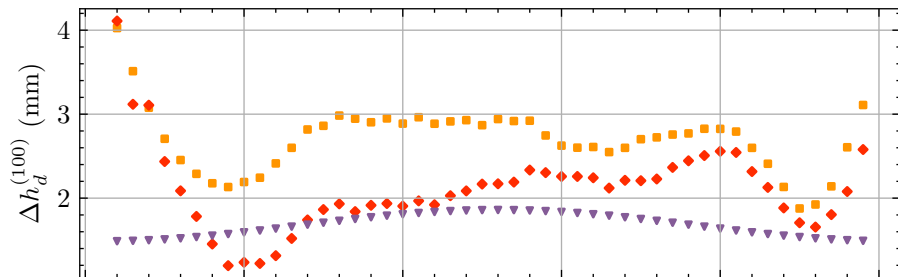
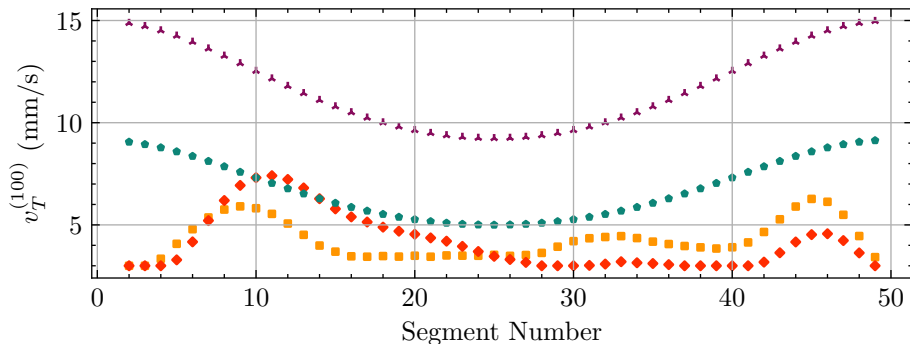


Layer 100 Target Deposition Height



Layer 100 Planned Velocity Profile



- CC
- ◆ CH
- ▼ Nominal Height Profile
- ▲ Cold Model Nominal Velocity
- Hot Model Nominal Velocity