

## 4.4. Layout of sensors

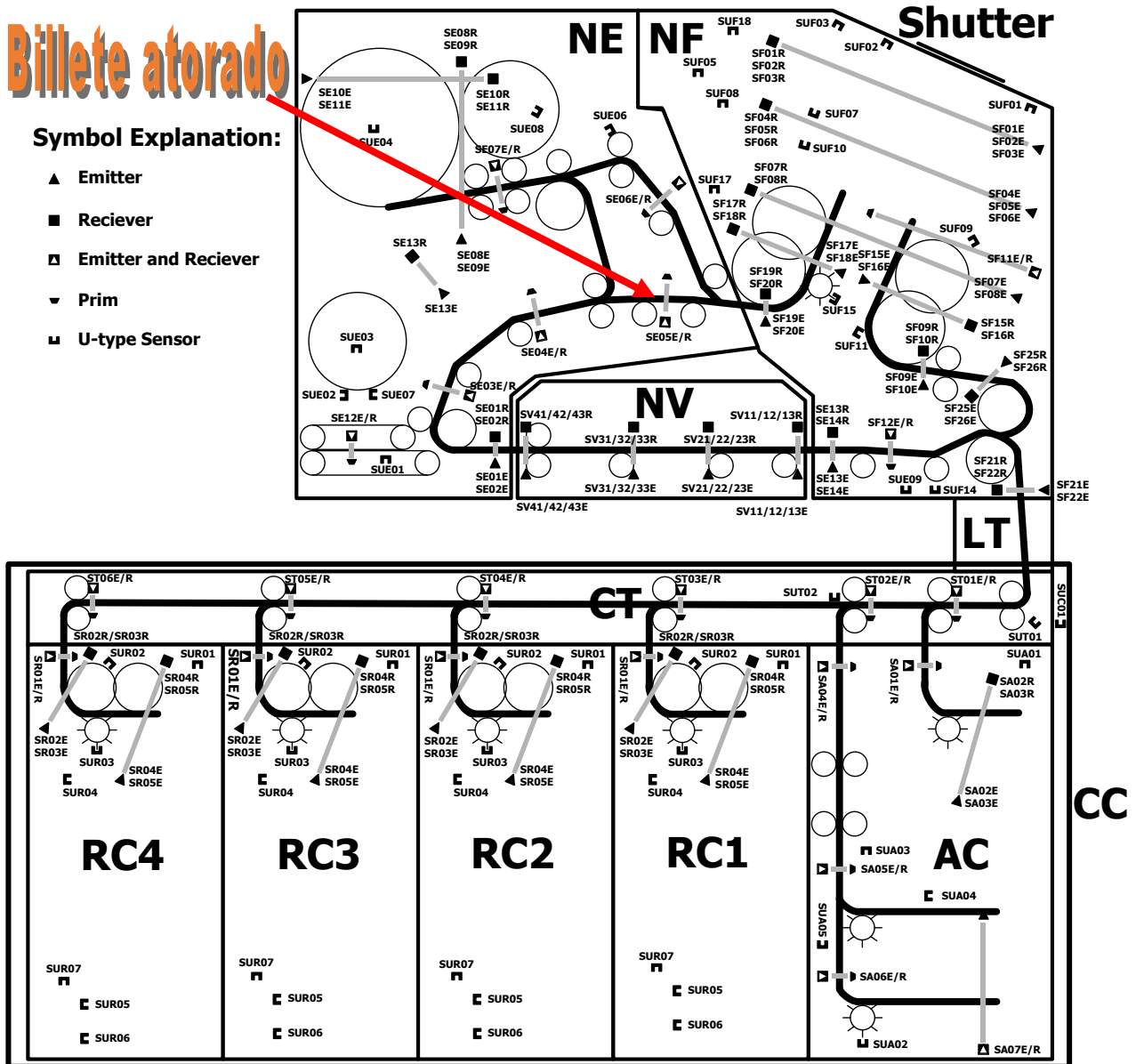


Figure 4.4.1 Layout of sensors of the CRM9250 cash recycling module

**Table 4.4.1 List of sensors of the CRM9250 cash recycling module**

Code	Type	Position	Description	Function	Initial status	Mode check	Light adjusting	Status definition	Remarks
SF01	Thru-beam	NF	Sensor (left) for the notes status in the upper part of the NF note port	Detect the status of the left notes in upper part of the NF note port	Unblocked	√	√		
SF02	Thru-beam	NF	Sensor (middle) for the notes status in the upper part of the NF note outlet	Detect the status of the middle notes in the upper part of the NF note port	Lighted	√	√		
SF03	Thru-beam	NF	Sensor (right) for the notes status in the upper part of the NF note outlet	Detect the status of the right notes in the upper part of the NF note port	Unblocked	√	√		
SF04	Thru-beam	NF	Sensor (left) for the notes status in the middle part of the NF note port	Detect the status of the left notes in the middle part of the NF note port	Unblocked	√	√		
SF05	Thru-beam	NF	Sensor (middle) for the notes status in the middle part of the NF note port	Detect the status of the middle notes in the middle part of the NF note port	Unblocked	√	√		
SF06	Thru-beam	NF	Sensor (right) for the notes status in the middle part of the NF note port	Detect the status of the right notes in the middle part of the NF note port	Unblocked	√	√		
SF07	Thru-beam	NF	Sensor (left) for the notes status in the lower part of the NF note port	Detect the status of the left notes in the lower part of the NF note port	Unblocked	√	√		
SF08	Thru-beam	NF	Sensor (right) for the notes status in the lower part of the NF note port	Detect the status sensor (right) of the notes in the lower part of the NF note port	Unblocked	√	√		

SF09	Thru-beam	NF	Sensor for the notes status at the NF transport inlet	Detect the status of the notes at the NF transport inlet.	Unblocked	√	√		
SF10	Thru-beam	NF	Sensor for the notes status at the NF transport inlet	Detect the status of the notes at the NF transport inlet.	Unblocked	√	√		
SF11	Thru-beam	NF	Sensor for the notes status in the lower feeding port of NF	Detect the status of the notes in the lower feeding port of NF.	Unblocked	√	√		By prism
SF12	Thru-beam	NF	Sensor for the notes status in the NF transport	Detect the Sensor for the notes status in the NF transport	Unblocked	√	√		By prism
SF13	Thru-beam	NF	Sensor for the notes status in the NF transport (before NV)	Detect the status of the notes in the NF transport (before NV)	Unblocked	√	√		
