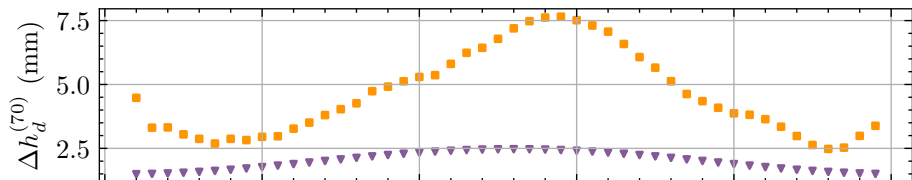
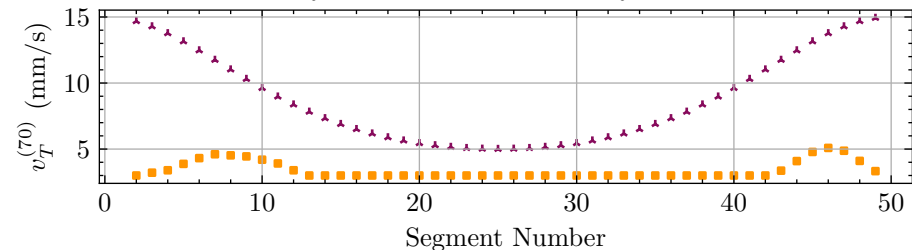


Layer 70 Target Deposition Height



Layer 70 Planned Velocity Profile



- Closed-Loop Cold Model 90°
 ▲ Nominal Velocity Profile
- ▼ Nominal Height Profile