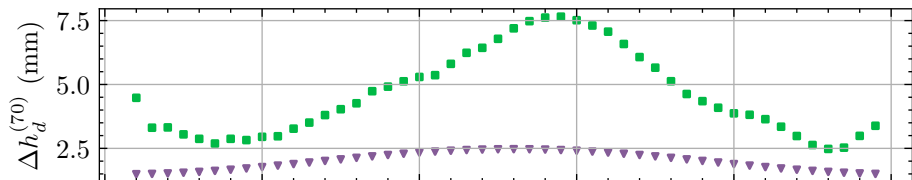
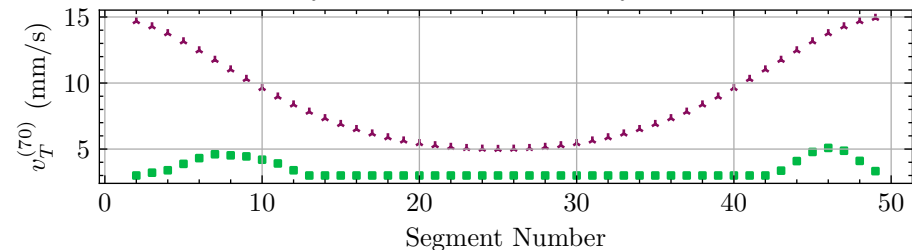


# Layer 70 Target Deposition Height



# Layer 70 Planned Velocity Profile



- Closed-Loop Cold Model 90°
- ▼ Nominal Height Profile
- ▲ Nominal Velocity Profile