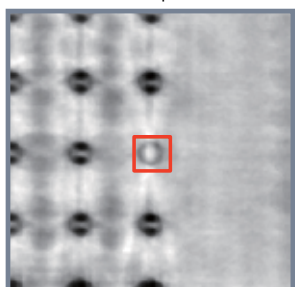
BGA Void



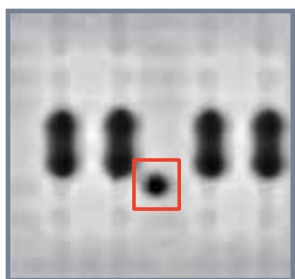
Bridging



QFN Open



PressFit Pin Defect



Solder Ball

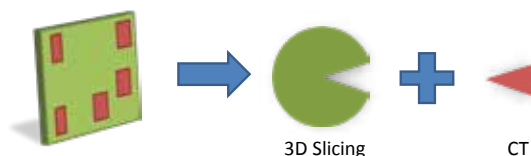
Line Speed 3D X-ray Solution

TRI has worked with mission critical equipment makers to design the TR7600LL SIII - a line speed 3D CT X-ray solution for SMT lines around the world.

Combining the industry's fastest X-ray imaging, a new robust hardware platform and a redesigned intuitive software, TRI introduces the next generation inspection platform to ensure the quality of every produced PCB.

The Winning Inspection Strategy

- Ultra high speed 3D imaging
- Selective planar CT inspection
- Automatic defect evaluation
- Intuitive programming and fine tuning
- Large PCB support

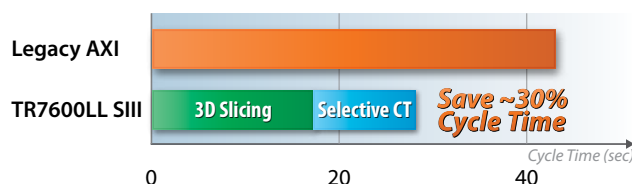


Peak 3D Inspection Efficiency

TRI's combination of 3D slicing and Planar CT allows TR7600LL SIII to deliver shortest cycle times and leading inspection coverage.

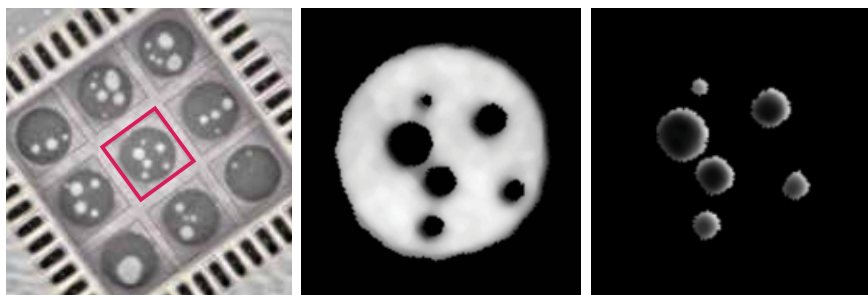
The combined strategy reliably inspects multi layer PCBs, overlapping components, THDs and high-density connectors.

TR7600LL SIII Series Inspection Time Comparison
(255x245 mm sample, internal comparison)

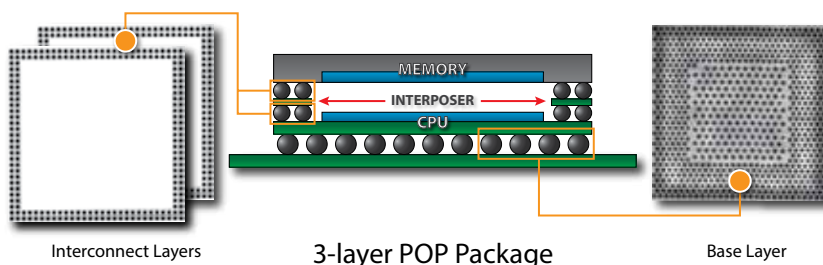


Enhanced Defect Detection

Advanced inspection algorithms analyze both 3D slice images and Planar CT 3D data for reliable inspection results. With access to volumetric 3D information, the TR7600LL SIII can directly verify solder and void volume, as well as examine complex 3D structures found on many new PCB assemblies. TRI's intelligent fine tuning assistant helps intuitively adjust inspection parameters for stable and dependable inspection.