SF14	Thru-beam	NF	Sensor for the notes status in the NF transport (before NV)	Detect the status of the notes in the NF transport (before NV)	Unblocked	√	√		
SF15	Thru-beam	NF	Sensor for the notes status at the inlet of the lower feeding port of NF	Detect the status of the notes at the inlet of the lower feeding port of NF.	Unblocked	√	√		
SF16	Thru-beam	NF	Sensor for the notes status at the inlet of the lower feeding port of NF	Detect the status of the notes at the inlet of the lower feeding port of NF.	Unblocked	√	√		
SF17	Thru-beam	NF	Sensor for the notes status at the inlet of the upper feeding port of NF	Detect the status of the notes at the inlet of the upper feeding port of NF.	Unblocked	√	√		
SF18	Thru-beam	NF	Sensor for the notes status at the inlet of the upper feeding port of NF	Detect the status of the notes at the inlet of the upper feeding port of NF.	Unblocked	√	√		
SF19	Thru-beam	NF	Sensor for the notes status in the NF transport (at	Detect the status of the notes in the NF transport (at the	Unblocked	√	√		

			the note outlet)	note outlet)					
SF20	Thru-beam	NF	Sensor for the notes status in the NF transport (at the note outlet)	Detect the status of the notes in the NF transport (at the note outlet)	Unblocked	√	√		
SF21	Thru-beam	NF	LT note status sensor	Detect the status of the notes in the LT	Unblocked	√	√		
SF22	Thru-beam	NF	LT note status sensor	Detect the status of the notes in the LT	Unblocked	√	√		
SF23	Thru-beam	NF							Reserved
SF24	Thru-beam	NF							Reserved
SF25	Thru-beam	NF	Sensor for the notes status in the NF transport	Detect the status of the notes in the NF transport	Unblocked	√	√		
SF26	Thru-beam	NF	Sensor for the notes status in the NF transport	Detect the status of the notes in the NF transport	Unblocked	√	√		
SUF01	U-shaped	NF	Shutter closing status sensor	Detect the shutter closing status	Unblocked	√		Unblocked: The shutter is closed. Blocked: The shutter is opened.	
SUF02	U-shaped	NF	Shutter opening status sensor	Detect the shutter opening status	Unblocked	√		Unblocked: The shutter is closed. Blocked: The shutter is opened.	
SUF03	U-shaped	NF	Shutter latch position sensor	Detect the position of the shutter latch	Unblocked	√		Unblocked: The latch is closed. Blocked: The latch is opened.	
SUF04	U-shaped	NF							Reserved
SUF05	U-shaped	NF	Stack rubber position sensor	Detect the position of the stack rubber	Unblocked	√		Blocked: reset position	
SUF06	U-shaped	NF							Reserved
SUF07	U-shaped	NF	Reset position sensor of the top plate	Detect the reset position of the top plate	Unblocked	√		Blocked: The top plate is	

