

Chapter 10 — TEB + SLAM

[DIAGRAM — TEB + SLAM WORKFLOW]

LiDAR → Cartographer SLAM → Real-Time Map
Real-Time Map → TEB Planner → Smooth Path → /cmd_vel → Robot Motion

1. Overview

TEB (Timed Elastic Band) is a local planner that creates a smooth, curved path. When combined with SLAM, the robot can navigate unknown environments in real time.

2. Start SLAM

Run:

```
roslaunch r2_slam cartographer.launch
```

This builds a live map using LiDAR.

3. Start TEB Local Planner

Run navigation using TEB:

```
roslaunch r2_navigation teb_navigation.launch
```

TEB uses the SLAM map directly as it updates.

4. How TEB Works (Simple)

- Predicts best path
- Smooths turns
- Avoids obstacles
- Plans based on robot's turning radius
- Adjusts motion every split second

5. Ackermann Steering Settings

Important for Rosmaster R2:

- **min_turning_radius**: 0.25–0.35 m
- **max_vel_x**: 0.15 m/s
- **acc_lim_x**: 0.5 m/s²
- **weight_obstacle**: medium
- **weight_kinematics_nh**: high

6. Sending a Goal During SLAM

Use RViz '2D Nav Goal'.

TEB will generate a smooth path over the live map while it is still growing.

7. Best Practices

- Move slow during SLAM.
- Ensure LiDAR sees the environment.
- Let SLAM build a stable local map before sending large goals.

8. Common Problems

- Sharp turns → reduce speed
- Oscillation → increase turning radius
- Stopping too often → reduce obstacle weight
- Bad paths → check LiDAR angles

9. Safety Notes

- Keep obstacles away from robot path.
- Stop robot if SLAM map collapses.
- Watch robot during early testing.