Solder voiding inspection and analysis using 3D and CT images



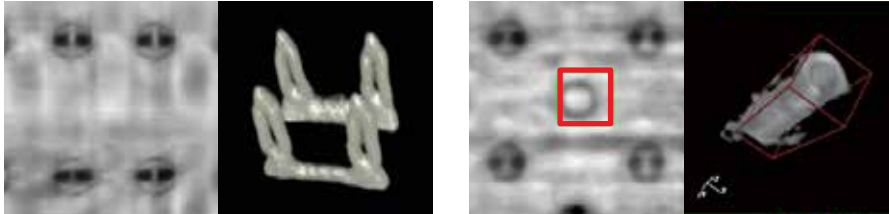
3D CT Inspection Optional Upgrade

Enhanced 3D inspection with planar CT imaging can recreate a complete 3D model of each solder joint, enabling clear analysis of shape irregularities, head-in-pillow and voiding problems. Vertical cross-section CT images help with reliable visual review of borderline and buried solder joints.



Enhanced Defect Visualization with CT

CT data processing helps clearly visualize solder defects such as voiding, bridging and deformities.



3D CT displays solder joints and defects in much more detail than traditional 3D X-ray slicing

Eliminate Board Warp Issues

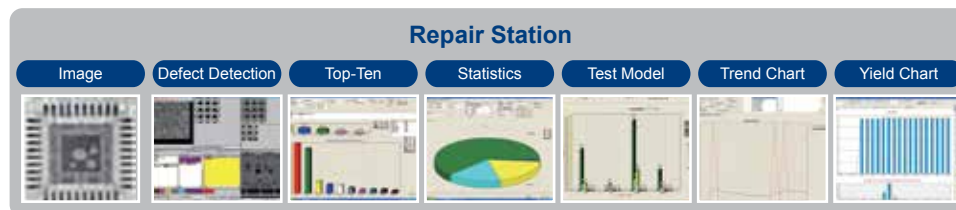
The TR7600LL SIII uses multiple laser sensors to accurately measure any PCB assembly deformation and automatically adjusts component inspection parameters to compensate for local board warpage. This ensures reliable inspection of the most complex boards with overlapping and multi-layered components and heavy PressFit connectors.

Radiation Safe Design

Designed with safety in mind, TRI's AXI systems have full lead shielding which prevents harmful exposure in everyday use and reduces X-ray leakage below background radiation levels of 0.5 μ Sv/hr. The certified safety design conforms to USFDA Code of Federal Regulations Title 21, Part 1020.40.

Repair Station

The TR7600LL SIII collects a wide range of inspection data to offer instantaneous process monitoring and analysis. This integrated approach offers clear statistical feedback that improves defect management and enhances the efficiency of the inspection process.



Yield Management System 4.0

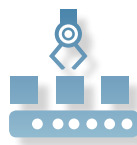
YMS 4.0 provides a M2M centralized inspection monitoring and remote access fine tuning throughout the SMT line. Built-in support for SPI, AOI, AXI and ICT systems helps track Alarms and SPC data to simplify production quality monitoring. YMS 4.0 is TRI's Industry 4.0 closed loop software to assure your production line Inspection quality and efficiency.



INCREASE
EFFICIENCY



REDUCE
MANPOWER

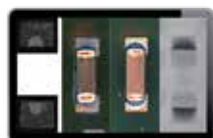


LEANER
PRODUCTION LINE

The Yield Management System allows operators to aggregate information from individual TRI inspection systems for statistical analysis of production line defect rates, reviewing and fine-tuning inspection results, and identifying component defect trends and emerging production issues.