								reset.	
SUF08	U-shaped	NF	Stack rubber position sensor	Detect the position of the stack rubber	Blocked	√		Blocked: stack position	
SUF09	U-shaped	NF	Sensor indicating whether the low pressure plate is pressing properly	Detect whether the low pressure plate is properly pressing.	Unblocked	√		Blocked: properly pressing	
SUF10	U-shaped	NF	Sensor indicating whether the up pressure plate is properly pressing	Detect whether the up pressure plate is properly pressing.	Unblocked	√		Blocked: properly pressing	
SUF11	U-shaped	NF	Phase sensor of the lower feeder roller of NF	Detect the motor phase of the lower feeder roller of NF	Unblocked/locked	√			
SUF12	U-shaped	NF							Reserved
SUF13	U-shaped	NF							Reserved
SUF14	U-shaped	NF	PF02 tension cushion status sensor	Detect the status of the PF02 tension cushion	Blocked	√		Unblocked: connected with the deposit transport Blocked: connected with the counting transport	
SUF15	U-shaped	NF	Sheet roller phase sensor of the upper feeder roller of NF	Detect the sheet roller phase of the upper feeder roller of NF	Unblocked	√			
SUF16	U-shaped	NF							Reserved
SUF17	U-shaped	NF	Deposit position sensor of the low pressure plate of NF	Detect the deposit position of the low pressure plate of NF	Unblocked	√		Blocked: The low pressure plate reaches the bottom	
SUF18	U-shaped	NF	Deposit position sensor of the top plate	Detect the deposit position of the top plate	Unblocked	√		Blocked: The top plate is reset.	
SE01	Thru-beam	NE	Sensor for the notes status in the transport	Detect the status of the notes in the	Unblocked	√	√		

			(after NV)	transport (after NV)					
SE02	Thru-beam	NE	Sensor for the notes status in the transport (after NV)	Detect the status of the notes in the transport (after NV)	Unblocked	√	√		
SE03	Thru-beam	NE	Sensor for the notes status in the transport	Detect the status of the notes in the transport	Unblocked	√	√		By prism
SE04	Thru-beam	NE	Sensor for the notes status in the transport	Detect the status of the notes in the transport	Unblocked	√	√		By prism
SE05	Thru-beam	NE	Sensor for the notes status in the transport	Detect the status of the notes in the transport	Unblocked	√	√		By prism
SE06	Thru-beam	NE	Sensor for the notes status in the transport	Detect the status of the notes in the transport	Unblocked	√	√		By prism
SE07	Thru-beam	NE	Sensor for the notes status in the transport	Detect the status of the notes in the transport	Unblocked	√	√		By prism
SE08	Thru-beam	NE	Sensor for the notes status in the transport (enter NE)	Detect the status of the notes at the joint of the large reel and the transport	Unblocked	√	√		
SE09	Thru-beam	NE	Sensor for the notes status in the transport (enter NE)	Detect the status of the notes at the joint of the large reel and the transport	Unblocked	√	√		
SE10	Thru-beam	NE	Sensor for the notes status in the large reel	Detect the status of the notes in the large reel	Unblocked	√	√		
SE11	Thru-beam	NE	Sensor for the notes status in the large reel	Detect the status of the notes in the large reel	Unblocked	√	√		
SE12	Thru-beam	NE	Sensor for the notes status in the binding transport	Detect the status of the notes in the binding transport	Unblocked				Standby
SE13	Thru-beam	NE	Reset position sensor of the tape	Detect the reset position of the tape	Unblocked	√	√		
SUE01	U-shaped	NE							Reserved