PRODUCTION
ANALYSIS

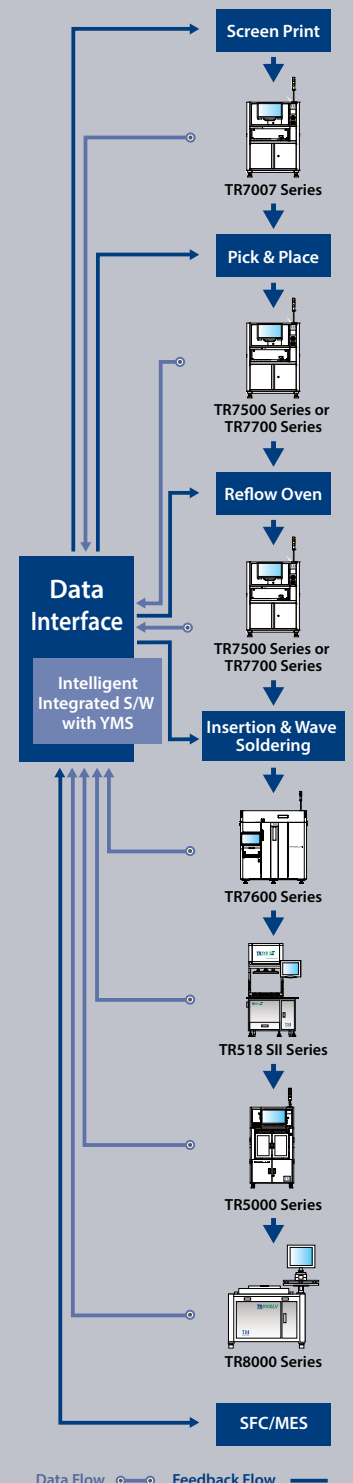


CENTRALIZED
INSPECTION CENTER



REAL TIME SPC
TREND

Yield Management System



- Inspection results and data integration
- Real time SPC and production yield management
- Quality reports and closed loop tracking
- Support defect component analysis and improvements
- Knowledge Management (KM)
- Productivity and Quality Management



X-Ray & Imaging System

X-ray Source	130 kV max (user adjustable)
Image Resolutions	7 μ m, 10 μ m, 15 μ m, 20 μ m (3 settings factory configured)
Camera	Ultra-High Speed Line-Scan CCD Cameras (3 or 5 Units)

Inspection Functions

Component Level Defects	Missing, Misalignment, Tombstone, Billboard, Tantalum Polarity, Rotation, Floating
Joint Level Defects	Insufficient/Excess Solder, Bridging, Open, Solder Ball, Non-wetting, Void, Lifted Lead

X-Y Table & Control

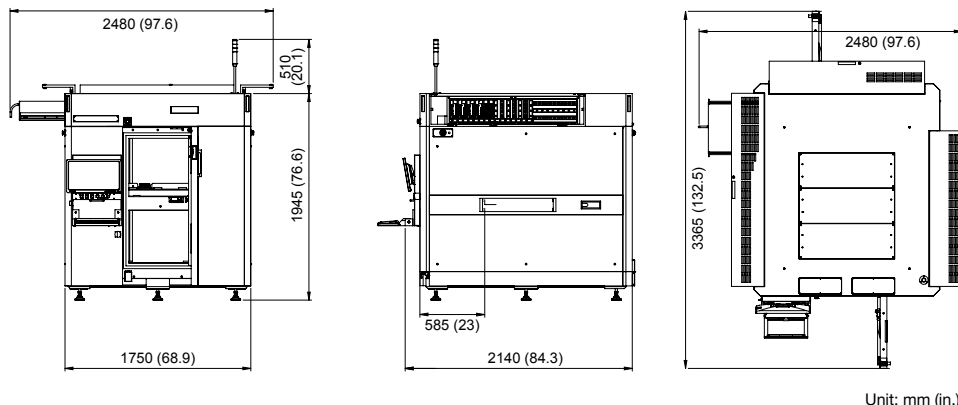
High-precision ballscrew + AC servo with motion controller	
X-Y Axis Resolution	1 μm