SUE02	U-shaped	NE	Sensor detecting whether the large reel is full of notes	Detect whether the large reel is full of notes	Unblocked	√		Blocked: The large reel is full.	
SUE03	U-shaped	NE	Phase sensor of the motor of the lower small reel	Detect the motor phase of the lower small reel	Unblocked/locked	√			
SUE04	U-shaped	NE	Phase sensor of the motor of the large reel	Detect the motor phase of the large reel	Unblocked/locked	√			
SUE05	U-shaped	NE							Reserved
SUE06	U-shaped	NE	PE02 tension cushion status sensor	Detect the PE02 tension cushion status sensor	Unblocked	√		Unblocked: connected with the deposit transport Blocked: connected with the note return transport	
SUE07	U-shaped	NE	NE main motor failure detection sensor	Detect the failure of the main transport motor of NE	Unblocked/locked	√			
SUE08	U-shaped	NE	Upper small reel status sensor	Detect the upper small reel failure detection sensor	Unblocked/locked	√			
SUE09	U-shaped	NE	Sensor detecting whether the up machine unit is in place	Detect whether the up machine unit is in place	Blocked	√		Blocked: The up machine unit is in place.	
SUV01	U-shaped	NV	NV transport status sensor	Detect the opening status of the NV transport					
SV11	Thru-beam	NV	Sensor for the notes status in the CIS1 area	Detect the status of the notes in the CIS1 area	Unblocked				
SV12	Thru-beam	NV	Sensor for the notes status in the CIS1 area	Detect the status of the notes in the CIS1 area	Unblocked				
SV13	Thru-beam	NV	Sensor for the notes status in the CIS1 area	Detect the status of the notes in the	Unblocked				

				CIS1 area					
SV21	Thru-beam	NV	Sensor for the notes status in the magnetic head area	Detect the status of the notes in the magnetic head area	Unblocked				
SV22	Thru-beam	NV	Sensor for the notes status in the magnetic head area	Detect the status of the notes in the magnetic head area	Unblocked				
SV23	Thru-beam	NV	Sensor for the notes status in the magnetic head area	Detect the status of the notes in the magnetic head area	Unblocked				
SV31	Thru-beam	NV	Sensor for the notes status in the CIS2 area	Detect the status of the notes in the CIS2 area	Unblocked				
SV32	Thru-beam	NV	Sensor for the notes status in the CIS2 area	Detect the status of the notes in the CIS2 area	Unblocked				
SV33	Thru-beam	NV	Sensor for the notes status in the CIS2 area	Detect the status of the notes in the CIS2 area	Unblocked				
SV41	Thru-beam	NV	Sensor for the notes status in the thickness detection area	Detect the status of the notes in the thickness detection area	Unblocked				
SV42	Thru-beam	NV	Sensor for the notes status in the thickness detection area	Detect the status of the notes in the thickness detection area	Unblocked				
SV43	Thru-beam	NV	Sensor for the notes status in the thickness detection area	Detect the status of the notes in the thickness detection area	Unblocked				
ST01	Thru-beam	CT	Sensor for notes status before communication in the A area of AC in the CT transport	Detect the notes status before communication in the A area of AC in the CT transport	Unblocked	√	√		
ST02	Thru-beam	CT	Sensor for notes status before commutation in the B/C area of AC in the CT	Detect notes status before communication in the B/C area of AC in the CT	Unblocked	√	√		



			area of AC in the CT transport	transport					
ST03	Thru-beam	CT	Sensor for notes status before commutation in RC1 in the CT transport	Detect the notes status before communication in RC1 in the CT transport	Unblocked	√	√		
ST04	Thru-beam	CT	Sensor for notes status before commutation in RC2 in the CT transport	Detect the notes status before commutation in RC2 in the CT transport	Unblocked	√	√		
ST05	Thru-beam	CT	Sensor of notes status before commutation in RC3 in the CT transport	Detect the notes status before commutation in RC3 in the CT transport	Unblocked	√	√		
ST06	Thru-beam	CT	Sensor for notes status before commutation in RC4 in the CT transport	Detect the notes status before commutation in RC4 in the CT transport	Unblocked	√	√		
SUT01	U-shaped	CT	CT transport motor phase sensor	Detect the CT transport motor phase	Unblocked/bl ocked	√			
SUT02	U-shaped	CT	Sensor detecting whether the low machine unit is in place	Detect whether the low machine unit is in place	Unblocked	√		Unblocke d: The low machine unit is in place.	
SUC0 1	U-shaped	CT	CT transport opening status sensor	Detect the opening status of the CT transport	Unblocked	√		Unblocke d: The CT transport is closed.	
SR01	Thru-beam	RC	Sensor for the notes status at the RC inlet	Detect the status of the notes at the RC inlet.	Unblocked	√	√		By prism
SR02	Thru-beam	RC	Sensor for the notes status in the RC transport	Detect the status of the notes in the RC transport	Unblocked	√	√		
SR03	Thru-beam	RC	Sensor for the notes status in the RC transport	Detect the status of the notes in the RC transport	Unblocked	√	√		
SR04	Thru-beam	RC	RC empty status sensor	Detect the RC empty status	Unblocked	√	√		
SR05	Thru-beam	RC	RC empty	Detect the RC	Unblocked	√	√		