PCB & Conveyor System

Max. PCB Size	1000 x 660 mm (39.3 x 26.0 in.)
PCB Thickness	0.6 - 7 mm
PCB Transport Height	880 - 920 mm (34.6 - 36.2 in.)*
Max. PCB Weight	12 kg (26 lbs). Optional: 15 kg (33 lbs)
PCB Carrier/Fixing	Step motor driven conveyor & pneumatic clamping
Clearance	
Top	20 μ m
	15 μ m
	10 μ m
	7 μ m
Bottom	70 mm (2.75 in.)
Edge	3 mm (0.11 in.) or 5 mm (0.20 in.)

* SMEMA Compatible

Dimensions



Weight	4500 kg (9920 lbs)
Power Requirement	200 - 240 VAC three phase, 50/60 Hz, 7 kVA (346-416 VAC optional three phase transformer)
Air Requirement	72 psi - 87 psi (5 - 6 bar)

Optional Accessories

Barcode Scanner, Repair Station, Offline Editor & Yield Management System (YMS 4.0), YMS Lite, CAD Converter, CT Imaging

TRI has a patent in System and Method for Laminography Inspection

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Headquarters

7F., No.45, Dexing West Rd.,
Shilin Dist., Taipei City
11158, Taiwan
TEL: +886-2-2832-8918
FAX: +886-2-2831-0598
E-Mail: sales@tri.com.tw
http://www.tri.com.tw

Linkou, Taiwan

No.256, Huaya 2nd Rd.,
Guishan Dist., Taoyuan
City 33383, Taiwan
TEL: +886-2-2832-8918
FAX: +886-3-328-6579

Hsinchu, Taiwan

7F., No.47, Guangming 6th
Rd., Zhubei City, Hsinchu
County 30268, Taiwan
TEL: +886-2-2832-8918
FAX: +886-3-553-9786

Shenzhen, China

5F.3, Guangxia Rd.,
Shang-mei-lin Area,
Fu-Tian Dist., Shenzhen,
Guangdong, 518049, China
TEL: +86-755-83112668
FAX: +86-755-83108177
E-mail: shenzhen@cn.tri.com.tw

Suzhou, China

B Unit, Building 4, 78 Xinglin St.,
Suzhou Industrial Park,
215123, China
TEL: +86-512-68250001
FAX: +86-512-68096639
E-mail: suzhou@cn.tri.com.tw

Shanghai, China

Room 6C, Building 14,
470 Guiping Rd., Xuhui Dist.,
Shanghai, 200233, China
TEL: +86-21-54270101
FAX: +86-21-64957923
E-mail: shanghai@cn.tri.com.tw

USA

832 Jury Court, Suite 4,
San Jose, CA 95112 U.S.A
TEL: +1-408-567-9898
FAX: +1-408-567-9288
E-mail: triusa@tri.com.tw

Europe

Gugelstr. 32
90443 Nuremberg
Germany
TEL: +49-9119-401-7827
FAX: +49-9119-400-6181
E-mail: trieuropa@tri.com.tw

Japan

4-26-10 Ishiwara, Sumida-ku,
Tokyo, 130-0011 Japan
TEL: +81-3-6273-0518
FAX: +81-3-6273-0519
E-mail: trijp@tri.com.tw

Korea

No.207 Daewoo-Technopia,
768-1 Wonsi-Dong, Danwon-Gu,
Ansan City, Gyeonggi-Do, Korea
TEL: +82-31-470-8858
FAX: +82-31-470-8859
E-mail: trikr@tri.com.tw

Malaysia

C11-1, Ground Floor, Lorong
Bayan Indah 3 Bay Avenue,
11900 Bayan Lepas Penang,
Malaysia
TEL: +604-6461171
E-mail: trimy@tri.com.tw