			status sensor	empty status					
<b>SUR01</b>	<b>U-shaped</b>	<b>RC</b>	Sensor indicating whether the RC pressure plate is properly pressing	Detect whether the RC pressure plate is properly pressing	<b>Blocked</b>	√		<b>Blocked:</b> The pressure plate is properly pressing	
<b>SUR02</b>	<b>U-shaped</b>	<b>RC</b>	RC note feeding motor phase sensor	Detect the RC note feeding motor phase	<b>Unblocked/locked</b>	√			
<b>SUR03</b>	<b>U-shaped</b>	<b>RC</b>	RC sheet roller phase sensor	Detect the RC sheet roller phase	<b>Unblocked/locked</b>	√			
<b>SUR04</b>	<b>U-shaped</b>	<b>RC</b>	RC tension cushion status sensor	Detect the status of the RC tension cushion	<b>Unblocked</b>	√			
<b>SUR05</b>	<b>U-shaped</b>	<b>RC</b>	Sensor detecting whether RC is to be full	Detect whether the RC is to be full	<b>Unblocked</b>	√		<b>Blocked:</b> RC is to be full.	
<b>SUR06</b>	<b>U-shaped</b>	<b>RC</b>	Sensor detecting whether RC is full	Detect whether RC is full	<b>Unblocked</b>	√		<b>Blocked:</b> RC is full.	
<b>SUR07</b>	<b>U-shaped</b>	<b>RC</b>	RC pressure plate phase sensor	Detect the RC pressure plate phase	<b>Unblocked/locked</b>	√			
<b>SA01</b>	<b>Thru-beam</b>	<b>AC</b>	Sensor for the notes status at the inlet of the A area of AC	Detect the status of the notes at the inlet of the A area of AC	<b>Unblocked</b>	√	√		By prism
<b>SA02</b>	<b>Thru-beam</b>	<b>AC</b>	Sensor of the initial note stacking position of the AC pressure plate	Detect the initial note stacking position of the AC pressure plate and detect whether the cassette is empty by using SUA01 at the same time.	<b>Unblocked</b>	√	√		
<b>SA03</b>	<b>Thru-beam</b>	<b>AC</b>	Sensor of the initial note stacking position of the AC pressure plate	Detect the initial note stacking position of the AC pressure plate and detect whether the cassette is empty by using SUA01 at the same time.	<b>Unblocked</b>	√	√		
<b>SA04</b>	<b>Thru-beam</b>	<b>AC</b>	Sensor for the	Detect the	<b>Unblocked</b>	√	√		By prism

			notes status at the transport inlet of the B/C area of AC	status of the notes at the transport inlet of the B/C area of AC					
SA05	Thru-beam	AC	Sensor for notes status before commutation in the B/C area at the B/C transport of AC	Detect the notes status before communication in the B/C area at the B/C transport of AC	Unblocked	√	√		By prism
SA06	Thru-beam	AC	Sensor for the notes status at the inlet of the C area of AC	Detect the status of the notes at the inlet of the C area of AC	Unblocked	√	√		By prism
SA07	Thru-beam	AC	Sensor detecting whether the B/C area of AC is empty	Detect whether the B/C area of AC is empty	Unblocked	√	√		By prism
SUA01	U-shaped	AC	Sensor indicating whether the AC pressure plate is properly pressing	Detect whether the AC pressure plate is properly pressing	Blocked	√		Blocked: The pressure plate is properly pressing	
SUA02	U-shaped	AC	AC transport motor phase sensor	Detect the AC transport motor phase	Unblocked/locked	√			
SUA03	U-shaped	AC	Sensor detecting whether AC is to be full	Detect whether the AC is to be full	Unblocked	√		Blocked: AC is to be full.	
SUA04	U-shaped	AC	Sensor detecting whether AC is full	Detect whether AC is full	Unblocked	√		Blocked: AC is full.	
SUA05	U-shaped	AC	AC pressure plate motor phase sensor	Detect the AC pressure plate motor phase	Unblocked/locked	√			